

TVR

280I Parts Manual

INTERPRETATION OF SPARE PARTS MANUAL

This manual is divided into sections as shown on the contents page. To locate a part refer to the contents page to establish the section and the appropriate text page reference number found in the top right hand corner of the list required. If the designation of the part is not known it may be identified by reference to the relevant illustration. The illustration item numbers are listed in numerical order in the tabulated list and part number description and number per car can be ordered by reading across the list.

Usage will quickly make the reader familiar with the manual layout and no problem should be encountered location any part number.

HOW TO ORDER

In order to avoid delay the following information should be read carefully and the instructions followed closely to ensure that the factory, importer or dealer received sufficient information, in the approved form, to enable a speedy dispatch of the correct parts to be made.

Orders for parts should be forwarded separately from correspondence dealing with other matters.

The Chassis Number , Vehicle Identification Number and Engine Number, including all letter prefixed & suffixes of the car concerned must be quoted on every order. This information is given on the identification plate on the wheel arch of the vehicle and the engine cylinder block.

The full part number and description of the parts required must always be given and if any doubt exists a sketch or pattern should be forwarded with the order.

Specialist and other non standard equipment which is not listed in this Parts Catalogue may be ordered on a separate order form giving full details.

Damaged and broken parts sent as patterns will not be returned unless specially requested.

Shown below is a typical example of the information required.

FROM

TVR MODEL

ENGINE NUMBER

CHASSIS or V.I.N.

Item 1	025N 050A	Tachometer	1 off
Item 2	025D 012b	Rear road spring	2 off
Item 3	025U 047A	Door handle R.H.	1 off

DESPATCH TO

ADDRESS

METHOD OF TRANSPORT

SIGNATURE

DATE

SPECIAL NOTE;- As pipe and hose lengths may vary from time to time due to variations in production build, please state length required in addition to the part number in order that we may supply the correct item.

Always specify the method of despatch required eg Airmail, Air Freight, Sea, Post, Passenger Train etc.,

Confirmation orders must be clearly marked to avoid duplication.

Crates and packing cases used for the despatch of goods will be charged for and credited in full if returned undamaged within one month.

PARTS CATALOGUE

INDEX

E1 -	ENGINE	280I FEDERAL AND EUROPEAN
E2 -	ENGINE	280I FEDERAL AND EUROPEAN
E3 -	ENGINE	280I PLENUM CHAMBER
E4 -	ENGINE	280I ANCILLERIES
E5 -	ENGINE	280I INTERNALS
E6 -	ENGINE	280I CAMSHAFT, CRANKSHAFT, PISTONS ETC
E7 -	ENGINE	280I MOUNTING BRACKETS
E8 -	ENGINE	350I EUROPEAN
E9 -	ENGINE	350I CYLINDER BLOCK
E10 -	ENGINE	350/390/420 MOUNTING BRACKETS
E11 -	ENGINE	350/390/420 PISTONS
E12 -	ENGINE	350/390/420 CRANKSHAFT
E13 -	ENGINE	350/390/420 SUMP
E14 -	ENGINE	350/390/420 CAMSHAFT
E15 -	ENGINE	350/390/420 FRONT COVER
E16 -	ENGINE	350/390/420 WATER PUMP
E17 -	ENGINE	350/390/420 DIAGNOSTIC TIMING
E18 -	ENGINE	350/390/420 OIL PUMP
E19 -	ENGINE	350/390/420 CYLINDER HEAD
E20 -	ENGINE	350/390/420 ROCKER SHAFTS
E21 -	ENGINE	350/390/420 ROCKER COVERS
E22 -	ENGINE	350/390/420 INLET MANIFOLD
E23 -	ENGINE	350/390/420 ACCELERATOR LINKAGE
E24 -	ENGINE	350/390/420 RAM PIPE HOUSING
E25 -	ENGINE	350/390/420 FUEL INJECTION
E26 -	ENGINE	350/390/420 PLENUM CHAMBER
E27 -	ENGINE	350/390/420 PLENUM HOSES
E28 -	ENGINE	350/390/420 GASKET KITS
E29 -	ENGINE	350/390/420 ALTERNATOR
E30 -	ENGINE	350/390/420 ALTERNATOR MOUNTINGS
E31 -	ENGINE	350 IGNITION COIL & DISTRIBUTOR
E32 -	ENGINE	350/390/420 IGNITION COIL & DISTRIBUTOR
E33 -	ENGINE	350/390/420 HIGH TENSION LEADS
E34 -	ENGINE	350/390/420 STARTER MOTOR
E35 -	ENGINE	350/390/420 FUEL INJECTION HARNESS, METER ETC
E36 -	ENGINE	350/390/420 AIR FILTER ASSEMBLY
F1 -	GEARBOX	280I FOUR SPEED
F2 -	GEARBOX	280I FOUR SPEED INTERNALS
F3 -	GEARBOX	280I FIVE SPEED
F4 -	GEARBOX	280I FIVE SPEED INTERNALS
F5 -	GEARBOX	280I FIVE SPEED GEAR SHIFT COMPONENTS
F6 -	GEARBOX	280I THREE SPEED AUTOMATIC TRANSMISSION SELECTOR
F7 -	GEARBOX	280I THREE SPEED AUTOMATIC
F8 -	GEARBOX	VEE 8 FIVE SPEED GEARBOX
F8A -	GEARBOX	VEE 8 GEARCASE & CENTRAL PLATE
F9 -	GEARBOX	VEE 8 EXTENSION CASE
F10 -	GEARBOX	VEE 8 CONSTANT PINION/MAINSHAFT
F11 -	GEARBOX	VEE 8 MAINSHAFT GEARS
F12 -	GEARBOX	VEE 8 LAYSHAFT
F13 -	GEARBOX	VEE 8 SELECTOR LINKAGE
F14 -	GEARBOX	VEE 8 GEARCHANGE HOUSING

TVR ENGINEERING LIMITED

PARTS CATALOGUE

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B2 -	BODY.....	1980 SERIES I TASMIN 280I CONVERTIBLE
B3 -	BODY.....	SERIES I FEDERAL TASMIN 280I CONVERTIBLE
B4 -	BODY.....	FEDERAL TASMIN 280I FIXEDHEAD
B5 -	BODY.....	EUROPEAN TASMIN 280I SERIES II FIXEDHEAD
B6 -	BODY.....	EUROPEAN TVR 350I FIXEDHEAD
B7 -	BODY.....	1983 SERIES I TASMIN 350I CONVERTIBLE
B8 -	BODY.....	1985 SERIES II TVR 350I CONVERTIBLE
B9 -	BODY.....	1985 FEDERAL & EUROPEAN SERIES 1 TVR 280I CONVERTIBLE
B10 -	BODY	1986 FEDERAL & EUROPEAN SERIES II TVR 280I CONVERTIBLE
B11 -	BODY	EUROPEAN TVR 280I & 350I PLUS 2 FIXEDHEAD
B12 -	BODY	1984 TVR 390 SE CONVERTIBLE
B13 -	BODY	1986 TVR 390 SE CONVERTIBLE
B14 -	BODY	1986 TVR 420 SEAC CONVERTIBLE
B15 -	REPAIR PANELS	280I CONVERTIBLE SERIES I
B16 -	REPAIR PANELS	200/280I CONVERTIBLE SERIES I
B17 -	REPAIR PANELS	350I CONVERTIBLE SERIES I
B18 -	REPAIR PANELS	280I CONVERTIBLE SERIES 1
B19 -	REPAIR PANELS	280I SERIES II CONVERTIBLE
B20 -	REPAIR PANELS	350I/390 SERIES II CONVERTIBLE
B21 -	REPAIR PANELS	1986 390 SE CONVERTIBLE
B22 -	REPAIR PANELS	1986 420 SEAC
B23 -	REPAIR PANELS	FEDERAL 280I SERIES 1 CONVERTIBLE
B24 -	REPAIR PANELS	280I SERIES I FIXEDHEAD - TWIN FILLERS
B25 -	REPAIR PANELS	280I SERIES II FIXEDHEAD & PLUS 2
B26 -	REPAIR PANELS	350I FIXEDHEAD & PLUS 2
B27 -	REPAIR PANELS	FEDERAL 280I FIXEDHEAD
C1 -	FRONT SUSPENSION	ALL MODELS WITH REAR MOUNTED LEADING LINK
C2 -	FRONT SUSPENSION	ALL MODELS WITH FORWARD MOUNTED LEADING LINK
C3 -	FRONT SUSPENSION	390/420 MODIFIED ANTI ROLL BAR MOUNTING
D1 -	REAR SUSPENSION	1980/1983 280I MODELS ONLY
D2 -	REAR SUSPENSION	1983/1986 ALL MODELS
D3 -	REAR SUSPENSION	1986 ONWARDS WISHBONE SUSPENSION

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G1 - ROADWHEEL & TYRE 1980/1982 TELCAST
 G2 - ROADWHEEL & TYRE 1982/1983 MOMO
 G3 - ROADWHEEL & TYRE 1983 ON B.H.S.
 G4 - ROADWHEEL & TYRE SPACESAVER SPARE
 G5 - ROADWHEEL & TYRE 1986 420 SEAC MODEL

H1 - STEERING COLUMN & RACK 1980/1982
 H2 - STEERING COLUMN & RACK 1982/1985
 H3 - STEERING ADJUSTABLE COLUMN 1985 ON
 H4 - STEERING MANUAL RACK - CAM GEARS - BREAKDOWN
 H5 - STEERING POWER RACK - CAM GEARS - BREAKDOWN
 H6 - STEERING POWER RACK - TVR/SUPRA - BREAKDOWN
 H7 - STEERING PUMP - VEE6 WITH AIR CONDITIONING
 H8 - STEERING PUMP - VEE 8 RIGHT HAND DRIVE
 H9 - STEERING PUMP - VEE 8 LEFT HAND DRIVE

J1 - BRAKING SYSTEM HANDBRAKE 1980
 J2 - BRAKING SYSTEM HANDBRAKE 1980 ONWARDS
 J3 - BRAKING SYSTEM HYDRAULIC SYSTEM - GENERAL LAYOUT
 J4 - BRAKING SYSTEM SERVO, MASTER CYLINDER & PIPES - R.H.D.
 J5 - BRAKING SYSTEM SERVO, MASTER CYLINDER & PIPES - L.H.D.
 J6 - BRAKING SYSTEM FRONT CALIPERS, DISCS & G VALVE
 J7 - BRAKING SYSTEM REAR CALIPERS & DISCS
 J8 - BRAKING SYSTEM PEDAL BOX - ALL MODELS WITH HYDRAULIC CLUTCH
 J9 - BRAKING SYSTEM PEDAL BOX - AUTOMATIC TRANSMISSION
 J10 - BRAKING SYSTEM SERVO & MASTER CYLINDER REPAIR KITS

K1 - COOLING SYSTEM RADIATOR - SERIES I FIXEDHEAD 1980
 K2 - COOLING SYSTEM 280I RADIATOR & HOSES TO VIN 19442 - 1985
 K3 - COOLING SYSTEM 280I RADIATOR & HOSES FROM VIN 19454 - 1985
 K4 - COOLING SYSTEM RADIATOR & TWIN ELECTRIC FANS - CERTAIN MODELS
 K5 - COOLING SYSTEM ... RADIATOR & SINGLE ELECTRIC FAN - CERTAIN MODELS
 K6 - COOLING SYSTEM 350I RADIATOR & HOSES - LEFT HAND DRIVE
 K7 - COOLING SYSTEM 350I RADIATOR & HOSES - RIGHT HAND DRIVE

L1 - FUEL SYSTEM 280I TANKS, HOSES & PUMP - SERIES I TO DH5256FI
 L2 - FUEL SYSTEM 280I TANKS, HOSES & PUMP - FEDERAL & EUROPEAN
 L3 - FUEL SYSTEM 350I EUROPEAN TANKS, HOSES & PUMP

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M1 - ELECTRICS RADIO CONSUL SWITCHES SERIES I TO DH5877FI
M2 - ELECTRICS .. RADIO CONSUL SWITCHES - SERIES I FEDERAL TO VIN DH1216
M3 - ELECTRICS RADIO CONSUL SWITCHES ALL MODELS FROM NOVEMBER 1984
M4 - ELECTRICS .. RELAY/FUSE BOARD, HORNS & SWITCHES - SERIES I EUROPEAN
M5 - ELECTRICS RELAY/FUSE BOARD - FEDERAL
M6 - ELECTRICS FUSE BOARD - INSIDE CLOVEBOX - ALL MODELS
M7 - ELECTRICS WINDOW REGULATOR, HORNS, SWITCHES
M8 - ELECTRICS MIRRORS, LOUDSPEAKERS, ELECTRICAL AERIAL
M9 - ELECTRICS WINDSHIELD WIPER, WASH
M10 - ELECTRICS LIGHTS - FRONT, REAR & SIDE - FEDERAL & EUROPEAN
M11 - ELECTRICS LIGHTS - REAR - EUROPEAN SERIES 1 MODELS
M12 - ELECTRICS LIGHTS - REAR 350I SERIES II
M13 - ELECTRICS LIGHTS - REAR 280I SERIES I & I
M14 - ELECTRICS LIGHTS - FRONT - 420 SEAC
M15 - ELECTRICS MIRRORS - FLAIRE TYPE - ALL MODELS

N1 - INSTRUMENTS STEWART WARNER TYPE
N2 - INSTRUMENTS SMITHS TYPE
N3 - INSTRUMENTS VDO TYPE

P1 - HEATING & VENTILATION 280I SERIES I EUROPEAN - 2 VENT OUTLET
P2 - HEATING & VENTILATION ALL MODELS WITH A/C - 3 VENT OUTLET
P3 - HEATING & VENTILATION ALL CURRENT MODELS - 4 VENT OUTLET
P4 - HEATING & VENTILATION 280I ENGINE BAY A/C - SERIES I FEDERAL
P5 - HEATING & VENTILATION .. 280I ENGINE BAY A/C - SERIES I/I FEDERAL
P6 - HEATING & VENTILATION 280I ENGINE PLENUM CHAMBER A/C SWITCH

Q1 - CLUTCH 280I EUROPEAN CABLE & EARLY HYDRAULIC
Q2 - CLUTCH 280I FEDERAL & EUROPEAN HYDRAULIC SYSTEM
Q3 - CLUTCH 280I HYDRAULIC SLAVE CYLINDER
Q4 - CLUTCH MASTER CYLINDER - ALL MODELS
Q5 - CLUTCH VEE 8 CLUTCH HOUSING
Q6 - CLUTCH VEE 8 FLYWHEEL & CLUTCH
Q7 - CLUTCH VEE 8 SLAVE CYLINDER

R1 - DIFFERENTIAL & DRIVESHAFTS TRAILING ARM TYPE CARRIER
R2 - DIFFERENTIAL & DRIVESHAFTS WISHBONE TYPE CARRIER
R3 - DIFFERENTIAL & DRIVESHAFTS DIFFERENTIAL ASSEMBLY
R4 - DIFFERENTIAL & DRIVESHAFTS .. DIFFERENTIAL BREAKDOWN - NON POWERLOK
R5 - DIFFERENTIAL & DRIVESHAFTS DIFFERENTIAL BREAKDOWN - POWERLOK

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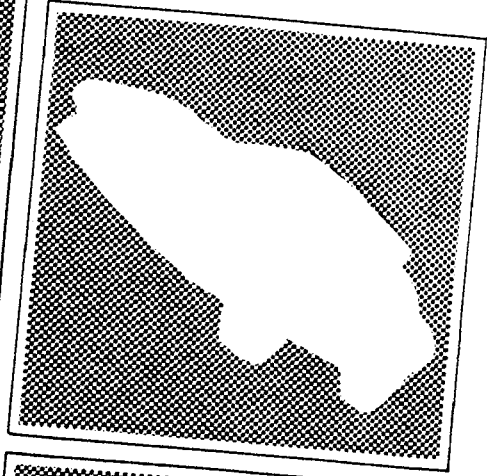
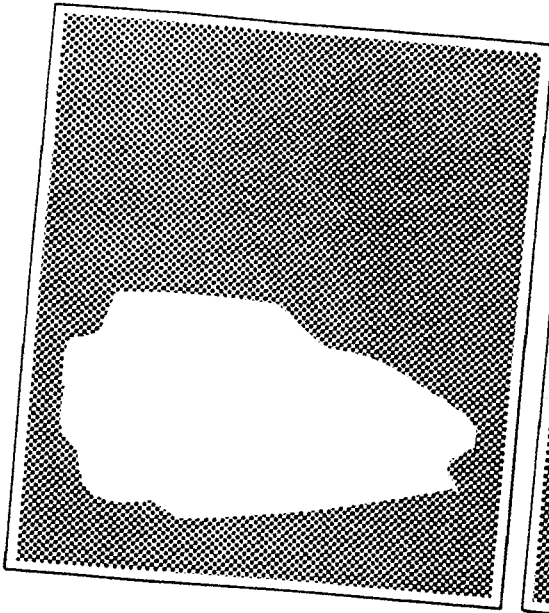
S1 - EXHAUST 280I SERIES I EUROPEAN - BELOW PROPSHAFT
S2 - EXHAUST 280I SERIES I EUROPEAN - ABOVE PROPSHAFT
S3 - EXHAUST 280I SERIES II EUROPEAN - TWIN SYSTEM UNDER FLOOR
S4 - EXHAUST 280I FEDERAL & CURRENT EUROPEAN
S5 - EXHAUST 350I SERIES I - SINGLE SYSTEM
S6 - EXHAUST 350/390 SERIES II - TWIN PIPE SYSTEM
S7 - EXHAUST 350I U.K. SPECIFICATION - TWIN PIPE OUTLET
S8 - EXHAUST 350I EUROPEAN - TWIN PIPE OUTLET WITH REAR BOX
S9 - EXHAUST 350I PROPOSED SWISS SPECIFICATION
S10 - EXHAUST 390/420 SINGLE OUTLET SYSTEM

T - TOOLS & BOOKS

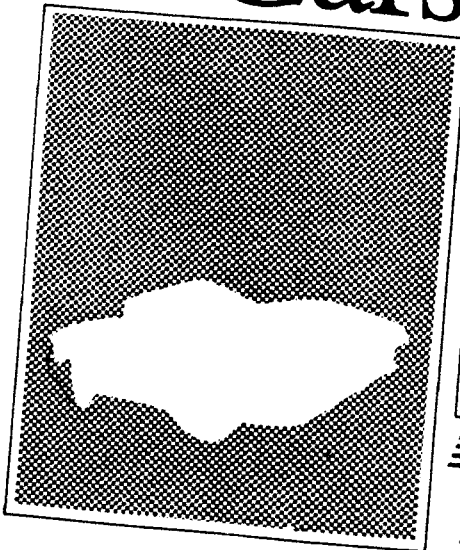
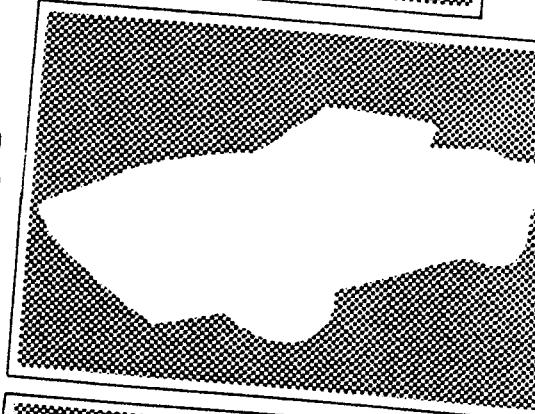
U1 - HARDTRIM FIXEDHEAD DOOR & BEAM - ALL EUROPEAN MODELS
U2 - HARDTRIM CONVERTIBLE DOOR & BEAM - FEDERAL
U3 - HARDTRIM GLASS - FIXEDHEAD
U4 - HARDTRIM RUBBER SEALS, IMPACT BEAMS ETC.
U5 - HARDTRIM SEALS & RUBBERS

V1 - SOFT TRIM CARPET - FIXEDHEAD
V2 - SOFT TRIM CARPET - CONVERTIBLE

Chassis

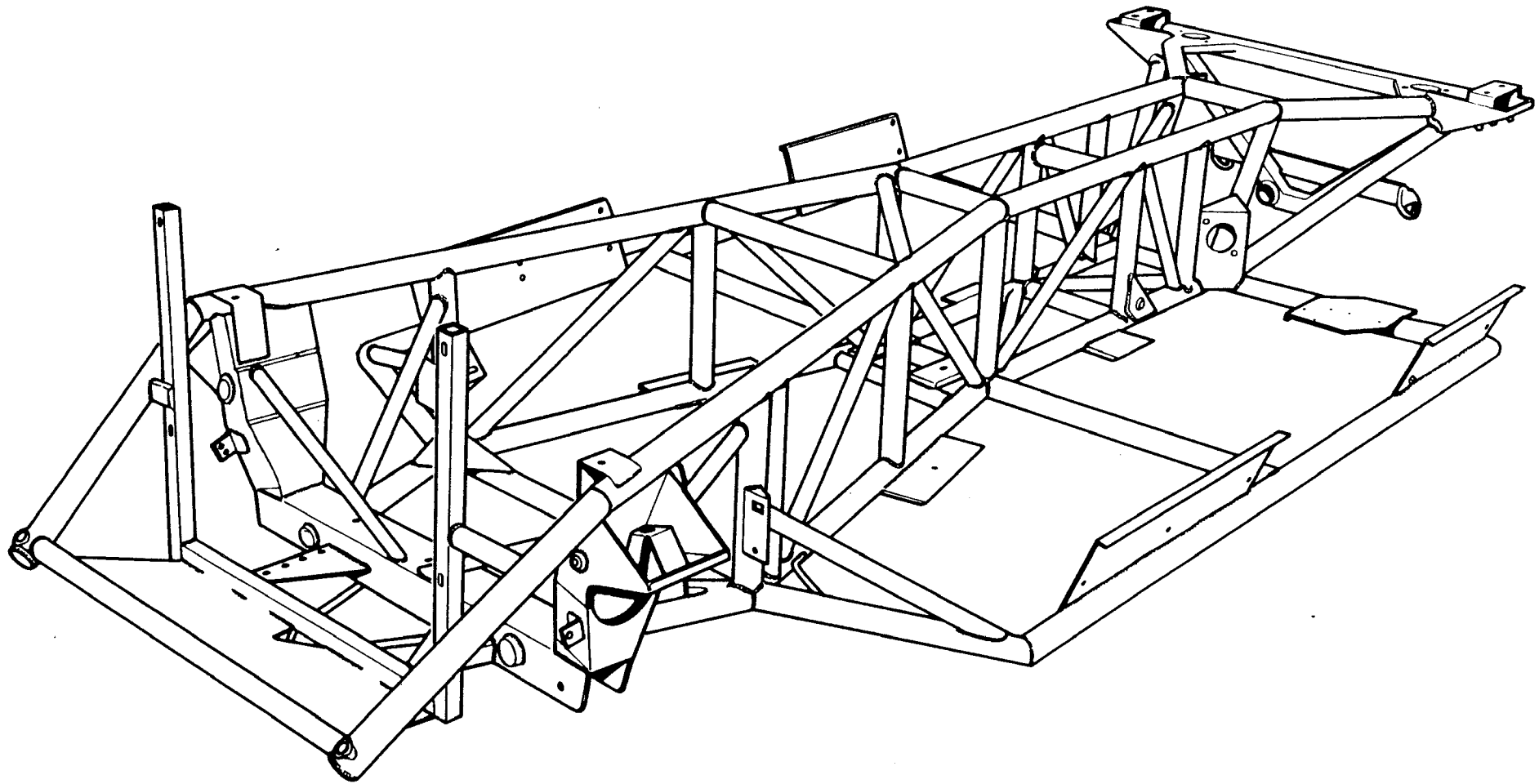


Sports
Cars



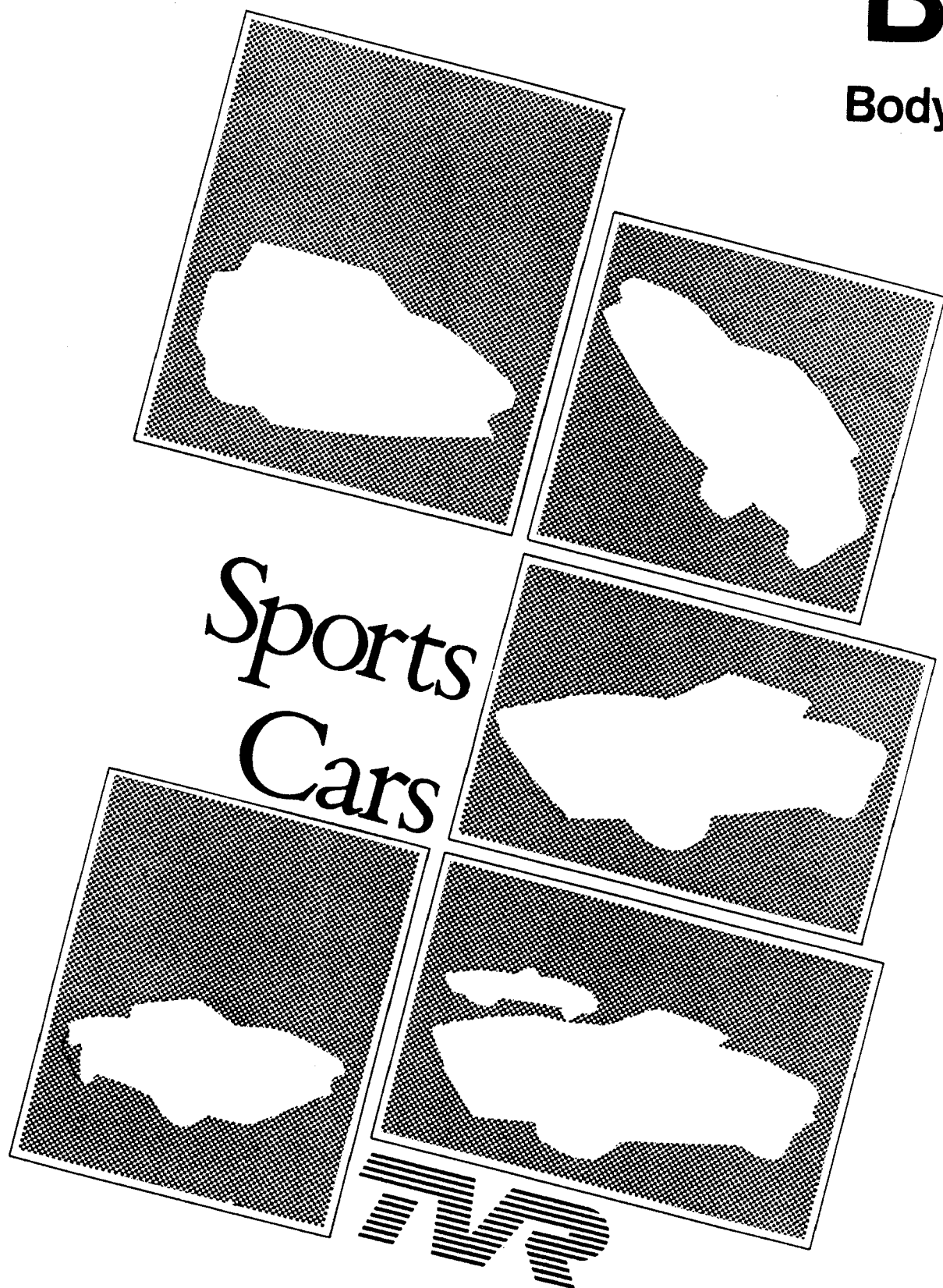
Parts Catalogue

TVR ENGINEERING LIMITED PARTS CATALOGUE.				SECTION A1	
DESCRIPTION: CHASSIS.					
COMMENTS: ALL MODELS FROM 1980					
DATE OF ISSUE - 1/5/86		DATE REVISED		DRAWING REFERENCE	
ITEM	PART NO.	DESCRIPTION			QUANTITY REMARKS
1	025A 081A	280I - ALL MODELS UP TO DH5630FI VIN TV9RF28PXEBDH1052 - FRONT SUSPENSION WITH REAR MOUNTED LEADING LINK & ANTI - ROLL BAR.			1
2	125A 111A	280I - ALL MODELS FROM DH5631FI VIN TV9RF28P6EBDH1053 - FRONT SUSPENSION WITH FORWARD MOUNTED LEADING LINK & ANTI - ROLL BAR.			1
3	028A 121A	280I - R.H.D. ONLY WITH TVR/ROVER POWER STEERING RACK MOUNTS. FROM VIN			1
4	125A 131A	280I - ALL MODELS - NEW REAR WISHBONE SUSPENSION. FROM VIN			1
5	020A 107A	200 - EUROPEAN ONLY.			
6	035A 089A	350I - EUROPEAN - SINGLE EXHAUST. UP TO CH. NO. DH5862RI - SEPT. 1984			1
7	135A 113A	350I - EUROPEAN - TWIN EXHAUST. FROM CH. NO. DH5870RI - SEPT. 1984			1
8	038A 122A	350I - R.H.D. ONLY WITH TVR/ROVER POWER STEERING RACK MOUNTS. FROM VIN SA9DH35P5FB019415 - JULY 1985			1
9	035A 129A	350/390 - EUROPEAN - ALL MODELS NEW REAR WISHBONE SUSPENSION FROM VIN SA9DH35P7GB019109			1
10	038A 130A	350/390 - R.H.D. ONLY WITH TVR/ROVER POWER STEERING RACK MOUNTS AND NEW REAR WISHBONE SUSPENSION. FROM VIN SA9DH35P1GB019333			1



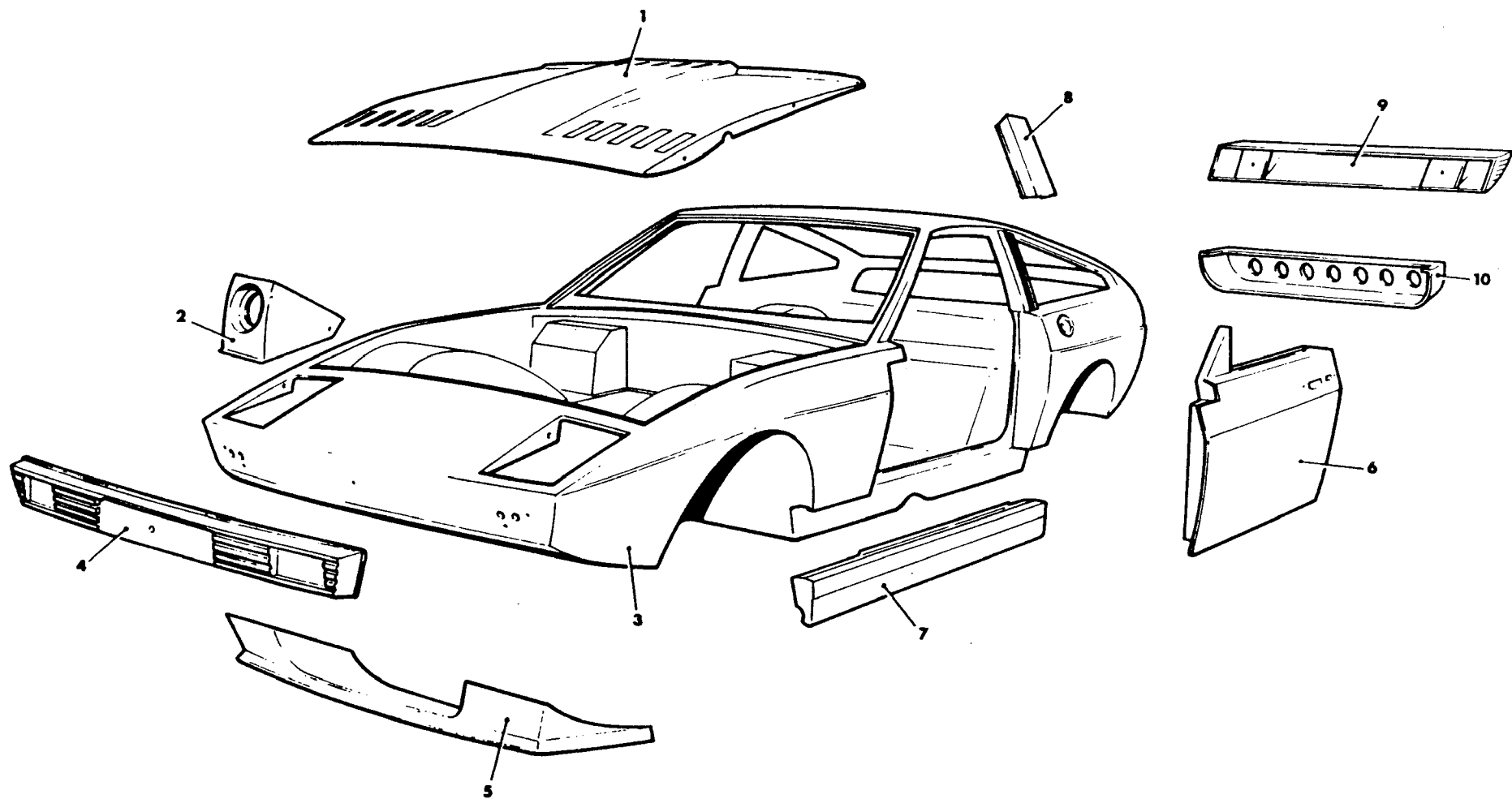
B

Body



*Sports
Cars*

Parts Catalogue



DESCRIPTION: BODY - 1980 SERIES 1 TASMIN 280I FIXEDHEAD.

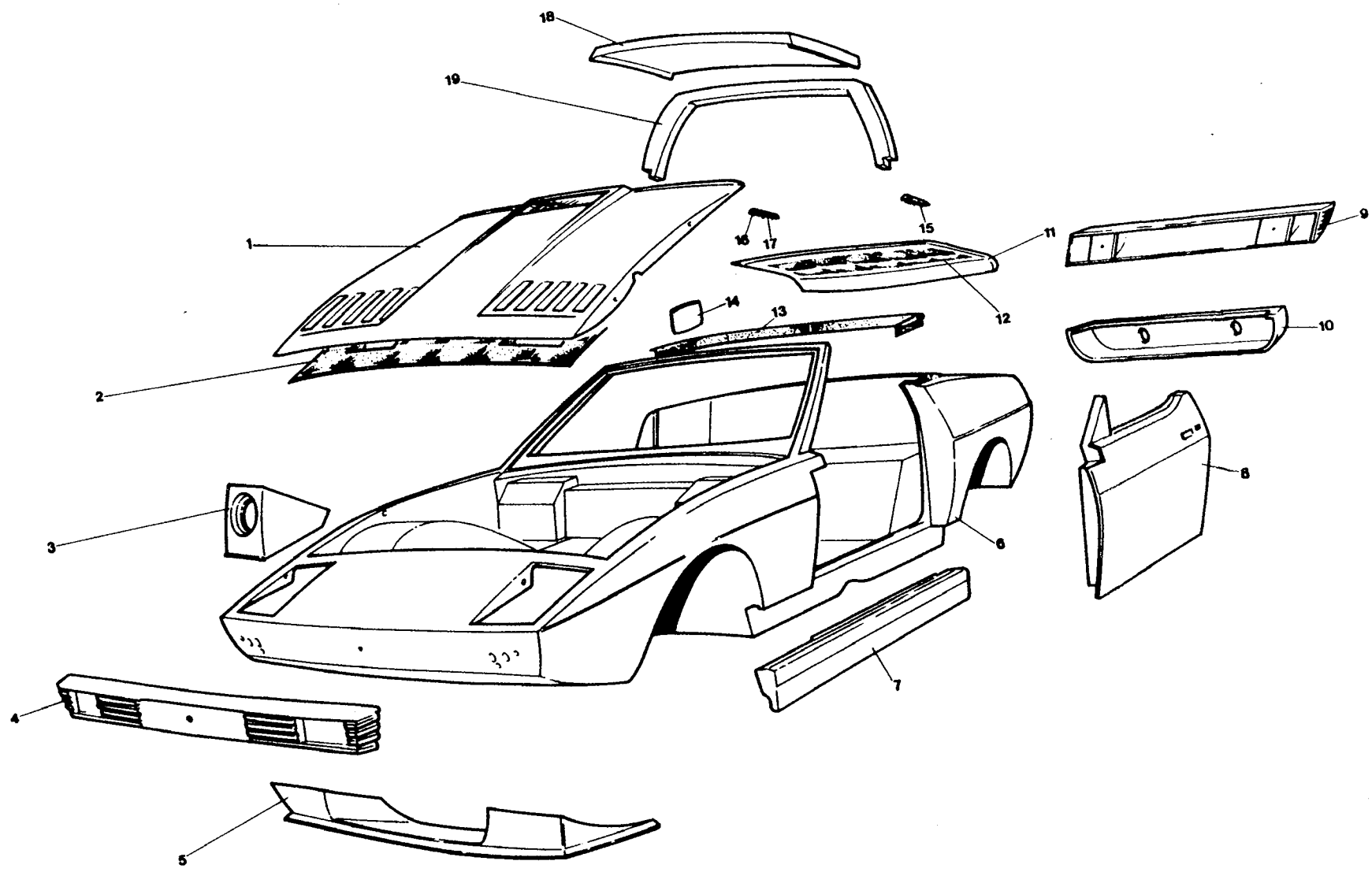
COMMENTS: FROM 1980 CH. NO. FH500I UNTIL CH. NO. FH5196FI

DATE OF ISSUE - 1980

DATE REVISED - 1980

DRAWING REFERENCE 241

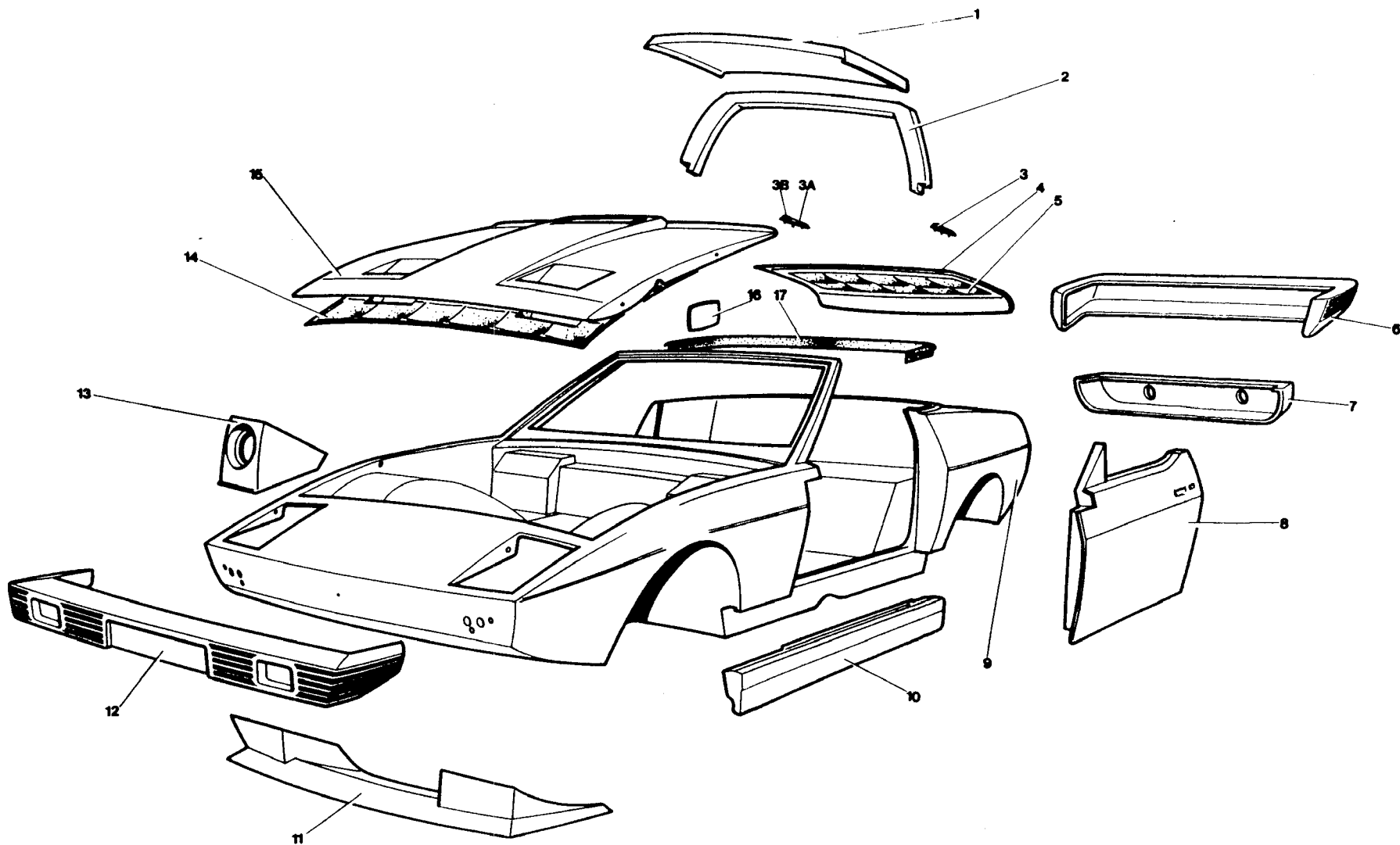
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025B 054A	BONNET COMPLETE	1	
2	025B 005A	HEADLIGHT POD - L.H.	1	
	025B 006A	HEADLIGHT POD - R.H.	1	
3	125B 019A	BODYSHELL - R.H.D.	1	
	125B 003A	BODYSHELL - L.H.D.	1	
4	025B 017A	BUMPER - FRONT	1	
5	025B 038A	SPOILER - FRONT	1	
6	025B 020A	DOOR - L.H.	1	
	025B 021A	DOOR - R.H.	1	
7	025B 013A	SILL - L.H.	1	
	025B 014A	SILL - R.H.	1	
8	025B 015A	B POST FINISHER - L.H.	1	
	025B 016A	B POST FINISHER - R.H.	1	
9	025B 018A	BUMPER - REAR - FLUSH FITTING	1	
10	025B 055A	REAR EXHAUST VALANCE	1	
N/I	025B 023A	REAR BUMPER - WRAP AROUND EDGES	1	
N/I	025B 070A	FRONT BUMPER - CIBIE SIDE/FLASHER ASS.	1	



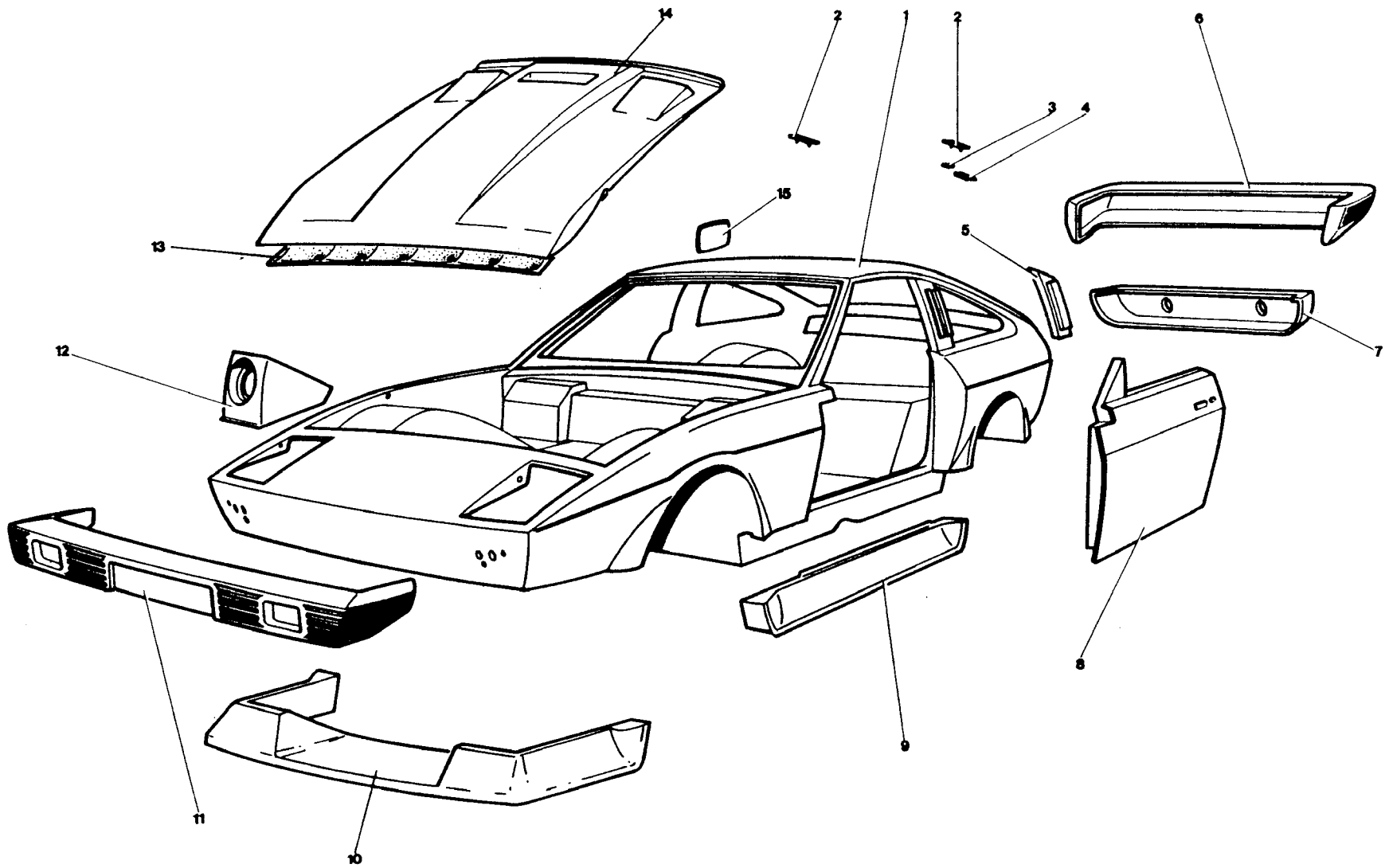
DESCRIPTION: 1980 SERIES 1 TASMIN 280I CONVERTIBLE.

COMMENTS: 1980 FROM CH. NO. DH5098FI - FEB. 1985 VIN TV9RF28P9FBDH1238

DATE OF ISSUE - 1/5/86		DATE REVISED	DRAWING REFERENCE 201	
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025B 054A	BONNET COMPLETE	1	
2	026V 212A	BONNET SOUNDPROOF MAT	1	
3	025B 005A	HEADLIGHT POD - L.H.	1	
	025B 006A	HEADLIGHT POD - R.H.	1	
4	026B 117A	BUMPER - FRONT	1	
5	025B 038A	SPOILER - FRONT	1	
6	026B 089A	BODYSHELL - R.H.D.	1	
	126B 090A	BODYSHELL - L.H.D.	1	
7	025B 013A	SILL - L.H.	1	
	025B 014A	SILL - R.H.	1	
8	026B 102A	DOOR ASSEMBLY - L.H.	1	
	026B 103A	DOOR ASSEMBLY - R.H.	1	
9	025B 023A	REAR BUMPER	1	
10	025B 030A	REAR EXHAUST VALANCE	1	
11	026B 093A	BOOT LID (WITHOUT FIXINGS)	1	
12	026V 296A	BOOT LID SOUNDPROOF MAT	1	
13	026B 101A	REAR HOOD MOULDING	1	
14	025B 071A	PETROL FILLER FLAP(WHERE FITTED)	1	
15	026U 203A	BOOT LID HINGE	2	
16	026U 202A	BOOT LID HINGE PAD - LARGE	2	
17	026U 203A	BOOT LID HINGE PAD - SMALL	2	
18	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
19	026B 100A	HOOP	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.				SECTION B3	
DESCRIPTION: FEDERAL TASMIN 280I CONVERTIBLE - SERIES1					
COMMENTS: 1982 FROM VIN SH9TA13A2DBDH1001 TO VIN TV9RF28P7FBDH1238 -FEB 85					
DATE OF ISSUE - 1/5/86		DATE REVISED		DRAWING REFERENCE 20	
ITEM	PART NO.	DESCRIPTION		QUANTITY	REMARKS
1	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)		1	
2	026B 100A	HOOP		1	
3	026U 201A	TRUNK LID HINGE		2	
3A	026U 202A	TRUNK LID HINGE PAD - LARGE		2	
3B	026U 203A	TRUNK LID HINGE PAD - SMALL		2	
4	026B 093A	TRUNK LID (WITHOUT FIXINGS)		1	
5	026V 296A	TRUNK LID SOUNDPROOF MAT		1	
6	125B 165A	REAR BUMPER ASSEMBLY (BLACK POLY.)		1	
7	025B 030A	REAR EXHAUST VALANCE		1	
8	026B 102A	DOOR ASSEMBLY - L.H.		1	
	026B 103A	DOOR ASSEMBLY - R.H.		1	
9	126B 090A	BODYSHELL - L.H.D.		1	
10	025B 013A	LOWER ROCKER PANEL - L.H.		1	
	025B 014A	LOWER ROCKER PANEL - R.H.		1	
11	025B 038A	SPOILER - FRONT		1	
12	125B 164A	FRONT BUMPER ASSEMBLY (BLACK POLY.)		1	
12A	125V 411A	FRONT/REAR BUMPER RUBBER BEADING		A/R	
13	025B 005A	HEADLIGHT POD - L.H.		1	
	025B 006A	HEADLIGHT POD - R.H.		1	
14	026V 212A	HOOD SOUNDPROOF MAT		1	
15	126B 167A	HOOD ASSEMBLY		1	
16	025B 071A	GAS FILLER FLAP		1	
17	026B 101A	REAR CONVERTIBLE TOP MOULDING		1	



DESCRIPTION: FEDERAL TASMIN 280I FIXEDHEAD

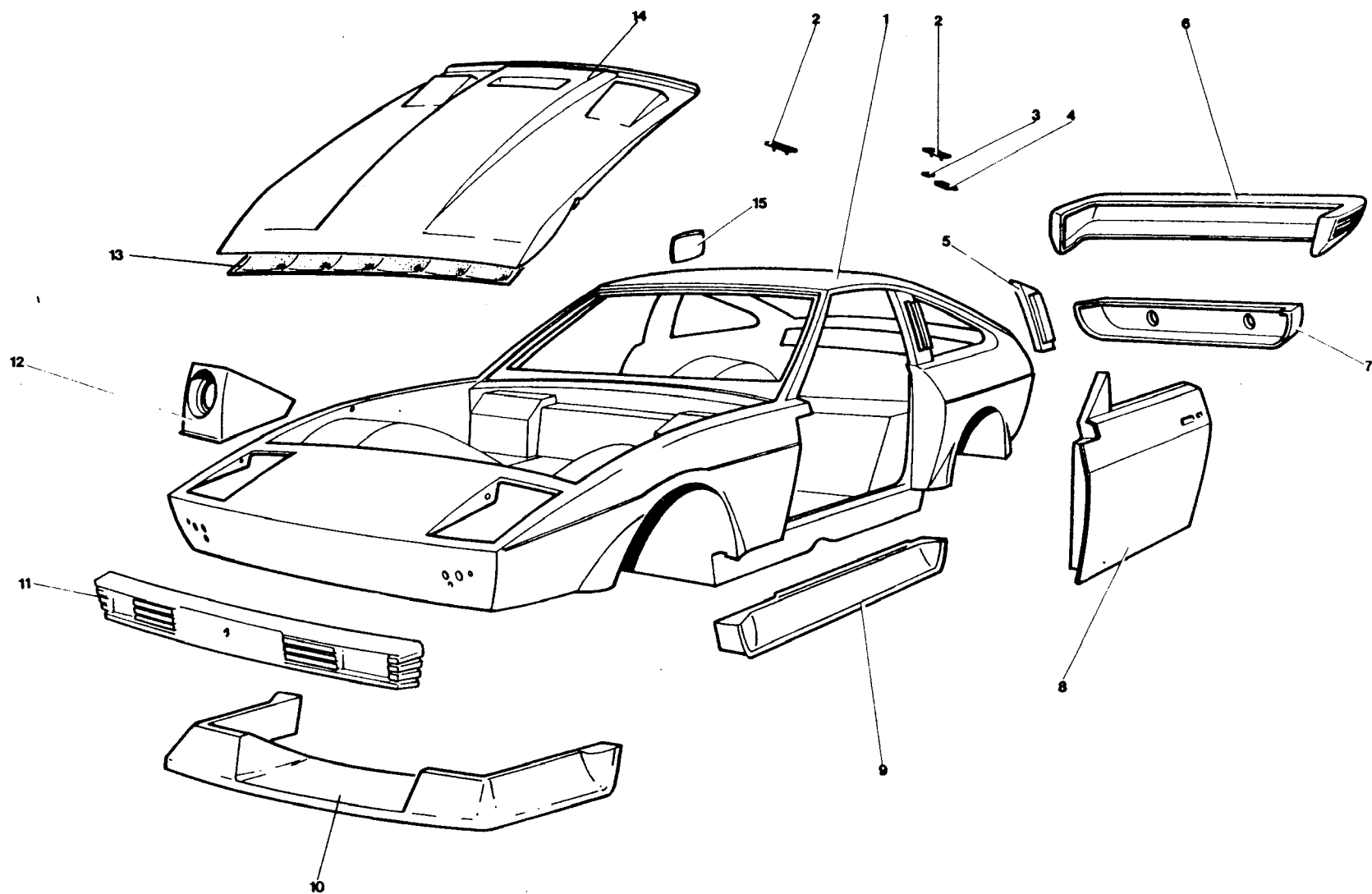
COMMENTS: SEPTEMBER 1983 FROM VIN TV9RF28PXEBFH1042

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 24

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	125B 190A	BODYSHELL - L.H.D.	1	
2	125U 147A	TAILGATE HINGE - L.H.	1	
	125U 148A	TAILGATE HINGE - R.H.	1	
3	025U 154A	TAILGATE HINGE RETAINER PLATE/BODY	1	
4	025U 120A	TAILGATE HINGE RETAINER PLATE/GLASS	1	
5	030B 136A	B POST FINISHER - L.H.	1	
	030B 137A	B POST FINISHER - R.H.	1	
6	125B 165A	REAR BUMPER ASSEMBLY (BLACK POLY.)	1	
7	025B 030A	REAR EXHAUST VALANCE	1	
8	030B 127A	DOOR ASSEMBLY - L.H.	1	
	030B 128A	DOOR ASSEMBLY - R.H.	1	
9	030B 130A	LOWER ROCKER PANEL - L.H.	1	
	030B 131A	LOWER ROCKER PANEL - R.H.	1	
10	030B 134A	FRONT SPOILER	1	
11	025B 164A	FRONT BUMPER ASSEMBLY (BLACK POLY.)	1	
11A	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
12	025B 005A	HEADLIGHR POD - L.H.	1	
	025B 006A	HEADLIGHT POD - R.H.	1	
13	025V 234A	HOOD SOUNDPROOF MAT	1	
14	030B 122A	HOOD ASSEMBLY	1	
15	025B 071A	GAS FILLER FLAP	1	



DESCRIPTION: EUROPEAN TASMIN 280I SERIES 11 FIXEDHEAD

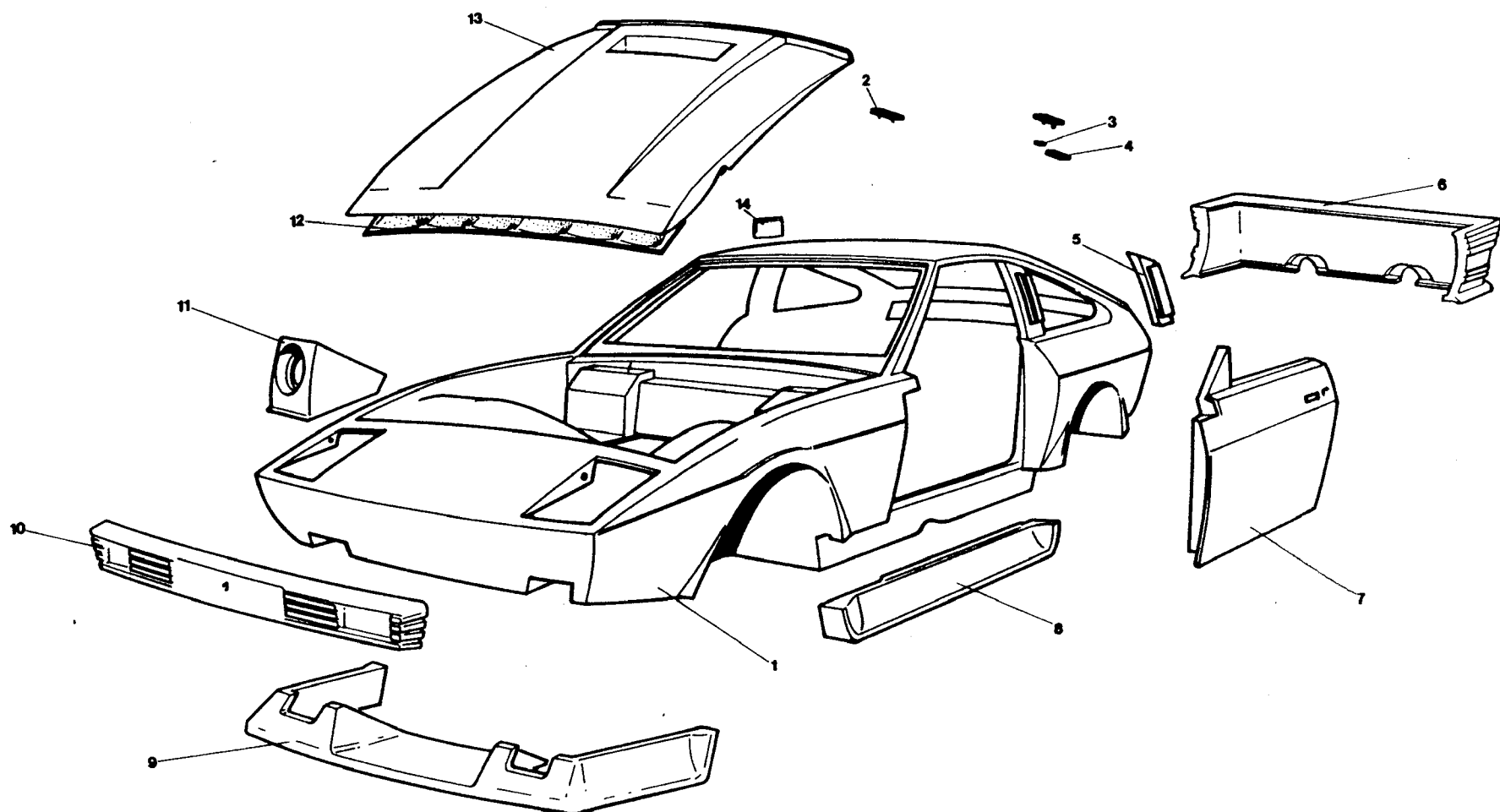
COMMENTS: 1981 FROM CHASSIS NUMBER 2FH5232FI

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 231

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025B 191A	BODYSHELL - S11 - R.H.D.	1	
1	125B 190A	BODYSHELL - S11 - L.H.D.	1	
2	125U 147A	TAILGATE HINGE - L.H.	1	
2	125U 148A	TAILGATE HINGE - R.H.	1	
3	025U 154A	TAILGATE HINGE RETAINER PLATE/BODY	1	
4	025U 120A	TAILGATE HINGE RETAINER PLATE/GLASS	1	
5	030B 136A	B POST FINISHER - L.H.	1	
5	030B 137A	B POST FINISHER - R.H.	1	
6	030B 132A	REAR BUMPER	1	
7	025B 030A	REAR EXHAUST VALANCE	1	
8	030B 127A	DOOR ASSEMBLY - L.H.	1	
8	030B 128A	DOOR ASSEMBLY - R.H.	1	
9	030B 130A	SILL PANEL - L.H.	1	
9	030B 131A	SILL PANEL - L.H.	1	
10	030B 134A	FRONT SPOILER	1	
11	030B 129A	FRONT BUMPER	1	
N/1	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
12	025B 005A	HEADLIGHTR POD - L.H.	1	
12	025B 006A	HEADLIGHT POD - R.H.	1	
13	025V 234A	HOOD SOUNDPROOF MAT	1	
14	030B 122A	HOOD ASSEMBLY	1	
15	025B 071A	GAS FILLER FLAP	1	



DESCRIPTION: EUROPEAN 350I FIXEDHEAD

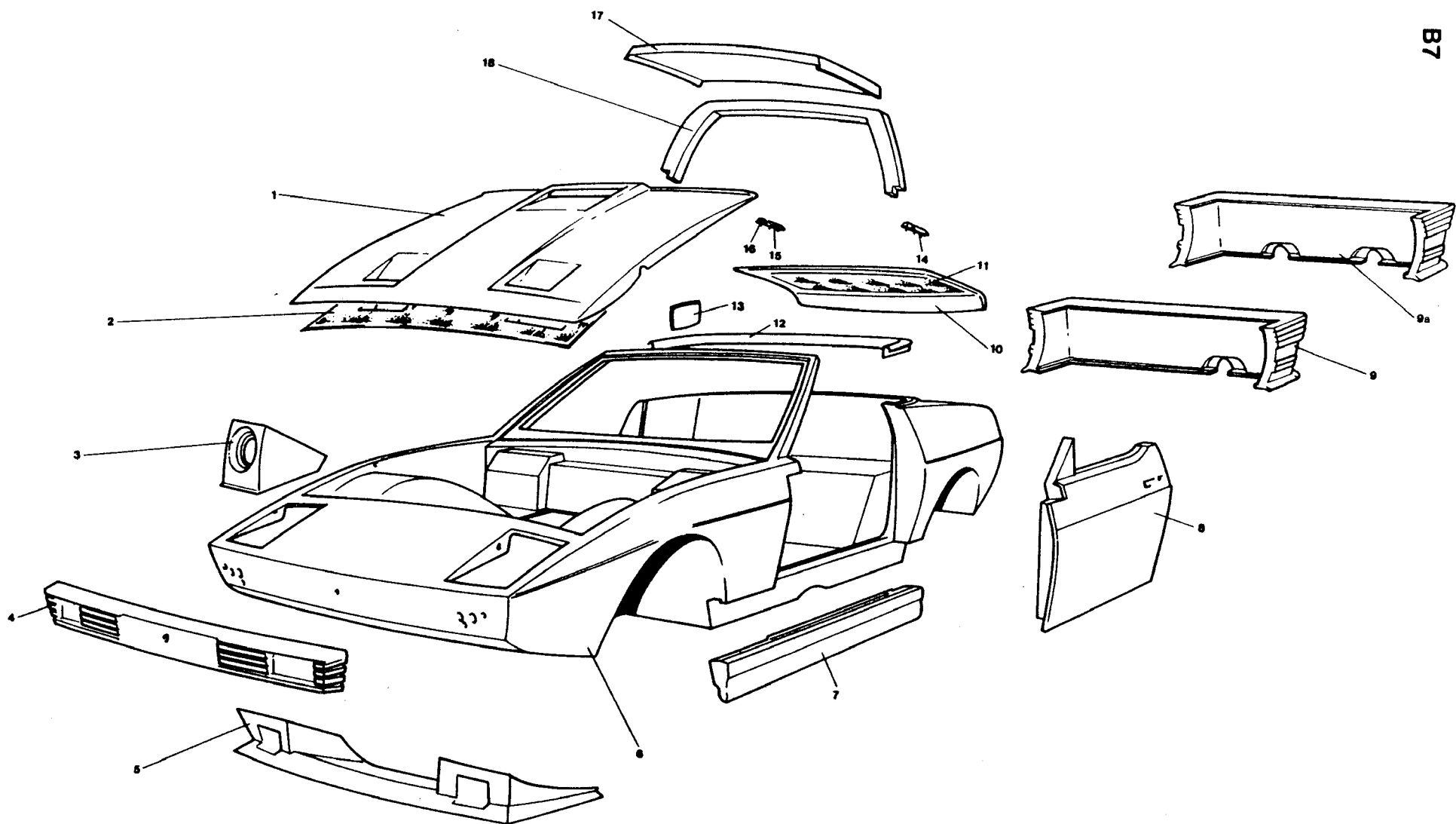
COMMENTS: 1983 FROM CHASSIS NUMBER - 2FH5571RI

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 226

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035B 178A	BODYSHELL - R.H.D.	1	
	135B 177A	BODYSHELL - L.H.D.	1	
2	125U 147A	TAILGATE HINGE - L.H.	1	
	125U 148A	TAILGATE HINGE - R.H.	1	
3	025U 154A	TAILGATE HINGE RETAINER PLATE/BODY	1	
4	025U 120A	TAILGATE HINGE RETAINER PLATE/GLASS	1	
5	030B 136A	B POST FINISHER - L.H.	1	
	030B 137A	B POST FINISHER - R.H.	1	
6	035B 179A	REAR BUMPER/EXHAUST VALANCE ASSEMBLY	1	
7	030B 127A	DOOR ASSEMBLY - L.H.	1	
	030B 128A	DOOR ASSEMBLY - R.H.	1	
8	030B 130A	SILL PANEL - L.H.	1	
	030B 131A	SILL PANEL - R.H.	1	
9	035B 180A	FRONT SPOILER WITH RECESS FOR SPOTLIGHTS	1	
10	030B 129A	FRONT BUMPER	1	
N/I	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
11	025B 005A	HEADLIGHT POD - L.H.	1	
	025B 006A	HEADLIGHT POD - R.H.	1	
12	025V 234A	BONNET SOUNDPROOF MAT	1	
13	035B 152A	BONNET ASSEMBLY	1	
14	025B 071A	FUEL FILLER FLAP	1	



DESCRIPTION: 1983 SERIES 1 TASMIN 350I CONVERTIBLE.

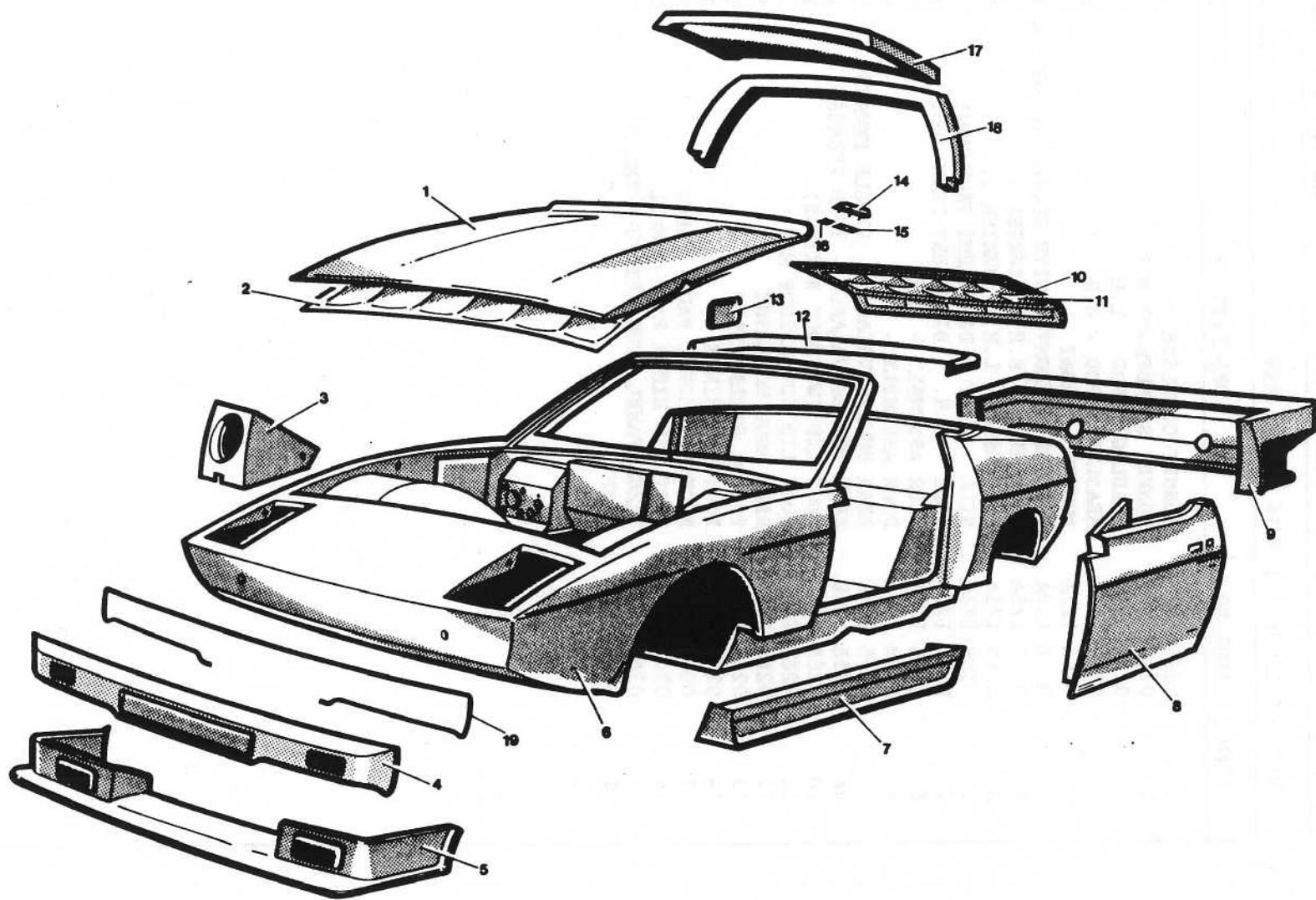
COMMENTS: 1983 FROM CH. NO. DH5507RI TO JUNE 1985 CH. NO. DH6029RI

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	036B 157A	BONNET COMPLETE	1	
2	026V 212A	BONNET SOUNDPROOF MAT	1	
3	025B 005A	HEADLIGHT POD - L.H.	1	
3	025B 006A	HEADLIGHT POD - R.H.	1	
4	026B 117A	BUMPER - FRONT	1	
5	036B 153A	SPOILER - FRONT - WITH SPOTLIGHT RECESS	1	
6	036B 176A	BODYSHELL - R.H.D. SERIES 1.	1	
6	136B 175A	BODYSHELL - L.H.D. SERIES 1.	1	
7	036B 173A	SILL - L.H. - DIFFERENT FROM 280I	1	
7	036B 174A	SILL - R.H. - DIFFERENT FROM 280I	1	
8	026B 102A	DOOR ASSEMBLY - L.H.	1	
8	026B 103A	DOOR ASSEMBLY - R.H.	1	
9	035B 154A	REAR BUMPER/VALANCE - SINGLE EXHAUST	1	
9A	035B 154B	REAR BUMPER/VALANCE - TWIN EXHAUST	1	
10	026B 093A	BOOT LID (WITHOUT FIXINGS)	1	
11	026V 296A	BOOT LID SOUNDPROOF MAT	1	
12	026B 101A	REAR HOOD MOULDING	1	
13	025B 071A	PETROL FILLER FLAP	1	
14	026U 203A	BOOT LID HINGE	2	
15	026U 202A	BOOT LID HINGE PAD - LARGE	2	
16	026U 203A	BOOT LID HINGE PAD - SMALL	2	
17	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
18	026B 100A	HOOP	1	



DESCRIPTION: 1985 SERIES 11 350I CONVERTIBLE

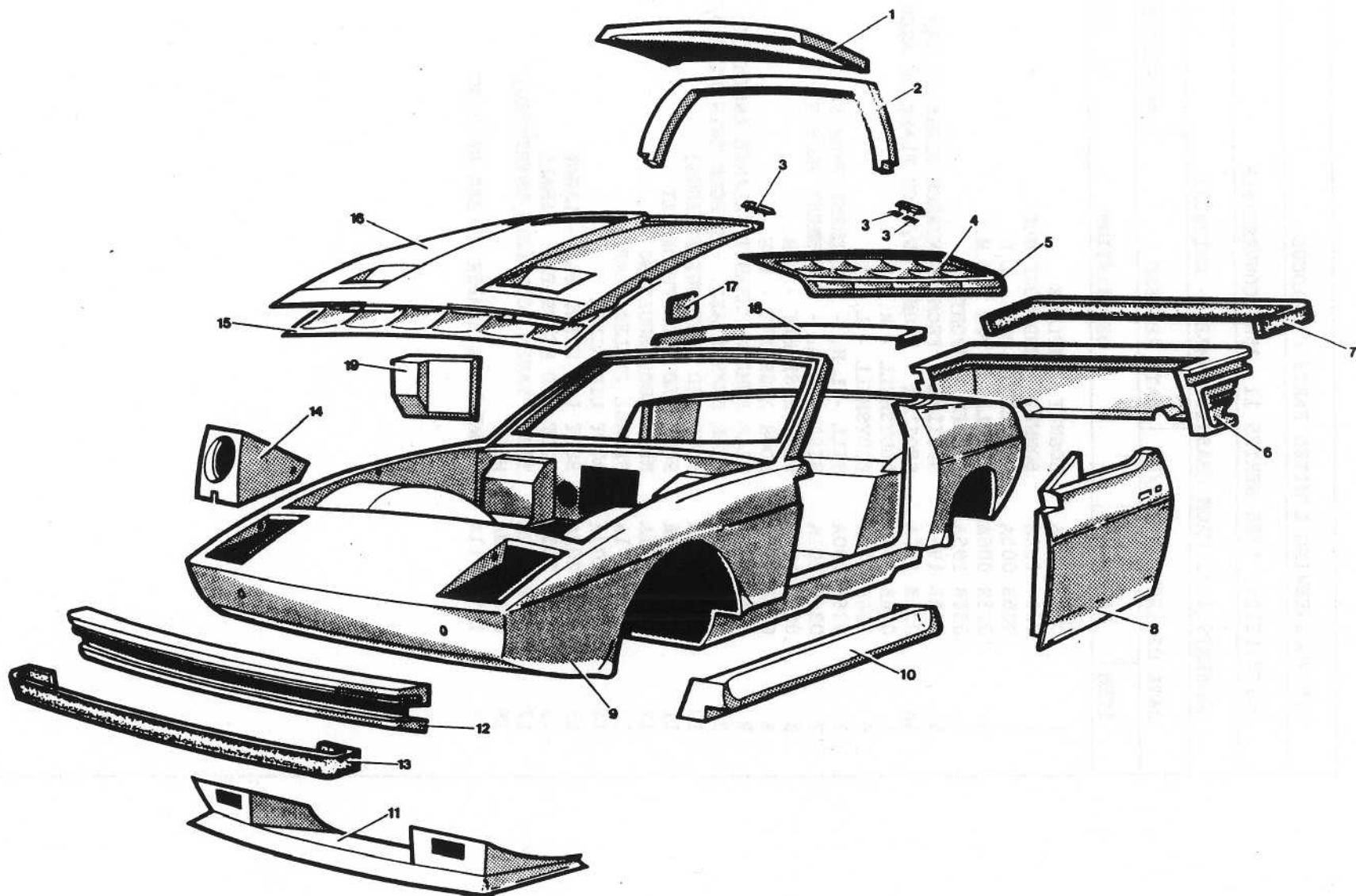
COMMENTS: 1985 FROM CHASSIS NUMBER - DH1280RI

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 182

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	036B 194A	BONNET COMPLETE	1	
2	026V 212A	BONNET SOUNDPROOF MAT	1	
3	025B 005A	HEADLIGHT POD - L.H.	1	
3	025B 006A	HEADLIGHT POD - R.H.	1	
4	036B 195A	BUMPER - FRONT	1	
5	036B 196A	SPOILER - FRONT - W/ARCH FLARE ON DAM	1	
5A	036B 197A	SPOILER - FRONT - W/ARCH FLARE ON ARCH	1	
6	036B 198A	BODYSHELL - R.H.D.	1	
6	136B 199A	BODYSHELL - L.H.D.	1	
7	036B 200A	SILL - L.H. - DIFFERENT FROM S1	1	
7	036B 201A	SILL - R.H. - DIFFERENT FROM S1	1	
8	026B 102A	DOOR ASSEMBLY - L.H.	1	
8	026B 103A	DOOR ASSEMBLY - R.H.	1	
9	036B 202A	REAR BUMPER/EXHAUST VALANCE ASSEMBLY	1	
9	036B 203A	REAR BUMPER ASS. - SINGLE TWIN PIPE O/L	1	
10	036B 204A	BOOT LID (WITHOUT FIXINGS)	1	
11	026V 296A	BOOT LID SOUNDPROOF MAT	1	
12	026B 101A	REAR HOOD MOULDING	1	
13	025B 071A	PETROL FILLER FLAP	1	
14	026U 203A	BOOT LID HINGE	2	
15	026U 202A	BOOT LID HINGE PAD - LARGE	2	
16	026U 203A	BOOT LID HINGE PAD - SMALL	2	
17	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
18	026B 100A	HOOP	1	
19	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	



DESCRIPTION: FEDERAL & EUROPEAN 280I SERIES 1 1985 CONVERTIBLE - OCT.1986

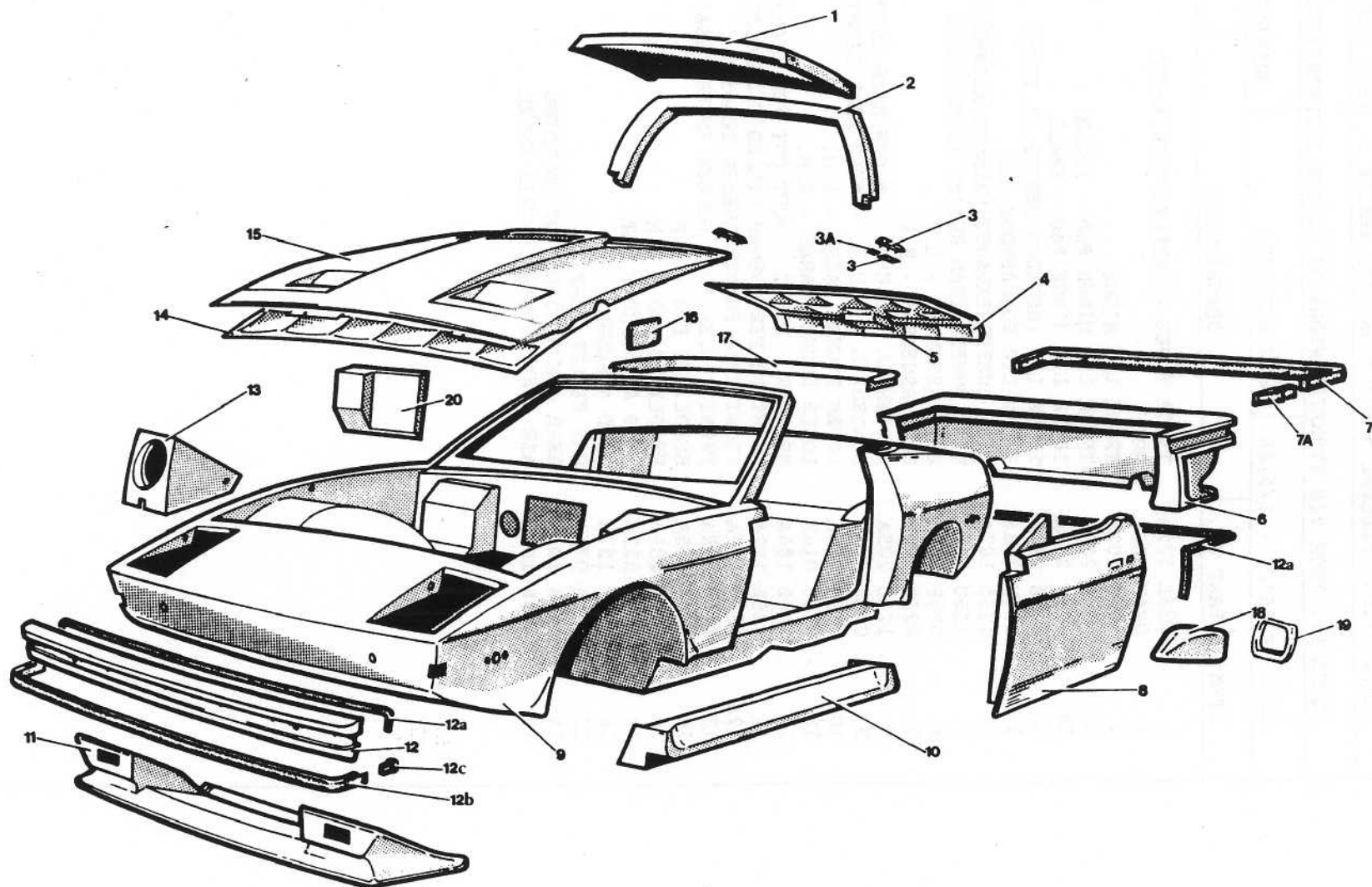
COMMENTS: FROM VIN TV9RF28P9FBDH1239 TO VIN SA9DH28P3GB019100

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 181

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
2	026B 100A	HOOP	1	
3	026U 201A	TRUNK LID HINGE	2	
3A	026U 202A	TRUNK LID HINGE PAD - LARGE	2	
3B	026U 203A	TRUNK LID HINGE PAD - SMALL	2	
4	036B 204A	TRUNK LID (ROUNDED SERIES 11 TYPE)	1	
5	026V 296A	TRUNK LID SOUNDPROOF MAT	1	
6	125B 183A	REAR BUMPER/EXHAUST VALANCE ASSEMBLY	1	
7	126U 398A	REAR BUMPER FOAM RUBBER INSERT(USA)	1	
8	026B 102A	DOOR ASSEMBLY - L.H.	1	
8	026B 103A	DOOR ASSEMBLY - R.H.	1	
9	126B 205A	BODYSHELL - L.H.D. - * NEW REAR LIGHTS*	1	
9	026B 206A	BODYSHELL - R.H.D. - *NEW REAR LIGHTS*	1	
10	025B 013A	LOWER ROCKER PANEL - L.H.	1	
10	025B 014A	LOWER ROCKER PANEL - R.H.	1	
11	126B 184A	SPOILER - FRONT - *CUT OUT FOR LIGHTS*	1	
12	126B 182A	FRONT BUMPER -*FOAM FILLED FIBERGLASS*	1	
12A	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
13	126U 398A	FRONT BUMPER FOAM RUBBER INSERT(USA)	A/R	
14	025B 005A	HEADLIGHT POD - L.H.	1	
14	025B 006A	HEADLIGHT POD - R.H.	1	
15	026V 212A	HOOD SOUNDPROOF MAT	1	
16	036B 157A	HOOD ASSEMBLY	1	
17	025B 071A	GAS FILLER FLAP	1	
18	026B 101A	REAR CONVERTIBLE TOP MOULDING	1	
19	126B 185A	AIR CONDITIONING MATRIX COVER	1	



DESCRIPTION: FEDERAL & EUROPEAN 280I SERIES 11 1986 CONVERTIBLE.

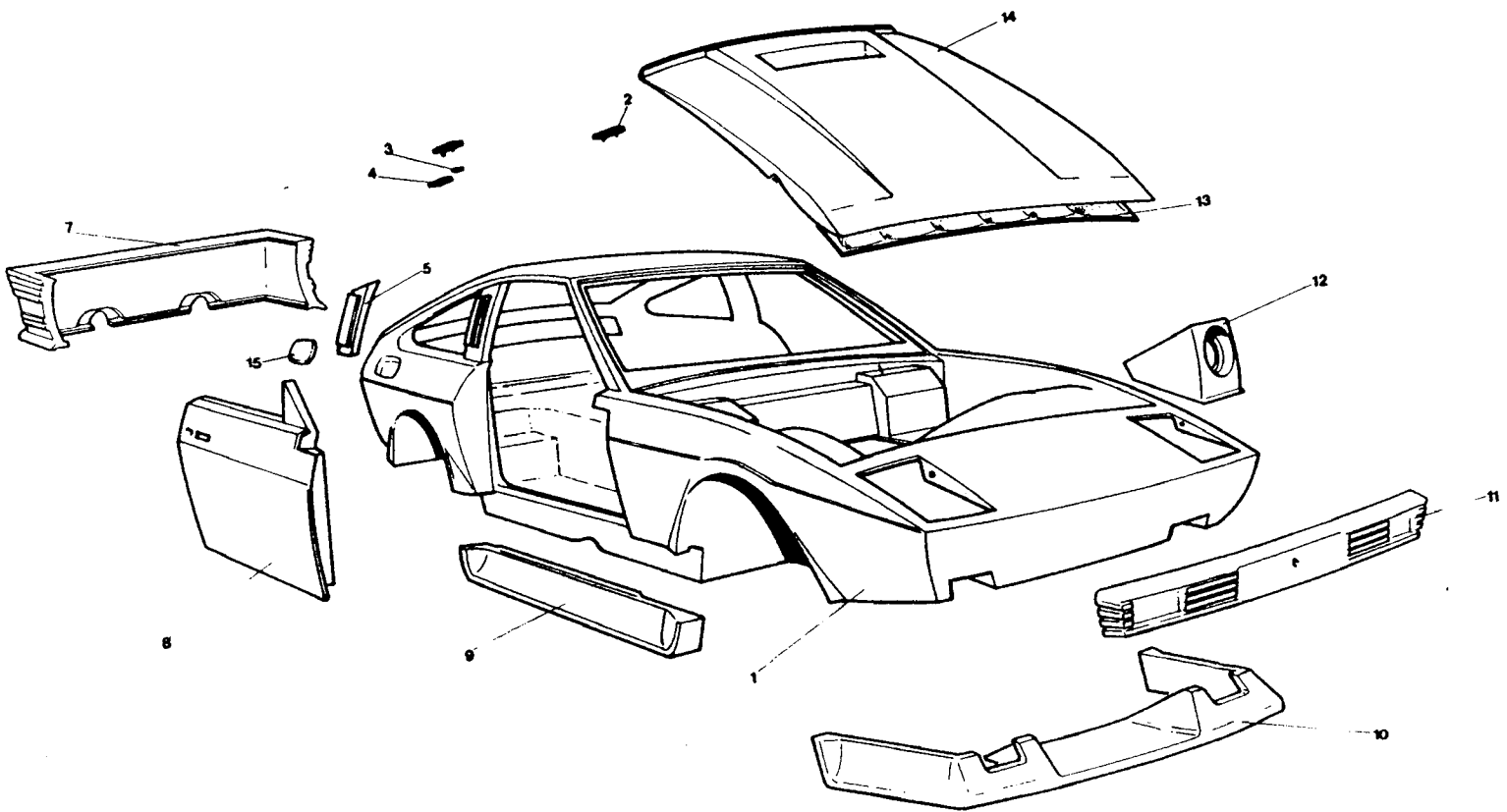
COMMENTS: FROM VIN SA9DH28P1GB019001

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 173

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
2	026B 100A	HOOP	1	
3	026U 201A	TRUNK LID HINGE	2	
3A	026U 202A	TRUNK LID HINGE PAD - LARGE	2	
3B	026U 203A	TRUNK LID HINGE PAD - SMALL	2	
4	126B 207A	TRUNK LID WITH 86 STOP LIGHT APERTURE	1	
5	026V 296A	TRUNK LID SOUNDPROOF MAT	1	
6	126B 208A	REAR BUMPER/EXHAUST VALANCE ASSEMBLY	1	
7	126U 399A	REAR BUMPER SOLID RUBBER INSERT	1	
7A	126U 400A	REAR BUMPER RUBBER INSERT PLUG - L.H.	1	
7B	126U 401A	REAR BUMPER RUBBER INSERT PLUG - R.H.	1	
8	026B 102A	DOOR ASSEMBLY - L.H.	1	
8	026B 103A	DOOR ASSEMBLY - R.H.	1	
9	126B 209A	BODYSHELL - FEDERAL * FLARED BODY *	1	
9	026B 210A	BODYSHELL - R.H.D. - * FLARED BODY *	1	
9	026B 328A	BODYSHELL - L.H.D. EUROPEAN	1	
10	026B 211A	LOWER ROCKER PANEL - L.H.* FLARED *	1	
10	026B 212A	LOWER ROCKER PANEL - R.H.* FLARED *	1	
11	026B 213A	SPOILER - FRONT - *FLARED WITH LIGHTS*	1	
12	026B 214A	FRONT BUMPER -*FOAM FILLED ROUNDED*	1	
12A	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
12B	126U 399A	FRONT BUMPER SOLID RUBBER INSERT	1	
12C	126U 402A	FRONT BUMPER RUBBER INSERT PLUG	2	
13	025B 005A	HEADLIGHT POD - L.H.	1	
13	025B 006A	HEADLIGHT POD - R.H.	1	
14	026V 212A	HOOD SOUNDPROOF MAT	1	
15	036B 157A	HOOD ASSEMBLY	1	
16	025B 071A	GAS FILLER FLAP	1	
17	026B 101A	REAR CONVERTIBLE TOP MOULDING	1	
18	125U 373A	MIRROR POD L.H.	1	
19	125U 374A	MIRROR HEAD L.H.	1	
18	125U 375A	MIRROR POD R.H.	1	
19	125U 376A	MIRROR HEAD R.H.	1	
20	126B 185A	AIR CONDITIONING MATRIX COVER	1	



B11

DESCRIPTION: EUROPEAN TASMIN 280I & 350I PLUS 2 FIXEDHEAD

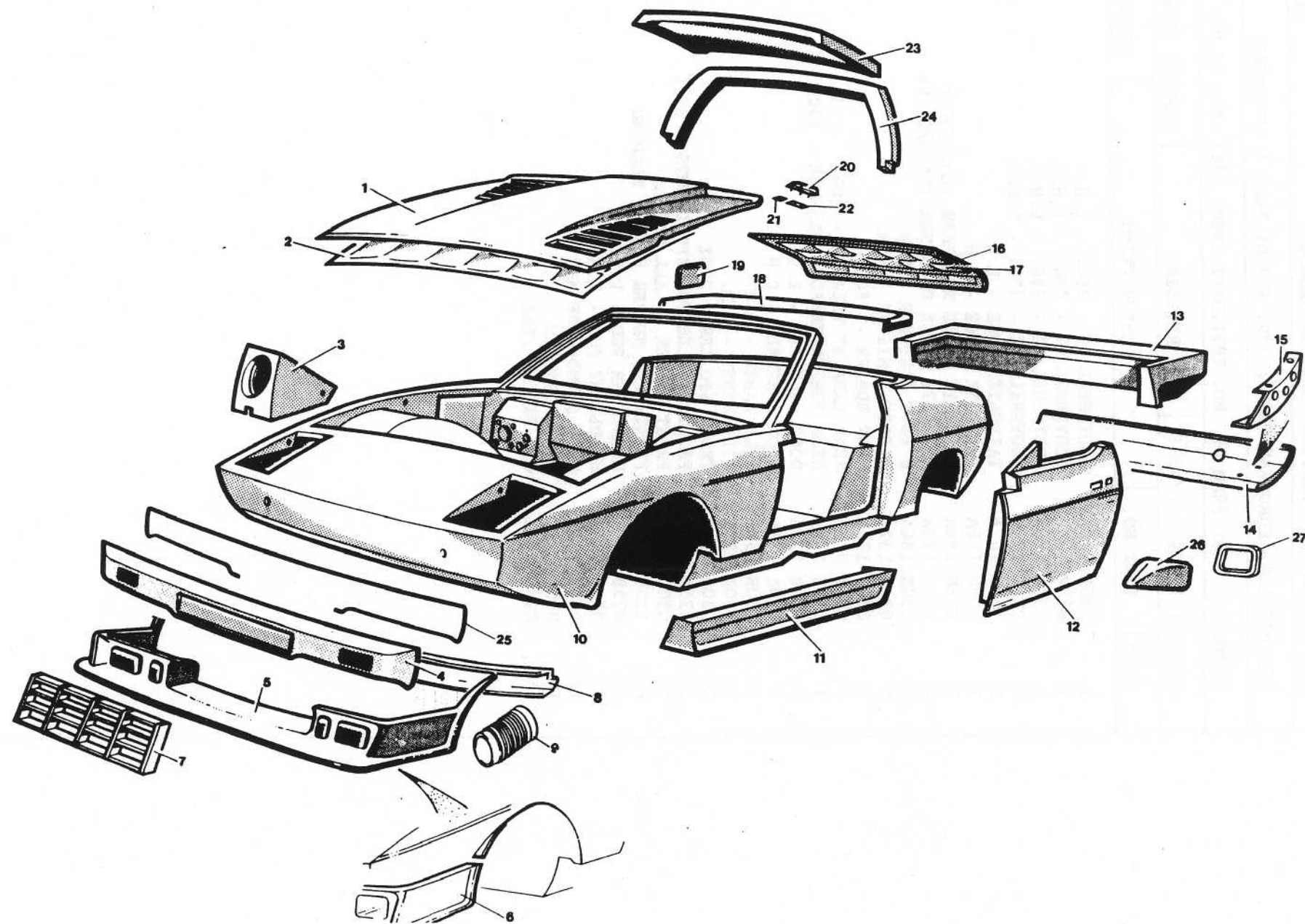
COMMENTS: 280I FROM CH. NO. FH5113FI2 1980. 350I FROM CH.NO. 2FH5546RI2

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 232

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	030B 119A	BODYSHELL +2 - 280I - L.H.D.	1	
1	030B 118A	BODYSHELL +2 - 280I - L.H.D.	1	
1	135B 192A	BODYSHELL +2 - 350I - L.H.D.	1	
1	035B 193A	BODYSHELL +2 - 350I - R.H.D.	1	
2	125U 147A	TAILGATE HINGE - L.H.	1	
2	125U 148A	TAILGATE HINGE - R.H.	1	
3	025U 154A	TAILGATE HINGE RETAINER PLATE/BODY	1	
4	025U 120A	TAILGATE HINGE RETAINER PLATE/GLASS	1	
5	030B 136A	B POST FINISHER - L.H.	1	
5	030B 137A	B POST FINISHER - R.H.	1	
6	030B 132A	REAR BUMPER - 280I	1	
7	025B 030A	REAR EXHAUST VALANCE - 280I	1	
7	035B 179A	REAR BUMPER/EXHAUST VALANCE - 350I	1	
8	030B 127A	DOOR ASSEMBLY - L.H.	1	
8	030B 128A	DOOR ASSEMBLY - R.H.	1	
9	030B 130A	SILL PANEL - L.H.	1	
9	030B 131A	SILL PANEL - L.H.	1	
10	030B 134A	FRONT SPOILER - 280I	1	
10	035B 180A	FRONT SPOILER FOR SPOTLIGHTS - 350I		
11	030B 129A	FRONT BUMPER - ALL MODELS	1	
11A	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
12	025B 005A	HEADLIGHR POD - L.H.	1	
12	025B 006A	HEADLIGHT POD - R.H.	1	
13	025V 234A	HOOD SOUNDPROOF MAT	1	
14	030B 122A	HOOD ASSEMBLY	1	
15	025B 071A	GAS FILLER FLAP	1	



DESCRIPTION: 1984 390 S.E. CONVERTIBLE

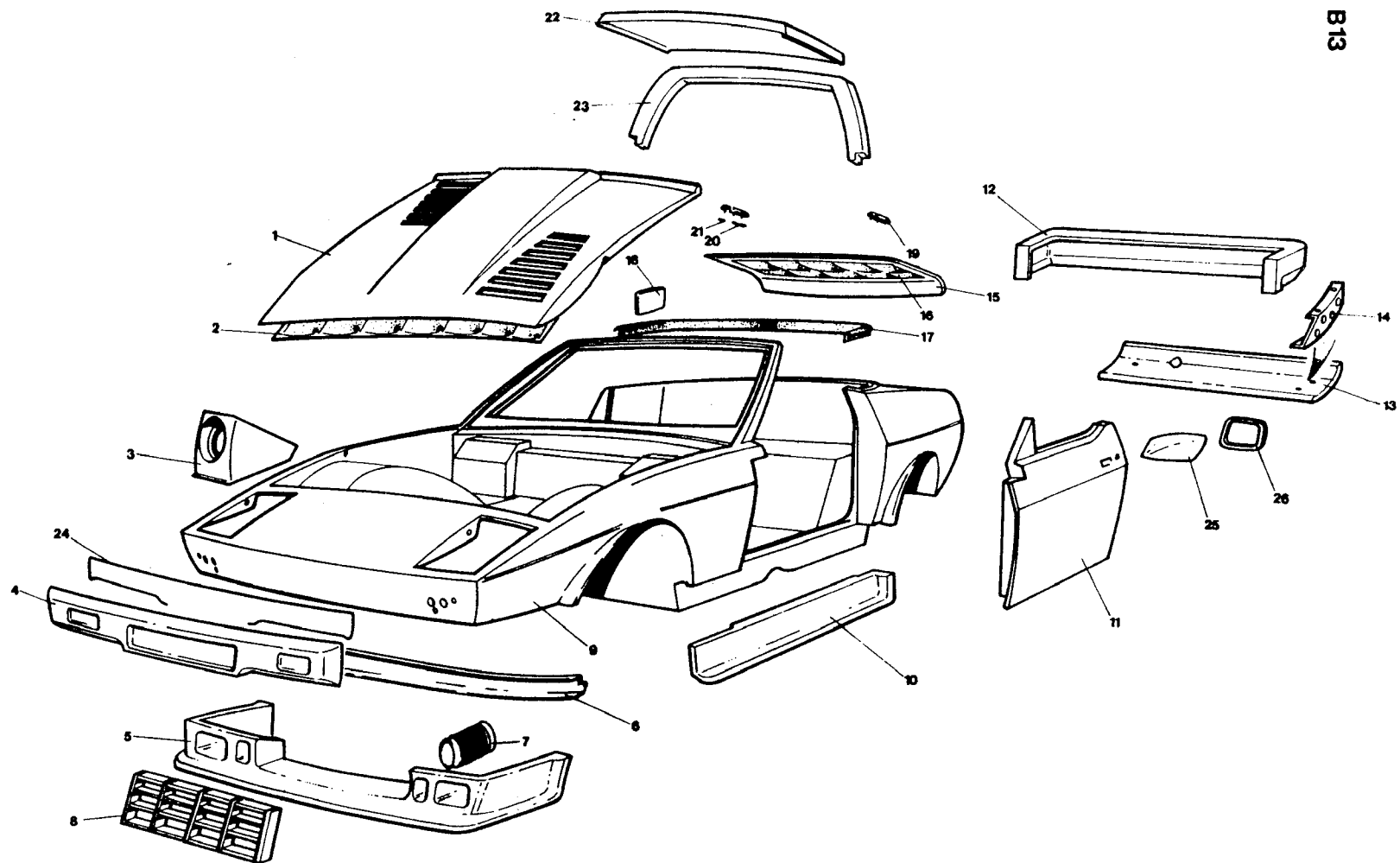
COMMENTS: FROM SEPTEMBER 1984 FROM CHASSIS NUMBER - 5882RI390

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 200

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	036B 194A	BONNET COMPLETE	1	
2	026V 212A	BONNET SOUNDPROOF MAT	1	
3	025B 005A	HEADLIGHT POD - L.H.	1	
3	025B 006A	HEADLIGHT POD - R.H.	1	
4	036B 195A	BUMPER - FRONT	1	
5	039B 215A	SPOILER - FRONT	1	
6	039B 319A	SPOILER - FRONT - LATER TYPE LIP ON BODY	1	
7	039U 413A	GRILL - FRONT SPOILER	1	
8	039B 216A	SPOILER - LIP - REAR OF FRONT SPOILER	1	
9	039U 412A	HOSE - BRAKE VENT	A/R	
10	036B 198A	BODYSHELL - R.H.D.	1	
10	136B 199A	BODYSHELL - L.H.D.	1	
11	036B 200A	SILL - L.H.	1	
11	036B 201A	SILL - R.H.	1	
12	026B 102A	DOOR ASSEMBLY - L.H.	1	
12	026B 103A	DOOR ASSEMBLY - R.H.	1	
13	039B 217A	REAR BUMPER.	1	
14	039B 218A	REAR UNDER BUMPER SPOILER - TWIN EXHAUST	1	
15	039U 414A	BRACKET - SPOILER MOUNTING	1	
16	035B 204A	BOOT LID (WITHOUT FIXINGS)	1	
17	026V 296A	BOOT LID SOUNDPROOF MAT	1	
18	026B 101A	REAR HOOD MOULDING	1	
19	025B 071A	PETROL FILLER FLAP	1	
20	026U 203A	BOOT LID HINGE	2	
21	026U 202A	BOOT LID HINGE PAD - LARGE	2	
22	026U 203A	BOOT LID HINGE PAD - SMALL	2	
23	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
24	026B 100A	HOOP	1	
25	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
26	125U 373A	MIRROR POD - L.H.	1	
26	125U 375A	MIRROR POD - R.H.	1	
27	125U 374A	MIRROR HEAD - L.H.	1	
27	125U 376A	MIRROR HEAD - R.H.	1	



B13

DESCRIPTION: 1986 390 S.E. CONVERTIBLE - WITH FLARED WHEEL ARCHES

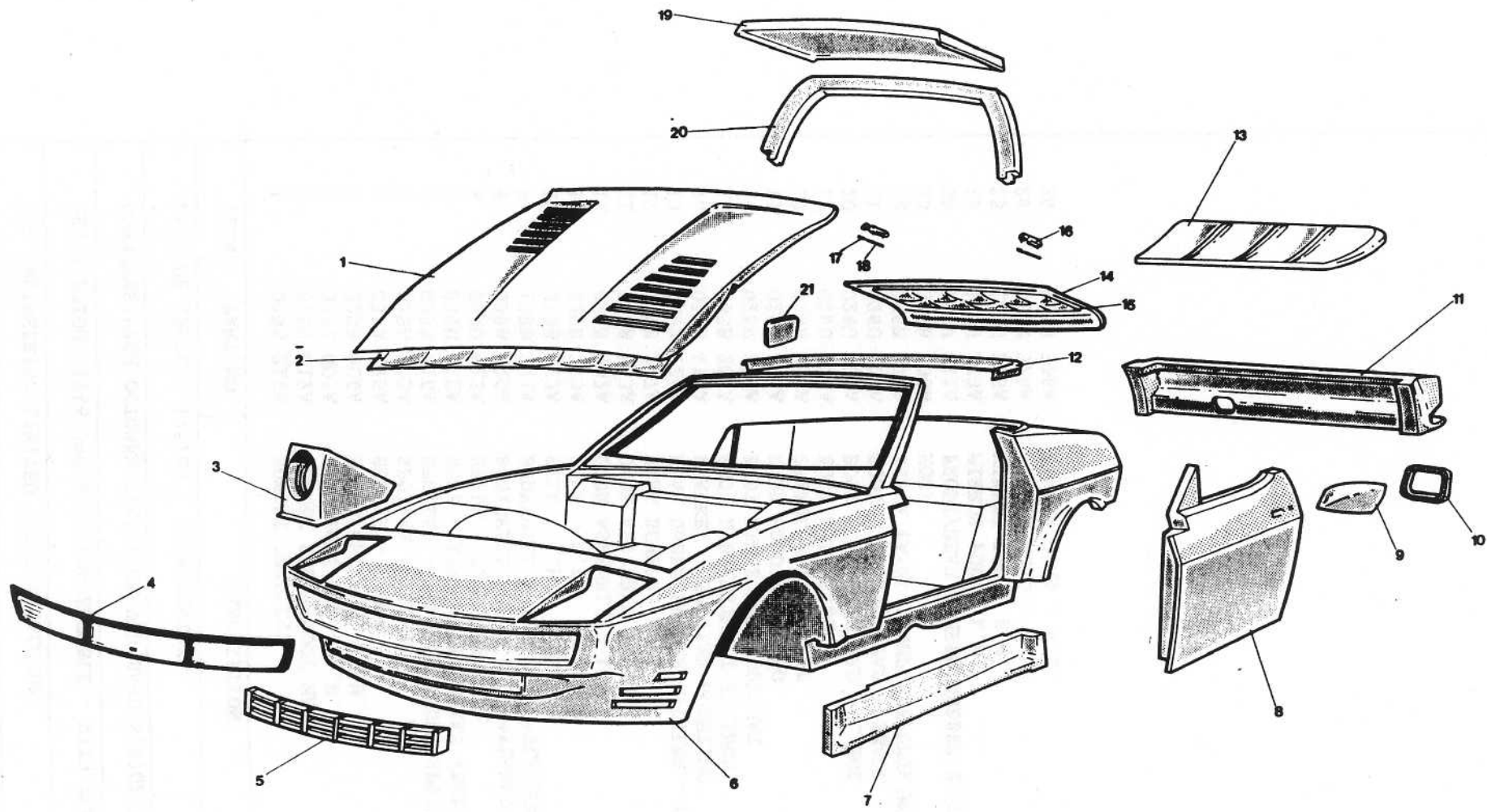
COMMENTS: FROM OCTOBER 1985 FROM VIN SA9DH35P7GB019109

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 227

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	039B 219A	BONNET COMPLETE	1	
2	026V 212A	BONNET SOUNDPROOF MAT	1	
3	025B 005A	HEADLIGHT POD - L.H.	1	
3	025B 006A	HEADLIGHT POD - R.H.	1	
4	036B 195A	BUMPER - FRONT	1	
5	039B 215A	SPOILER - FRONT	1	
6	039B 216A	SPOILER - REAR OF FRONT SPOILER	1	
7	039U 412A	HOSE - AIR DAM TO BRAKE VENTS	A/R	
8	039U 413A	GRILL - FRONT SPOILER	1	
9	039B 220A	BODYSHELL - R.H.D. - *FLARED*	1	
9	139B 221A	BODYSHELL - L.H.D. - *FLARED*	1	
10	039B 222A	SILL - L.H. - *FLARED*	1	
10	039B 223A	SILL - R.H. - *FLARED*	1	
11	026B 102A	DOOR ASSEMBLY - L.H.	1	
11	026B 103A	DOOR ASSEMBLY - R.H.	1	
12	039B 217A	REAR BUMPER.	1	
13	039B 224A	REAR UNDER BUMPER SPOILER - ONE EXHAUST	1	
14	039U 414A	BRACKET - SPOILER MOUNTING	2	
15	035B 204A	BOOT LID (WITHOUT FIXINGS)	1	
16	026V 296A	BOOT LID SOUNDPROOF MAT	1	
17	026B 101A	REAR HOOD MOULDING	1	
18	025B 071A	PETROL FILLER FLAP	1	
19	026U 203A	BOOT LID HINGE	2	
20	026U 202A	BOOT LID HINGE PAD - LARGE	2	
21	026U 203A	BOOT LID HINGE PAD - SMALL	2	
22	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
23	026B 100A	HOOP	1	
24	125V 411A	FRONT/REAR BUMPER RUBBER BEADING	A/R	
25	125U 373A	MIRROR POD - L.H.	1	
25	125U 375A	MIRROR POD - R.H.	1	
26	125U 374A	MIRROR HEAD - L.H.	1	
26	125U 376A	MIRROR HEAD - R.H.	1	



DESCRIPTION: 1986 420 S.E.A.C. CONVERTIBLE

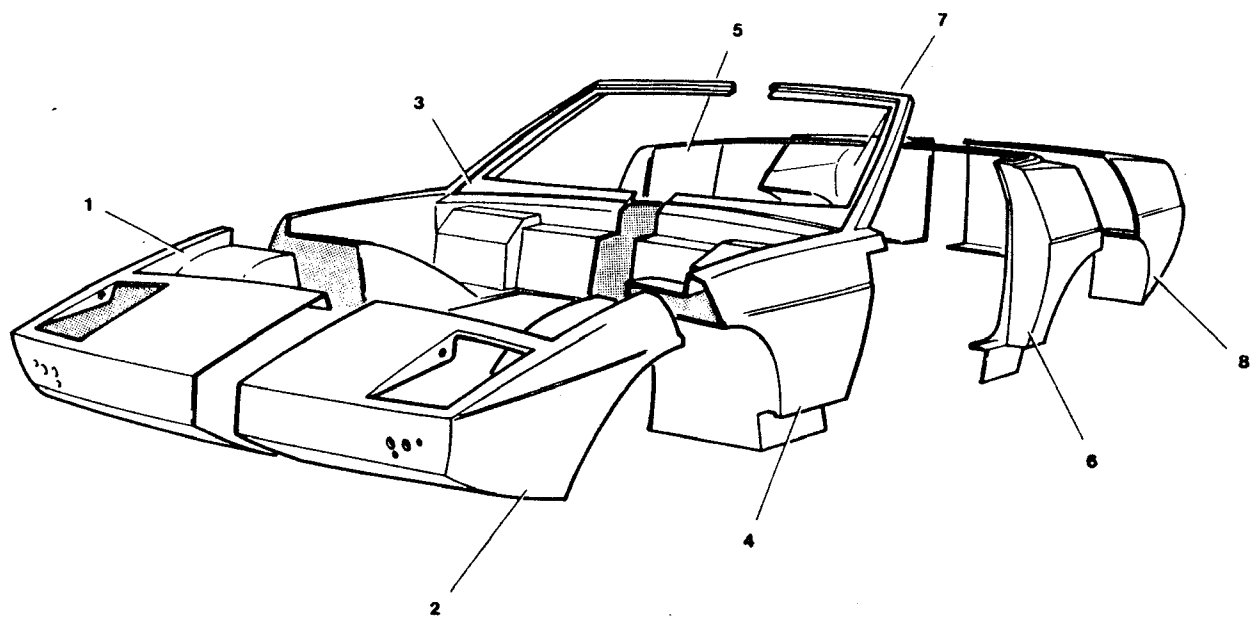
COMMENTS:

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 220

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	039B 219A	BONNET COMPLETE	1	
2	026V 212A	BONNET SOUNDPROOF MAT	1	
3	042B 237A	HEADLIGHT POD - L.H.	1	
3	042B 238A	HEADLIGHT POD - R.H.	1	
4	024U 410A	POLYCARBONATE FRONT LIGHT COVER	1	
5	024U 411A	BLACK PLASTIC INTAKE GRILL	1	
6	042B 320A	BODYSHELL - R.H.D.	1	
6	042B 321A	BODYSHELL - L.H.D.	1	
7	042B 322A	SILL - L.H.	1	
7	042B 323A	SILL - R.H.	1	
8	026B 102A	DOOR ASSEMBLY - L.H.	1	
8	026B 103A	DOOR ASSEMBLY - R.H.	1	
9	125U 373A	MIRROR POD - L.H.	1	
9	125U 375A	MIRROR POD - R.H.	1	
10	125U 374A	MIRROR HEAD - L.H.	1	
10	125U 376A	MIRROR HEAD - R.H.	1	
11	042B 326A	REAR BUMPER ASSEMBLY	1	
12	026B 101A	REAR HOOD MOULDING	1	
13	042B 327A	REAR WING	1	
14	035B 204A	BOOT LID	1	
15	026V 296A	BOOT LID SOUNDPROOF MAT	1	
16	026U 203A	BOOT LID HINGE	2	
17	026U 202A	BOOT LID HINGE PAD - LARGE	2	
18	026U 203A	BOOT LID HINGE PAD - SMALL	2	
19	026B 172A	TARGA PANEL (COMPLETE/UNTRIMMED)	1	
20	026B 100A	HOOP	1	



DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 280I - SERIES 1

COMMENTS: TWIN FUEL FILLERS & FORD REAR LIGHTS 1980 TO CH NO DH5256F1

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 239A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	026B 240A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	026B 241A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	026B 242A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	026B 243A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	026B 244A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	026B 245A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	026B 246A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	026B 247A	R.H. 4TH. QUARTER - ALL MODELS	1	
8	026B 248A	L.H. 4TH. QUARTER - ALL MODELS	1	

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 280I & 200 SERIES 1

COMMENTS: SINGLE FUEL FILLER & FORD REAR LIGHTS 1981 FROM CH NO DH5257/2L

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 239A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	026B 240A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	026B 241A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	026B 242A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	026B 243A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	026B 244A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	026B 249A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	026B 250A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	026B 247A	R.H. 4TH. QUARTER - ALL MODELS	1	
8	026B 248A	L.H. 4TH. QUARTER - ALL MODELS	1	

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 350I SERIES 1

COMMENTS: 1983 FROM CH. NO. DH5507RI TO JUNE 1985 CH. NO. DH6029RI.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 239A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	026B 240A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	026B 251A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	026B 252A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	026B 253A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	026B 254A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	026B 249A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	026B 250A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	026B 247A	R.H. 4TH. QUARTER - ALL MODELS	1	
8	026B 248A	L.H. 4TH. QUARTER - ALL MODELS	1	

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 280I SERIES 1

COMMENTS: WITH SD1 REAR LIGHTS - FEB 85 TO OCT 85 VIN 1239 TO VIN 9100

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 239A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	026B 240A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	026B 241A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	026B 242A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	026B 243A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	026B 244A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	026B 249A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	026B 250A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	026B 255A	R.H. 4TH. QUARTER - ALL MODELS	1	
8	026B 256A	L.H. 4TH. QUARTER - ALL MODELS	1	

TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION B19

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 280I SERIES 2

COMMENTS: FLAIRED BODY WITH SD1 REAR LIGHTS. FROM VIN 19001 OCT. 1985 ON.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 257A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	026B 258A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	026B 259A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	026B 260A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	026B 261A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	026B 262A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	026B 263A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	026B 264A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	026B 265A	R.H. 4TH. QUARTER - FEDERAL	1	
8	126B 266A	L.H. 4TH. QUARTER - FEDERAL	1	
8	126B 324A	R.H. 4TH. QUARTER - EUROPEAN *	1	EUROPEAN
8	026B 325A	L.H. 4TH. QUARTER - EUROPEAN *	1	LICENCE PLATE APERTURE

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 350I/390 SE SERIES 2

COMMENTS: FLAIRED BODY WITH FEUGO REAR LIGHTS - FROM CH NO DH1280RI 1985

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	036B 267A	R.H. 1ST. QUARTER - EARLY MODELS *	1	SEE
1	036B 329A	R.H. 1ST. QUARTER - LATER MODELS *	1	NOTE
2	036B 268A	L.H. 1ST. QUARTER - EARLY MODELS *	1	1
2	036B 330A	L.H. 1ST. QUARTER - LATER MODELS *	1	BELOW
3	036B 269A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	036B 270A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	036B 271A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	036B 272A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	036B 273A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	036B 274A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	036B 275A	R.H. 4TH. QUARTER - ALL MODELS	1	
8	036B 276A	L.H. 4TH. QUARTER - ALL MODELS	1	

PLEASE NOTE* EARLY MODELS HAD A LIP ON THE FRONT SPOILER AND THEREFORE A DIFFERENT PROFILE ON THE SPOILER TO BODY LATER VEHICLES HAVE THE LIP ON THE BODY AND THEREFORE CARE SHOULD BE TAKEN IN ORDERING REPLACEMENT PANELS FOR THESE VEHICLES.

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 390 SE - 1986

COMMENTS: FLAIRED BODY WITH FEUGO REAR LIGHTS - FROM VIN SA9DH35P7GB019109

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	039B 277A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	039B 278A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	036B 269A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	036B 270A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	036B 271A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	036B 272A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	039B 279A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	039B 280A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	036B 275A	R.H. 4TH. QUARTER - ALL MODELS	1	
8	036B 276A	L.H. 4TH. QUARTER - ALL MODELS	1	

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 420 SEAC 1986

COMMENTS:

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	042A 281A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	042A 282A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	042A 283A	R.H. 2ND. QUARTER - R.H.D. ONLY	1	
3	042A 284A	R.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
4	042A 285A	L.H. 2ND. QUARTER - R.H.D. ONLY	1	
4	042A 286A	L.H. 2ND. QUARTER - L.H.D. EUROPEAN	1	
5	042A 287A	R.H. 3RD. QUARTER - ALL MODELS	1	
6	042A 288A	L.H. 3RD. QUARTER - ALL MODELS	1	
7	042A 289A	R.H. 4TH. QUARTER - ALL MODELS	1	
8	042A 290A	L.H. 4TH. QUARTER - ALL MODELS	1	

TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION B23

DESCRIPTION: REPAIR PANELS - CONVERTIBLE - 280I FEDERAL SERIES 1

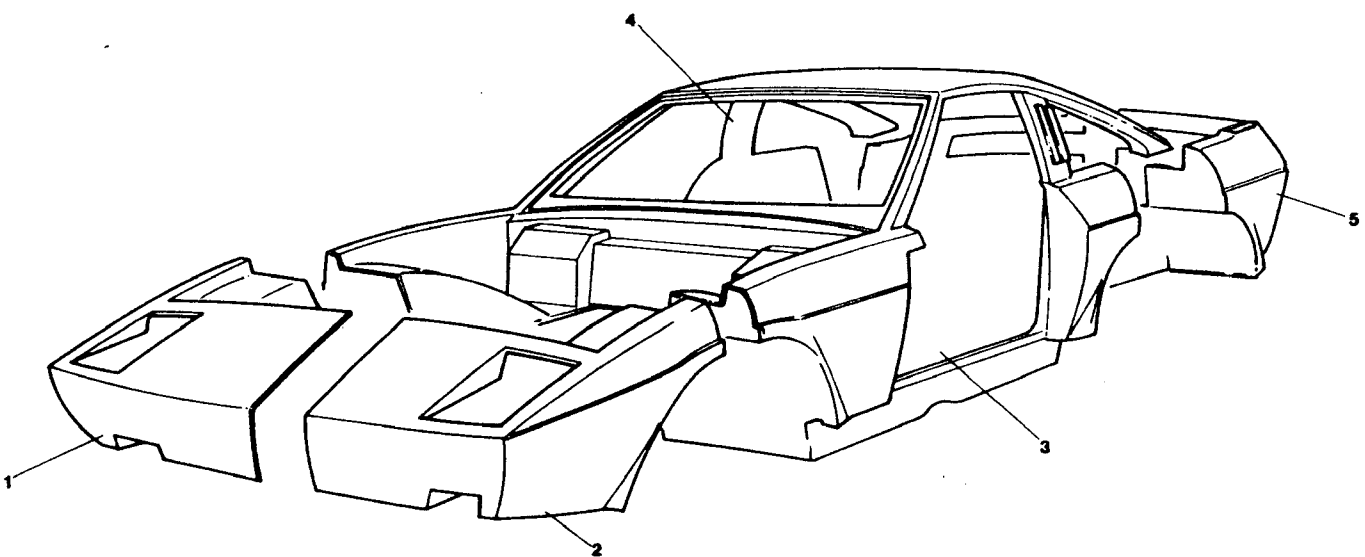
COMMENTS: 1982 FROM VIN SH9TA13A2DBDH1001 TO VIN TV9RF28P7FBDH1238 - FEB 85

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 228

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	026B 239A	R.H. 1ST. QUARTER	1	
2	026B 240A	L.H. 1ST. QUARTER	1	
3	026B 242A	R.H. 2ND. QUARTER	1	
4	026B 244A	L.H. 2ND. QUARTER	1	
5	026B 249A	R.H. 3RD. QUARTER	1	
6	026B 250A	L.H. 3RD. QUARTER	1	
7	126B 291A	R.H. 4TH. QUARTER	1	
8	126B 292A	L.H. 4TH. QUARTER	1	



DESCRIPTION: REPAIR PANELS - FIXEDHEAD - 280I SERIES 1 - TWIN FILLERS

COMMENTS: 1980 FROM CH. NO. FH5001 TO CH. NO. FH5196FI 1981

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 225

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025B 293A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	025B 294A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	025B 295A	PASSENGER COMPARTMENT - R.H.D.	1	
3	025B 296A	PASSENGER COMPARTMENT - L.H.D. EUROPEAN	1	
4	025B 297A	R.H. REAR QUARTER - ALL MODELS	1	
5	025B 298A	L.H. REAR QUARTER - ALL MODELS	1	

DESCRIPTION: REPAIR PANELS - FIXEDHEAD - 280I SERIES 2 & PLUS 2 MODELS

COMMENTS:1981 FROM CH. NO. 2FH5232FI

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 225

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	030B 299A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	030B 300A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	030B 301A	PASSENGER COMPARTMENT - R.H.D.	1	TWIN FILLER
3	030B 302A	PASSENGER COMPARTMENT - L.H.D. EUROPEAN	1	TWIN FILLER
3	030B 303A	PASSENGER COMPARTMENT - R.H.D.	1	ONE FILLER
3	030B 304A	PASSENGER COMPARTMENT - L.H.D. EUROPEAN	1	ONE FILLER
3	030B 305A	PASSENGER COMPARTMENT - PLUS 2 R.H.D.	1	
3	030B 306A	PASSENGER COMPARTMENT - PLUS 2 L.H.D.	1	
4	030B 307A	R.H. REAR QUARTER	1	NO FILLER
4	030B 308A	R.H. REAR QUARTER - PLUS 2	1	TWIN FILLER
4	030B 309A	R.H. REAR QUARTER - PLUS 2	1	ONE FILLER
5	030B 310A	L.H. REAR QUARTER	1	NO FILLER
5	030B 311A	L.H. REAR QUARTER - PLUS 2	1	TWIN FILLER

PLEASE NOTE;- ON 280I MODELS CALLED SERIES 2 THE REFERENCE TO TWIN, SINGLE OR NO FILLER IS THE POSITION OF THE FUEL FILLER FLAP. ON EARLIER PLUS 2 MODELS THERE WERE TWIN FILLERS LOCATED IN BOTH REAR QUARTERS. AT THE SAME TIME ON NON PLUS 2 VEHICLES THERE WERE TWO FILLERS LOCATED IN THE PASSENGER COMPARTMENT. LATER PLUS 2 MODELS HAD A SINGLE FILLER IN THE REAR R.H. QUARTER WHILE THE LATER NON PLUS 2 MODELS HAD A SINGLE FILLER LOCATED ON THE R.H. SIDE OF THE PASSENGER COMPARTMENT.

DESCRIPTION: REPAIR PANELS - FIXEDHEAD - 350I & PLUS 2 MODELS.

COMMENTS:1983 FROM CH. NO. 2FH5571RI

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 225

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035B 312A	R.H. 1ST. QUARTER - ALL MODELS	1	
2	035B 313A	L.H. 1ST. QUARTER - ALL MODELS	1	
3	030B 303A	PASSENGER COMPARTMENT - R.H.D.	1	
3	030B 304A	PASSENGER COMPARTMENT - L.H.D. EUROPEAN	1	
3	030B 305A	PASSENGER COMPARTMENT - PLUS 2 R.H.D.	1	
3	030B 306A	PASSENGER COMPARTMENT - PLUS 2 L.H.D.	1	
4	030B 307A	R.H. REAR QUARTER - EARLY MODELS SHORT BUMPER	1	
4	035B 314A	R.H. REAR QUARTER - LATER MODELS LONG BUMPER	1	
4	030B 309A	R.H. REAR QUARTER PLUS 2 - ONE FILLER	1	
5	030B 310A	L.H. REAR QUARTER - EARLY MODELS SHORT BUMPER	1	
5	035B 315A	L.H. REAR QUARTER - LATER MODELS LONG BUMPER	1	

PLEASE NOTE;- ON 350I MODELS THE REAR QUARTERS WERE MODIFIED IN LATER PRODUCTION WHEN THE REAR BUMPER WAS EXTENDED TO MEET THE REAR OF THE REAR WHEEL ARCH. WHEN ORDERING REPLACEMENT PANELS FOR THIS SECTION PLEASE ENSURE WHAT TYPE OF BUMPER THE VEHICLE WAS FITTED WITH.

TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION B27

DESCRIPTION: REPAIR PANELS - FIXEDHEAD - 280I FEDERAL MODELS.

COMMENTS: FROM SEPTEMBER 1983 VIN TV9RF28PXEBFH1042

DATE OF ISSUE - 1/5/86

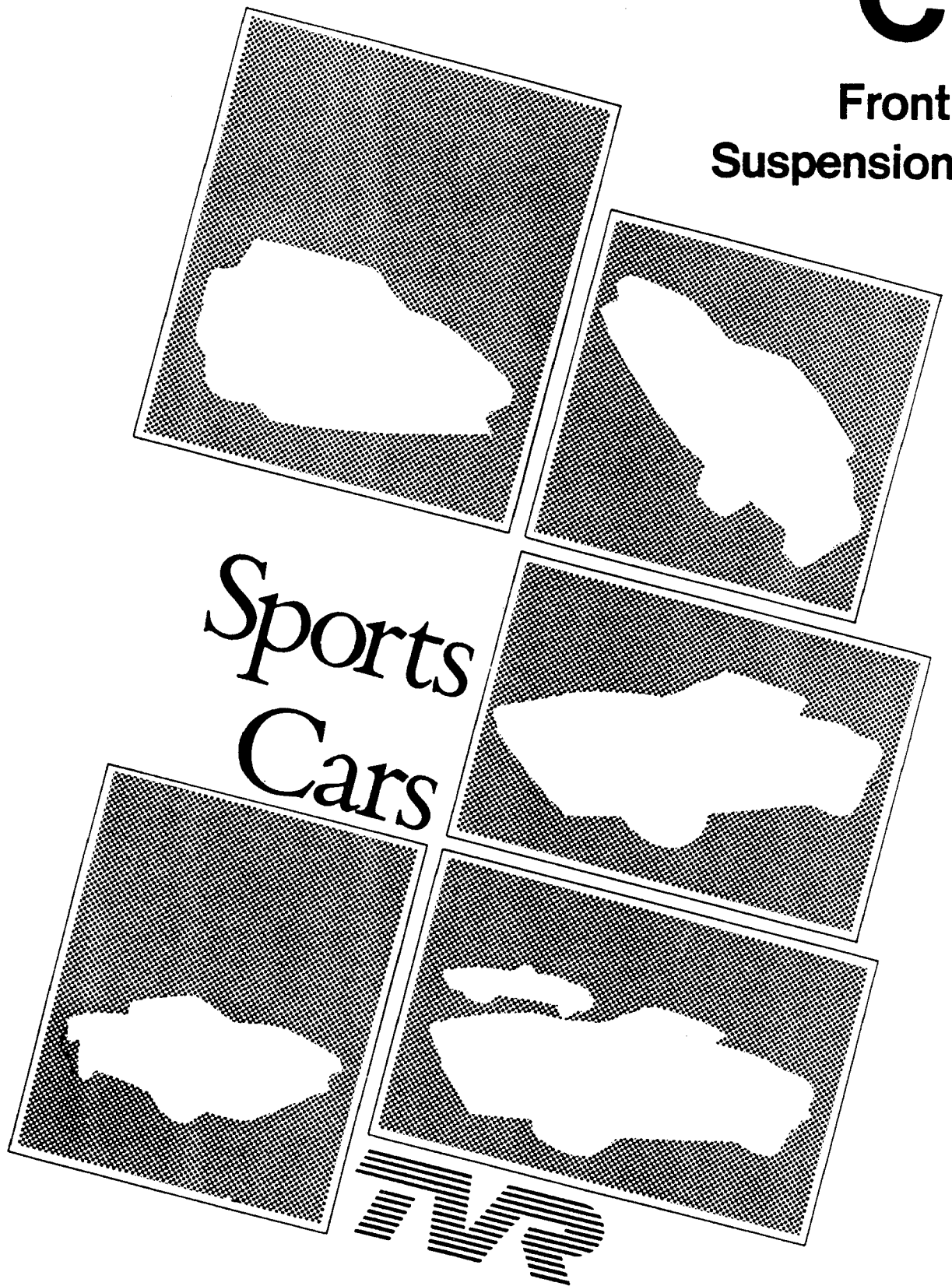
DATE REVISED

DRAWING REFERENCE 225

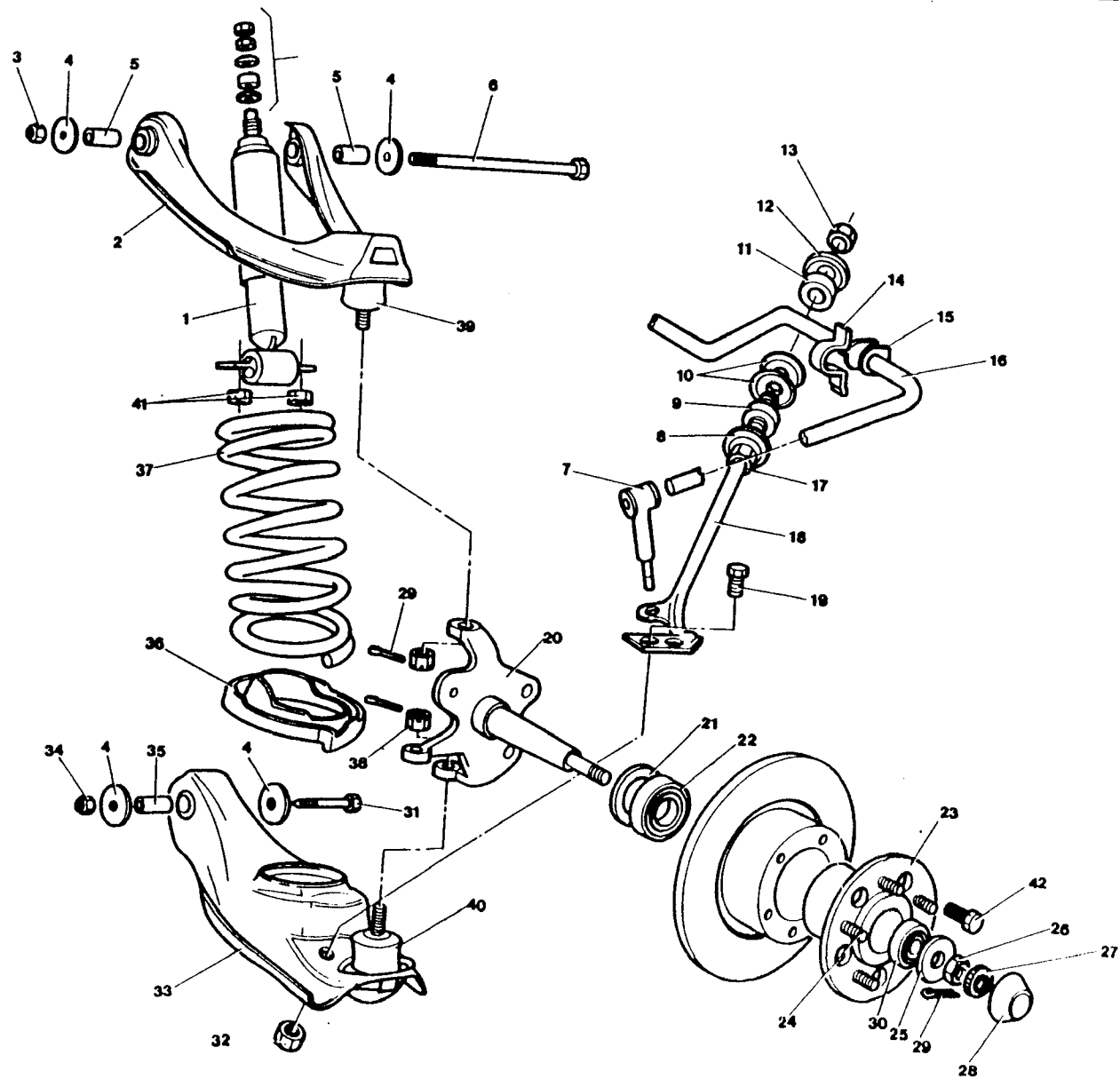
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	030B 299A	R.H. 1ST. QUARTER	1	
2	030B 300A	L.H. 1ST. QUARTER	1	
3	125B 316A	PASSENGER COMPARTMENT - L.H.D. FEDERAL	1	
4	125B 317A	R.H. REAR QUARTER - FEDERAL	1	
5	125B 318A	L.H. REAR QUARTER - FEDERAL	1	

C

Front
Suspension



Parts Catalogue



DESCRIPTION: FRONT SUSPENSION - ALL MODELS WITH REAR MOUNTED LEADING LINK

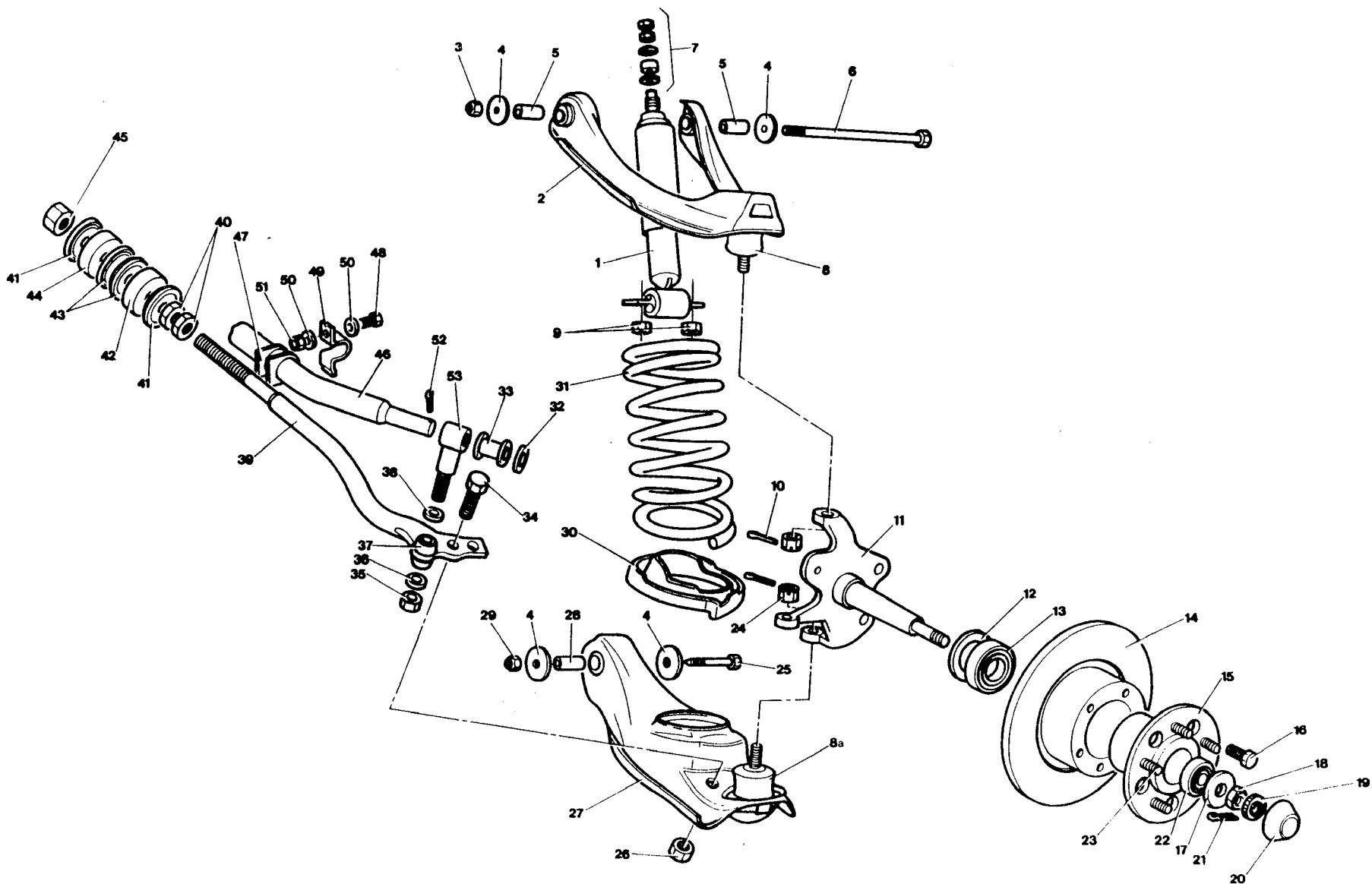
COMMENTS: 280I UP TO CH.NO. DH5630FI/ VIN TV9RF28PXEBDH1052 1983

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 233

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025C 023A	FRONT DAMPER	2	
2	025C 001A	UPPER WISHBONE	2	
3	025C 038A	NUT - UPPER WISHBONE	2	
4	025C 037A	WASHER - WISHBONE BOLT	8	
5	025C 049A	RUBBER BUSH - UPPER WISHBONE	4	
6	025C 002A	BOLT - UPPER WISHBONE	2	
6A	025C 082A	DAMPER - TOP MOUNTING KIT	2	
7	025C 028A	DROP LINK	2	
8	025C 018A	WASHER - HEAVY - LEADING LINK	2	
9	025C020A	ORANGE INSULATOR - LEADING LINK	2	
10	025C 019A	WASHER - LIGHT - LEADING ARM	4	
11	025C 021A	BLACK INSULATOR - LEADING ARM	2	
12	AS ITEM NO. 8.			
13	025C 045A	NUT - LEADING ARM	2	
14	025C 017A	CLAMP - ANTI-ROLL BAR MOUNTING	2	
15	025C 016A	RUBBER - ANTI ROLL-BAR MOUNTING	2	
16	025C 026C	ANTI - ROLL BAR	1	
17	025C 044A	NUT - LEADING ARM	4	
18	025C 047A	LEADING ARM - L.H.	1	
18	025C 048A	LEADING ARM - R.H.	1	
19	025W 052A	BOLT - LEADING ARM TO LOWER WISHBONE	4	
20	025C 005A	SPINDLE L.H.	1	
20	025C 006A	SPINDLE R.H.	1	
21	025C 012A	SEAL - WHEEL BEARING INNER	2	
22	025C 008A	BEARING - FRONT HUB INNER	2	
23	025C 007A	HUB ASSEMBLY	2	
24	025C 027A	STUD - FRONT WHEEL	10	
25	025C 010A	WASHER - HUB BEARING	2	
26	025C 011A	NUT - HUB BEARING	2	
27	025C 013A	RETAINER - HUB BEARING	2	
28	025C 015A	CAP - HUB BEARING	2	
29	025C 014A	SPLIT PIN	6	
30	025C 009A	BEARING - FRONT HUB OUTER	2	
31	025C 004A	BOLT - LOWER WISHBONE	2	
32	025W 018A	NUT - NYLOC - LEADING ARM TO WISHBONE	4	
33	025C 003A	LOWER WISHBONE	2	
34	025C 039A	NUT - LOWER WISHBONE	2	
35	025C 050A	BUSH - LOWER WISHBONE	2	
36	025C 022A	RUBBER PAD - FRONT SPRING	2	
37	125C 051A	ROAD SPRING - FRONT - CODE BLUE	2	
37	035C 062A	ROAD SPRING - FRONT - CODE GREEN	2	
38	025C 042A	NUT - UPPER & LOWER BALL JOINTS	4	
39	025C 068A	REPAIR KIT - BALL JOINT UPPER	2	
40	025C 068B	REPAIR KIT - BALL JOINT LOWER	2	
41	025C 036A	MOUNTING HUB - DROP LINK	2	
N/I	025W 005A	NUT - RETAINING DAMPER/LOWER WISHBONE	4	
N/I	025C 046A	LEADING ARM SPACER TUBE	2	
N/I	025C 029A	RUBBER BUSH - DROP LINK	2	



DESCRIPTION: FRONT SUSPENSION - 280/350 - FORWARD MOUNTED LEADING LINK.

COMMENTS: 280I FROM DH5631FI/VIN TV9RF28P6EBDH1053 - 350I FROM DH5862RI.

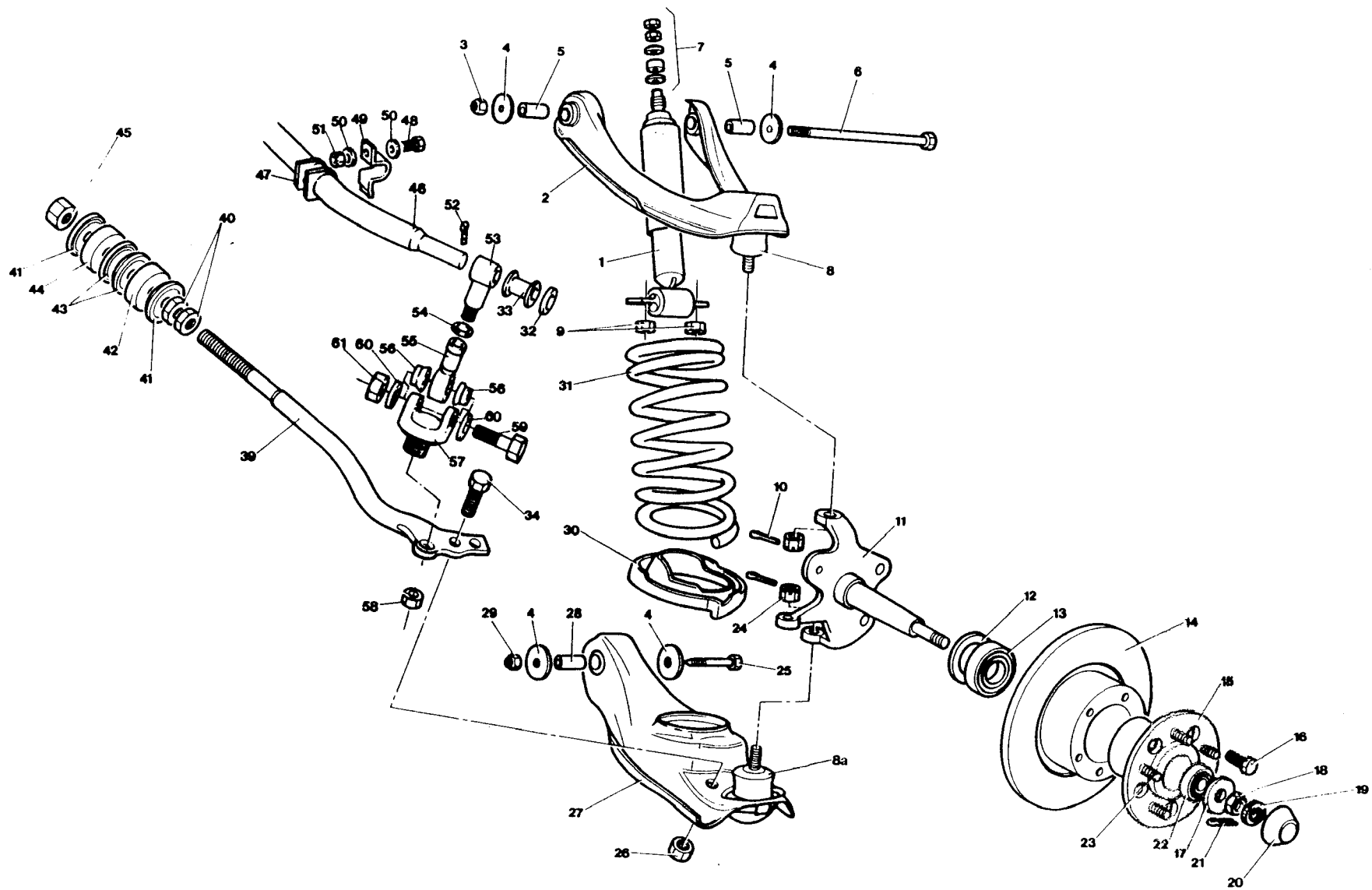
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 1

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025C 023A	FRONT DAMPER	2	
2	025C 001A	UPPER WISHBONE	2	
3	025C 038A	NUT - UPPER WISHBONE	2	
4	025C 037A	WASHER - UPPER & LOWER WISHBONE BOLTS	8	
5	025C 049A	RUBBER BUSH - UPPER WISHBONE	4	
6	025C 002A	BOLT - UPPER WISHBONE	2	
7	025C 082A	DAMPER - TOP MOUNTING KIT	2	
8	025C 068A	REPAIR KIT - BALL JOINT UPPER	2	
8A	025C 068A	REPAIR KIT - BALL JOINT LOWER	2	
9	025W 005A	RETAINING NUTS - FRONT DAMPER	4	
10	025C 041A	SPLIT PIN RETAINING BALL JOINTS	4	
11	025C 005A	SPINDLE - L.H.	1	
11	025C 006A	SPINDLE - R.H.	1	
12	025C 012A	SEAL - INNER - FRONT BEARINGS	2	
13	025C 008A	BEARING - FRONT HUB - INNER	2	
14	025J 001A	DISC FRONT BRAKE	2	
15	025C 007A	HUB ASSEMBLY	2	
16	025J 002A	BOLT - FRONT HUB TO BRAKE DISC	10	
17	025C 010A	WASHER - FRONT HUB BEARING	2	
18	025C 011A	NUT - FRONT HUB BEARING	2	
19	025C 013A	RETAINER - FRONT HUB BEARING	2	
20	025C 015A	CAP - FRONT HUB	2	
21	025C 014A	SPLIT PIN - FRONT HUB	2	
22	025C 009A	BEARING - FRONT HUB OUTER	2	
23	025C 027A	STUD - FRONT HUB TO WHEEL	10	
24	025C 042A	NUT - BALL JOINTS	4	
25	025C 004A	BOLT - LOWER WISHBONE	2	
26	025W 018A	NUT - LEADING LINK TO WISHBONE	4	
27	025C 003A	LOWER WISHBONE	2	
28	025C 050A	BUSH - LOWER WISHBONE	2	
29	025C 039A	NUT - LOWER WISHBONE	2	
30	025C 022A	PAD - FRONT SPRING	2	
31	125C 051A	ROAD SPRING - CODE BLUE V6	2	
31	035C 062A	ROAD SPRING - CODE GREEN V8	2	
32	035C 067A	WASHER - ANTI ROLL BAR/DROP LINK	2	
33	025C 029A	BUSH - ANTI ROLL BAR/DROP LINK	2	
34	025W 052A	BOLT - LEADING LINK TO WISHBONE	4	
35	025W 032A	NUT - NYLOC - DROP LINK RETAINER	2	
36	035C 060A	WASHER - ANTI ROLL BAR/DROP LINK	2	
37	035C 057A	RUBBER - ANTI ROLL BAR/LEADING LINK	2	
38	035C 059A	WASHER - ANTI ROLL BAR/DROP LINK	2	
39	035C 065A	LEADING LINK - L.H.	1	
39	035C 066A	LEADING LINK - R.H.	1	
40	025C 044A	NUT - LEADING LINK LOCKNUT	4	
41	025C 018A	WASHER - THICK - LEADING LINK	4	
42	025C 020A	ORANGE INSULATOR - LEADING LINK	2	
43	025C 019A	WASHER - THIN - LEADING LINK	4	
44	025C 021A	BLACK INSULATOR - LEADING LINK	2	

DATE OF ISSUE - 1/5/86		DATE REVISED	DRAWING REFERENCE 8A	
ITEM	PART NO.	DESCRIPTION	QUANTITY	PRICE
45	025C 045A	NUT - LEADING LINK	2	
46	035C 053A	ANTI ROLL BAR	1	
47	035C 054A	MOUNTING RUBBER - ANRI ROLL BAR	2	
48	025W 020A	BOLT - ANTI ROLL BAR MOUNTING	2	
49	035C 055A	BRACKET - ANTI ROLL BAR MOUNTING	2	
50	025W 006A	WASHER - ANTI ROLL BAR MOUNTING	4	
51	025W 005A	NUT - ANTI ROLL BAR MOUNTING	2	
52	035C 069A	SPLIT PIN - ANTI ROLL BAR/DROP LINK	2	
53	035C 058A	DROP LINK	2	



DESCRIPTION: FRONT SUSPENSION - 390/420 - MODIFIED ANTI-ROLL BAR MOUNTING.

COMMENTS: 390 SE AND 420 SE FROM 01-01-86.

DATE OF ISSUE - 1/5/86

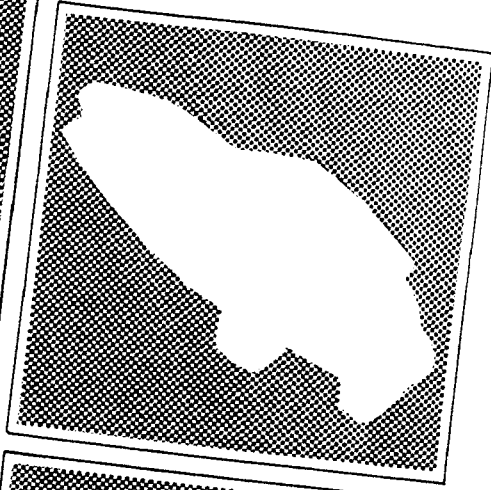
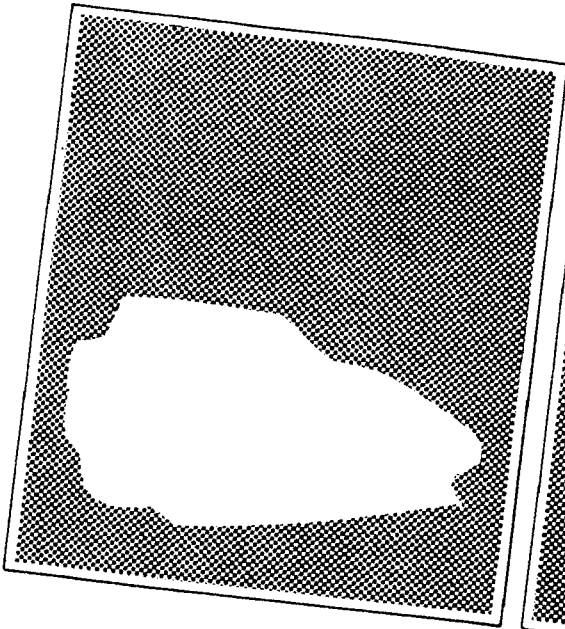
DATE REVISED

DRAWING REFERENCE 224

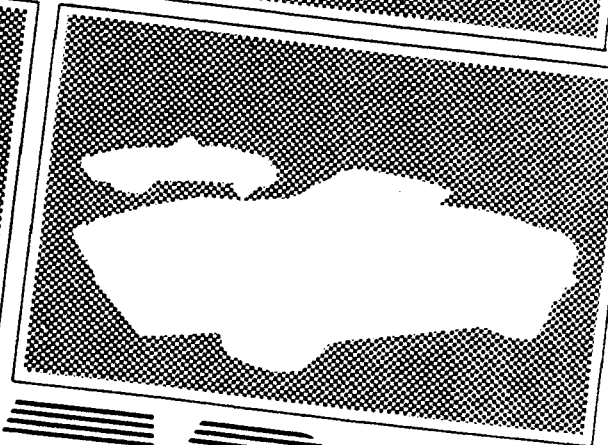
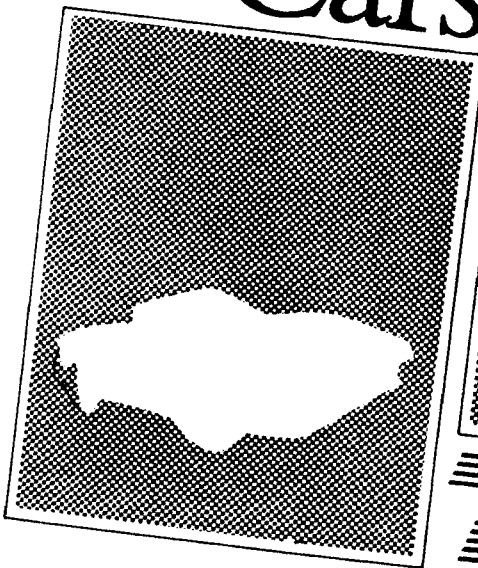
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025C 023A	FRONT DAMPER	2	
2	025C 001A	UPPER WISHBONE	2	
3	025C 038A	NUT - UPPER WISHBONE	2	
4	025C 037A	WASHER - UPPER & LOWER WISHBONE BOLTS	8	
5	025C 049A	RUBBER BUSH - UPPER WISHBONE	4	
6	025C 002A	BOLT - UPPER WISHBONE	2	
7	025C 082A	DAMPER - TOP MOUNTING KIT	2	
8	025C 068A	REPAIR KIT - BALL JOINT UPPER	2	
8A	025C 068A	REPAIR KIT - BALL JOINT LOWER	2	
9	025W 005A	RETAINING NUTS - FRONT DAMPER	4	
10	025C 041A	SPLIT PIN RETAINING BALL JOINTS	4	
11	025C 005A	SPINDLE - L.H.	1	
11	025C 006A	SPINDLE - R.H.	1	
12	025C 012A	SEAL - INNER - FRONT BEARINGS	2	
13	025C 008A	BEARING - FRONT HUB - INNER	2	
14	025J 001A	DISC FRONT BRAKE	2	
15	025C 007A	HUB ASSEMBLY	2	
16	025J 002A	BOLT - FRONT HUB TO BRAKE DISC	10	
17	025C 010A	WASHER - FRONT HUB BEARING	2	
18	025C 011A	NUT - FRONT HUB BEARING	2	
19	025C 013A	RETAINER - FRONT HUB BEARING	2	
20	025C 015A	CAP - FRONT HUB	2	
21	025C 014A	SPLIT PIN - FRONT HUB	2	
22	025C 009A	BEARING - FRONT HUB OUTER	2	
23	025C 027A	STUD - FRONT HUB TO WHEEL	10	
24	025C 042A	NUT - BALL JOINTS	4	
25	025C 004A	BOLT - LOWER WISHBONE	2	
26	025W 018A	NUT - LEADING LINK TO WISHBONE	4	
27	025C 003A	LOWER WISHBONE	2	
28	025C 050A	BUSH - LOWER WISHBONE	2	
29	025C 039A	NUT - LOWER WISHBONE	2	
30	025C 022A	PAD - FRONT SPRING	2	
31	125C 051A	ROAD SPRING - CODE BLUE V6	2	
31	035C 062A	ROAD SPRING - CODE GREEN V8	2	
32	035C 067A	WASHER - ANTI ROLL BAR/DROP LINK	2	
33	025C 029A	BUSH - ANTI ROLL BAR/DROP LINK	2	
34	025W 052A	BOLT - LEADING LINK TO WISHBONE	4	
35	025W 032A	NUT - NYLOC - DROP LINK RETAINER	2	
36	MODIFICATION TO SUSPENSION - PART NOT REQUIRED.			
37	MODIFICATION TO SUSPENSION - PART NOT REQUIRED.			
38	035C 059A	WASHER - ANTI ROLL BAR/DROP LINK	2	
39	035C 065A	LEADING LINK - L.H.	1	
39	035C 066A	LEADING LINK - R.H.	1	
40	025C 044A	NUT - LEADING LINK LOCKNUT	4	
41	025C 018A	WASHER - THICK - LEADING LINK	4	
42	025C 020A	ORANGE INSULATOR - LEADING LINK	2	
43	025C 019A	WASHER - THIN - LEADING LINK	4	
44	025C 021A	BLACK INSULATOR - LEADING LINK	2	

DATE OF ISSUE - 1/5/86		DATE REVISED	DRAWING REFERENCE 8C	
ITEM	PART NO.	DESCRIPTION	QUANTITY	PRICE
45	025C 045A	NUT - LEADING LINK	2	
46	035C 053A	ANTI ROLL BAR	1	
47	035C 054A	MOUNTING RUBBER - ANRI ROLL BAR	2	
48	025W 020A	BOLT - ANTI ROLL BAR MOUNTING	2	
49	035C 055A	BRACKET - ANTI ROLL BAR MOUNTING	2	
50	025W 006A	WASHER - ANTI ROLL BAR MOUNTING	4	
51	025W 005A	NUT - ANTI ROLL BAR MOUNTING	2	
52	035C 069A	SPLIT PIN - ANTI ROLL BAR/DROP LINK	2	
53	039C 070A	DROP LINK - MODIFIED FOR 390/420	2	
54	039C 083A	LOCKNUT - 10MM	2	
55	039C 074A	ROSE BEARING - ANTI-ROLL BAR	2	
56	039C 073A	SPACERS	4	
57	039C 072A	ROSE BEARING PIVOT YOKE	2	
58	039C 071A	SPECIAL WASHERS	2	

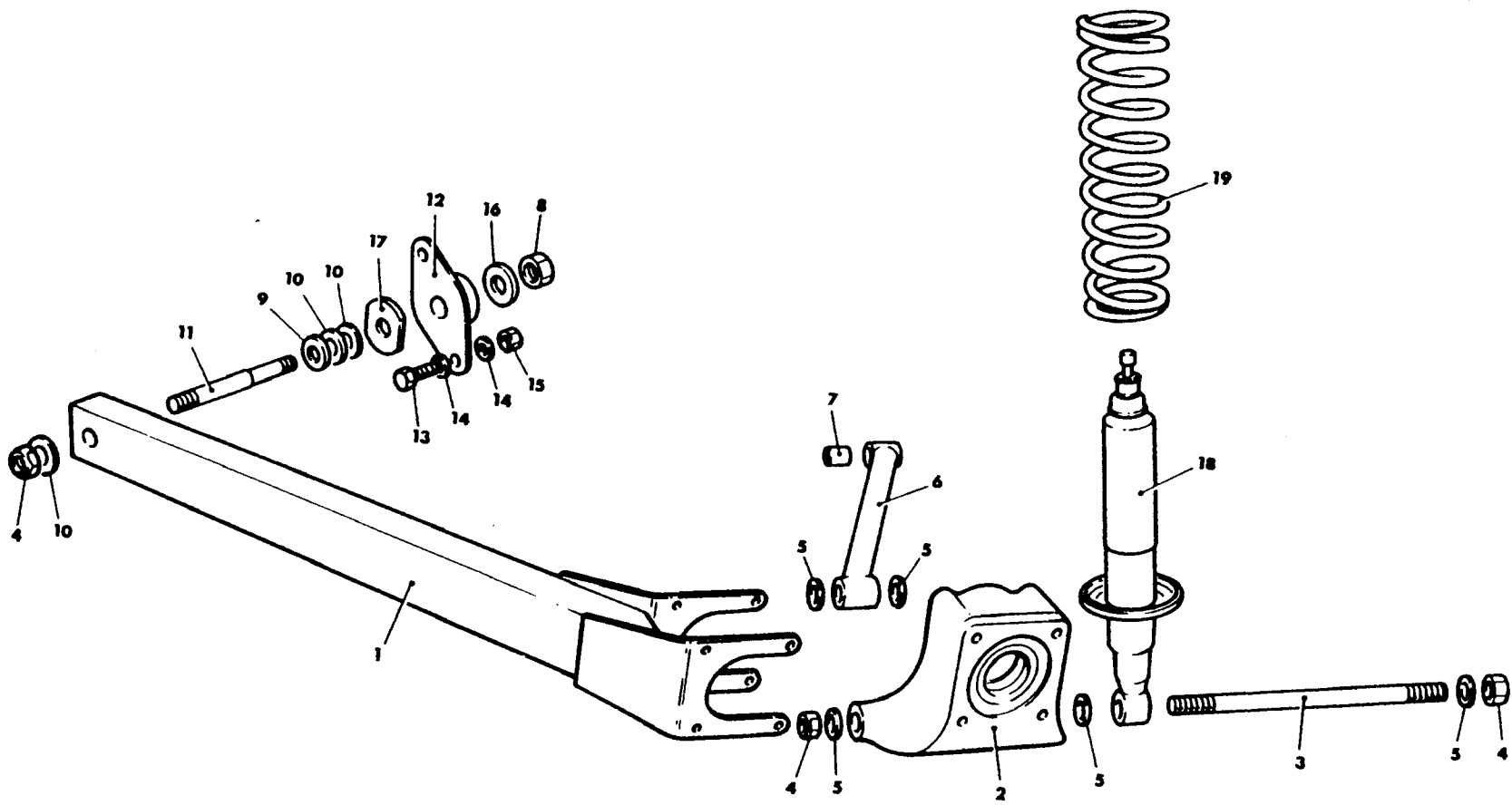
**Rear
Suspension**



**Sports
Cars**



Parts Catalogue



PL-D-28-244

DESCRIPTION: REAR SUSPENSION - 1980-APRIL 1983 280I MODELS ONLY.

COMMENTS: ALLOY HUB CARRIER & SEPARATE TRAILING ARM - 280I TO CH.DH5470FI.

DATE OF ISSUE - 1/5/86

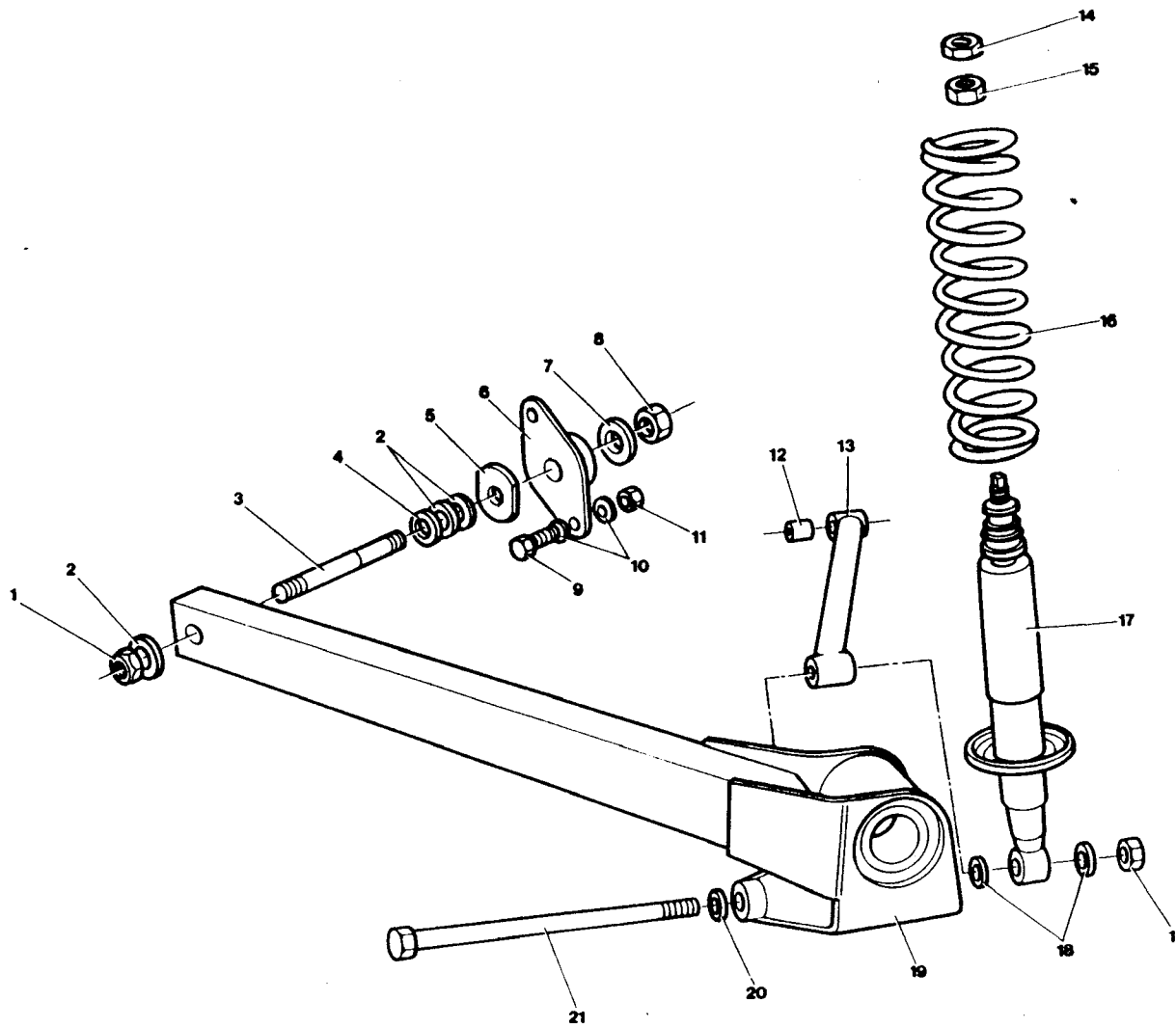
DATE REVISED

DRAWING REFERENCE 244

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025D 006A	TRAILING ARM	2	
2	025D 020A	HUB CARRIER - COMPLETE WITH BEARINGS	2	
3	025D 009A	PIVOT ROD	2	
4	025W 018A	NUT - PIVOT ROD RETAINER	6	
5	025W 036A	WASHER	10	
6	025D 013A	LOWER LINK ASSEMBLY	2	
7	025D 010A	BUSH - LOWER SUSPENSION LINK	4	
8	025W 019A	NUT - TRAILING ARM PIVOT ROD	2	
9	025W 033A	WASHER - TRAILING ARM ADJUSTMENT -	A/R	
10	025W 034A	WASHER - TRAILING ARM ADJUSTMENT -	A/R	
11	025D 021A	PIVOT ROD - TRAILING ARM	2	
12	025D 007A	MOUNTING - RUBBER - TRAILING ARM	2	
13	025W 010A	BOLT - MOUNTING RUBBER TO CHASSIS	4	
14	025W 006A	WASHER	8	
15	025W 005A	NUT	4	
16	025C 037A	WASHER - SPECIAL	2	
17	025D 008B	WASHER - TRAILING ARM - OVERLOAD	2	
18	025D 011A	REAR SHOCK ABSORBER	2	
19	025D 012B	ROAD SPRING REAR	2	

A/R - AS REQUIRED

PLEASE NOTE:- DUE TO MATERIAL STRENGTHENING THE SEPARATE TRAILING ARM AND CAST ALLOY HUB CARRIERS ARE NOT NOW AVAILABLE AND ARE REPLACED WITH A ONE PIECE FABRICATED UNIT. FOR SUSPENSION HANDLING REASONS IT IS NECESSARY TO CHANGE BOTH SIDES IF A REPLACEMENT ALLOY CASTING IS REQUIRED.



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION D2

DESCRIPTION: REAR SUSPENSION - 1983/86 - ALL MODELS TILL REVISED 390 SE.

COMMENTS: FROM CHASSIS NUMBER DH5471FI TO VIN SA9DH35P2GB019332

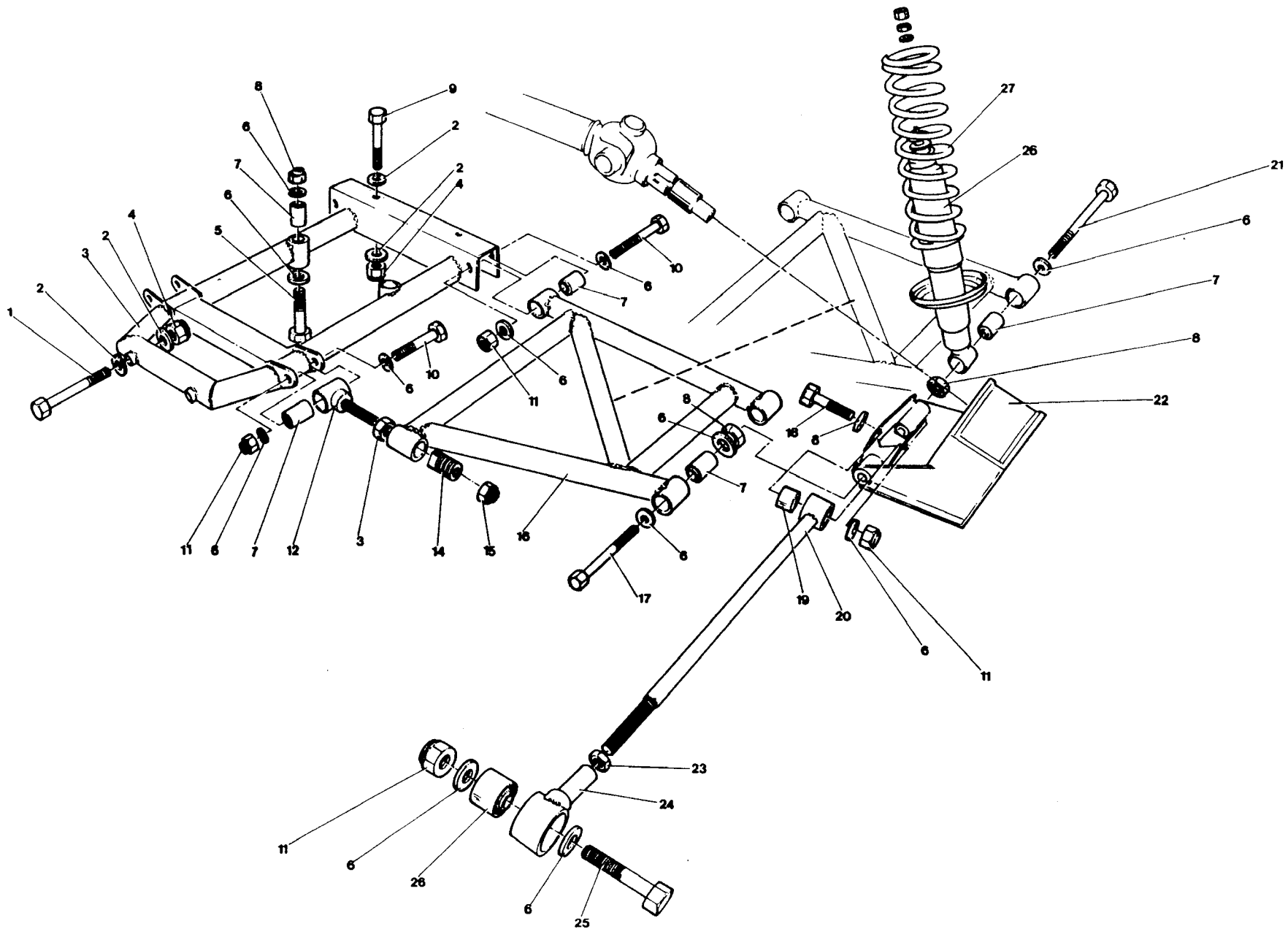
DATE OF ISSUE -1/5/86

DATE REVISED

DRAWING REFERENCE 02

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025W 018A	NUT - PIVOT BOLTS RETAINER	4	
2	025W 034A	WASHER - ALSO USED FOR ADJUSTMENT	A/R	
3	025D 021A	PIVOT ROD - TRAILING ARM	2	
4	025W 033A	WASHER - TRAILING ARM ADJUSTMENT	A/R	
5	025D 008A	TRAILING ARM - OVERLOAD	2	
6	025D 007A	MOUNTING RUBBER - TRAILING ARM	2	
7	025C 037A	WASHER - SPECIAL	2	
8	025W 019A	NUT - TRAILING ARM PIVOT ROD	2	
9	025W 010A	BOLT - MOUNTING RUBBER TO CHASSIS	4	
10	025W 006A	WASHER	8	
11	025W 005A	NUT	4	
12	025D 010A	BUSH - LOWER SUSPENSION LINK	4	
13	025D 013A	LOWER SUSPENSION LINK ASSEMBLY	2	
14	025W 082A	NUT - 3/8" UNF HALF NUT TOP MOUNT	2	
15	025W 083A	NUT 3/8" UNF TOP SHOCKER MOUNT	2	
16	025D 012B	ROAD SPRING - CODE RED	2	
16	026D 033A	ROAD SPRING - CODE SILVER	2	
17	025D 011A	REAR DAMPER	2	
18	025D 034A	CONE WASHER	4	
19	025D 022A	HUB CARRIER C/W TRAILING ARM - L.H.	1	
19	025D 030A	HUB CARRIER C/W TRAILING ARM - R.H.	1	
20	025W 036A	WASHER	2	
21	025D 015A	HUB PIVOT BOLT	2	

A/R - AS REQUIRED.



DESCRIPTION: WISHBONE REAR SUSPENSION - 1986 REVISED LAYOUT - 390 & 350

COMMENTS: 390 FROM VIN SA9DH35P7GB019109 350 FROM VIN SA9DH35P3GB019334

DATE OF ISSUE - 1/5/86

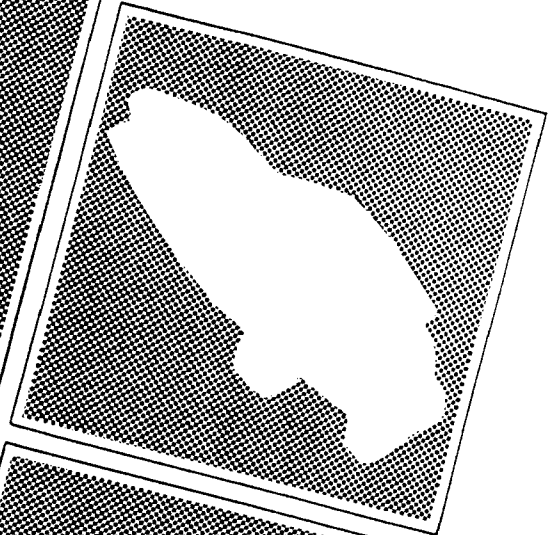
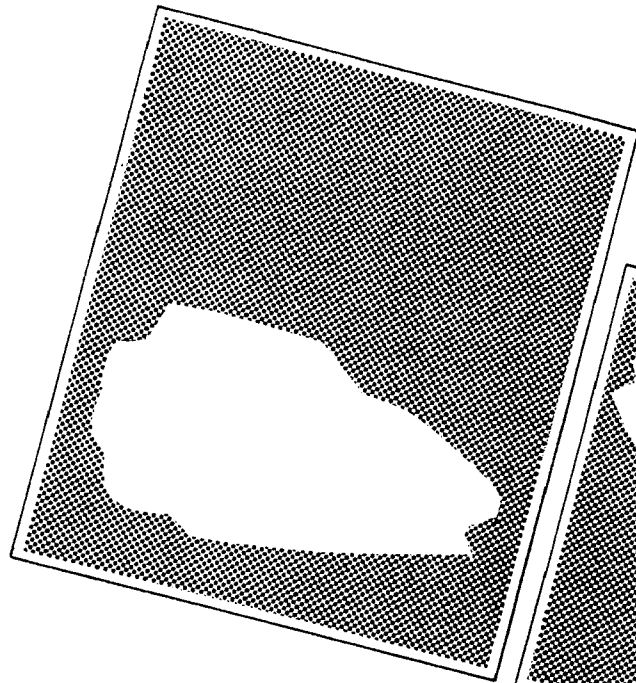
DATE REVISED

DRAWING REFERENCE 222

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025D 067A	BOLT - M12 X 110 - CHASSIS/DIFF.BKT.	1	
2	025W 053A	PLAIN WASHER - M12	8	
3	025D 056A	LOWER DIFFERENTIAL CARRIER	1	
4	025W 018A	NUT - NYLOC - M12	4	
5	025D 078A	BOLT - 3 1/2" X 1/2" UNC - CHASSIS/BKT	2	
6	025D 074A	PLAIN WASHER - 1/2"	16	
7	025D 014A	BUSH - CARRIER & WISHBONE	10	
8	025W 031A	NUT - NYLOC - 1/2" UNC	6	
9	025D 068A	BOLT - M12 X 80 - CHASSIS/BKT - REAR	2	
10	025D 069A	BOLT - 1/2" X 3 1/2" UNF W'BONE/BKT.	4	
11	025D 075A	NUT - NYLOC - 1/2" UNF	8	
12	025D 041A	WISHBONE ADJUSTMENT STUD	2	
13	025D 039A	WISHBONE ADJUSTER	2	
14	025D 038A	WISHBONE ADJUSTING OUTER BUSH	2	
15	025D 040A	WISHBONE ADJUSTING LOCKNUT - 1" UNF	2	
16	025D 036A	WISHBONE ASSEMBLY	2	
17	025D 070A	BOLT - 1/2 UNC X 5" - W'BONE/HUB/FRONT	2	
18	025D 073A	BOLT - 1/2" UNF X 2 1/2" LINK/HUB	2	
19	025D 053A	BUSH - REAR TRAILING LINK / HUB	2	
20	025D 050A	TRAILING LINK STUB	2	
21	025D 071A	BOLT - 1/2"UNC X 6 1/2" W'BONE/REAR HUB	2	
22	025D 042A	L.H. HUB CARRIER	1	
22	025D 043A	R.H. HUB CARRIER	1	
23	025D 077A	LOCKNUT - TRAILING LINK STUB	2	
24	025D 050A	TRAILING LINK STUB	2	
25	025D 072A	BOLT - 1/2" UNF X 3" LINK/CHASSIS	2	
26	026D 012B	ROAD SPRING - RED - ALL MODELS		
27	025D 011A	REAR DAMPER - 350I & 280I	2	
27	042D 077A	BILSTEIN REAR DAMPER - 390 & 420 ONLY	2	

E

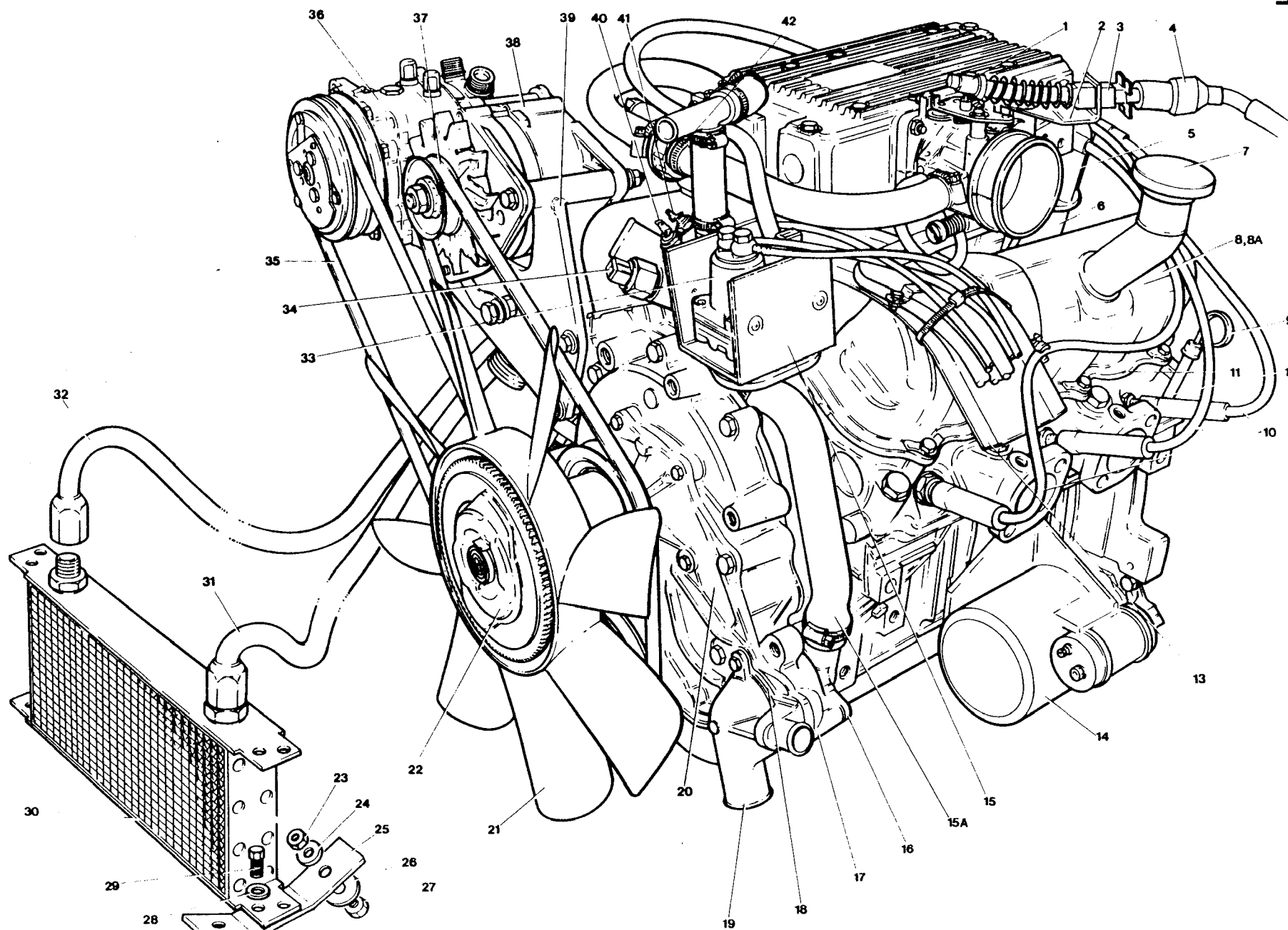
Engine



*Sports
Cars*



Parts Catalogue



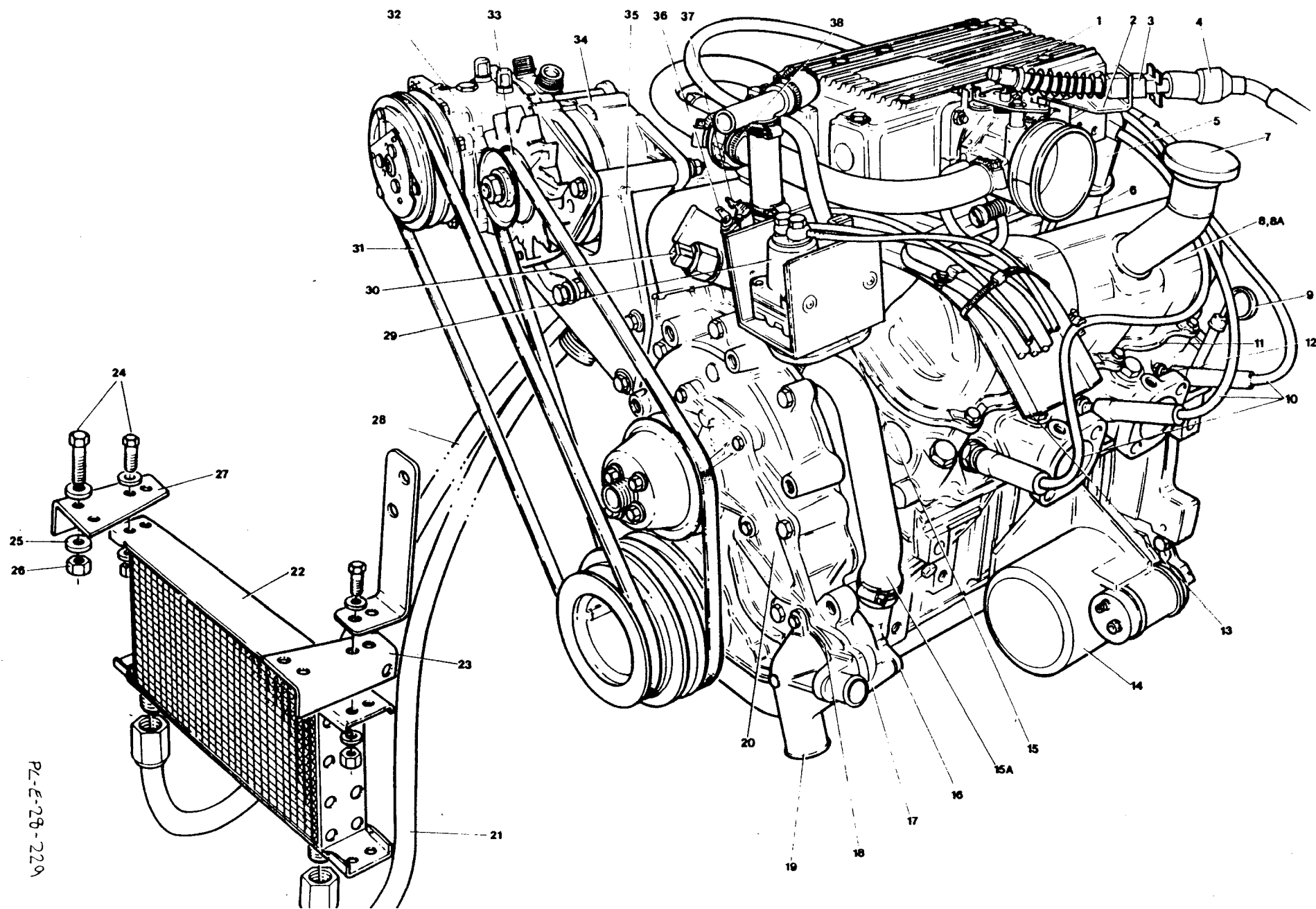
PC-E-28-1

DESCRIPTION: ENGINE - 280I - FEDERAL & EUROPEAN - FORD H.C. VEE 6

COMMENTS: ALL 280I MODELS UP TO VIN SA9DH28POFB019442

DATE OF ISSUE		DATE REVISED	DRAWING REFERENCE	
ITEM	PART NO.	DESCRIPTION	QUANTITY	R
	025E 006A	ENGINE & 4 SPEED GEARBOX	1	
	025E 007A	ENGINE	1	
	025E 667A	SHORT ENGINE ASSEMBLY	1	
	027E 142A	ENGINE & AUTOMATIC TRANSMISSION	1	
1	025E 003A	CLIP - THROTTLE BALL JOINT	1	
2	025E 008A	BRACKET ASSEMBLY - THROTTLE CABLE	1	
3	125E 146A	RETAINER - THROTTLE CABLE	1	
4	025E 002A	THROTTLE CABLE - R.H.D.	1	
4	125E 155A	THROTTLE CABLE - L.H.D.	1	
4	027E 167A	THROTTLE CABLE - AUTO	1	
5	025E 031A	DISTRIBUTOR CAP - MOTORCRAFT	1	
5	025E 665A	DISTRIBUTOR CAP - BOSCH	1	
6	025E 030A	DISTRIBUTOR ASSEMBLY - MOTORCRAFT	1	
6	025E 666A	DISTRIBUTOR ASSEMBLY - BOSCH	1	
7	025E 018A	WIRE MESH - BREATHER TUBE	1	
8	025E 027A	ROCKER COVER (VALVE COVER) - L.H.	1	
8A	025E 019A	ROCKER COVER (VALVE COVER) - R.H.	1	
9	025E 026A	DIPSTICK	1	
10	025E 033A	SPARKPLUG LEAD SET	1	
11	025E 028A	ROCKER (VALVE) COVER GASKETS	2	
12	025E 032A	SPARK PLUGS - EUROPEAN SPECIFICATION	6	
12	125E 081A	SPARK PLUGS - U.S.A. SPECIFICATION	6	
13	125E 151A	HEATSHIELD - INJECTION PIPES - U.S.A.		
14	025E 034A	STARTER MOTOR ASSEMBLY	1	
14A	025E 035A	SOLENOID - STARTER MOTOR	1	
15	125E 150A	HEATSHIELD - WARM UP REGULATOR - U.S.A.	1	
15A	025E 171A	HOSE - WATER - THERMOSTAT TO ENGINE	1	
16	025E 173A	HOUSING - THERMOSTAT REAR	1	
17	025E 039A	THERMOSTAT	1	
18	125E 075A	GASKET - THERMOSTAT HOUSING - FRONT	1	
19	025E 172A	HOUSING - THERMOSTAT - FRONT	1	
20	025E 037A	WATER PUMP	1	
21	025E 025A	FAN - COOLING	1	
22	125E 026A	VISCOUS COUPLING - FAN	1	
23	025W 002A	NUT - NYLOCK - OIL COOLER BRACKET RET.	8	
24	025W 003A	WASHER - SMALL - OIL COOLER BRACKET	4	
25	125U 193A	BRACKET - OIL COOLER	2	
26	025W 004A	WASHER - LARGE - OIL COOLER BRACKET	4	
27	025W 015A	BOLT - OIL COOLER BRACKET/BODYSHELL	4	
28	025W 003A	WASHER - SMALL - OIL COOLER/BRACKET	4	
29	025W 015A	BOLT - OIL COOLER TO BRACKET	4	
30	125E 054A	OIL COOLER	1	
31	125E 059A	PIPE - OIL COOLER TO SANDWICH PLATE	1	
32	125E 058A	PIPE - OIL COOLER TO SANDWICH PLATE	1	
33	025M 172A	WARM UP REGULATOR	1	
34	125E 065A	SWITCH - THERMO TIME - U.S.A.	1	
34	025E 046A	SWITCH - THERMO TIME - EUROPEAN	1	
35	025P 061B	BELT - AIR CONDITION COMPRESSOR 1350MM	1	

DATE OF ISSUE		DATE REVISED	DRAWING REFERENCE 18	
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
36	025P 049A	COMPRESSOR - AIR CONDITION	1	
37	125K 007A	BELT - ALTERNATOR 1182MM	1	
38	025E 036A	ALTERNATOR	1	
39	029P 062A	ALTERNATOR/COMPRESSOR MOUNTING BKT.USA	1	
39	025E 020A	ALTERNATOR TOP MOUNTING ASS. - NON A/C	1	
40	025N 035A	TRANSMITTER - TEMPERATURE GAUGE -SMITHS	1	
40	025N 089A	TRANSMITTER - TEMPERATURE GAUGE - VDO	1	
41	125E 082A	SWITCH - THERMAL E.C.U. - U.S.A.	1	
42	025M 173A	AUXILIARY AIR DEVICE	1	
N/I	025E 038A	OIL FILTER	1	
N/I	025E 045A	AIR FILTER ELEMENT - PAPER	1	
N/I	027E 168A	BRACKET ASS. - THROTTLE CABLE - AUTO	1	
N/I	025E 052A	ENGINE & 5 SPEED GEARBOX	1	
N/I - NOT ILLUSTRATED				



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION E2

DESCRIPTION: ENGINE - 280I - FEDERAL & EUROPEAN - FORD H.C. VEE 6 UNIT

COMMENTS: ALL 280I MODELS FROM VIN SA9DH28P7FB01945442

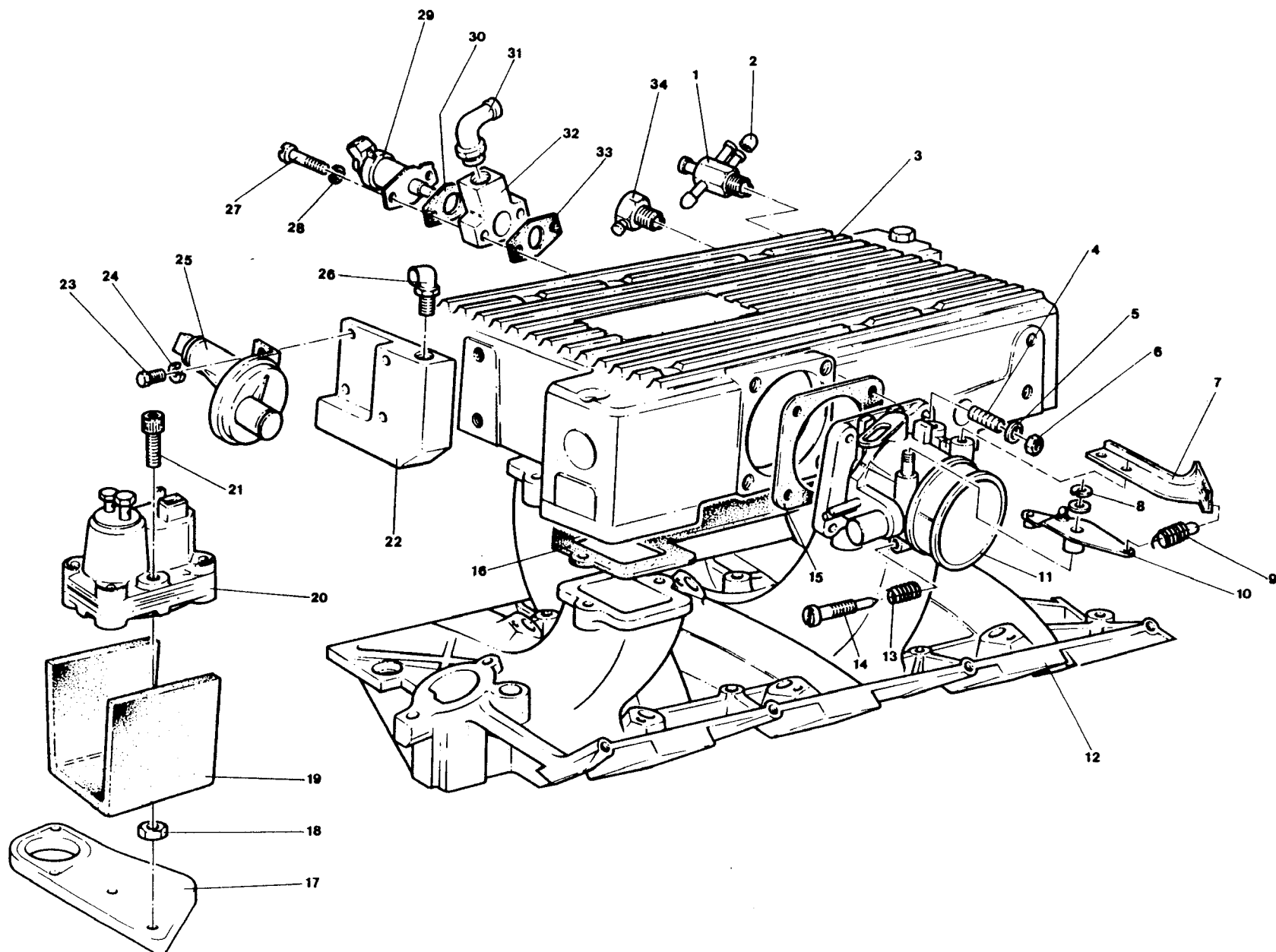
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 229

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
	025E 006A	ENGINE & 4 SPEED GEARBOX	1	
	025E 007A	ENGINE	1	
	025E 667A	SHORT ENGINE ASSEMBLY	1	
	027E 142A	ENGINE & AUTOMATIC TRANSMISSION	1	
1	025E 003A	CLIP - THROTTLE BALL JOINT	1	
2	025E 008A	BRACKET ASSEMBLY - THROTTLE CABLE	1	
3	125E 146A	RETAINER - THROTTLE CABLE	1	
4	025E 002A	THROTTLE CABLE - R.H.D.	1	
4	125E 155A	THROTTLE CABLE - L.H.D.	1	
4	027E 167A	THROTTLE CABLE - AUTO	1	
5	025E 031A	DISTRIBUTOR CAP - MOTORCRAFT	1	
5	025E 665A	DISTRIBUTOR CAP - BOSCH	1	
6	025E 030A	DISTRIBUTOR ASSEMBLY - MOTORCRAFT	1	
6	025E 666A	DISTRIBUTOR ASSEMBLY - BOSCH	1	
7	025E 018A	WIRE MESH - BREATHER TUBE	1	
8	025E 027A	ROCKER COVER (VALVE COVER) - L.H.	1	
8A	025E 019A	ROCKER COVER (VALVE COVER) - R.H.	1	
9	025E 029A	DIPSTICK	1	
10	025E 033A	SPARKPLUG LEAD SET	1	
11	025E 028A	ROCKER (VALVE) COVER GASKETS	2	
12	025E 032A	SPARK PLUGS - EUROPEAN SPECIFICATION	6	
12	125E 081A	SPARK PLUGS - U.S.A. SPECIFICATION	6	
13	125E 151A	HEATSHIELD - INJECTION PIPES - U.S.A.		
14	025E 034A	STARTER MOTOR ASSEMBLY	1	
14A	025E 035A	SOLENOID - STARTER MOTOR	1	
15	125E 150A	HEATSHIELD - WARM UP REGULATOR - U.S.A.	1	
15A	025E 171A	HOSE - WATER - THERMOSTAT TO ENGINE	1	
16	025E 173A	HOUSING - THERMOSTAT REAR	1	
17	025E 039A	THERMOSTAT	1	
18	125E 075A	GASKET - THERMOSTAT HOUSING - FRONT	1	
19	025E 172A	HOUSING - THERMOSTAT - FRONT	1	
20	025E 037A	WATER PUMP	1	
21	125E 059A	PIPE - OIL COOLER/SANDWICH PLATE 4'51/2"	1	
22	125E 054A	OIL COOLER	1	
23	026E 653A	MOUNTING BRACKET - OIL COOLER - L.H.	1	
24	025E 668A	BOLT - BKT. TO BODY/BKT TO COOLER	8	
25	025E 669A	WASHER	8	
26	025E 670A	NUT - NYLOC	8	
27	026E 654A	MOUNTING BRACKET - OIL COOLER - R.H.	1	
28	125E 058A	PIPE - OIL COOLER/SANDWICH PLATE 3'81/2"	1	
29	025M 172A	WARM UP REGULATOR	1	
30	125E 065A	SWITCH - THERMO TIME - U.S.A.	1	
30	025E 046A	SWITCH - THERMO TIME - EUROPEAN	1	
31	028H 090A	BELT - AIR CONDITION COMPRESSOR 1325MM	1	
32	029P 130A	COMPRESSOR - AIR CONDITION TYPE 508	1	
33	125K 007A	BELT - ALTERNATOR	1	
34	025E 036A	ALTERNATOR	1	

DATE OF ISSUE - 1/5/86		DATE REVISED	DRAWING REFERENCE 229	
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
35	029P 187A	ALTERNATOR/COMPRESSOR MOUNTING BKT.USA	1	
35	025E020A	ALTERNATOR TOP MOUNTING ASS. NON A/C	1	
36	025N 035A	TRANSMITTER - TEMPERATURE GAUGE -SMITHS	1	
36	025N 089A	TRANSMITTER - TEMPERATURE GAUGE - VDO	1	
37	125E 082A	SWITCH - THERMAL E.C.U. - U.S.A.	1	
38	025M 173A	AUXILIARY AIR DEVICE	1	
N/I	025E 038A	OIL FILTER	1	
N/I	025E 045A	AIR FILTER ELEMENT - PAPER	1	
N/I	027E 168A	BRACKET ASS. - THROTTLE CABLE - AUTO	1	
N/I	025E 052A	ENGINE & 5 SPEED GEARBOX	1	
N/I - NOT ILLUSTRATED				



DESCRIPTION: 280I PLENUM CHAMBER, INLET MANIFOLD & FUEL INJECTION

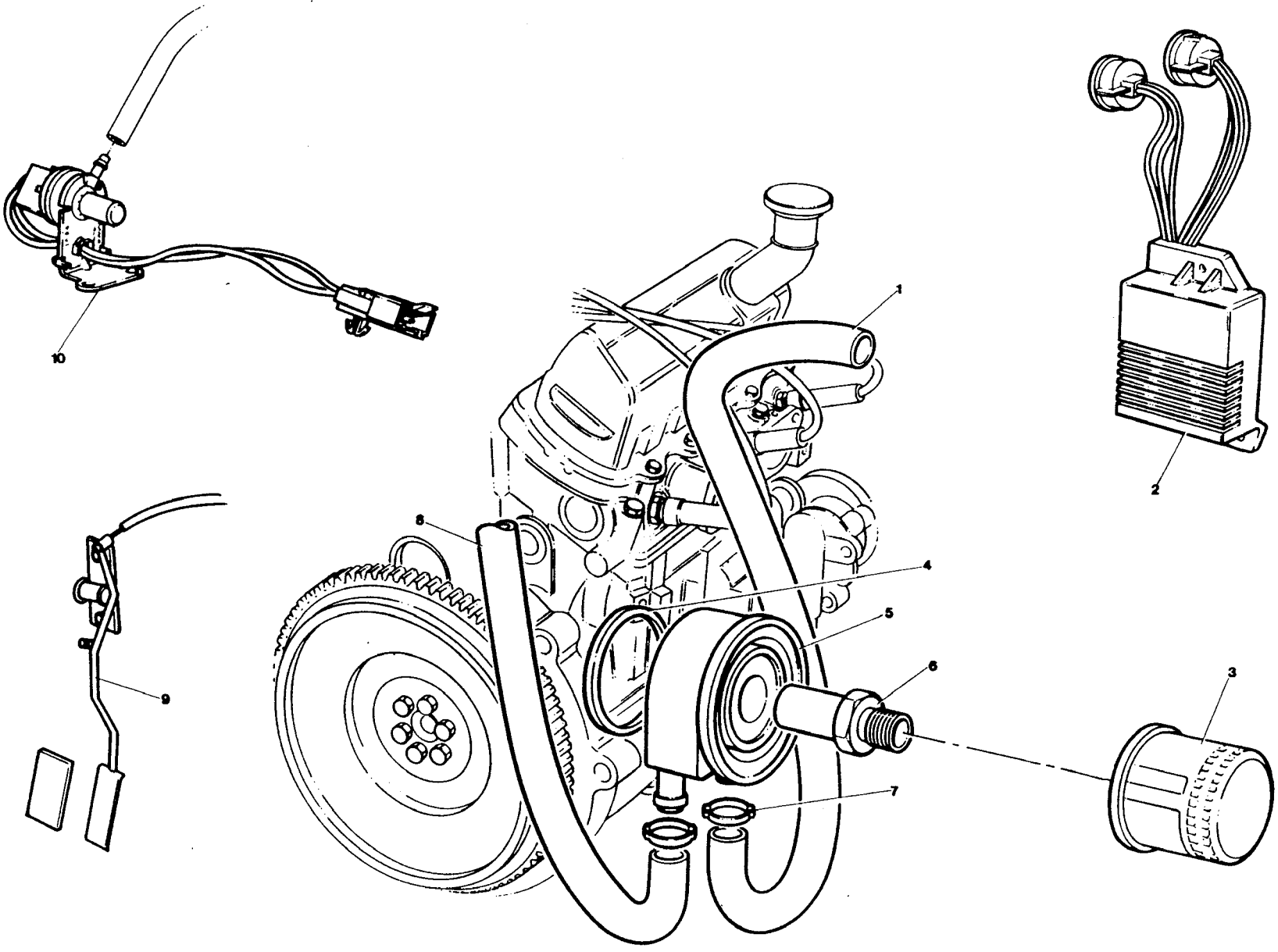
COMMENTS: FEDERAL AND EUROPEAN - ALL MODELS

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 87

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025E 671A	UNION - VACUUM TAKE OFF	1	
2	025E 672A	COVER - UNION	A/R	
3	025E 673A	PLENUM CHAMBER HOUSING	1	
4	025E 674A	STUD - THROTTLE BODY TO PLENUM	4	
5	025E 675A	WASHER - THROTTLE BODY TO PLENUM	4	
6	025E 676A	NUT - RETAINER - THROTTLE BODY/PLENUM	4	
7	025E 677A	BRACKET - THROTTLE CABLE RETAINER	1	
8	025E 678A	WASHER - THROTTLE LEVER TO HOUSING	2	
9	025E 679A	SPRING - RETURN - LEVER TO THROTTLE BKT.	1	
10	025E 680A	LEVER - THROTTLE	1	
11	025E 681A	HOUSING - THROTTLE	1	
12	025E 682A	MANIFOLD - INLET	1	
13	025E 683A	SPRING - IDLE SPEED SCREW	1	
14	025E 684A	SCREW - IDLE ADJUSTMENT	1	
15	025E 685A	GASKET - THROTTLE BODY TO PLENUM	1	
16	025E 686A	GASKET - PLENUM TO INLET MANIFOLD	1	
17	025E 687A	PLATE - MOUNTING -	1	
18	025E 688A	NUT - SPACER FOR HEATSHIELD - USA	2	
19	125E 150A	HEATSHIELD - WARM UP REGULATOR - USA	1	
20	025M 172A	WARM UP REGULATOR	1	
21	025E 689A	SCREW - REGULATOR TO MOUNTING PLATE	2	
22	025E 690A	MOUNTING BLOCK - A.A.D. TO ENGINE	1	
23	025E 691A	BOLT - A.A.D. TO MOUNTING BLOCK	2	
24	025E 692A	WASHER - A.A.D. TO MOUNTING BLOCK	2	
25	025M 173A	AUXILIARY AIR DEVICE (A.A.D.)	1	
26	025E 693A	UNION - WATER INLET TO BLOCK	1	
27	025E 694A	BOLT - COLD START VALVE TO PLENUM	2	
28	025E 695A	WASHER - COLD START VALVE TO PLENUM	2	
29	025E 696A	COLD START VALVE	1	
30	025E 697A	GASKET - VALVE TO BODY	1	
31	025E 698A	UNION - AIR INLET TO BLOCK	1	
32	025E 699A	MOUNTING BLOCK - COLD START VALVE	1	
33	025E 700A	GASKET - MOUNTING BLOCK TO PLENUM	1	
34	025E 701A	UNION - CRANKCASE BREATHER TAKE OFF	1	
N/I	027E 169A	CLEVIS PIN - THROTTLE CABLE - MANUAL	1	
N/I	027E 168A	BRACKET ASS. - THROTTLE CABLE - AUTO	1	
N/I	027E 167A	THROTTLE CABLE - AUTOMATIC	1	
N/I	027E 170A	CLEVIS PIN - THROTTLE CABLE - AUTO	1	



DESCRIPTION: ENGINE - 280I ANCILLERIES

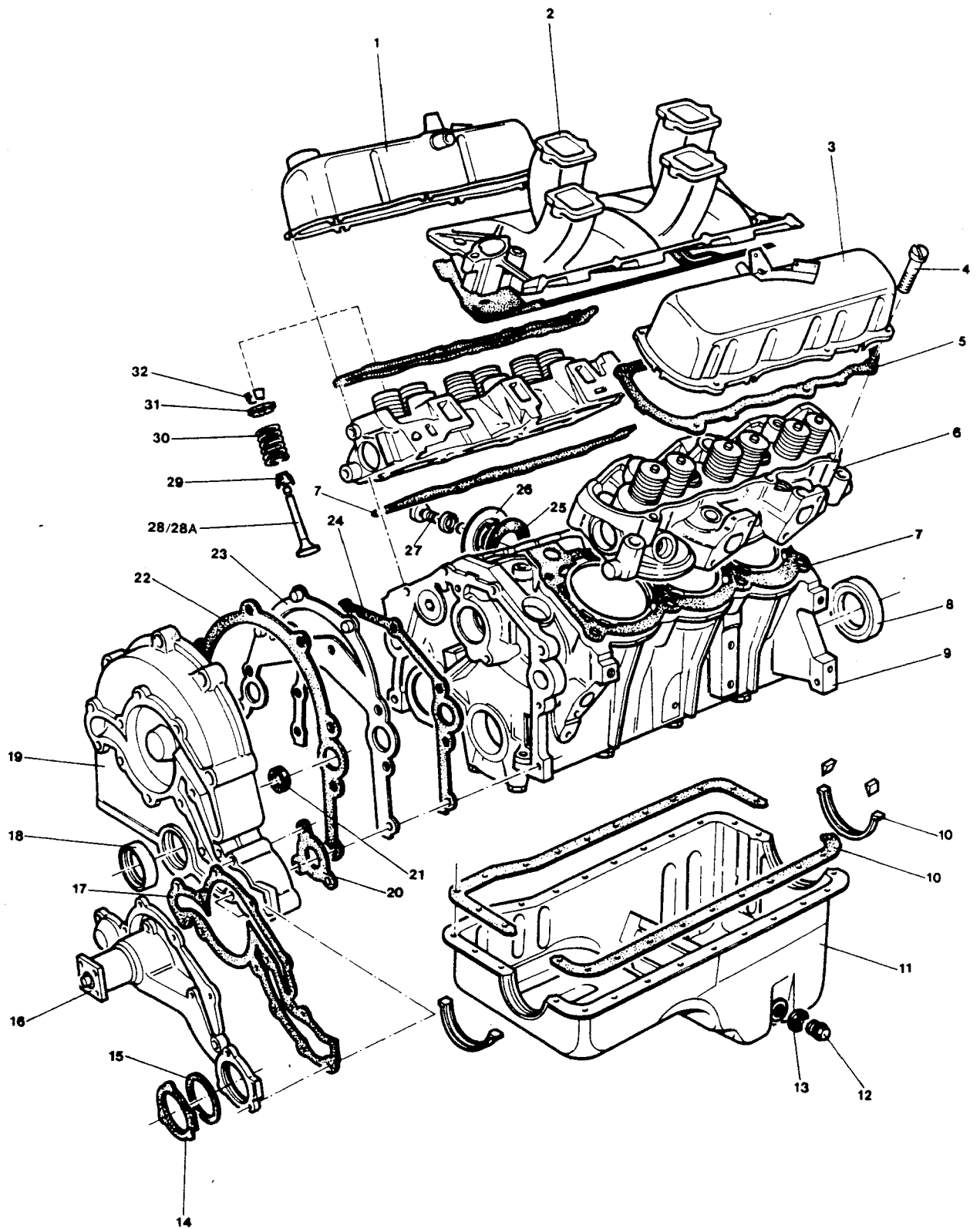
COMMENTS: FEDERAL & EUROPEAN - ALL MODELS

DATE OF ISSUE - 1/5/86

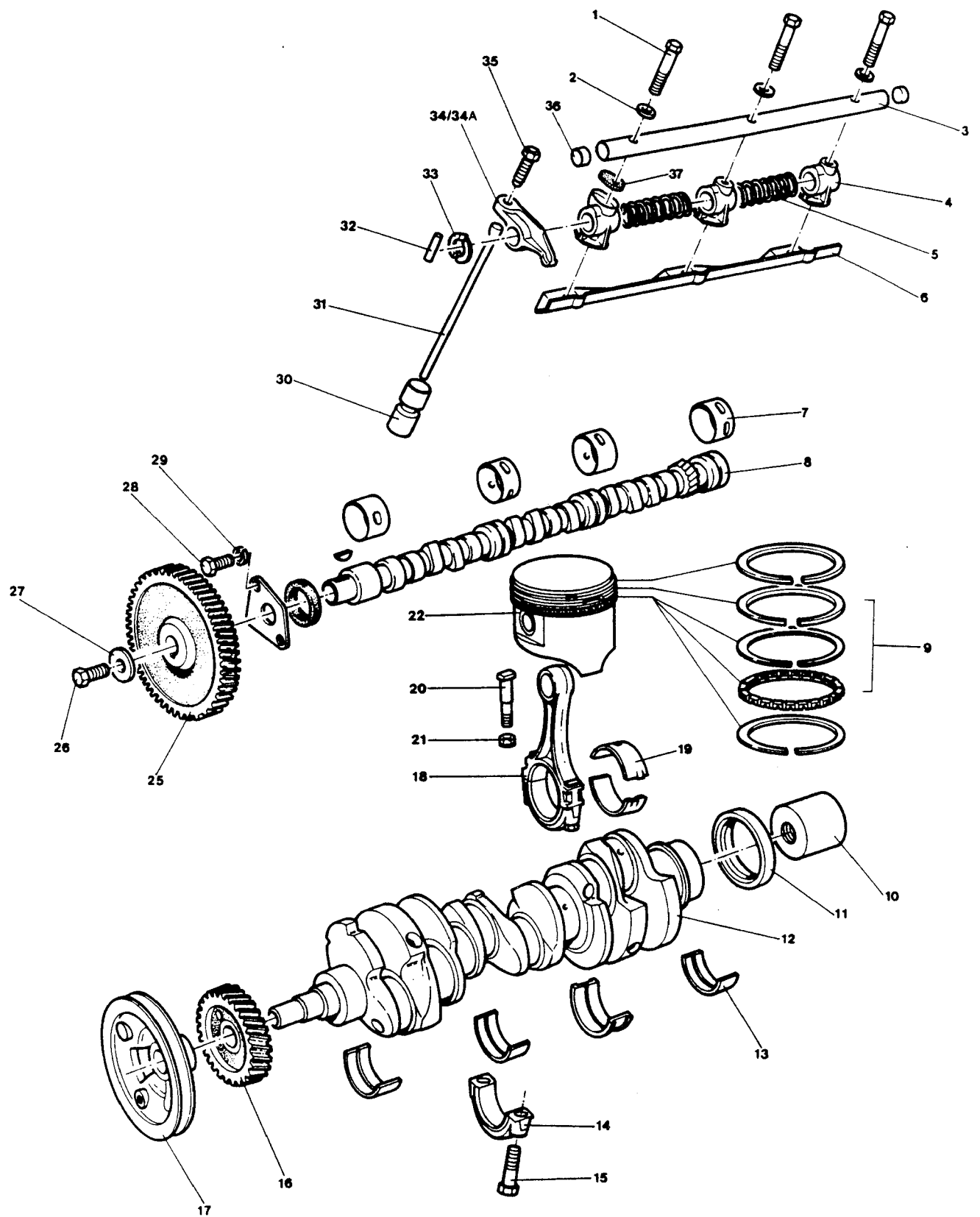
DATE REVISED

DRAWING REFERENCE 22

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	125E 059A	OIL COOLER PIPE - U.S.A.	1	
2	025E 163A	IGNITION ELECTRONIC CONTROL UNIT	1	
3	025E 038A	OIL FILTER	1	
4	125E 056A	SEALING RING - U.S.A.	1	
5	125E 057A	SANDWICH PLATE - U.S.A.	1	
6	125E 055A	EXTENSION BOLT - U.S.A.	1	
7	125W 081A	CLIPS - OIL COOLER PIPES - U.S.A.	4	
8	125E 058A	OIL COOLER PIPE - U.S.A.	1	
9	025U 338A	THROTTLE PEDAL	1	
10	125E 063A	SWITCH - WIDE OPEN THROTTLE - U.S.A.	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION E5	
DESCRIPTION: 280I ENGINE - INTERNALS				
COMMENTS: FORD EUROPEAN 2.8 LITRE H.C. VEE 6 UNIT				
DATE OF ISSUE - 1/5/86		DATE REVISED		DRAWING REFERENCE 86
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025E 027A	ROCKER COVER (VALVE COVER) - L.H.	1	
2	025E 682A	INLET MANIFOLD	1	
3	025E 109A	ROCKER COVER (VALVE COVER) - R.H.	1	
4	025E 702A	SCREWS - ROCKER COVERS	12	
5	025E 028A	ROCKER (VALVE) COVER GASKETS	2	
6	025E 164A	CYLINDER HEAD ASSEMBLY	2	
7	025E 044A	CYLINDER HEAD GASKET	2	
8	025E 705A	OIL SEAL - REAR - CRANKSHAFT	1	
9	025E 706A	CYLINDER BLOCK	1	
10	025E 041A	GASKET - SUMP SEAL KIT	1	
11	025E 040A	CRANKCASE SUMP	1	
12	025E 042A	DRAIN PLUG - SUMP	1	
13	025E 043A	WASHER - SEALING - SUMP PLUG	1	
14	025E 075A	GASKET - THERMOSTAT HOUSING - FRONT	1	
15	025E 712A	SPACER - THERMOSTAT HOUSING	1	
16	025E 037A	WATER PUMP ASSEMBLY	1	
17	025E 713A	GASKET - WATER PUMP	1	
18	025E 714A	OIL SEAL - CRANKSHAFT - FRONT	1	
19	025E 715A	COVER ASSEMBLY - TIMING CHAIN	1	
20	025E 076A	GASKET - THERMOSTAT REAR HOUSING	1	
21	025E 717A	SEALING RING - GUIDE SLEEVE	2	
22	025E 718A	GASKET - FRONT COVER/INTERMEDIATE PLATE	1	
23	025E 719A	INTERMEDIATE PLATE	1	
24	025E 720A	GASKET - INTERMEDIATE PLATE/BLOCK	1	
25	125E 056A	SEALING RING - OIL SANDWICH PLATE	1	
26	125E 057A	SANDWICH PLATE - OIL FILTER	1	
27	125E 055A	EXTENSION BOLT - OIL FILTER	1	
28	025E 721A	VALVE - INLET	6	
28A	025E 722A	VALVE - EXHAUST	6	
29	025E 723A	GUIDE - VALVE	12	
30	025E 724A	SPRING - VALVE	12	
31	025E 725A	CAP - VALVE SPRING	12	
32	025E 726A	SPLIT COTTERS	24	
N/I	025E 645A	OIL PUMP	1	
N/I	025E 646A	QUILL SHAFT - OIL PUMP	1	
N/I	025E 647A	GASKET - OIL PUMP	1	
N/I	025E 648A	GASKET - OIL STRAINER	1	
N/I	025E 651A	OVERHAUL GASKET KIT	1	



DESCRIPTION: ENGINE - 280I - CAMSHAFT, CRANKSHAFT, PISTON ETC;

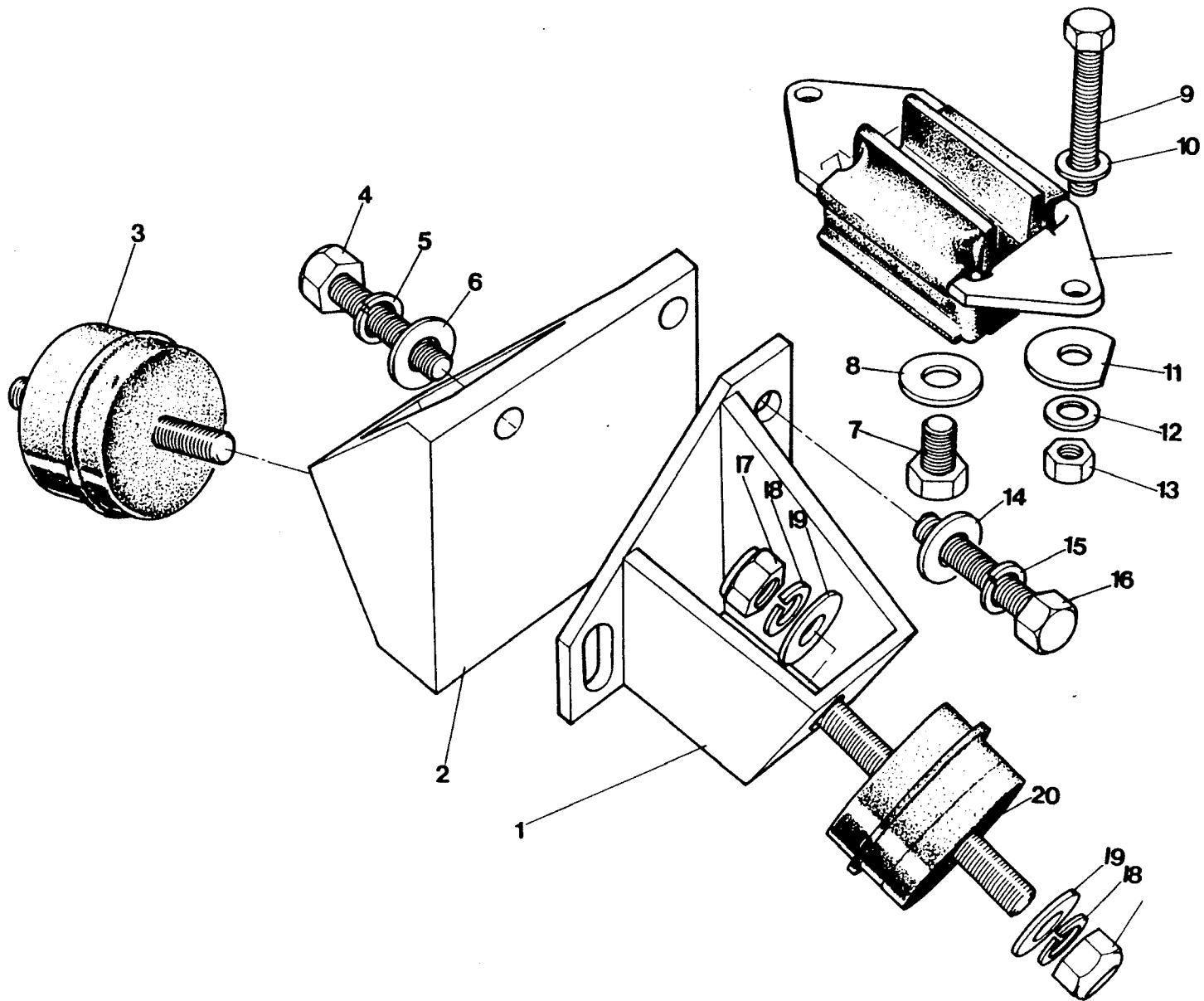
COMMENTS: FEDERAL & EUROPEAN - ALL MODELS

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 88

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025E 727A	BOLT - ROCKER SHAFT ASS TO HEAD	6	
2	025E 728A	WASHER	6	
3	025E 729A	SHAFT - ROCKER	2	
4	025E 730A	PEDESTAL- ROCKER SHAFT TO HEAD	6	
5	025E 731A	SPRING - ROCKER SHAFT	4	
6	025E 732A	OIL THROWER - ROCKER SHAFT	2	
7	025E 733A	BEARINGS - CAMSHAFT	4	
8	025E 734A	CAMSHAFT	1	
9	025E 735A	PISTON RING - SET	6	
10	025E 736A	PILOT BEARING - CRANKSHAFT	1	
11	025E 705A	OIL SEAL - REAR - CRANKSHAFT	1	
12	025E 737A	CRANKSHAFT	1	
13	025E 738A	MAIN BEARINGS - SET	8	
14	025E 739A	MAIN BEARING CAP	4	
15	025E 740A	BOLT - MAIN BEARING CAP	8	
16	025E 650A	GEAR - CRANKSHAFT	1	
17	025E 741A	PULLEY - CRANKSHAFT	1	
18	025E 742A	CONNECTING ROD & CAP ASSEMBLY	6	
19	025E 743A	BEARING SET - CONNECTING ROD (BIG END)	12	
20	025E 744A	BOLT - CONNECTING ROD	12	
21	025E 745A	NUT - CONNECTING ROD	12	
22	025E 745A	PISTON ASSEMBLY -	6	
23	025E 746A	OIL SEAL - CAMSHAFT	1	
24	025E 747A	THRUST PLATE - CAMSHAFT	1	
25	025E 649A	GEAR - CAMSHAFT	1	
26	025E 748A	BOLT - GEAR RETAINER	1	
27	025E 749A	WASHER - GEAR RETAINER	1	
28	025E 750A	BOLT - THRUST PLATE RETAINER	2	
29	025E 751A	WASHER - THRUST PLATE RETAINER	2	
30	025E 752A	TAPPET	6	
31	025E 753A	PUSH ROD	6	
32	025E 754A	SPLIT PIN - ROCKER SHAFT RETAINER	2	
33	025E 755A	SPRING - SHAFT END	2	
34	025E 756A	ROCKER - R.H.	6	
34A	025E 757A	ROCKER - L.H.	6	
35	025E 758A	BOLT - TAPPET ADJUSTMENT	12	
36	025E 759A	SPACER - ROCKER PEDESTAL	6	
37	025E 760A	PLUG - SHAFT ENDS	4	



DESCRIPTION: ENGINE - 280I - MOUNTING BRACKETS & INSULATORS

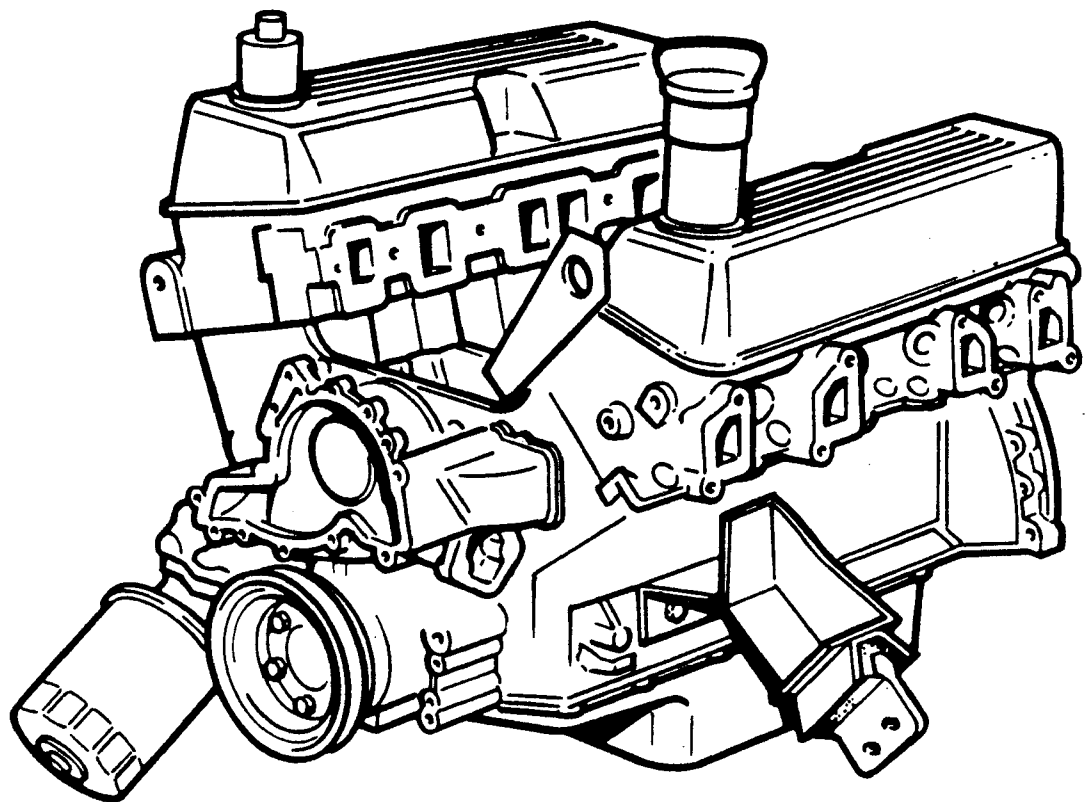
COMMENTS: SPECIAL TVR UNITS.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 146

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	125E 148A	MOUNTING PLATE - L.H.	1	
2	025E 023A	MOUNTING PLATE - R.H.	1	
3	025E 001A	INSULATOR - R.H.	1	
4	025E 761A	BOLT - MOUNTING PLATE M10 X 35	3	
5	025E 762A	WASHER - SPRING	3	
6	025E 763A	WASHER - PLAIN - LARGE	3	
7	025W 101A	BOLT - GEARBOX MOUNTING 12 X 25MM	1	
8	025E 763A	WASHER - PLAIN	1	
9	025W 009A	BOLT - CHASSIS TO INSULATOR M8 X 35	2	
10	025W 006A	WASHER - PLAIN - M6	2	
11	025F 002A	INSULATOR - GEARBOX/CHASSIS	1	
11A	025E 766A	WASHER - 8MM	2	
12	025E 765A	WASHER - PLAIN - SMALL	2	
13	025W 005A	NUT - NYLOC - M8	2	
14	025E 763A	WASHER - PLAIN - LARGE	3	
15	025E 762A	WASHER - SPRING	3	
16	025E 768A	BOLT - MOUNTING PLATE - M10 X 25	3	
17	025E 769A	NUT - PLAIN INSULATOR MOUNTING	2	
18	025E 762A	WASHER - SPRING	4	
19	025E 763A	WASHER - PLAIN - LARGE	4	
20	020E 129A	INSULATOR - L.H.	1	
21	025E 770A	NUT - NYLOC	2	



DESCRIPTION: ENGINE - 350I - EUROPEAN

COMMENTS: ROVER VITESSE 3.5 LITRE INJECTED VEE 8 UNIT

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 117

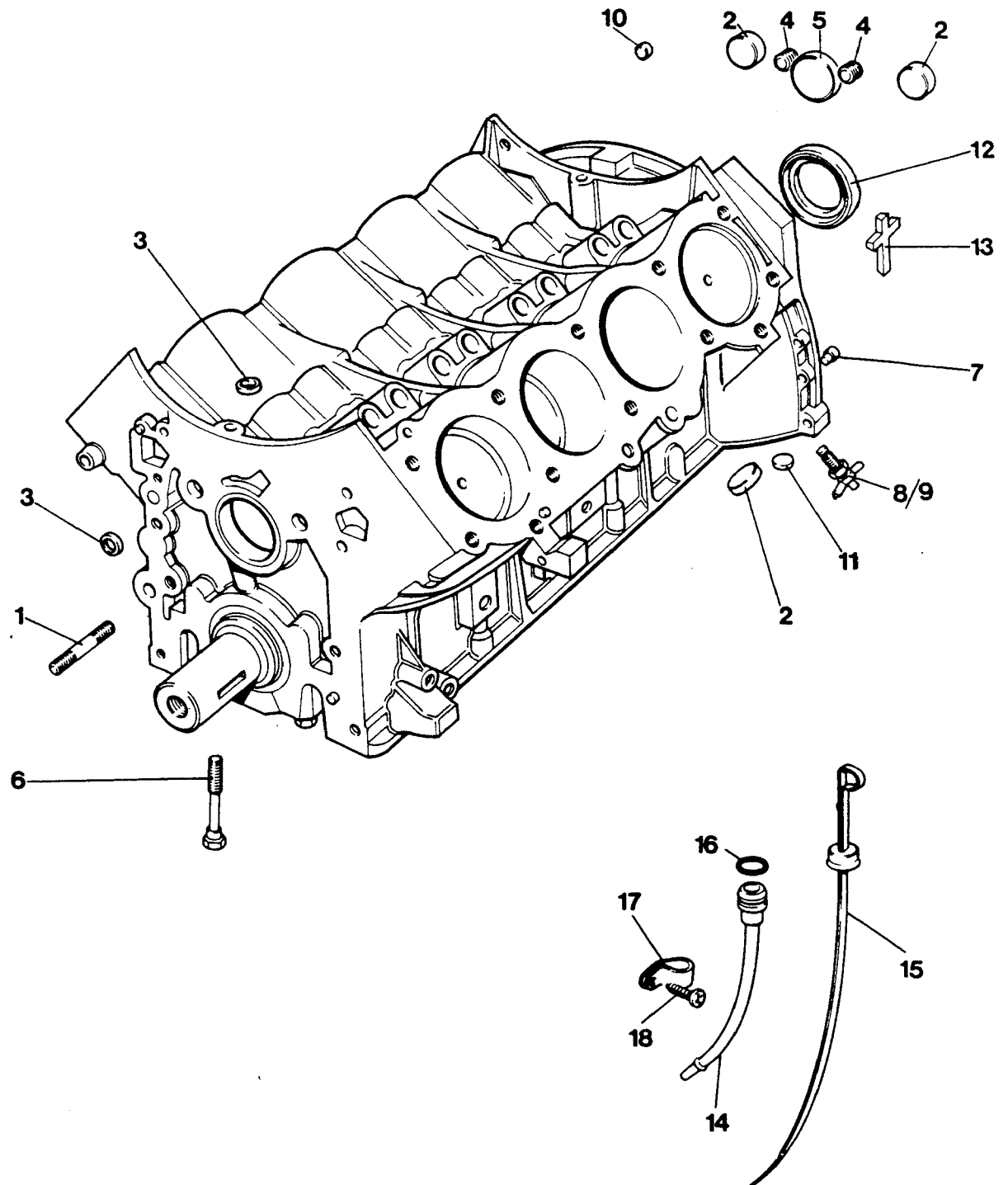
ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS

1	035E 083A	ENGINE & 5 SPEED GEARBOX ASSEMBLY	1
2	035E 158A	ENGINE & AUTOMATIC GEARBOX ASSEMBLY	1
3	035E 177A	SHORT ENGINE ASSEMBLY	1



DESCRIPTION: ENGINE - 350I - CYLINDER BLOCK

COMMENTS: ROVER VITESSE 3.5 LITRE INJECTED VEE 8 UNIT

DATE OF ISSUE - 1/5/86

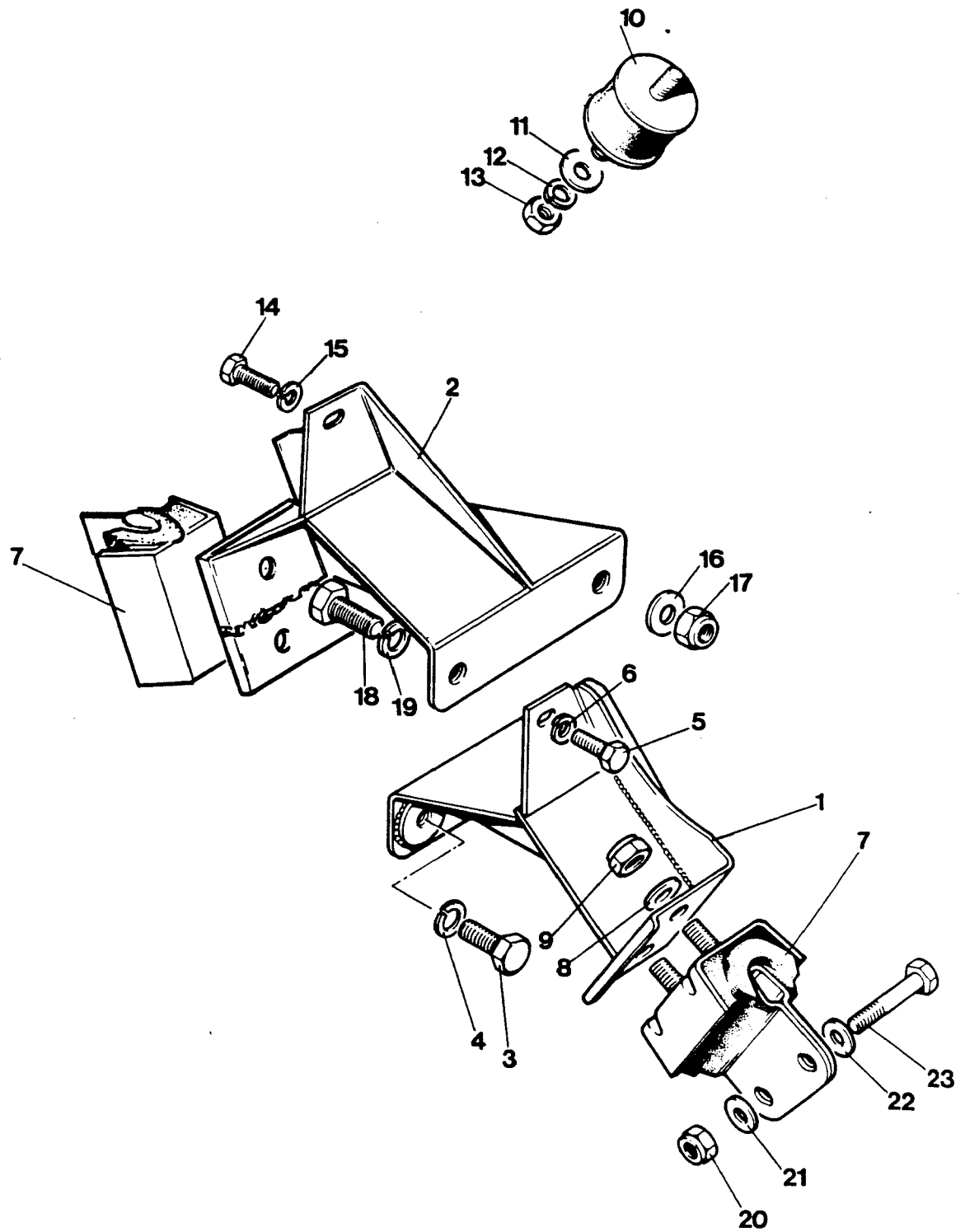
DATE REVISED

DRAWING REFERENCE 118

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 178A	STUD - TIMING POINTER	1	
2	035E 179A	CUP - PLUG	8	
3	035E 180A	PLUG, TAPPET/ANGULAR HOLES	4	
4	035E 181A	PLUG, TAPPET LINE, REAR	2	
5	035E 182A	PLUG, CAM BORE, REAR	1	
6	035E 183A	BOLT, 1/2" UNC, MAIN BEARING CAP	10	
7	035E 184A	DOWEL, FLYWHEEL HOUSING	2	
8	035E 185A	DRAIN TAP	2	
9	035E 186A	PLUG - ALTERNATIVE TO NO.8	2	
10	035E 187A	PLUG, BREATHER HOLE	1	
11	035E 188A	PLUG, REAR FLANGE	2	
12	035E 189A	OIL SEAL - CRANKSHAFT	1*	
13	035E 190A	PACKING - OIL SEAL	2*	
14	035E 191A	DIPSTICK	1	
15	035E 192A	TUBE, DIPSTICK	1	
16	035E 193A	O RING, TUBE	1*	
17	035E 194A	CLIP, TUBE	1	
18	035E 195A	SCREW, 10 UNC X 9/16"	1	
N/I	035E 196A	CLAMP, BRACKET TUBE	1	
N/I	035E 197A	SCREW, 1/4" UNF X 3/8"	1	
N/I	035E 198A	SPRING WASHER	1	

* - PART OF CYLINDER BLOCK GASKET/SEALS KIT

N/I - NOT ILLUSTRATED



DESCRIPTION: ENGINE - 350I - MOUNTING BRACKETS

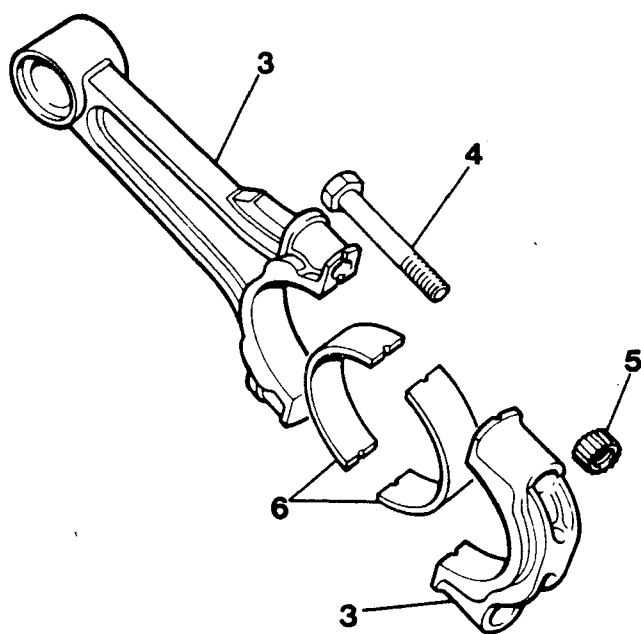
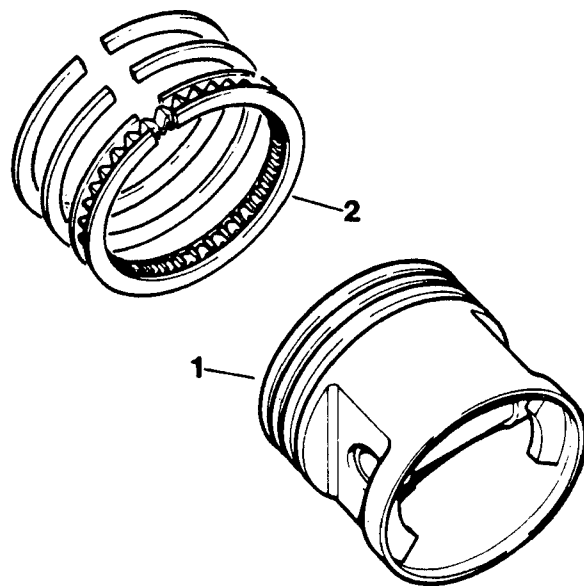
COMMENTS: ALL MODELS.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 119

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 199A	MOUNTING BRACKET - L.H.	1	
2	035E 200A	MOUNTING BRACKET - R.H.	1	
3	035E 201A	BOLT 7/16UNC X 1" BRACKET/BLOCK LOWER	2	
4	035E 202A	SPRING WASHER	4	
5	035E 203A	BOLT 5/16UNC X 3/4" BRKT/BLOCK UPPER	1	
6	035E 204A	SPRING WASHER	2	
7	035E 205A	ENGINE MOUNTING RUBBER - FRONT	2	
8	035E 206A	WASHER - PLAIN	2	
9	035E 207A	NYLOC NUT - M10	2	
10	035E 208A	ENGINE MOUNTING RUBBER - REAR	2	
11	035E 209A	WASHER - PLAIN - RUBBER MOUNTING	4	
12	035E 210A	WASHER - SPRING - RUBBER MOUNTING	4	
13	035E 211A	NUT - RUBBER MOUNTING	4	
14	035E 203A	BOLT - 5/16 UNC X 3/4" BRKT/BLOCK UPPER	1	
15	035E 204A	WASHER - SPRING	2	
16	035E 206A	WASHER - PLAIN - RUBBER TO BRACKET	2	
17	035E 207A	NYLOC NUT - M10	2	
18	035E 201A	BOLT 7/16UNC X 1" BRACKET/BLOCK LOWER	2	
19	035E 202A	SPRING WASHER	2	
20	035E 218A	NUT - RUBBER MOUNTING	4	
21	035E 219A	WASHER - PLAIN	2	
22	035E 220A	WASHER - PALIN	2	
23	035E 221A	BOLT - CHASSIS TO RUBBER MOUNT	4	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION E11

DESCRIPTION: ENGINE - 350I & 390/420 - PISTONS

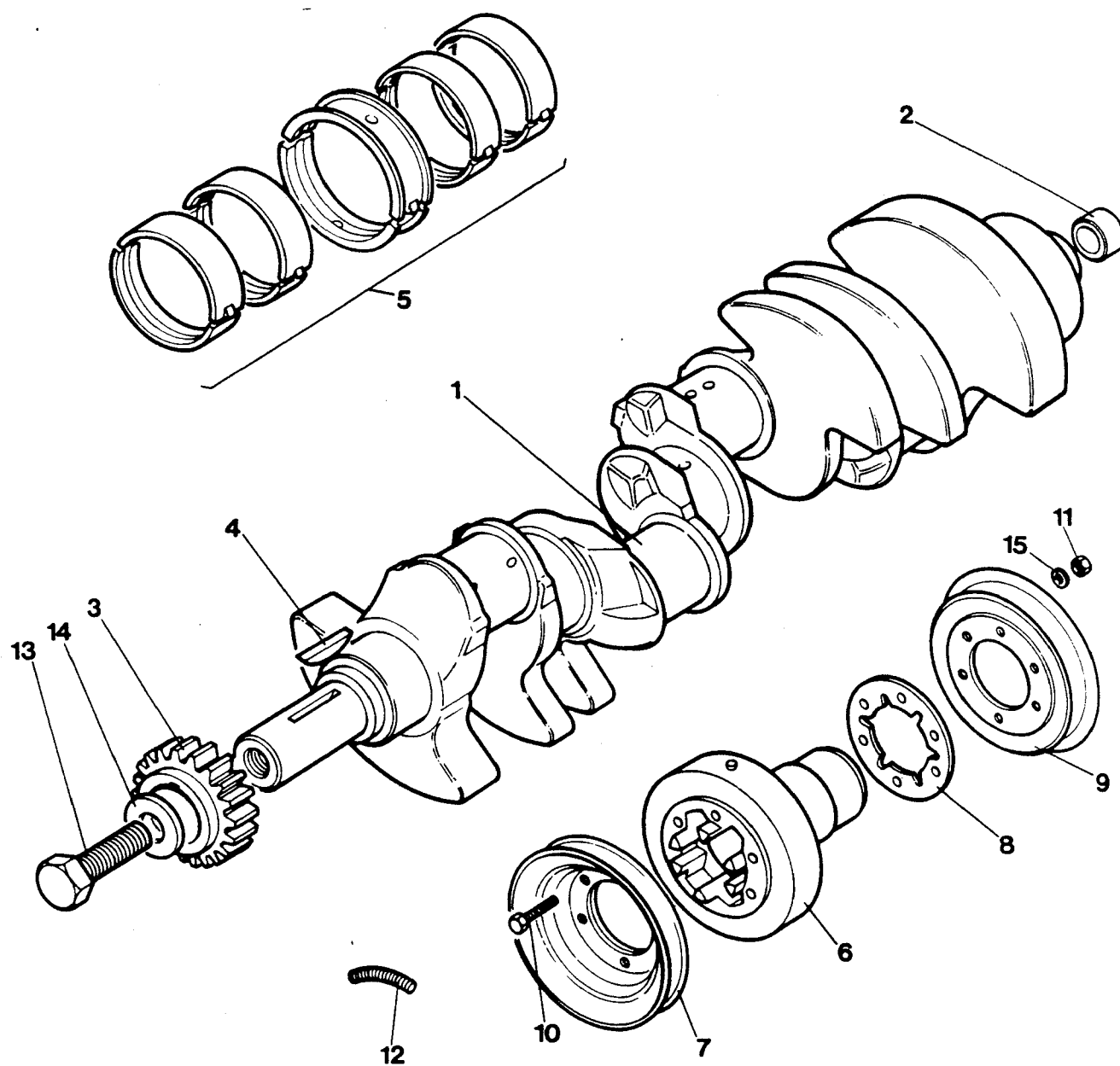
COMMENTS: 350I ROVER VITESSE INJECTED VEE8 UNIT. 390/420 PISTONS TVR.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 120

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 222A	PISTON & RINGS ASSEMBLY 350 STD.	8	
1	035E 223A	PISTON & RINGS ASSEMBLY 350 0.020" O/S	8	
1	039E 771A	PISTON & RINGS ASSEMBLY 390/420	8	
2	035E 224A	KIT - PISTON RINGS 350I STANDARD	8	
2	035E 225A	KIT - PISTON RINGS 350 0.020" O/S	8	
2	039E 772A	KIT - PISTON RINGS 390/420	8	
3	035E 226A	CONNECTING ROD & CAP ASSEMBLY - 350	8	
3	039E 773A	CONNECTING ROD & CAP ASSEMBLY - 420	8	
4	035E 227A	BOLT	16	
5	035E 228A	NUT	16	
6	035E 229A	KIT - CONNECTING ROD BEARINGS - 350I	1	
6	035E 230A	KIT - CONNECTING ROD BEARINGS 0.010" O/S	1	
6	035E 231A	KIT - CONNECTING ROD BEARINGS 0.020" O/S	1	
6	039E 774A	KIT - CONNECTING ROD BEARINGS - 420	1	



DESCRIPTION: ENGINE - 350I & 390/420 - PISTONS

COMMENTS: 350I ROVER VITESSE INJECTED VEE8 UNIT. 390/420 PISTONS TVR.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 120

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 222A	PISTON & RINGS ASSEMBLY 350 STD.	8	
1	035E 223A	PISTON & RINGS ASSEMBLY 350 0.020" O/S	8	
1	039E 771A	PISTON & RINGS ASSEMBLY 390/420	8	
2	035E 224A	KIT - PISTON RINGS 350I STANDARD	8	
2	035E 225A	KIT - PISTON RINGS 350 0.020" O/S	8	
2	039E 772A	KIT - PISTON RINGS 390/420	8	
3	035E 226A	CONNECTING ROD & CAP ASSEMBLY - 350	8	
3	039E 773A	CONNECTING ROD & CAP ASSEMBLY - 420	8	
4	035E 227A	BOLT	16	
5	035E 228A	NUT	16	
6	035E 229A	KIT - CONNECTING ROD BEARINGS - 350I	1	
6	035E 230A	KIT - CONNECTING ROD BEARINGS 0.010" O/S	1	
6	035E 231A	KIT - CONNECTING ROD BEARINGS 0.020" O/S	1	
6	039E 774A	KIT - CONNECTING ROD BEARINGS - 420	1	

DESCRIPTION: ENGINE - 350I & 390/420 - CRANKSHAFT

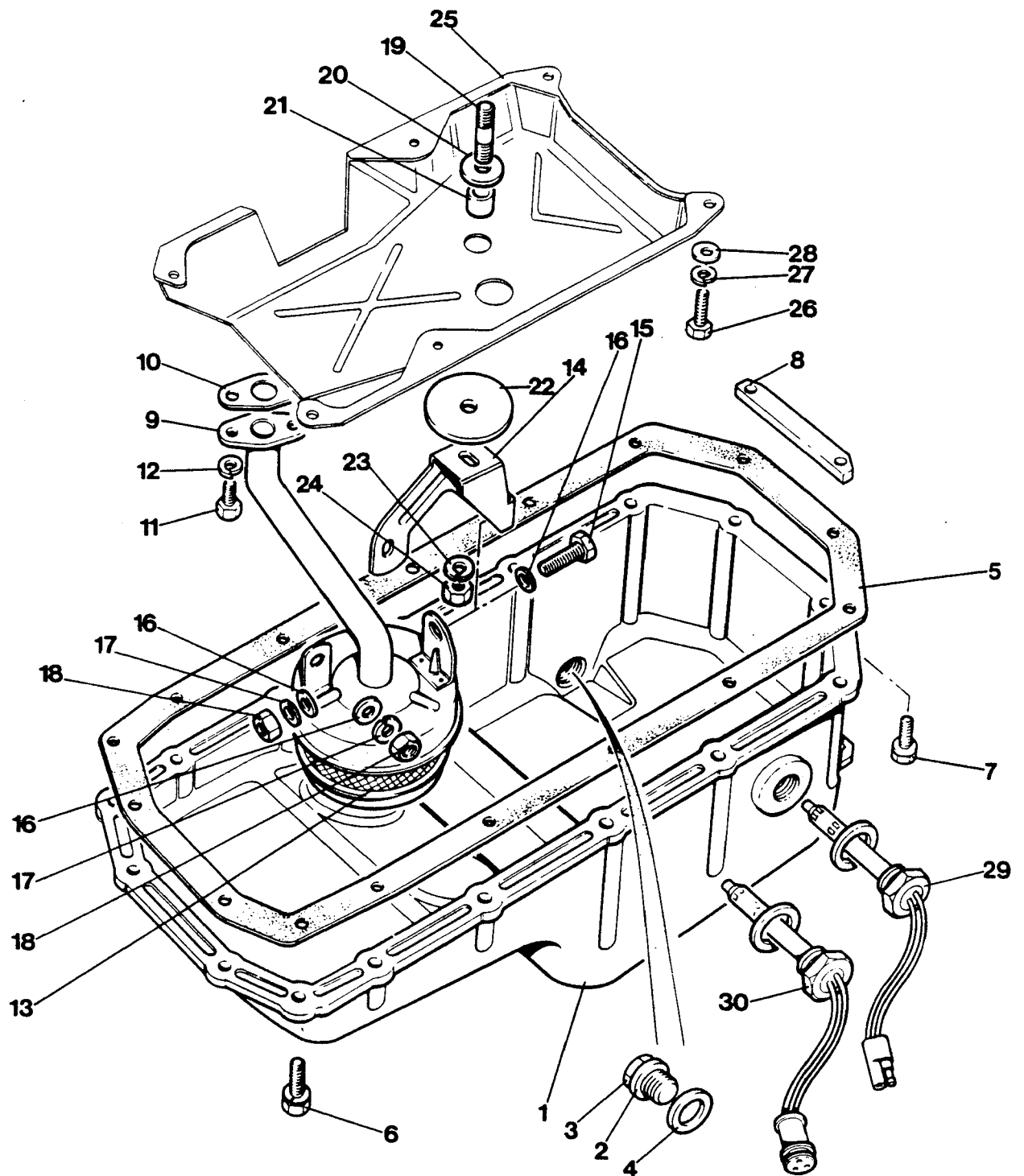
COMMENTS: 350I ROVER VITESSE INJECTED VEE8 UNIT. 420 CRANKSHAFT TVR

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 121

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 232A	CRANKSHAFT - 350I	1	
1	039E 775A	CRANKSHAFT - 420 SE	1	
2	035E 233A	BUSH - REAMED - MANUAL GEARBOX ONLY	1	
3	035E 234A	SPROCKET - CRANKSHAFT	1	
4	035E 235A	KEY - SPROCKET/CRANKSHAFT	1	
5	035E 236A	KIT - CRANKSHAFT BEARINGS - 350 STD.	1	
5	035E 237A	KIT - CRANKSHAFT BEARINGS - 0.010"U/S	1	
5	035E 238A	KIT - CRANKSHAFT BEARINGS - 0.020"U/S	1	
5	039E 776A	KIT - CRANKSHAFT BEARINGS - 420 STD.	1	
6	035E 239A	DAMPER & PULLYS ASSEMBLY	1	
7	035E 240A	PULLEY, WATER PUMP & ALTERNATOR	1	
8	035E 241A	REINFORCING PLATE	1	
9	035E 242A	PULLEY - STEERING PUMP	1	
10	035E 243A	BOLT - 5/16UNF X 1 5/8"	3	
11	035E 244A	NUT - 5/16" UNF	3	
12	035E 245A	BALANCE WEIGHT - 0.18 OZ	2 A/R	
12	035E 246A	BALANCE WEIGHT - 0.36 OZ	A/R	
12	035E 247A	BALANCE WEIGHT - 0.54 OZ	A/R	
12	035E 248A	BALANCE WEIGHT - 0.72 OZ	A/R	
13	035E 249A	BOLT - DAMPER/SPROCKET/CRANKSHAFT	1	
14	035E 250A	PLAIN WASHER	1	
15	035E 251A	PLAIN WASHER FOR ITEM 10/11	1	



DESCRIPTION: ENGINE - 350I & 390/420 - SUMP

COMMENTS: ROVER VITESSE INJECTED VEE8 UNIT. ALSO TVR 390/420 MODELS.

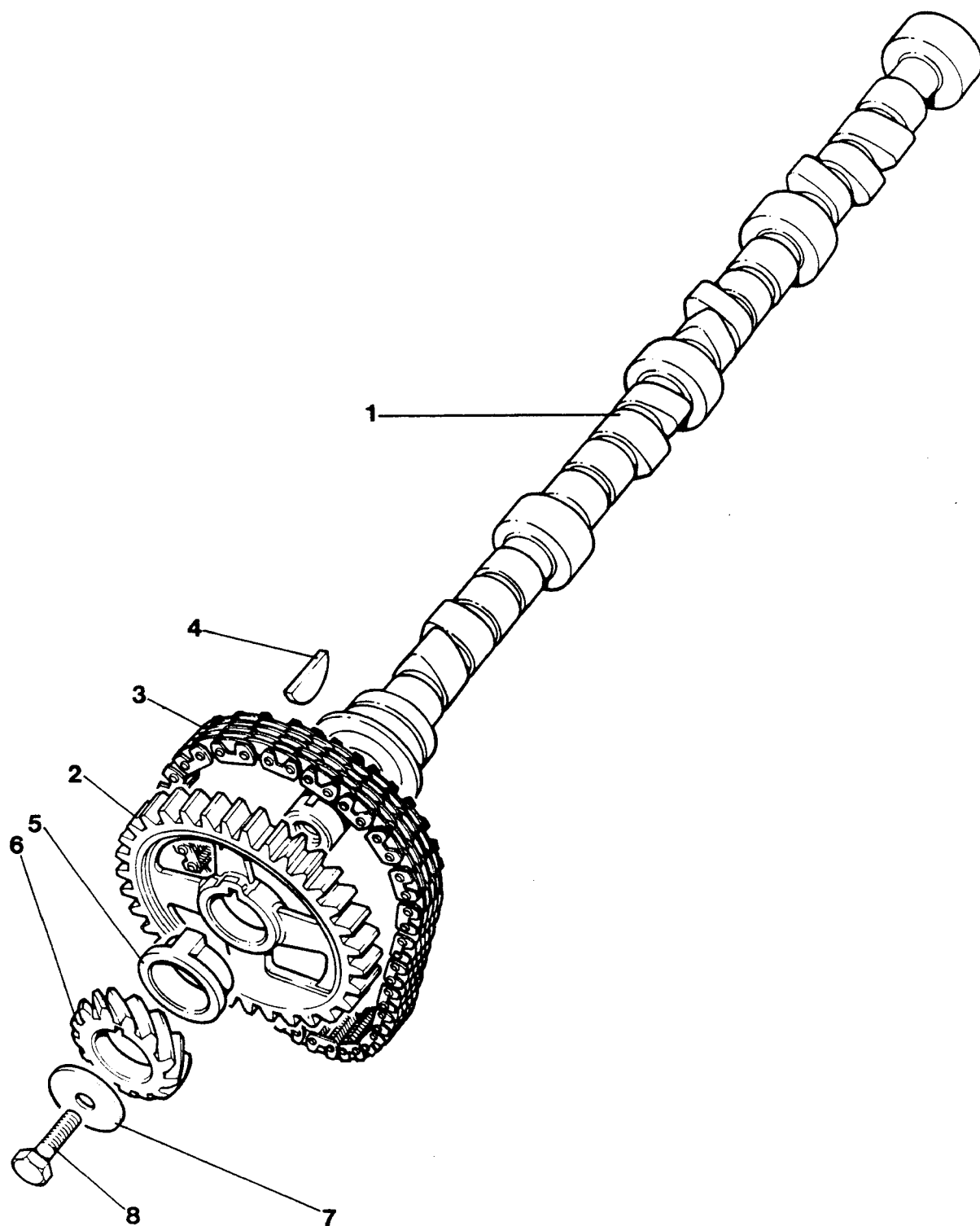
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 122

ITEM	PART NO.	DESCRIPTION	QUANTITY	PRICE
1	035E 252A	CRANKCASE SUMP - 350/390 ONLY	1	
1	042E 795A	CRANKCASE SUMP - 420 ONLY	1	
2	035E 253A	JOINT - WASHER, DRAIN PLUG	1*	
3	035E 254A	DRAIN PLUG - 1/2" BSP	1	
4	035E 255A	SEALING WASHER	1*	
5	035E 256A	GASKET - SUMP TO BLOCK	1*	
6	035E 257A	BOLT & WASHER, 5/16" UNC X 11/16"	14	
7	035E 258A	BOLT & WASHER - SUMP REAR	2	
8	035E 259A	REINFORCING STRIP	1	
9	035E 260A	OIL SCREEN HOUSING C/W STRAINER	1	
10	035E 261A	GASKET - OIL SCREEN HOUSING	1*	
11	035E 262A	SCREW, 1/4" UNC X 3/4" HOUSING/BLOCK	2	
12	035E 263A	SPRING WASHER	2	
13	035E 264A	OIL SCREEN	1	
14	035E 265A	STEADY BRACKET - SCREEN HOUSING	1	
15	035E 266A	SCREW, 5/16" UNF X 5/8" HOUSING/BACKET	1	
16	035E 267A	PLAIN WASHER	1	
17	035E 268A	SPRING WASHER	1	
18	035E 269A	NUT - 5/16" UNF	1	
19	035E 270A	STUD - 5/16" UNF/UNC	1	
20	035E 271A	THRUST WASHER	1	
21	035E 272A	DISTANCE PIECE	1	
22	035E 273A	THRUST WASHER	1	
23	035E 274A	SPRING WASHER	1	
24	035E 275A	NUT - 5/15" UNF	1	
25	035E 276A	BAFFLE PLATE	1	
26	035E 277A	SCREW, 1/4" UNC X 5/8" BAFFLE/BLOCK	6	
27	035E 278A	SPRING WASHER	6	
28	035E 279A	PLAIN WASHER	6	
30	N.P.N.	SENSOR - NOT USED BY TVR	1	

* - PART OF CYLINDER BLOCK GASKET/SEALS KIT



DESCRIPTION: ENGINE - 350I & 390/420 - CAMSHAFT

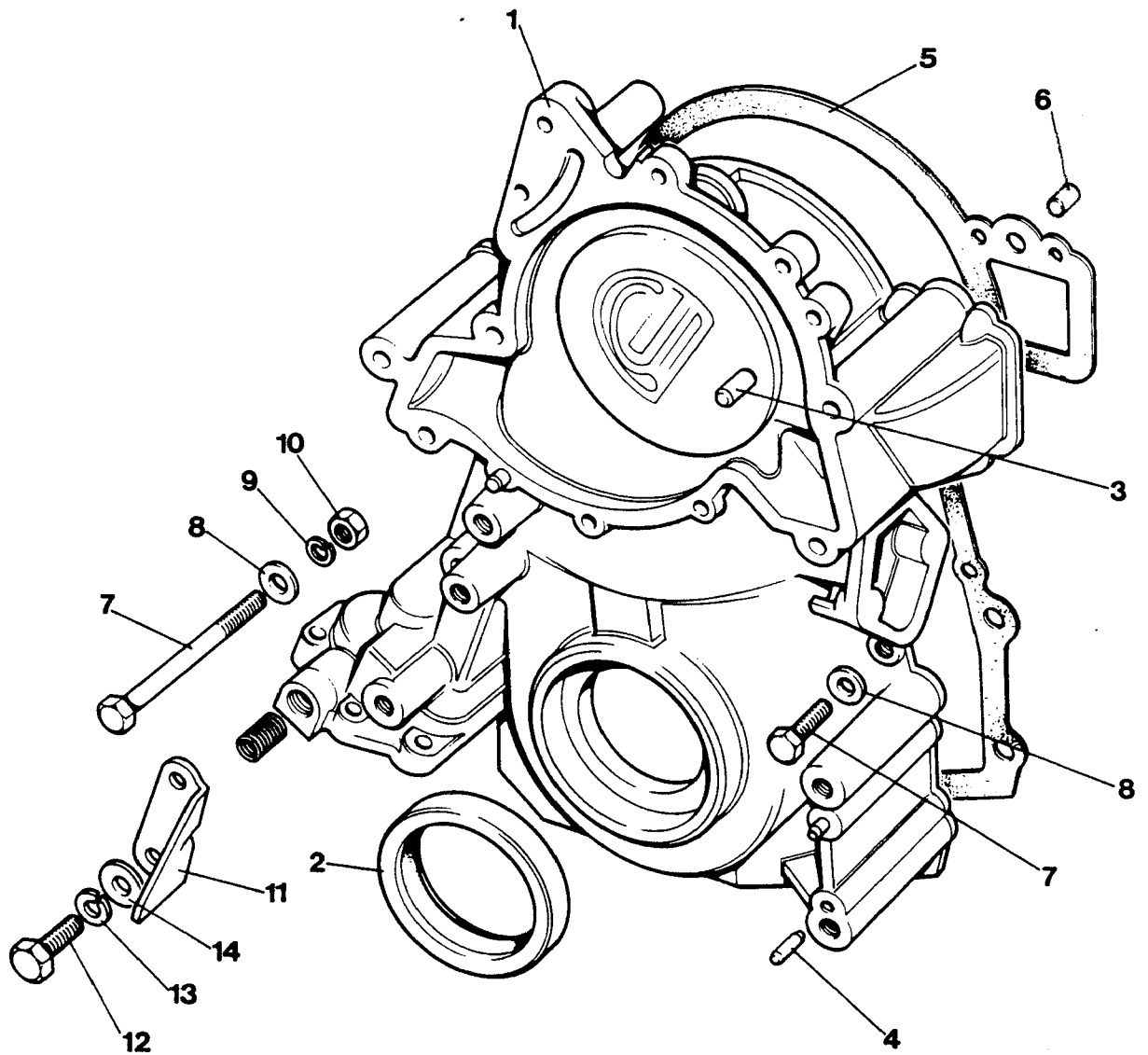
COMMENTS: 350I ROVER VITESSE INJECTED VEE8 UNIT. 390/420 CAMSHAFT TVR.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 123

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 280A	CAMSHAFT - 350I	1	
1	039E 777A	CAMSHAFT - 390/420	1	
2	035E 281A	CHAINWHEEL	1	
3	035E 282A	TIMING CHAIN	1	
4	035E 283A	KEY	1	
5	035E 284A	SPACER	1	
6	035E 285A	GEAR - DISTRIBUTOR DRIVE	1	
7	035E 286A	PLAIN WASHER	1	
8	035E 287A	BOLT - UNF	1	



DESCRIPTION: ENGINE - 350I & 390/420 - FRONT COVER.

COMMENTS: 350I ROVER VITESSE INJECTED VEE8 UNIT.

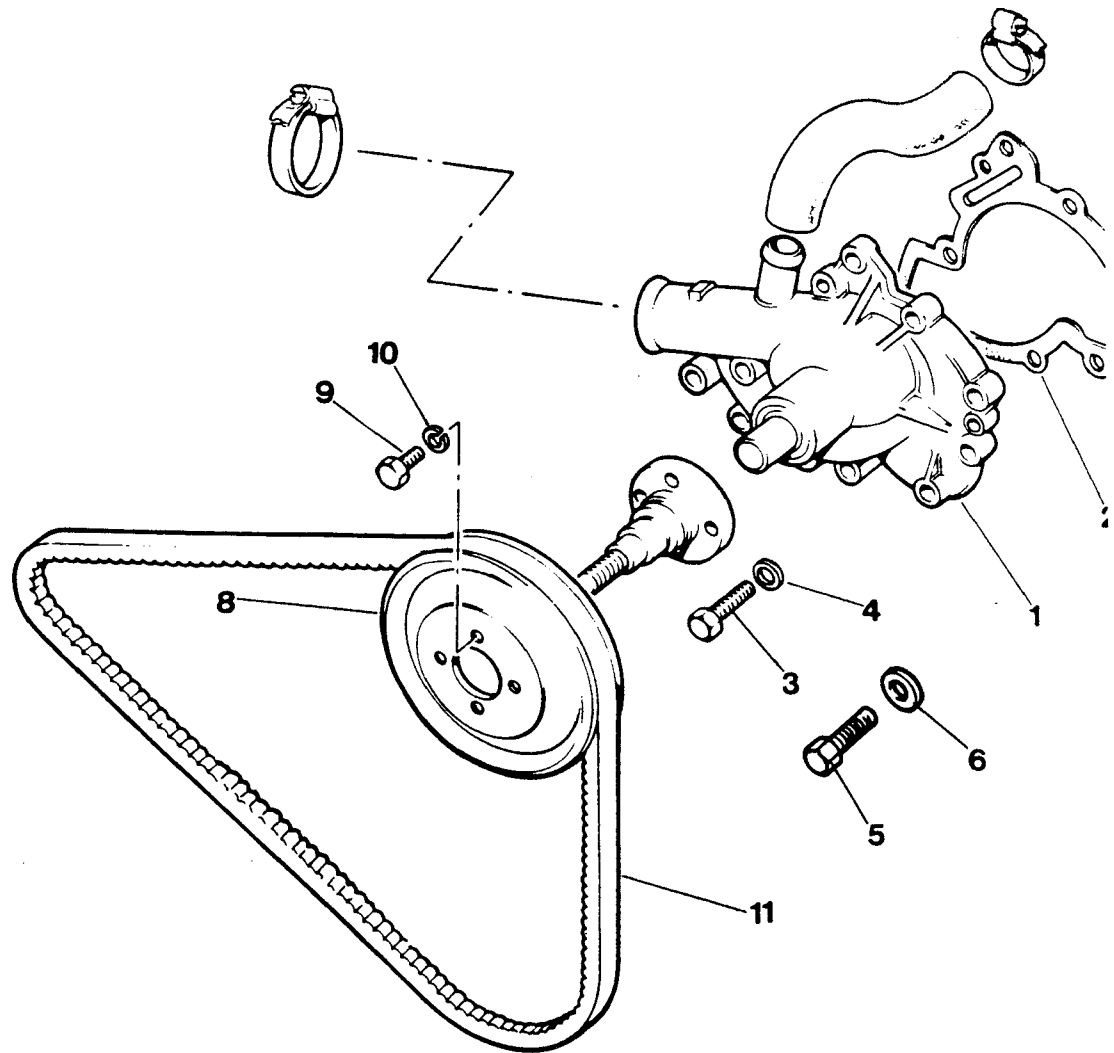
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 124

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 288A	COVER ASSEMBLY - TIMING CHAIN	1	
2	035E 289A	OIL SEAL	1*	
3	035E 290A	DOWEL - WATER PUMP	2	
4	035E 291A	DOWEL PIN	2	
5	035E 292A	GASKET - COVER TO BLOCK	1*	
6	035E 293A	DOWEL	2	
7	035E 294A	BOLT, 5/16" UNC X 4 1/4"	1	
7	035E 295A	BOLT, 5/16" UNC X 3"	1	
7	035E 296A	SCREW, 5/16" UNC X 1 1/8"	2	
8	035E 297A	PLAIN WASHER	3	
9	035E 298A	SPRING WASHER	2	
10	035E 299A	NUT - 5/16" UNC	1	
11	035E 300A	TIMING POINTER	1	
12	035E 301A	SCREW, 1/4" UNC X 5/8", POINTER/COVER	2	
13	035E 302A	SPRING WASHER	2	
14	035E 303A	PLAIN WASHER	2	

* - PART OF CYLINDER BLOCK GASKET & SEALS KIT.



DESCRIPTION: ENGINE - 350I & 390/420 - WATER PUMP.

COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

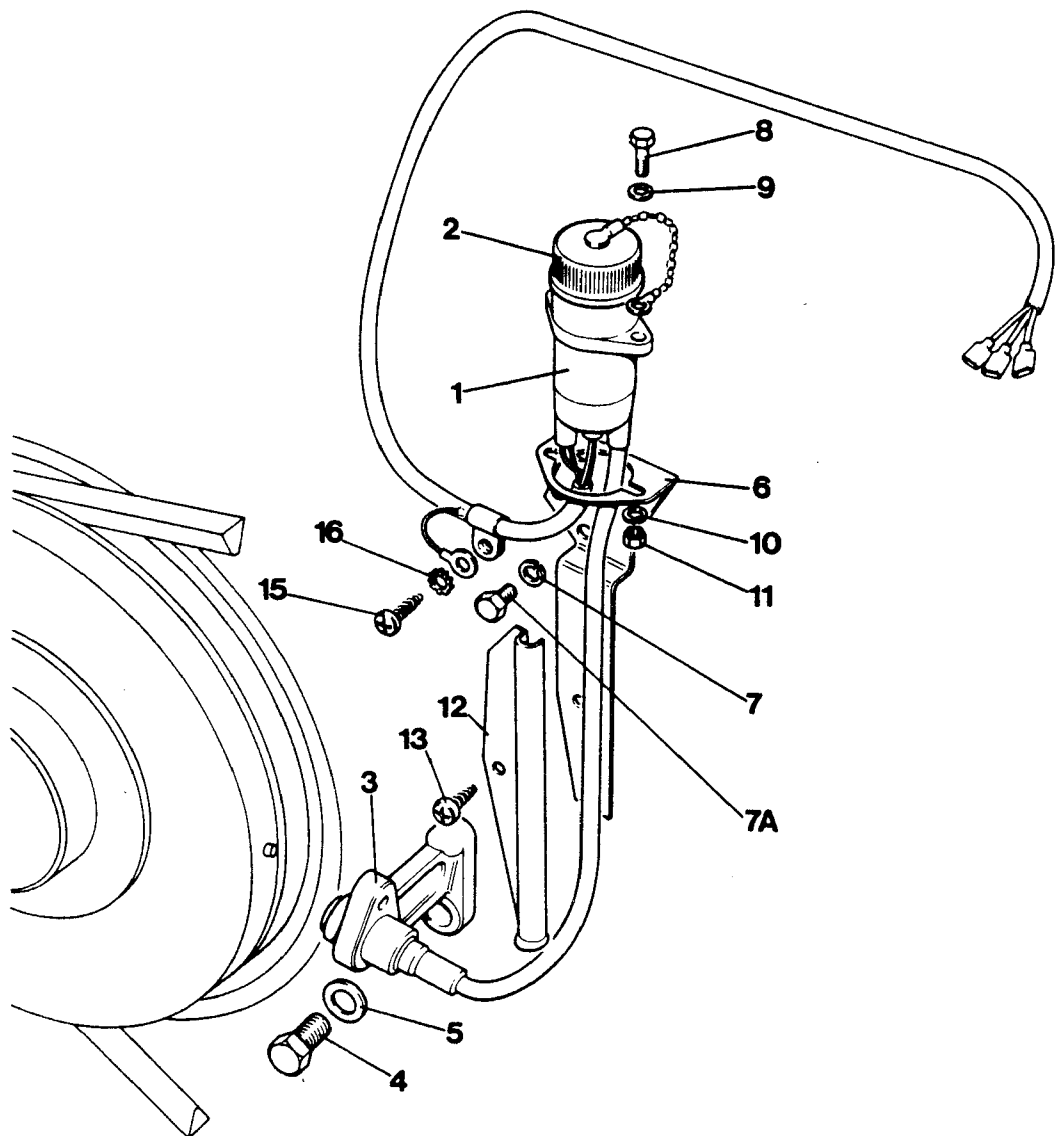
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 125

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 304A	WATER PUMP ASSEMBLY	1	
2	035E 305A	GASKET - PUMP TO BLOCK	1*	
3	035E 306A	BOLT, 1/4" UNC X 1 1/8"	5	
3	035E 307A	BOLT, 5/16" UNC X 1 1/4"	1	
4	035E 308A	PLAIN WASHER - 1/4"	5	
4	035E 309A	PLAIN WASHER - M8	1	
5	035E 310A	BOLT, 5/16" UNC X 4 3/4"	1	
5	035E 311A	BOLT, 5/16" UNC X 5 1/2"	3	
5	035E 312A	SCREW, 3/8" UNC X 1 1/8"	1	
6	035E 313A	PLAIN WASHER	3	
N/I	035E 314A	SPRING WASHER, 5/16"	1	
N/I	035E 315A	SPRING WASHER, 3/8"	1	
8	035E 316A	PULLEY, WATER PUMP	1	
9	035E 317A	BOLT, 1/4" UNF X 9/16" - PULLEY/PUMP	3	
10	035E 318A	SPRING WASHER	3	
11	035E 319A	V BELT - WATER PUMP	1	

* - PART OF CYLINDER BLOCK GASKET & SEALS KIT



DESCRIPTION: ENGINE - 350I & 390/420 - DIAGNOSTIC TIMING.

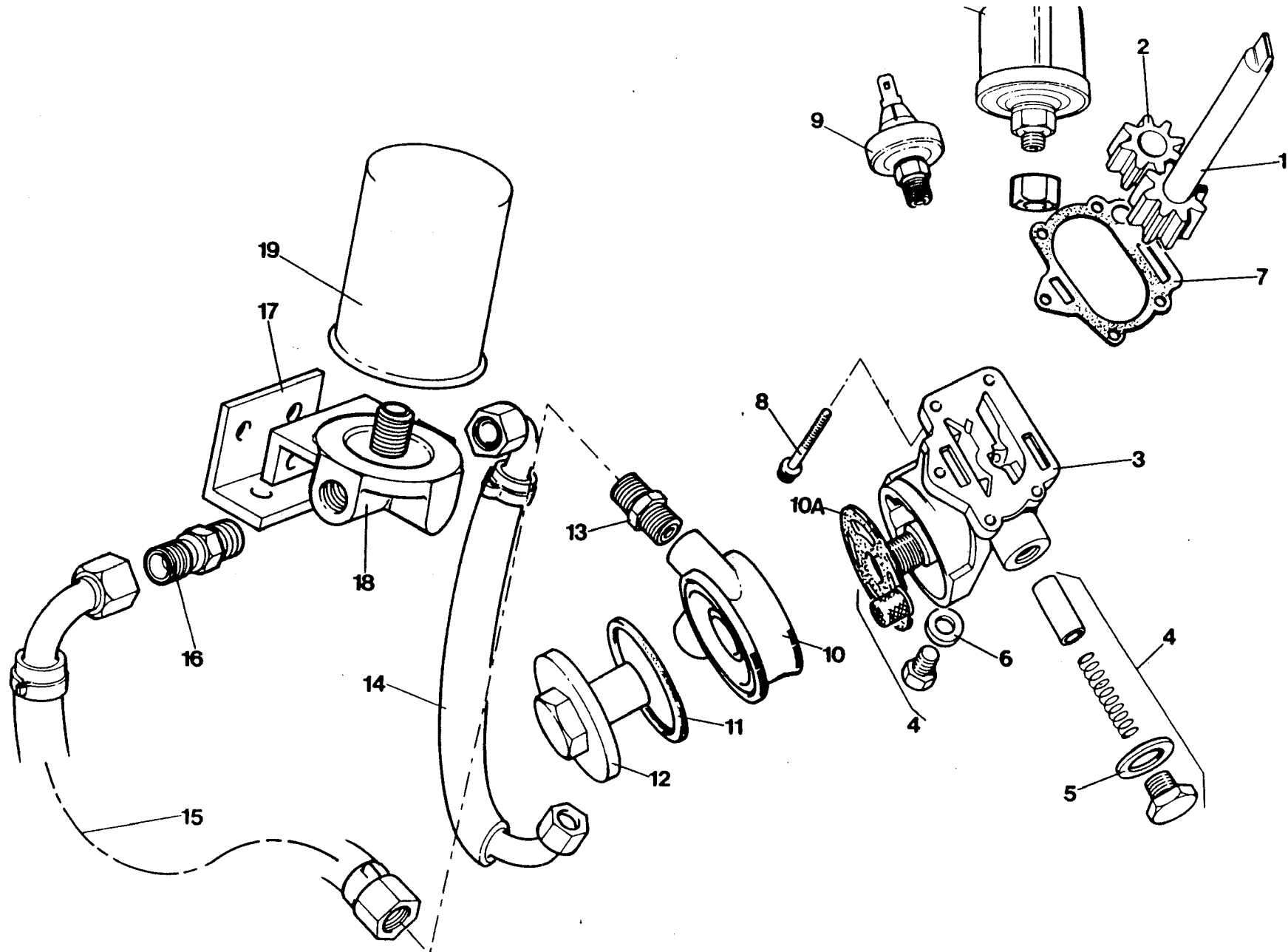
COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

DATE OF ISSUE - 1/5/86

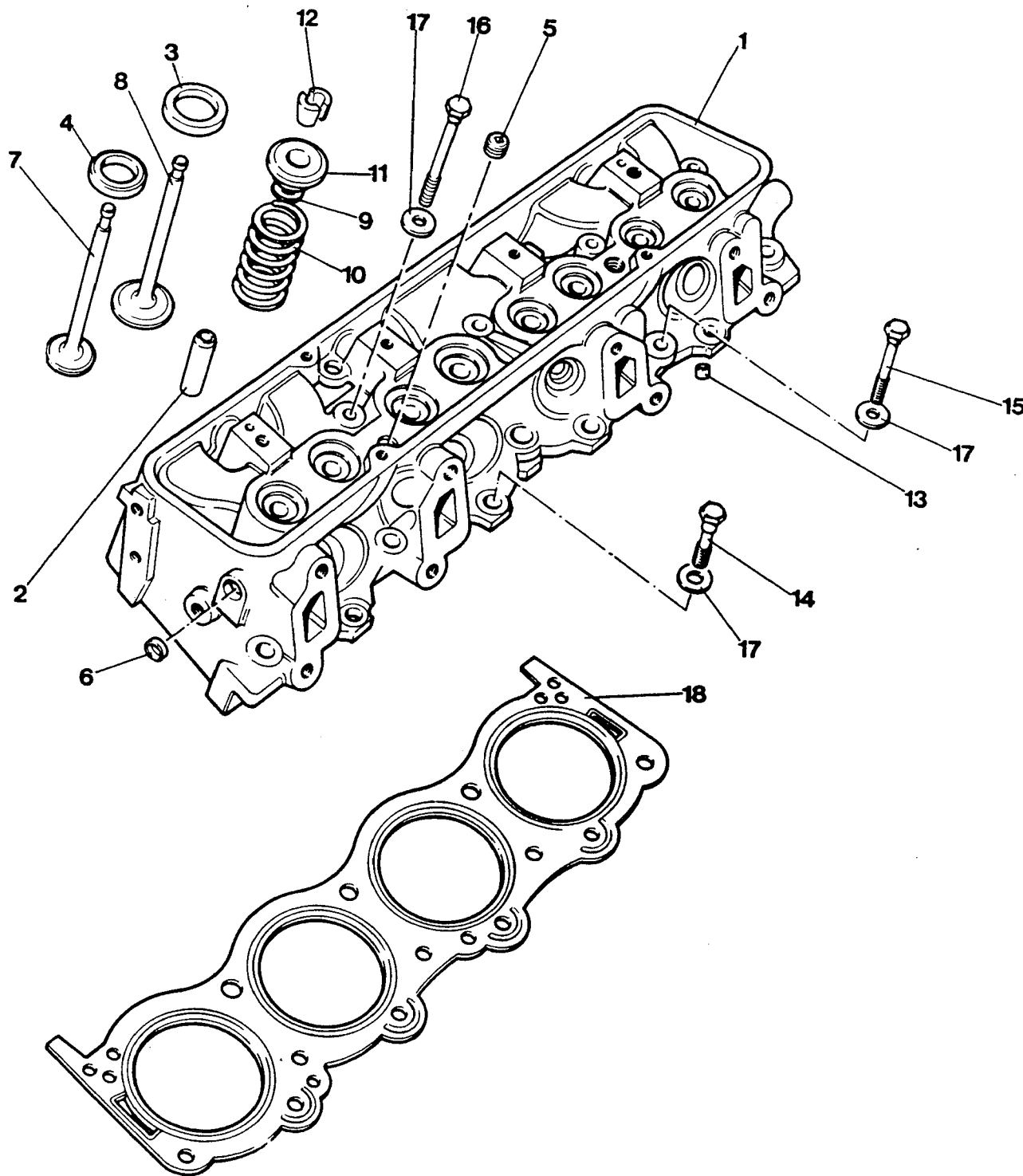
DATE REVISED

DRAWING REFERENCE 126

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 320A	SENSOR - DIAGNOSTIC TIMING	1	
2	035E 321A	CAP - SENSOR	1	
3	035E 322A	BRACKET, SENSING UNIT	1	
4	035E 323A	SCREW, 10 UNC X 1/2", UNIT/BLOCK	1	
5	035E 324A	SPRING WASHER	1	
6	035E 325A	BRACKET - SENSOR	1	
7	035E 326A	SPRING WASHER	1	
8	035E 327A	SCREW, M4, CONNECTOR/BRACKET	2	
9	035E 328A	PLAIN WASHER	2	
10	035E 329A	SPRING WASHER	2	
11	035E 330A	NUT - M4	2	
12	035E 331A	COVER, SENSOR LEAD BRACKET	1	
13	035E 332A	SCREW, NO. 10 X 1/4", COVER/BRACKET	1	
14	035E 333A	P CLIP, HARNESS/BRACKET	1	
15	035E 334A	SCREW, NO. 8 X 3/8"	1	
16	035E 335A	FAN DISC WASHER	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.				SECTION E18	
DESCRIPTION:ENGINE - 350I & 390/420 - OIL PUMP.					
COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT - MODIFIED BY TVR.					
DATE OF ISSUE - 1/5/86		DATE REVISED		DRAWING REFERENCE 116	
ITEM	PART NO.	DESCRIPTION		QUANTITY	REMARKS
1	035E 336A	SHAFT & GEAR ASSEMBLY		1	
2	035E 337A	GEAR DRIVEN		1	
3	035E 338A	OIL PUMP COVER ASSEMBLY		1	
4	035E 339A	REPAIR KIT - RELIEF VALVE		1	
5	035E 340A	JOINT WASHER		1*	
6	035E 341A	JOINT WASHER		1*	
7	035E 342A	GASKET - PUMP COVER		1*	
8	035E 343A	BOLT, 1/4" UNC X 7/8"		3	
8	035E 344A	BOLT, 1/4" UNC X 1 1/4"		2	
8	035E 345A	BOLT, 1/4" UNC X 1 9/16"		1	
9	035E 346A	SWITCH - OIL PRESSURE WARNING LIGHT		1	
9A	025N 085A	SWITCH - OIL PRESSURE GAUGE		1	
10	035E 102A	OIL PUMP SANDWICH PLATE		1	
10A	035E 107A	OIL PUMP SANDWICH PLATE GASKET		1	
11	035E 103A	SEALING RUBBER - COVER PLAATE		1	
12	035E 104A	COVER PLATE - OIL SANDWICH PLATE		1	
13	035E 144A	ADAPTOR UNION - SANDWICH PLATE		2	
14	035E 101A	HOSE - SANDWICH PLATE/FILTER - 11 1/2"		1	
15	035E 100A	HOSE - SANDWICH PLATE/FILTER - 10 1/2"		1	
16	035E 350A	ADAPTOR UNION - REMOTE FILTER		2	
17	035E 099A	MOUNTING BRACKET - REMOTE FILTER		1	
18	035E 105A	HOUSING - REMOTE FILTER		1	
19	035E 174A	OIL FILTER - * TVR SPECIAL*		1	
N/I	035E 353A	ADAPTOR TO BRACKET NUT		2	
N/I	035E 354A	ADAPTOR TO BRACKET WASHER		2	
N/I	035E 355A	ADAPTOR TO BRACKET BOLT		2	
N/I	035E 356A	BRACKET TO BODYSHELL NUT		2	
N/I	035E 357A	BRACKET TO BODYSHELL WASHER		2	
N/I	035E 358A	BRACKET TO BODYSHELL BOLT		2	
* - PART OF CYLINDER BLOCK GASKET/SEALS KIT.					



DESCRIPTION: ENGINE - 350I & 390/420 - CYLINDER HEAD.

COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

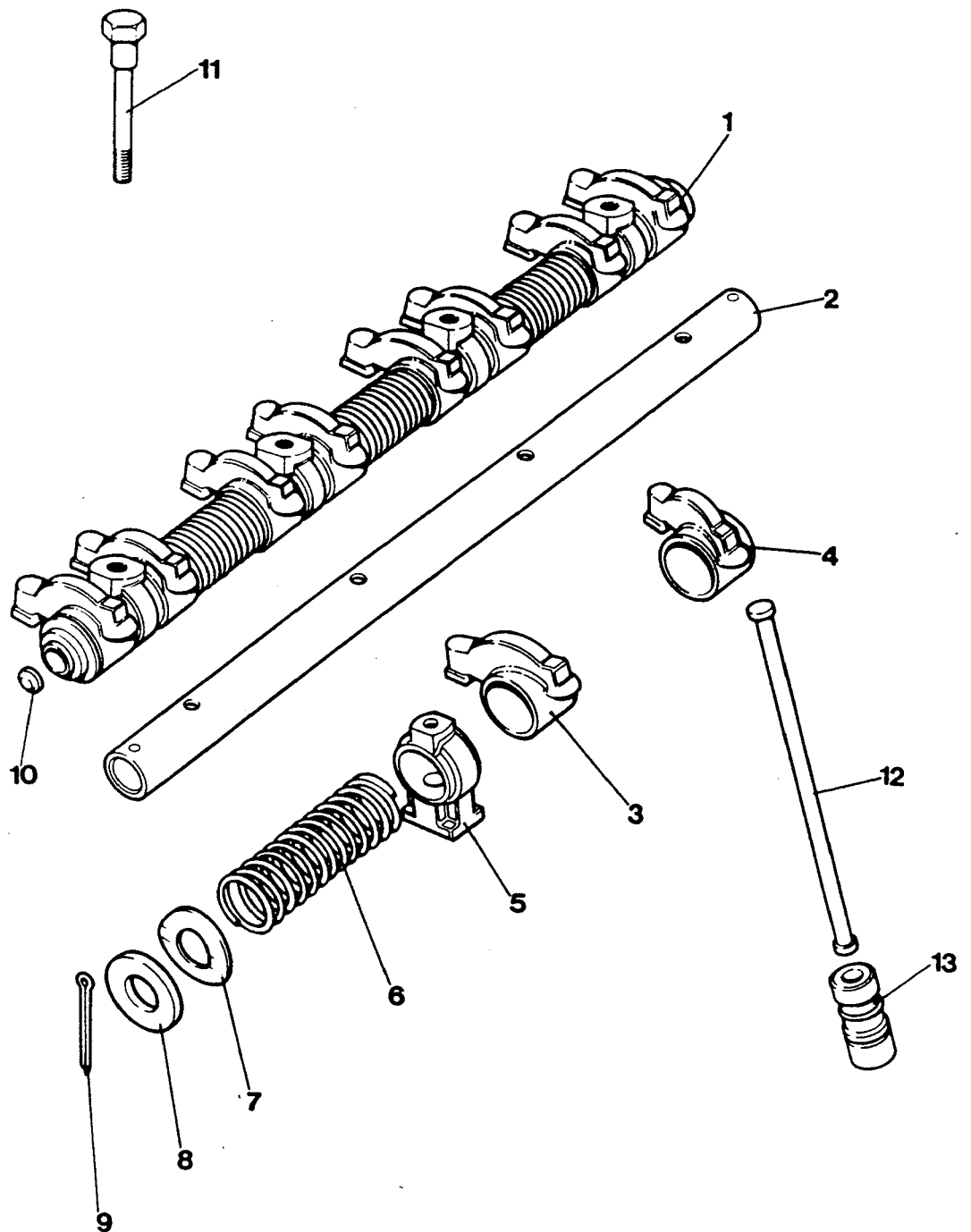
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 127

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 359A	CYLINDER HEAD ASSEMBLY	2	
2	035E 360A	VALVE GUIDE	16	
3	035E 361A	VALVE SEAT INSERT - INLET - STANDARD	8	
3	035E 362A	VALVE SEAT INSERT - INLET - 0.010"O/S	8	
4	035E 363A	VALVE SEAT INSERT - EXHAUST - STANDARD	8	
4	035E 364A	VALVE SEAT INSERT - EXHAUST - 0.010"O/S	8	
5	035E 365A	CORE PLUG	4	
6	035E 366A	CUP PLUG	4	
7	035E 367A	EXHAUST VALVE	8	
8	035E 368A	INLET VALVE	8	
9	035E 369A	SEAL - INLET VALVE	8 *	
10	035E 370A	VALVE SPRING	16	
11	035E 371A	CAP - VALVE SPRINGS	16	
12	035E 372A	SPLIT COTTERS	32	
13	035E 373A	DOWEL, HEAD TO BLOCK	4	
14	035E 374A	BOLT, 7/16" - 14	8	
15	035E 375A	BOLT, 7/16" - 14	14	
16	035E 376A	BOLT, 7/16" - 14	6	
17	035E 377A	PLAIN WASHER	28	
18	035E 378A	GASKET - HEAD TO BLOCK - 350I MODELS	2*	
18	039E 778A	GASKET - HEAD TO BLOCK 390/420 SPECIAL	2	

* - PART OF CYLINDER HEAD GASKET/SEALS KIT



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION E20

DESCRIPTION: ENGINE - 350I & 390/420 - ROCKER SHAFT.

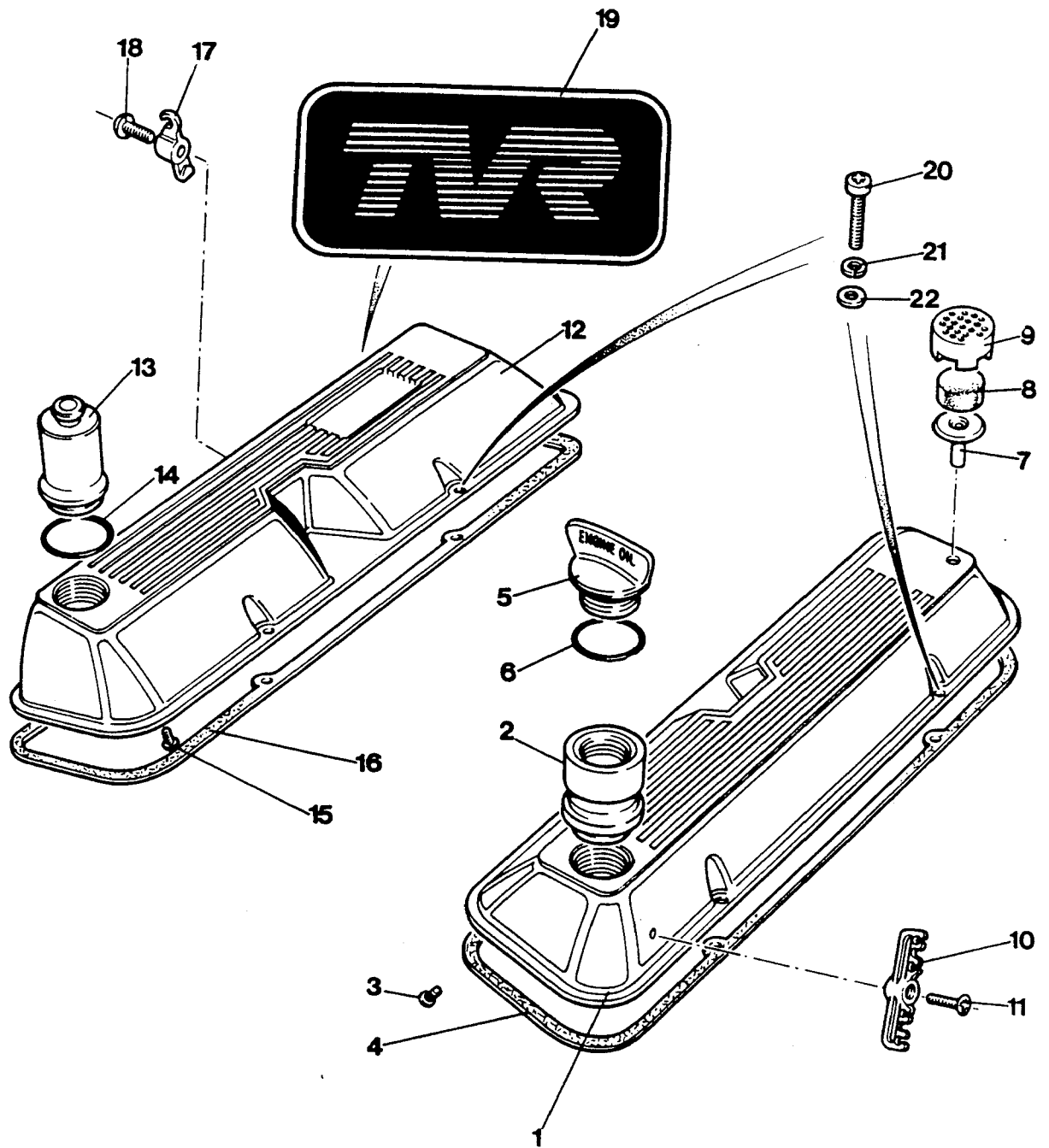
COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 128

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 379A	ROCKER SHAFT ASSEMBLY	2	
2	035E 380A	SHAFT	2	
3	035E 381A	ROCKER ASSEMBLY - RIGHT HANDED	8	
4	035E 382A	ROCKER ASSEMBLY - LEFT HANDED	8	
5	035E 383A	BRACKET	8	
6	035E 384A	SPRING	6	
7	035E 385A	SPRING - SHAFT ENDS	4	
8	035E 386A	PLAIN WASHER	4	
9	035E 387A	SPLIT PIN	4	
10	035E 388A	PLUG - SHAFT ENDS	4	
11	035E 389A	BOLT, 3/8" UNF BRACKET/HEAD	8	
12	035E 390A	PUSH ROD	16	
13	035E 391A	HYDRAULIC TAPPET	16	



DESCRIPTION: ENGINE - 350I & 390/420 - ROCKER COVERS.

COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

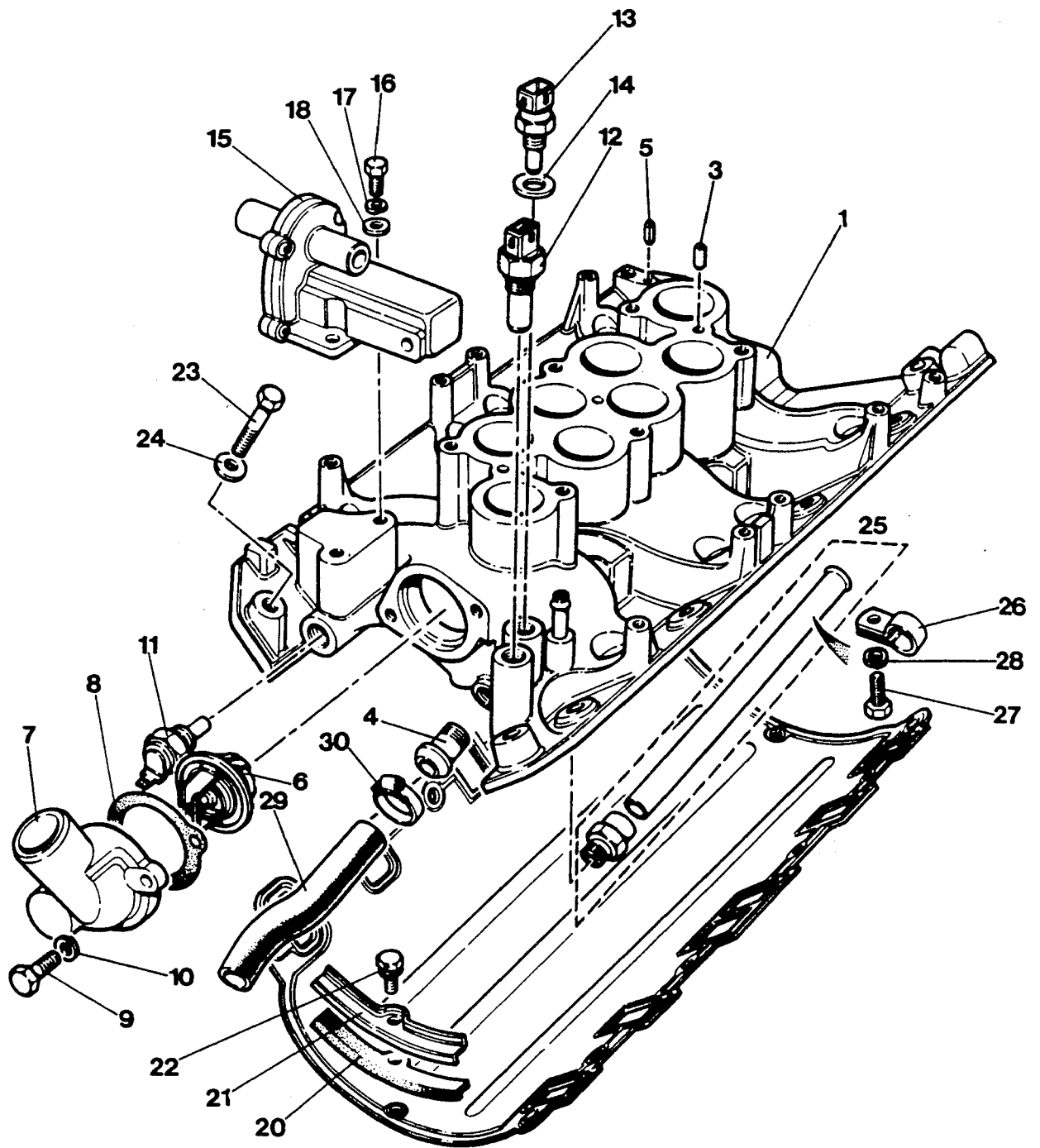
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 129

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 392A	ROCKER COVER ASSEMBLY - L.H.	1	
2	035E 393A	OIL FILLER NECK	1	
3	035E 394A	SCREW, NO. 6 X 3/8" BAFFLE/COVER	4	
4	035E 395A	GASKET - COVER/HEAD - L.H.	1 *	
5	035E 396A	CAP - OIL FILLER	1	
6	035E 397A	SEAL - CAP	1*	
7	035E 398A	MOUNTING PLATE - FILTER	1	
8	035E 399A	FILTER	1*	
9	035E 400A	CAP - FILTER	1	
10	035E 401A	RETAINER - H.T. LEADS	2	
11	035E 402A	SCREW, 10 UNC X 3/8" RETAINER/COVER	2	
12	035E 403A	ROCKER COVER ASSEMBLY - R.H.	1	
13	035E 404A	VENTILATOR/FLAME TRAP	1	
14	035E 405A	SEAL	1*	
15	035E 406A	SCREW, NO. 6 X 3/8", BAFFLE/COVER	1	
16	035E 407A	GASKET - COVER/HEAD - R.H.	1*	
17	035E 408A	RETAINER - H.T. LEAD	1	
18	035E 409A	SCREW, 10 UNC X 1/2" RETAINER/COVER	1	
19	035E 410A	LABEL - TVR	2	
20	035E 411A	SCREW, 1/4" UNC X 7/8", COVERS/HEAD	4	
21	035E 412A	SCREW, 1/4" UNC X 5/16"	4	
22	035E 413A	SPRING WASHER	8	
23	035E 414A	PLAIN WASHER	8	

* - PART OF CYLINDER HEAD GASKET/SEALS KIT.



DESCRIPTION: ENGINE - 350I & 390/420 - INLET MANIFOLD.

COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

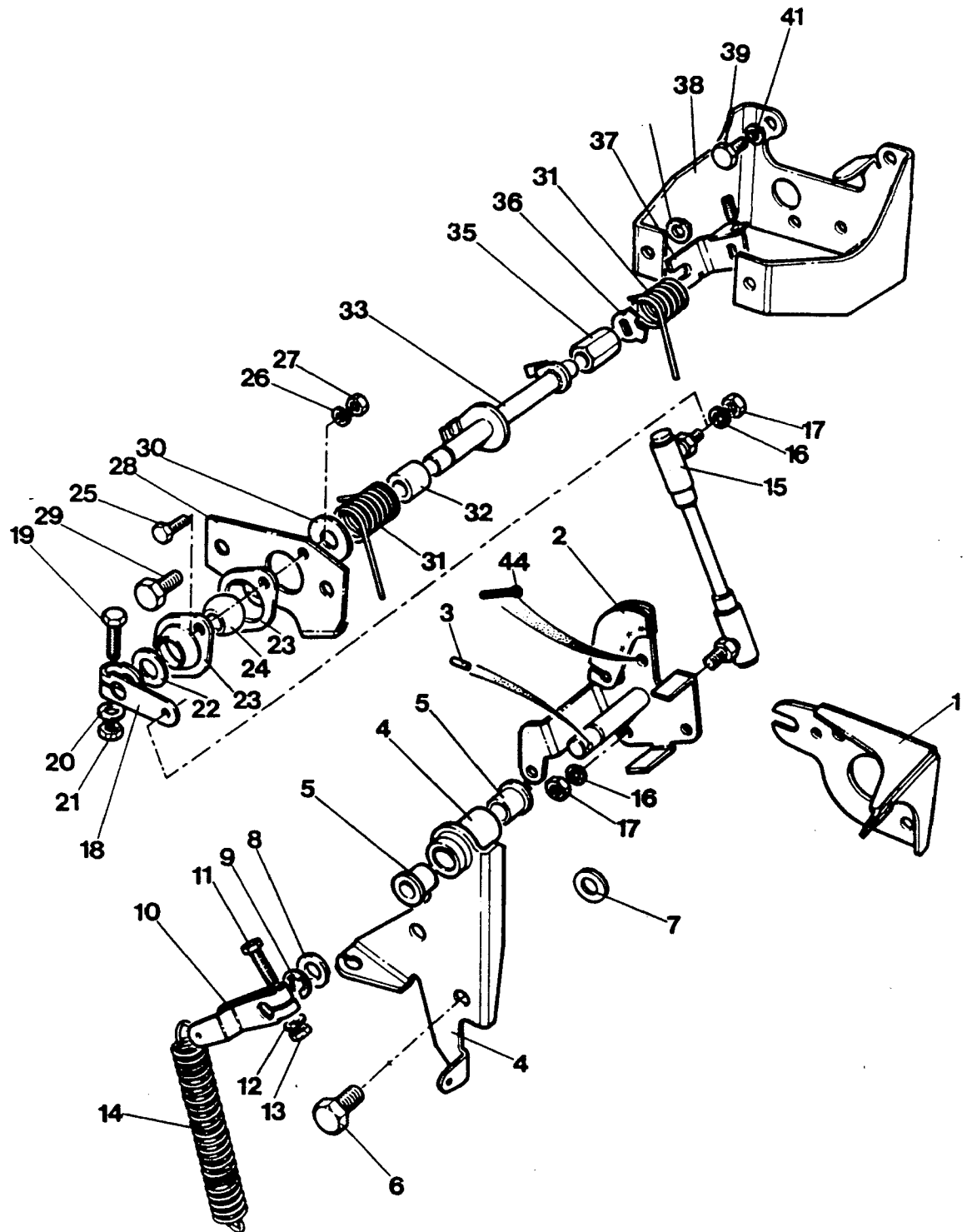
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 130

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 415A	INLET MANIFOLD ASSEMBLY	1	
2	035E 416A	PIPE ASSEMBLY - HEATER FEED	1	
3	035E 417A	DOWEL, MANIFOLD/RAM HOUSING	2	
4	035E 418A	FERRULE, BY PASS PIPE	1	
5	035E 419A	SPRING PIN	1	
6	035E 420A	THERMOSTAT - 88 DEGREES	1	
7	035E 421A	ELBOW, WATER OUTLET	1	
8	035E 422A	GASKET - ELBOW	1*	
9	035E 423A	SCREW, 5/16" UNF X 7/8", ELBOW INLET	2	
10	035E 424A	SPRING WASHER	2	
11	035N 095A	TRANSMITTER - WATER TEMPERATURE - VDO	1	
11	025N 035A	TRANSMITTER - WATER TEMPERATURE - SMITHS	1	
12	035E 426A	THERMO TIME SWITCH	1	
13	035E 427A	TEMPERATURE SENSOR - E.C.U.	1	
14	035E 428A	SEALING WASHER	1*	
15	035E 429A	AUXILIARY AIR DEVICE	1	
16	035E 430A	SCREW, 1/4" UNC X 3/4"	2	
17	035E 431A	PLAIN WASHER	2	
18	035E 432A	SPRING WASHER	2	
19	035E 433A	GASKET - MANIFOLD	1*	
20	035E 434A	SEAL	2*	
21	035E 435A	CLAMP	2	
22	035E 436A	BOLT, 5/16" UNC, CLAMP/BLOCK	2	
23	035E 437A	BOLT, 3/8" UNC X 1 1/2" MANIFOLD/BLOCK	10	
23	035E 438A	BOLT, 3/8" UNC X 2"	2	
24	035E 439A	PLAIN WASHER	12	
25	035E 440A	PIPE, WATER OUTLET, HEATER	1	
26	035E 441A	CLIP, PIPE/MANIFOLD	1	
27	035E 442A	SCREW, 1/4" UNC X 5/8"	2	
28	035E 443A	SPRING WASHER	2	
29	035E 444A	HOSE, THERMO BY PASS	1	
30	035E 445A	CLIP	2	

* - PART OF CYLINDER HEAD GASKET/SEAL KIT



DESCRIPTION: ENGINE - 350I & 390/420 - ACCELERATOR LINKAGE.

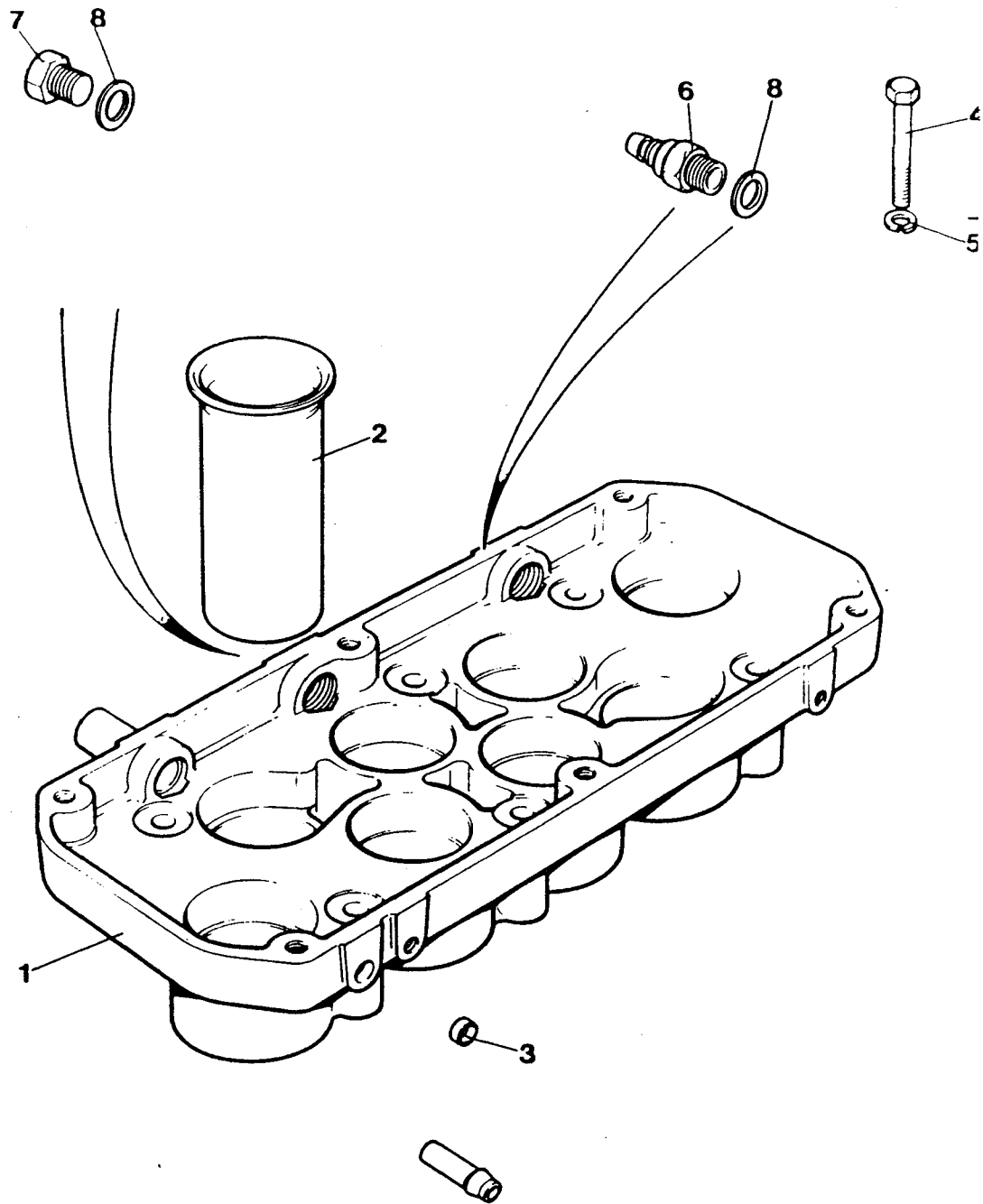
COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 131

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 446A	BRACKET - THROTTLE CABLE	1	
2	035E 447A	COUNTERSHAFT ASSEMBLY	1	
3	035E 448A	DOG PIN	1	
4	035E 449A	BRACKET ASSEMBLY - COUNTERSHAFT	1	
5	035E 450A	BUSH	1	
6	035E 451A	SCREW, 5/16" UNC X 5/8", BKT/MANIFOLD	2	
7	035E 452A	PLAIN WASHER	2	
8	035E 453A	PLAIN WASHER	1	
9	035E 454A	CIRCLIP	1	
10	035E 455A	LEVER - THROTTLE SPRING	1	
11	035E 456A	BOLT, 10 UNF X 3/4", LEVER/COUNTERSHAFT	1	
12	035E 457A	PLAIN WASHER	1	
13	035E 458A	NUT - 10 UNF	1	
14	035E 459A	SPRING - THROTTLE RETURN	1	
15	035E 460A	THROTTLE LINK ASSEMBLY	1	
16	035E 461A	SPRING WASHER - LINK/LEVERS	2	
17	035E 462A	NUT - 10 UNF	2	
18	035E 463A	THROTTLE LEVER	1	
19	035E 464A	BOLT, 10UNF X 3/4", LEVER/SHAFT	1	
20	035E 465A	PLAIN WASHER	1	
21	035E 466A	NUT - 10 UNF	1	
22	035E 467A	PLAIN WASHER	1	
23	035E 468A	SPHERICAL HOUSING	2	
24	035E 469A	SPHERICAL BUSH	1	
25	035E 470A	BOLT, 10 UNF X 7/16", HOUSING/BRACKET	2	
26	035E 471A	SPRING WASHER	2	
27	035E 472A	NUT - 10UNF	2	
28	035E 473A	BRACKET - COUPLING SHAFT	1	
29	035E 474A	SCREW, 1/4" UNF X 5/8", BKT/BKT	2	
30	035E 475A	PLAIN WASHER	1	
31	035E 476A	SPRING - THROTTLE RETURN	2	
32	035E 477A	FERRULE - SPRING LOCATION	1	
33	035E 478A	SHAFT ASSEMBLY - THROTTLE COUPLING	1	
34	035E 479A	CIRCLIP	1	
35	035E 480A	NUT - THROTTLE SPINDLE	1	
36	035E 481A	TAB WASHER	1	
37	035E 482A	STOP LEVER	1	
38	035E 483A	BRACKET - THROTTLE CONTROL	1	
39	035E 484A	SCREW, 1/4" UNC X 1/2", BKT/PLENUM	2	
40	035E 485A	SCREW, 1/4" UNC X 5/8"	2	
41	035E 486A	SPRING WASHER	4	
N/I	035E 487A	BRACKET ASSEMBLY - FUEL PIPE	1	
N/I	035E 488A	CLIP - FUEL PIPE	1	
N/I	035E 489A	SPLIT PIN	1	



DESCRIPTION: ENGINE - 350I & 390/420 - RAM PIPE HOUSING.

COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

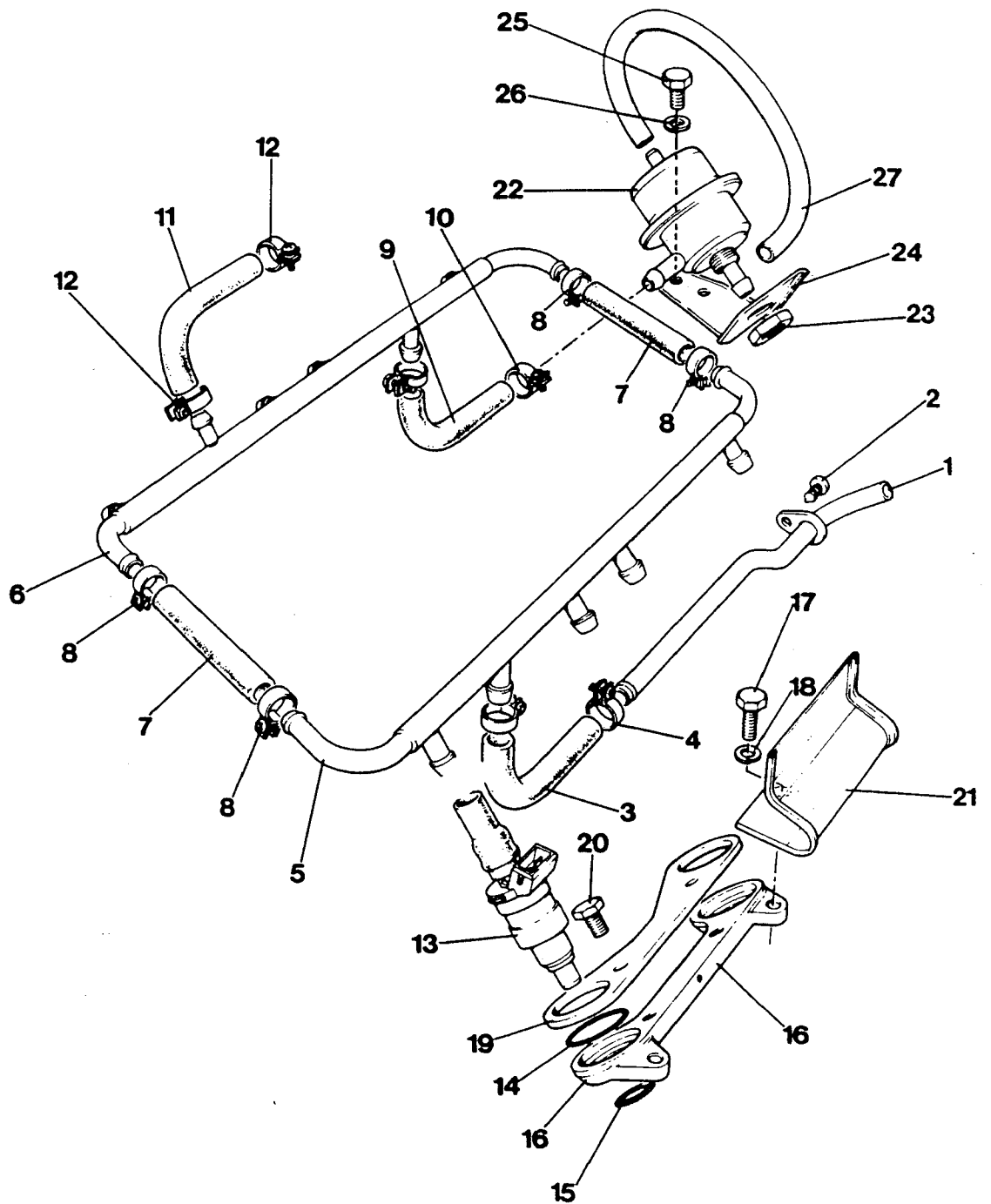
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 132

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 490A	RAM PIPES HOUSING ASSEMBLY	1	
2	035E 491A	RAM PIPES	8	
3	035E 492A	CUP PLUG	1	
4	035E 493A	BOLT, 5/16" UNC X 2 1/4", HOUSING/MFOLD	6	
5	035E 494A	PLAIN WASHER	6	
6	035E 495A	NON RETURN VALVE - BRAKE SERVO	1	
7	035E 496A	PLUG	1	
8	035E 497A	JOINT WASHER	2*	

* - PART OF CYLINDER HEAD GASKET/SEALS KIT.



DESCRIPTION: ENGINE - 350I & 390/420 - FUEL INJECTION.

COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

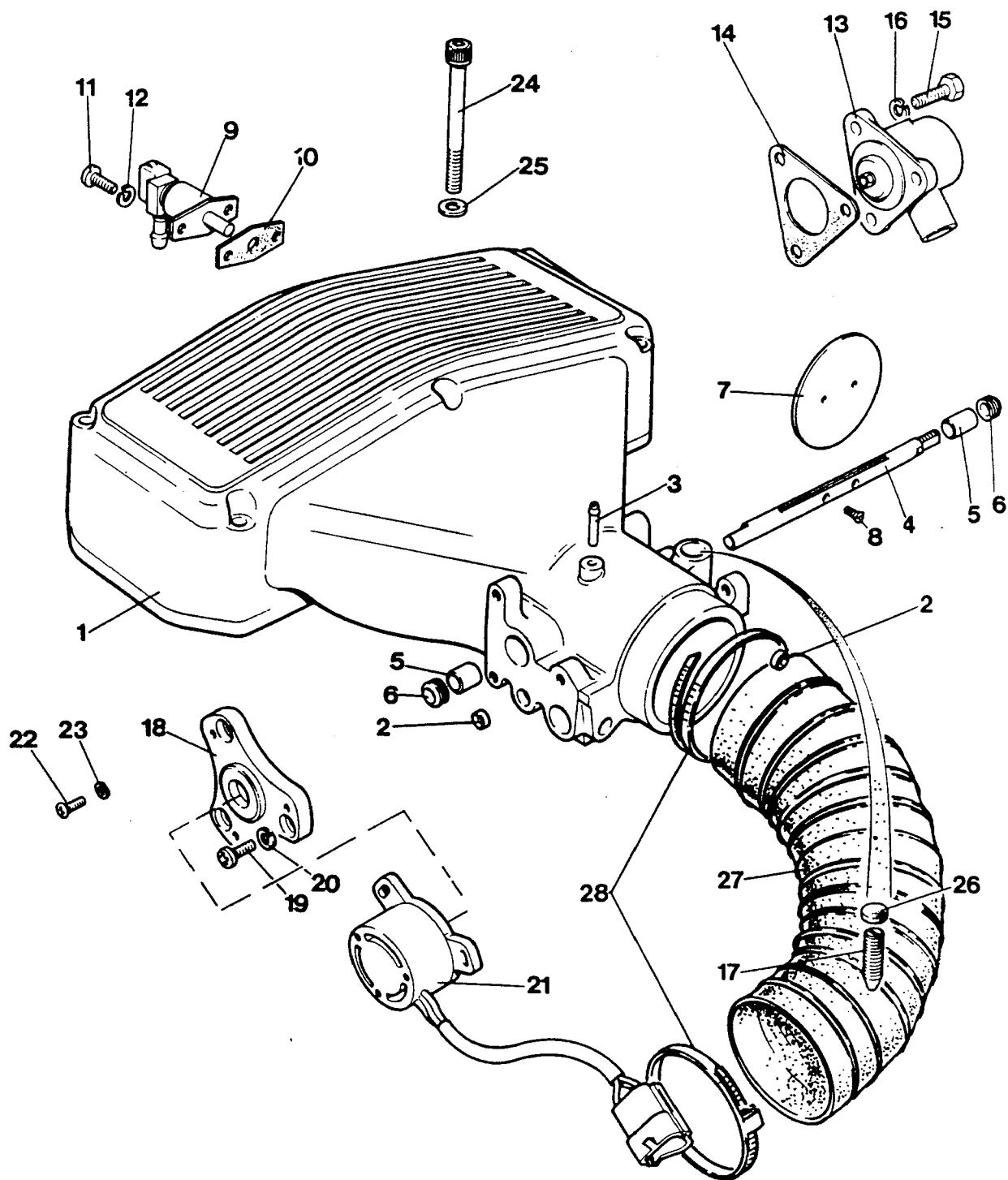
DATE OF ISSUE - 1/6/86

DATE REVISED

DRAWING REFERENCE 133

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 498A	FUEL FEED PIPE ASSEMBLY	1	
2	035E 499A	SCREW, NO. 8 X 3/8"	1	
3	035E 500A	HOSE - FEED PIPE/RAIL	1	
4	035E 501A	CLIP	2	
5	035E 502A	FUEL RAIL ASSEMBLY - L.H.	1	
6	035E 503A	FUEL RAIL ASSEMBLY - R.H.	1	
7	035E 504A	HOSE - FUEL RAIL	2	
8	035E 505A	CLIP	4	
9	035E 506A	HOSE - FUEL RETURN	1	
10	035E 507A	CLIP	2	
11	035E 508A	HOSE - RAIL/COLD START INJECTOR	1	
12	035E 509A	CLIP	2	
13	035E 510A	INJECTOR - 390/420	8	
13	042E 662A	INJECTOR - 420	8	
14	035E 511A	SEAL RING - UPPER	8*	
15	035E 512A	SEAL RING - LOWER	8*	
16	035E 513A	MOUNTING PLATE - INJECTORS	4	
17	035E 514A	SCREW, 1/4" UNC X 3/4"	8	
18	035E 515A	SPRING WASHER	8	
19	035E 516A	CLAMP PLATE	4	
20	035E 517A	SCREW, 1/4" UNC X 1/2", PLATE/MTG. PLATE	8	
21	035E 518A	HEAT SHIELD, EGR PIPE - NOT USED ON TVR	1	
22	035E 519A	PRESSURE REGULATOR - 350I	1	
22	039E 780A	PRESSURE REGULATOR - 390/420	1	
23	035E 520A	NUT, M12, REGULATOR/BRACKET	1	
24	035E 521A	BRACKET - REGULATOR	1	
25	035E 522A	SCREW, 1/4" UNC X 1/2" BRACKET/M' FOLD	1	
26	035E 523A	SPRING WASHER	1	
27	035E 524A	TUBING, REGULATOR VACUUM/PLENUM	A/R	

* - PART OF CYLINDER HEAD GEAKE/SEALS KIT.



DESCRIPTION: ENGINE - 350I & 390/420 - PLENUM CHAMBER.

COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

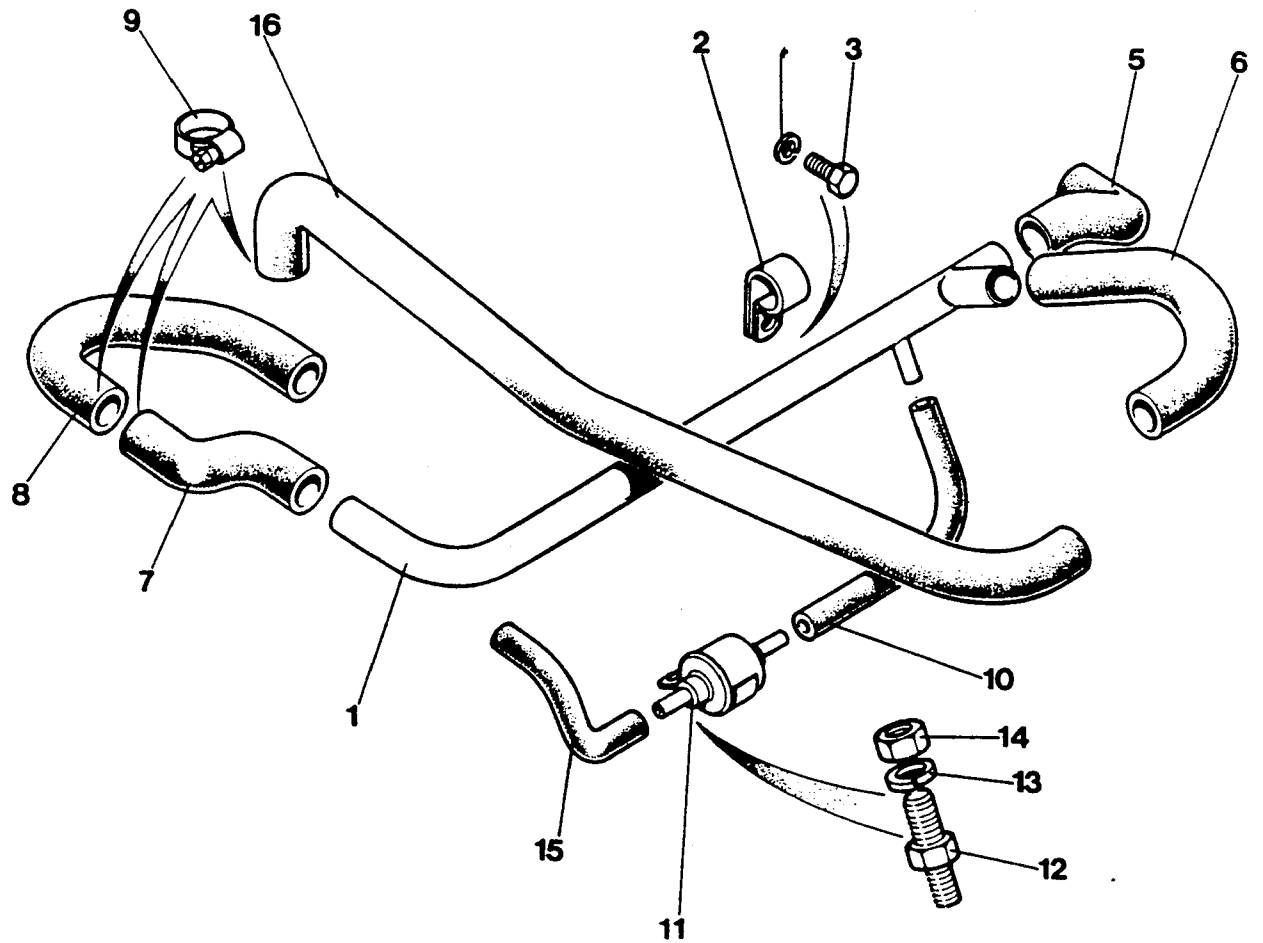
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 134

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 525A	PLENUM CHAMBER ASSIMBLY	1	
2	035E 526A	CUP PLUG	2	
3	035E 527A	CONNECTOR - VACUUM	1	
4	035E 528A	THROTTLE SPINDLE	1	
5	035E 529A	BUSH	2	
6	035E 530A	SEAL	2*	
7	035E 531A	THROTTLE DISC	1	
8	035E 532A	SCREW, DISC/SPINDLE	2	
9	035E 533A	INJECTOR - COLD START	1	
10	035E 534A	GASKET - INJECTOR	1*	
11	035E 535A	SCREW, M6 X 12MM	2	
12	035E 536A	SPRING WASHER	2	
13	035E 537A	DECELERATION VALVE - ADJUSTED BY TVR	1	
14	035E 538A	JOINT WASHER - DECEL. VALVE	1*	
15	035E 539A	SCREW, 5/16" UNC X 3/4"	3	
16	035E 540A	SPRING WASHER	3	
17	035E 541A	SCREW, SLOW RUNNING	1	
18	035E 542A	MOUNTING PLATE - POTENTIOMETER	1	
19	035E 543A	SCREW, 1/4" - PLATE/PLENUM	3	
20	035E 544A	SPRING WASHER	3	
21	035E 545A	POTENTIOMETER	1	
22	035E 546A	SCREW, M4 X 14 MM	3	
23	035E 547A	PLAIN WASHER	3	
24	035E 548A	SCREW, 5/16"UNC X 3"PLENUM/RAM HOUSING	6	
25	035E 549A	PLAIN WASHER	6	
26	035E 175A	BLANKING PLUG - IDLE SETTING	2	
27	035E 088A	INDUCTION HOSE, METER/PLENUM	1	
28	035W 090A	JUBILEE CLIP, 60/80MM	2	

* - PART OF CYLINDER HEAD GASKET/SEALS KIT.



DESCRIPTION: ENGINE - 350I & 390/420 - PLENUM HOSES.

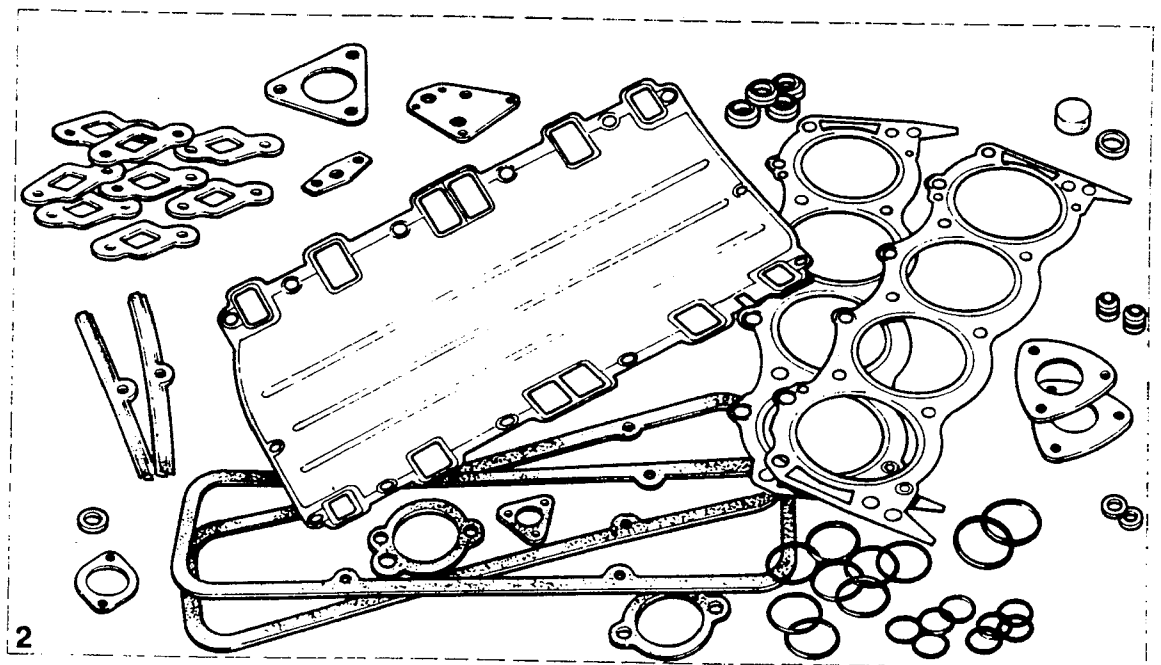
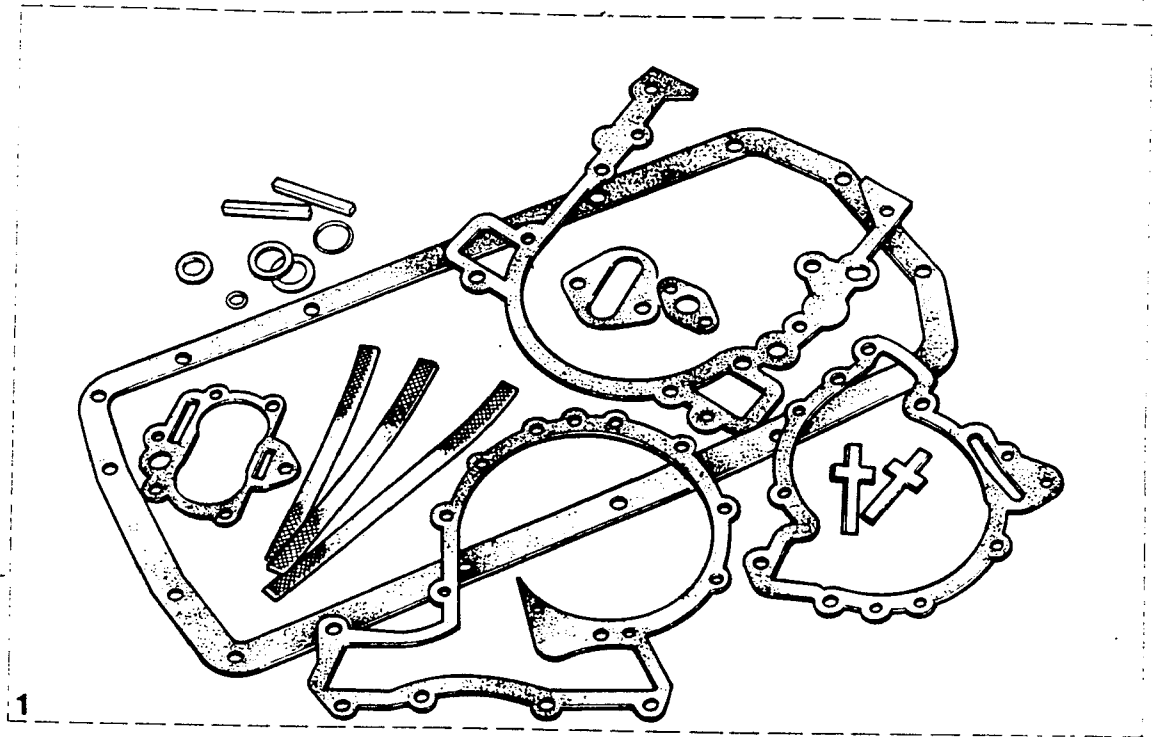
COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 135

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 551A	PIPE - AUXILIARY AIR DEVICE/DECEL VAL.	1	
2	035E 552A	CLIP - PIPE/RAM HOUSING	2	
3	035E 553A	SCREW, M6 X 12MM, CLIP/HOUSING	2	
4	035E 554A	SPRING WASHER	2	
5	035E 555A	HOSE, PIPE/DECEL. VALVE	1	
6	035E 556A	HOSE, PLENUM/PIPE	1	
7	035E 557A	HOSE, A.A.D./PIPE	1	
8	035E 558A	HOSE, A.A.D./PLENUM	1	
9	035E 559A	HOSE CLAMP	3	
10	035E 560A	HOSE, PIPE/VALVE - AIR CONDITION ONLY	1	
11	035E 561A	SOLENOID OPERATED AIR VALVE - A/C ONLY	1	
12	035E 562A	SHOULDERED SCREW - A/C ONLY	1	
13	035E 563A	SPRING WASHER - A/C ONLY	1	
14	035E 564A	NUT, 5/16" UNC, A/C ONLY	1	
15	035E 565A	HOSE, VALVE/PLENUM - A/C ONLY	1	
16	035E 566A	HOSE, BREATHER/PLENUM	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION E28

DESCRIPTION: ENGINE - 350I & 390/420 - GASKET KITS.

COMMENTS: 350I ROVER VITESSE INJECTED UNIT. 390/420 HEAD GASKET TVR'S

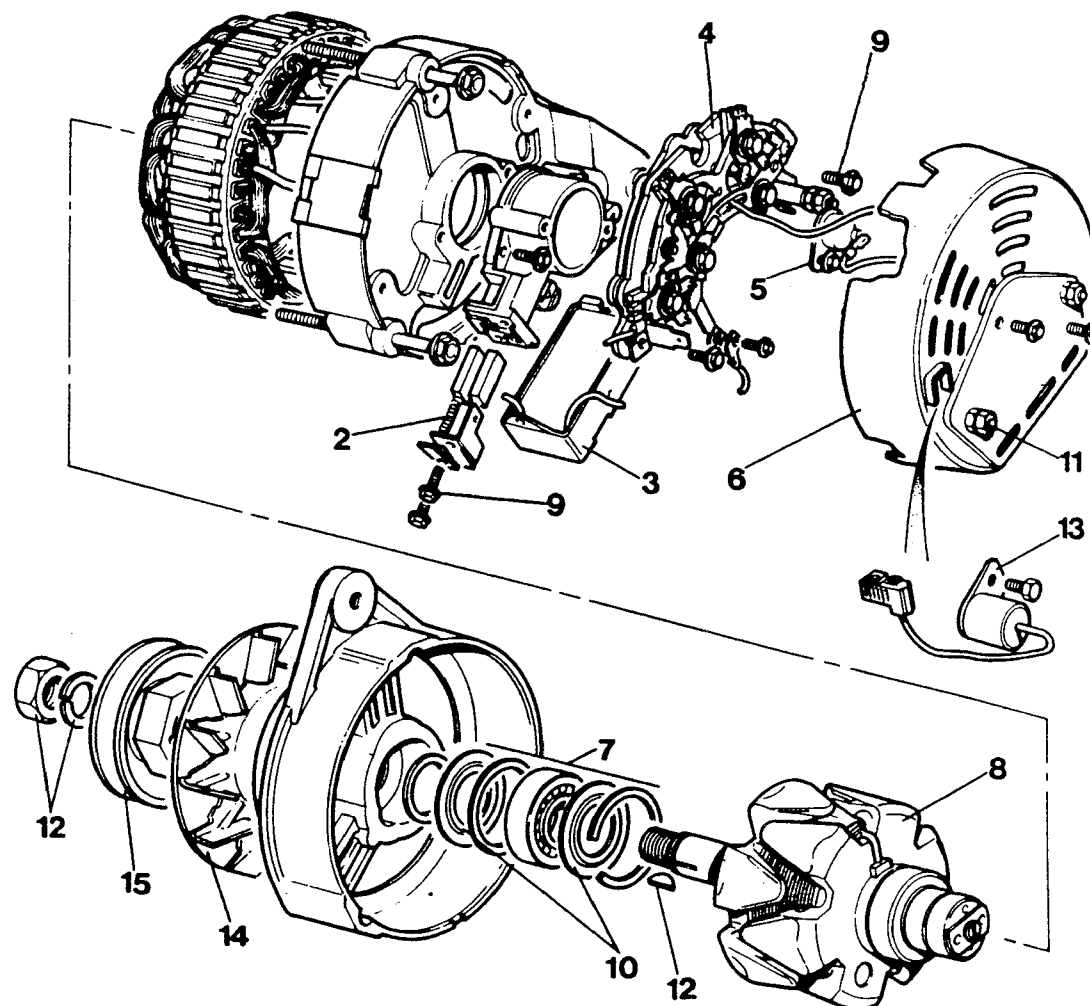
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 136

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 567A	GASKET & SEALS KIT - CYLINDER BLOCK	1	
2	035E 568A	GASKET & SEALS KIT - CYLINDER HEAD	1	
N/I	039E 778A	GASKET - CYLINDER HEAD - 390 & 420	2	

FOR A COMPLETE ENGINE REBUILD USE BOTH KITS.



DESCRIPTION: ENGINE - 350I & 390/420 - ENGINE ELECTRICS - ALTERNATOR.

COMMENTS: LUCAS A133-65 ASSEMBLY.

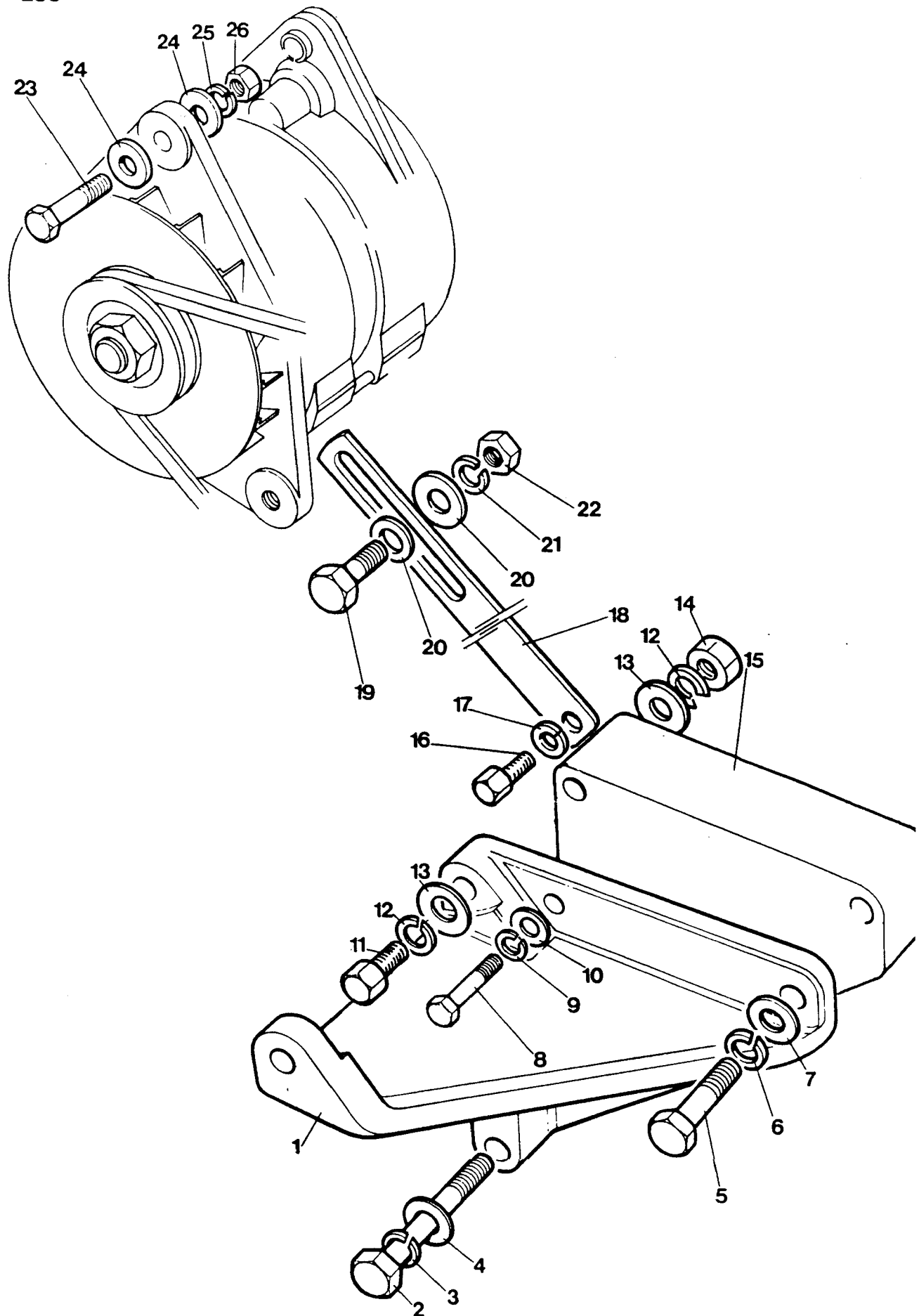
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 137

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 569A	ALTERNATOR ASSEMBLY - A133-65	1	
2	035E 570A	KIT - BRUSHES	1	
3	035E 571A	REGULATOR	1	
4	035E 572A	RECTIFIER	1	
5	035E 573A	SURGE PROTECTOR	1	
6	035E 574A	COVER	1	
7	035E 575A	KIT - DRIVE END BEARING	1	
8	035E 576A	KIT - REAR BEARING	1	
9	035E 577A	KIT - SCREWS	1	
10	035E 578A	KIT - SPACERS	1	
11	035E 579A	KIT - TERMINALS	1	
12	035E 580A	KIT - SUNDRY PARTS	1	
13	035E 581A	SUPPRESSION CAPACITOR	1	
14	035E 582A	FAN	1	
15	035E 583A	PULLEY	1	

E30



DESCRIPTION: ENGINE - 350I & 390/420 - ALTERNATOR MOUNTINGS.

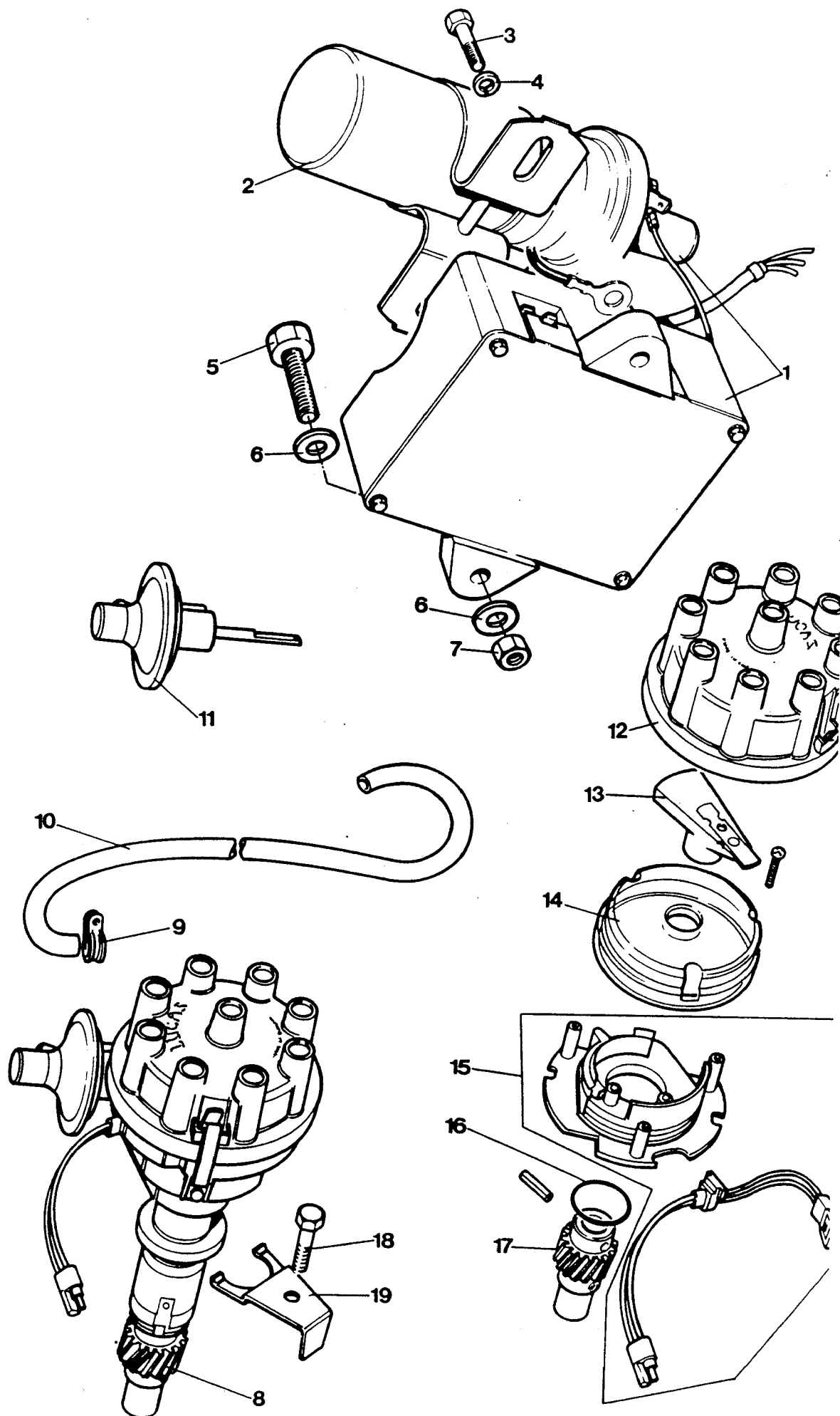
COMMENTS: SPECIAL TVR MOUNTINGS.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 138

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 092A	MOUNTING BRACKET - ALTERNATOR	1	
2	025W 096A	BOLT, LOWER BRACKET, 3/8"UNC X 3 1/2"	1	
3	025W 098A	SPRING WASHER, 3/8"	1	
4	025W 097A	PLAIN WASHER, 3/8"	1	
5	025W 095A	BOLT, UPPER BRACKET, 3/8"UNC X 2 1/4"	1	
6	025W 098A	SPRING WASHER, 3/8"	1	
7	025W 097A	PLAIN WASHER, 3/8"	1	
8	025W 094A	BOLT, UPPER BRACKET, 5/16"UNC X 2 1/4"	1	
9	025W 040A	SPRING WASHER, 5/16"	1	
10	025W 091A	PLAIN WASHER, 5/16"	1	
11	025W 099A	BOLT, ALTERNATOR MTG. 5/16"UNC X 2 1/2"	1	
12	025W 040A	SPRING WASHER, 5/16"	2	
13	025W 091A	PLAIN WASHER, 5/16"	2	
14	025W 039A	NUT, 5/16" PLAIN	1	
15	035E 093A	SPACER - ALTERNATOR	1	
16	025W 100A	BOLT, ADJUSTING LINK/BLOCK, 5/16UNC X 1 1/2	1	
17	025W 040A	SPRING WASHER, 5/16"	1	
18	035E 787A	ADJUSTING LINK - ALTERNATOR	1	
19	025W 009A	BOLT, ADJUSTER, M8 X 35	1	
20	025W 006A	PLAIN WASHER, M8	2	
21	025W 093A	SPRING WASHER, M8	1	
22	025W 021A	NUT, PLAIN, M8	1	
23	025W 092A	BOLT, ALTERNATOR MTG. 5/16" UNC X 2 1/2"	1	
24	025W 091A	PLAIN WASHER, 5/16"	2	
25	025W 040A	SPRING WASHER, 5/16"	1	
26	025W 039A	NUT, PLAIN, 5/15"	1	



DESCRIPTION: ENGINE - 350I - IGNITION COIL.

COMMENTS: 350I TO END OF 1983 - LUCAS 2 C.E. CONSTANT ENERGY IGNITION UNIT.

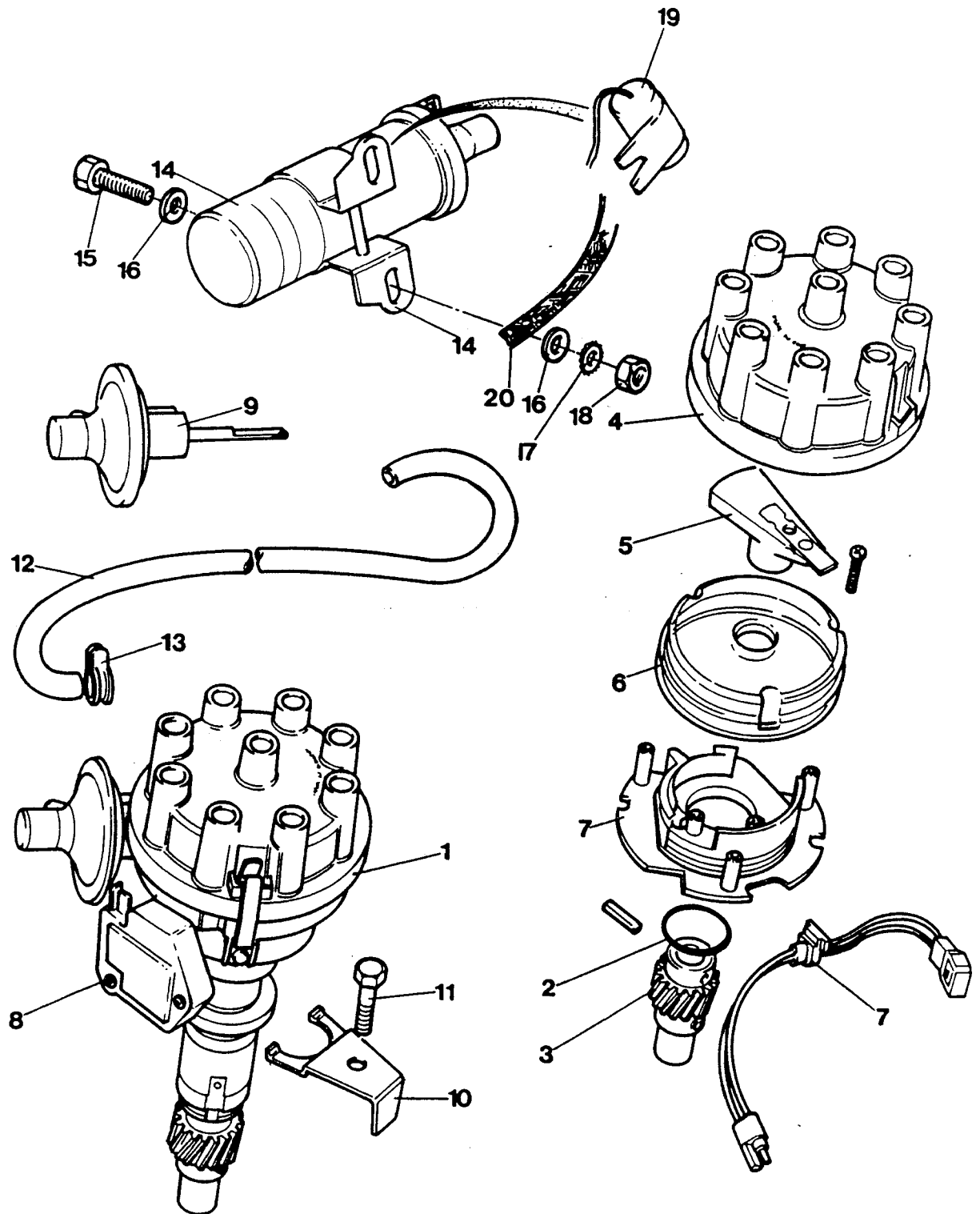
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 142

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 085A	COIL & AMPLIFIER ASSEMBLY	1	
2	035E 166A	COIL	1	
3	025W 015A	M6 X 20 SETSCREW	2	
4	025W 003B	M6 SPRING WASHER	2	
5	025W 009A	M8 X 35 BOLT - UNIT TO BODY	2	
6	025W 006A	M8 PLAIN WASHER	2	
7	025W 005A	M8 NYLOC NUT	2	
8	035E 781A	DISTRIBUTOR ASSEMBLY - OPUS TYPE	1	
9	035E 597A	CLIP - TUBE/BLOCK	1	
10	035E 596A	VACUUM TUBE TO PLENUM	1	
11	035E 592A	VACUUM UNIT	1	
12	035E 782A	CAP - DISTRIBUTOR	1	
13	035E 783A	ROTOR ARM	1	
14	035E 784A	INSULATING COVER	1	
15	035E 785A	PICK UP AND BASE PLATE	1	
16	035E 585A	O RING	1*	
17	035E 586A	DRIVEN GEAR ASSEMBLY	1	
18	035E 594A	CLAMP, DISTRIBUTOR/FRONT COVER	1	
19	035E 595A	SCREW, 3/8" UNC X 1 1/2"	1	

* PART OF CYLINDER BLOCK GASKET/SEALS KIT



DESCRIPTION: ENGINE 350I & 390/420 - IGNITION COIL & DISTRIBUTOR.

COMMENTS: 350I ROVER 1984 ON WITH COMBINED DISTRIBUTOR/IGNITION MODULE.

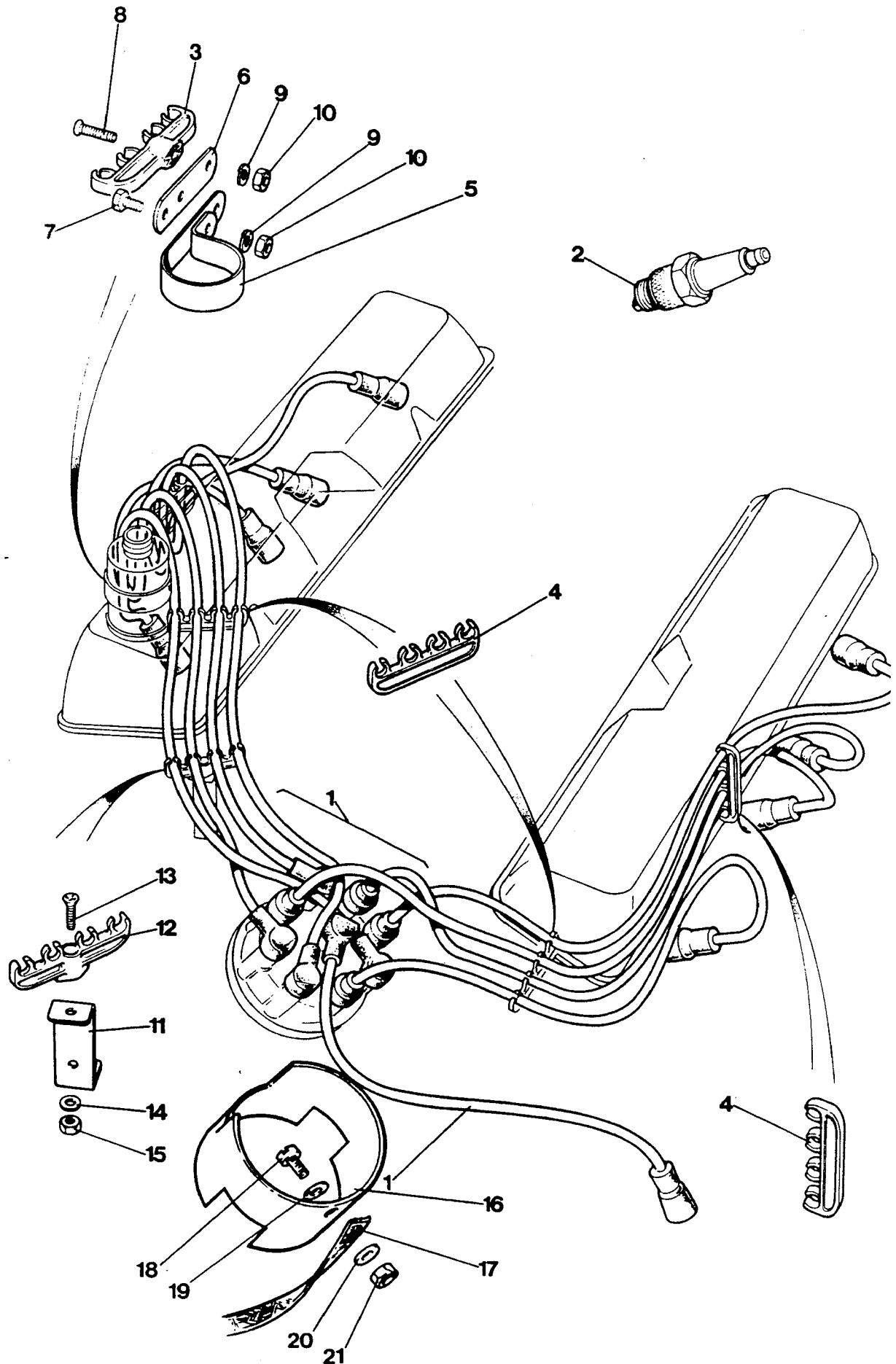
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 114

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 584A	DISTRIBUTOR ASSEMBLY - EUROPEAN	1	
1	035E 660A	DISTRIBUTOR ASS. - SWEDISH & SWISS	1	
N/I	035E 661A	VACUUM DELAY VALVE	1	
2	035E 585A	O RING	1*	
3	035E 586A	DRIVEN GEAR ASSEMBLY	1	
4	035E 587A	CAP	1	
5	035E 588A	ROTOR ARM	1	
6	035E 589A	INSULATING COVER	1	
7	035E 590A	PICK UP AND BASE PALTE	1	
8	035E 591A	MODULE	1	
9	035E 592A	VACUUM UNIT	1	
10	035E 594A	CLAMP, DISTRIBUTOR/FRONT COVER	1	
11	035E 595A	SCREW, 3/8" UNC X 1 1/2"	1	
12	035E 596A	VACUUM TUBE TO PLENUM	1	
13	035E 597A	CLIP, TUBE/BLOCK	1	
14	035E 166A	COIL	1	
15	025W 020A	BOLT, M8 X 40 COIL TO BODY	2	
16	025W 006A	M8 PLAIN WASHER	2	
17	025W 007A	M8 , STAR WASHER	2	
18	025W 005A	M8 NUT - NYLOC	2	
19	035W 603A	SUPRESSOR - COIL	1	
20	025M 138A	EARTH STRAP - COIL TO ALTERNATOR	A/R	

* PART OF CYLINDER BLOCK GASKET/SEALS KIT.



DESCRIPTION: ENGINE - 350I & 390/420 - H.T. LEADS

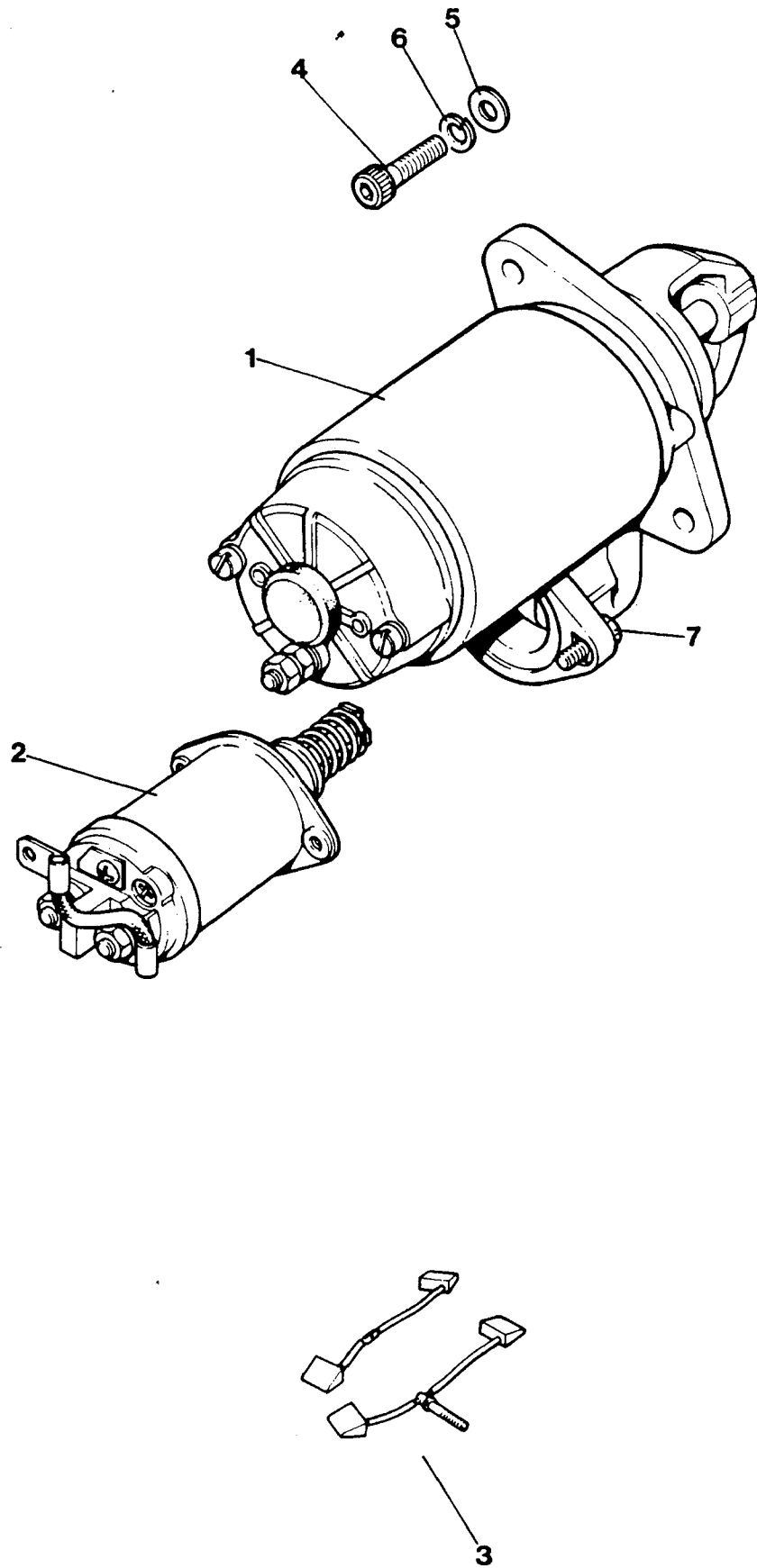
COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 139

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 604A	H.T. LEAD KIT - U.K. SPECIFICATION	1	
1	035E 655A	H.T. LEAD KIT - EUROPEAN SPEC.	1	
2	035E 605A	SPARK PLUG - N10Y	8	
3	035E 606A	RETAINER - FIXED	1	
4	035E 607A	RETAINER - LOOSE	3	
5	035E 608A	CLIP	1	
6	035E 609A	EXTENSION PLATE	1	
7	035E 610A	SCREW, 10 UNF X 3/8" PLATE/CLIP	2	
8	035E 611A	SCREW, 10 UNF X 1/2" PLATE/CLIP	1	
9	035E 612A	SPRING WASHER	3	
10	035E 613A	NUT - 10 UNF	3	
11	035E 614A	SUPPORT BRACKET ASSEMBLY	1	
12	035E 615A	RETAINER, LEADS	1	
13	035E 616A	SCREW, 10 UNF X 1/2"	1	
14	035E 617A	PLAIN WASHER	1	
15	035E 613A	NUT - 10 UNF	1	
16	035E 786A	SHIELD - SUPPRESSION	1	
17	025M 138A	EARTHING STRAP - SUPPRESSION SHIELD	A/R	
18	025W 090A	SETSCREW, 2 BA X 15MM	1	
19	025W 087A	PLAIN WASHER, 2 BA	1	
20	025W 088A	STAR WASHER, 2 BA	1	
21	025W 089A	NUT, 2 BA	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION E34

DESCRIPTION: ENGINE - 350I & 390/420 - STARTER MOTOR.

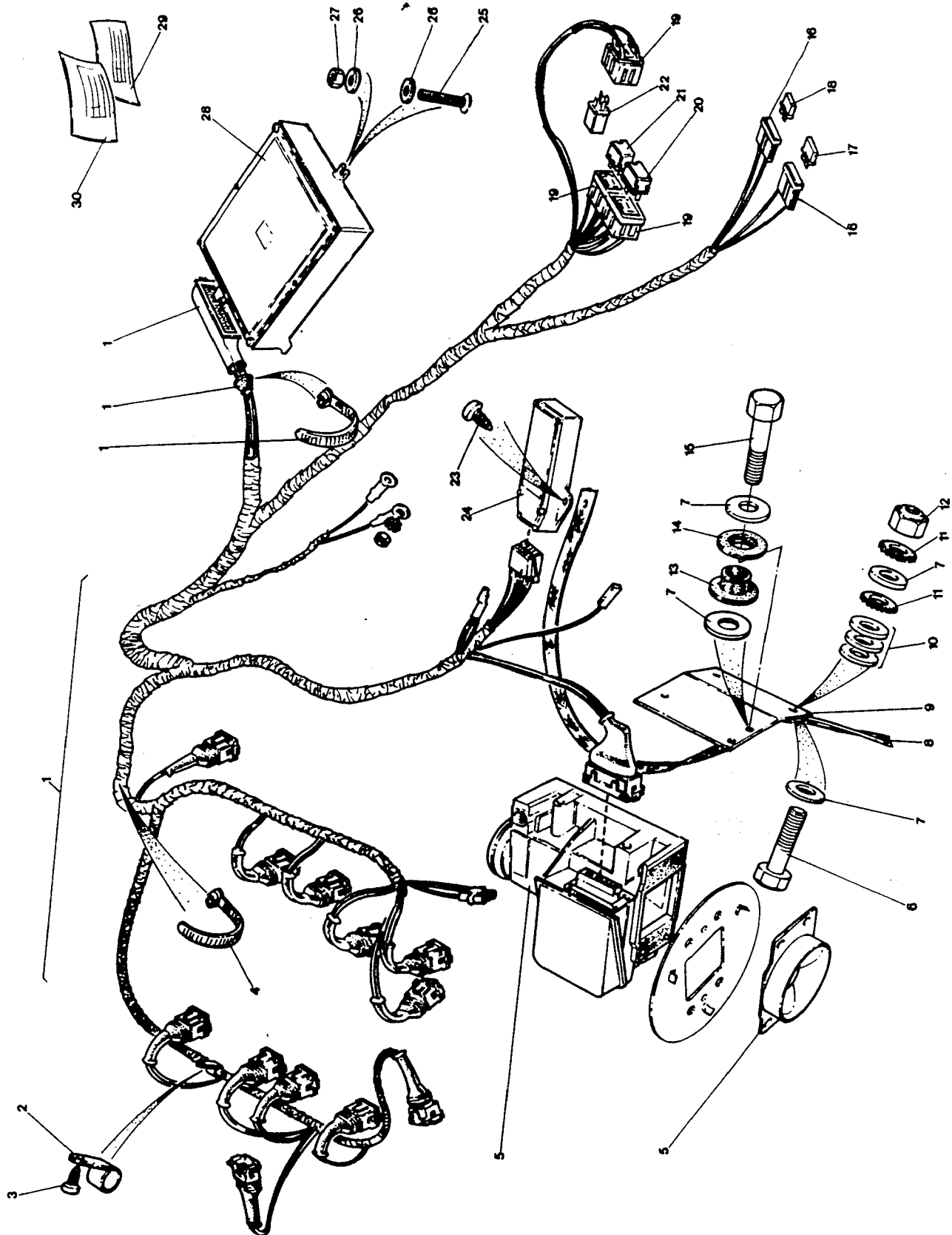
COMMENTS: 350I ROVER VITESSE INJECTED VEE 8 UNIT.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 140

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 619A	STARTER MOTOR ASSEMBLY, LUCAS 3M100	1	
2	035E 620A	SOLENOID	1	
3	035E 621A	BRUSH KIT	1	
4	035E 622A	SCREW, 3/8" UNC X 1 1/2", STARTER/BLOCK	2	
5	035E 623A	PLAIN WASHER	2	
6	035E 624A	SPRING WASHER	2	
7	035E 625A	BOLT, SOLENOID TO STARTER	2	
8	039E 779A	HEATSHIELD - 390/420 ONLY	1	



DESCRIPTION: ENGINE - 350I & 390/420 - FUEL INJECTION HARNESS

COMMENTS: AS 350I ROVER INJECTED VEE 8 UNIT. TVR'S RELAY & FUSE BOARD.

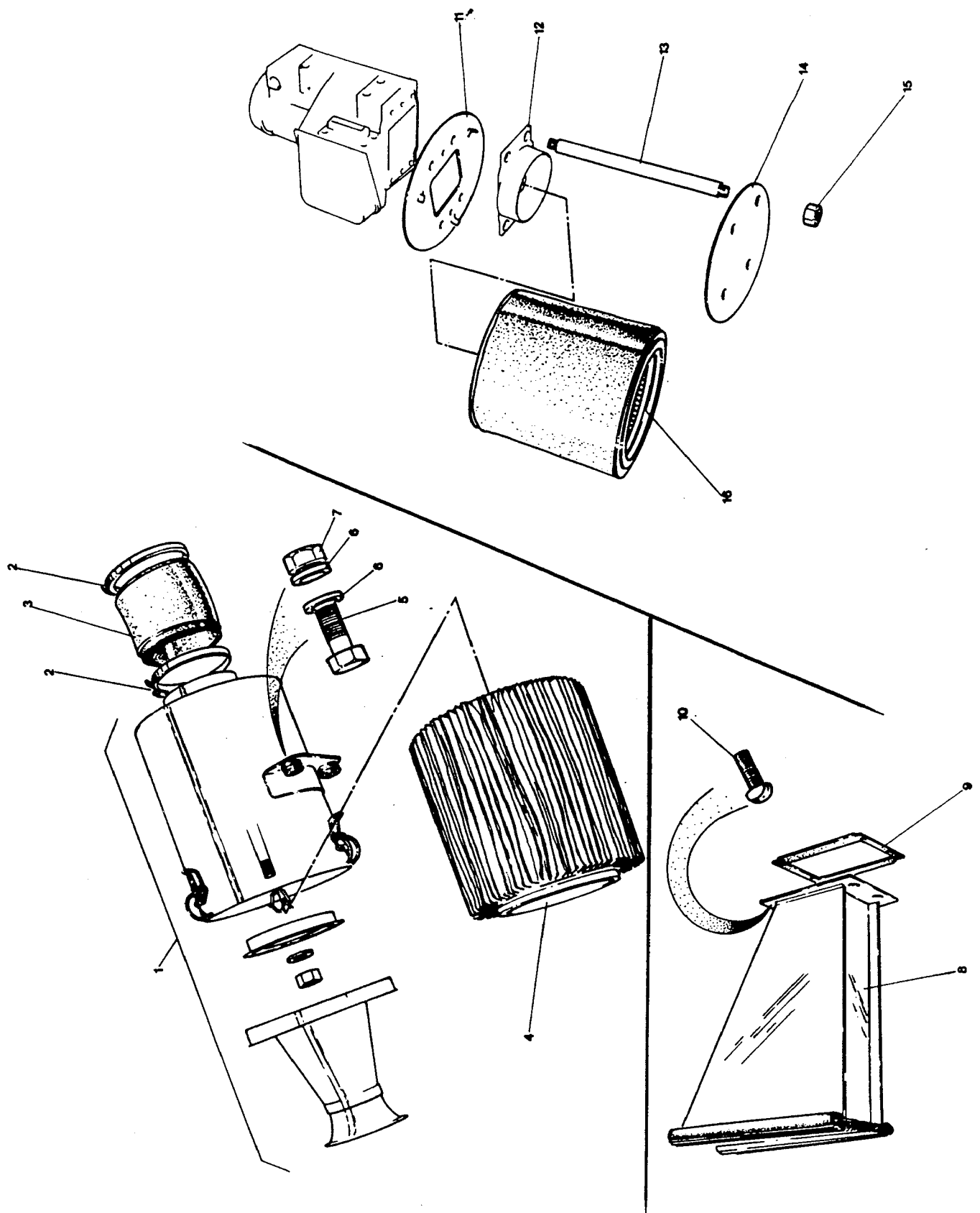
DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 212

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 692A	HARNESS, P.I. ENGINE	1	
2	035E 627A	P CLIP	4	
3	035E 628A	SCREW	4	
4	025W 077A	TIE WRAP - MEDIUM	4	
5	042E 663A	AIR FLOW METER - 420 ONLY	1	
5	035E 087A	AIR FLOW METER - 350/390 ONLY	1	
6	025W 020A	BOLT, M8 X 40, BRACKET/BODY	2	
7	025W 006A	M8 PLAIN WASHER, BRACKET/BODY	10	
8	025M 138A	EARTH STRAP, RESISTOR/METER/CHASSIS	A/R	
9	035E 089A	MOUNTING BRACKET - METER	1	
10	025W 085A	M8 PENNY WASHER - BRACKET/BODY	6	
11	025W 007A	M8 STAR WASHER, BRACKET/BODY	4	
12	025W 005A	M8 NYLOC NUT, BOLT, BRACKET/BODY	2	
13	035E 110A	BRASS TOP HAT, BRACKET/METER	3	
14	035E 109A	RUBBER GROMMET, BRACKET/METER	3	
15	025W 084A	BOLT, M8 X 30, BRACKET/METER	3	
16	125M 240A	FUSE BLOCK - INSIDE GLOVE BOX	2	
17	025M 200A	FUSE - 20AMP - FUEL PUMP	1	
18	025M 200A	FUSE - 20AMP - IGNITION COIL	1	
19	025M 202A	RELAY BLOCKS - FUEL INJECTION RELAYS	3	
20	025M 052A	RELAY - FUEL PUMP - LUCAS	1	
21	035E 442A	RELAY - E.C.U. INJECTION - BOSCH	1	
22	035E 443A	RELAY - ECU REVERSE POLARITY, RED ROVER	1	
23	025W 046A	SELF TAPP SCREW - POWER RESISTOR/BODY	2	
24	035E 086A	POWER RESISTOR	1	
25	025W 086A	SETSCREW, 2BA X 40 MM, ECU MOUNTING	3	
26	025W 087A	PLAIN WASHER, 2BA - ECU MOUNTING	6	
27	025W 089A	NUT - 2BA, ECU MOUNTING	3	
28	035E 114A	ELECTRONIC CONTROL UNIT	1	
29	035T 015A	FUSE DIAGRAM LABEL ON GLOVE BOX LID	1	
30	035T 016A	RELAY DIAGRAM LABEL ON E.C.U.	1	

E36



DESCRIPTION: ENGINE - 350I & 390/420 - AIR FILTER ASSEMBLY.

COMMENTS: TVR ASSEMBLY FROM SERIES 1 TO CURRENT.

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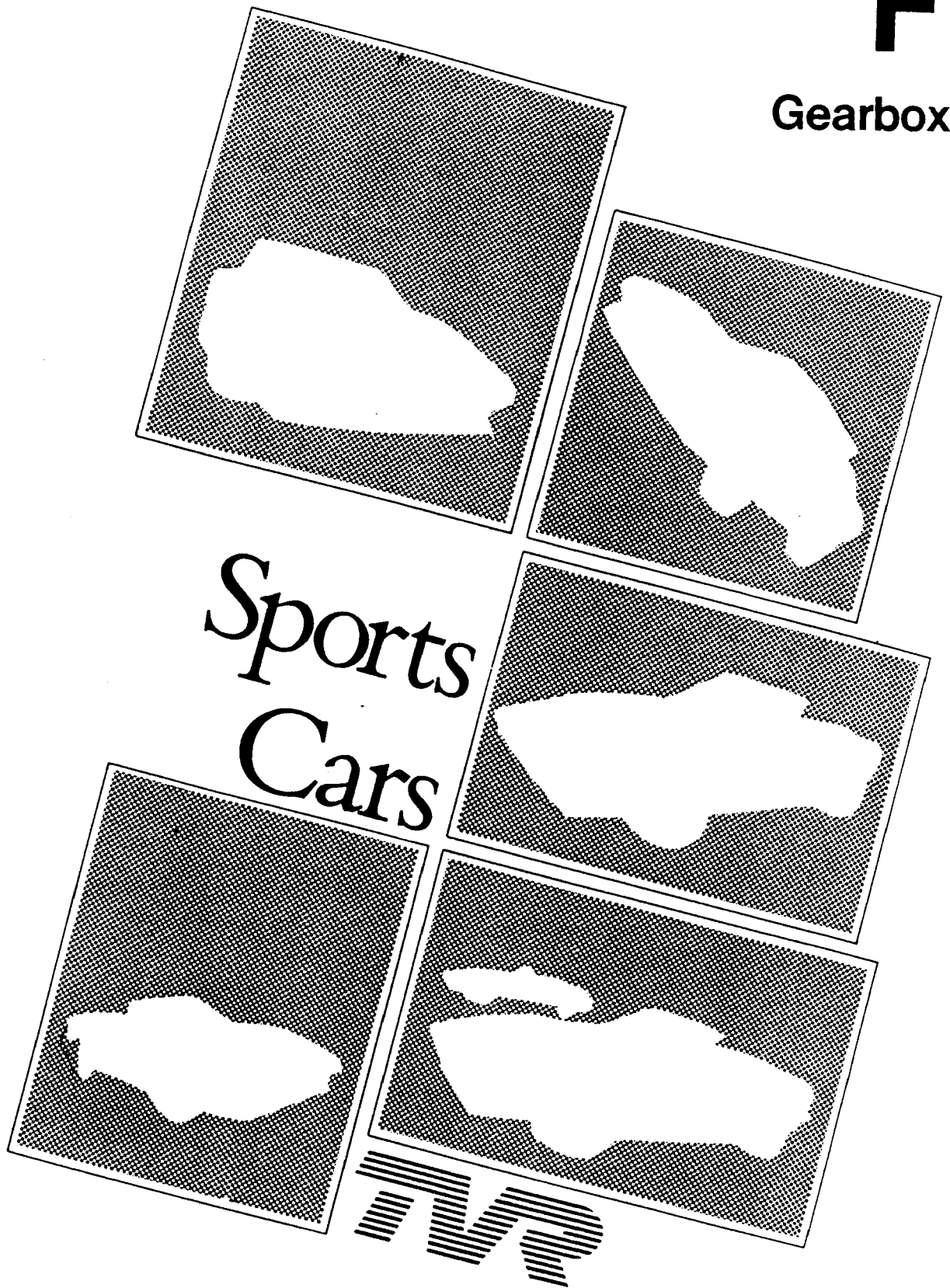
DATE REVISED

DRAWING REFERENCE 215

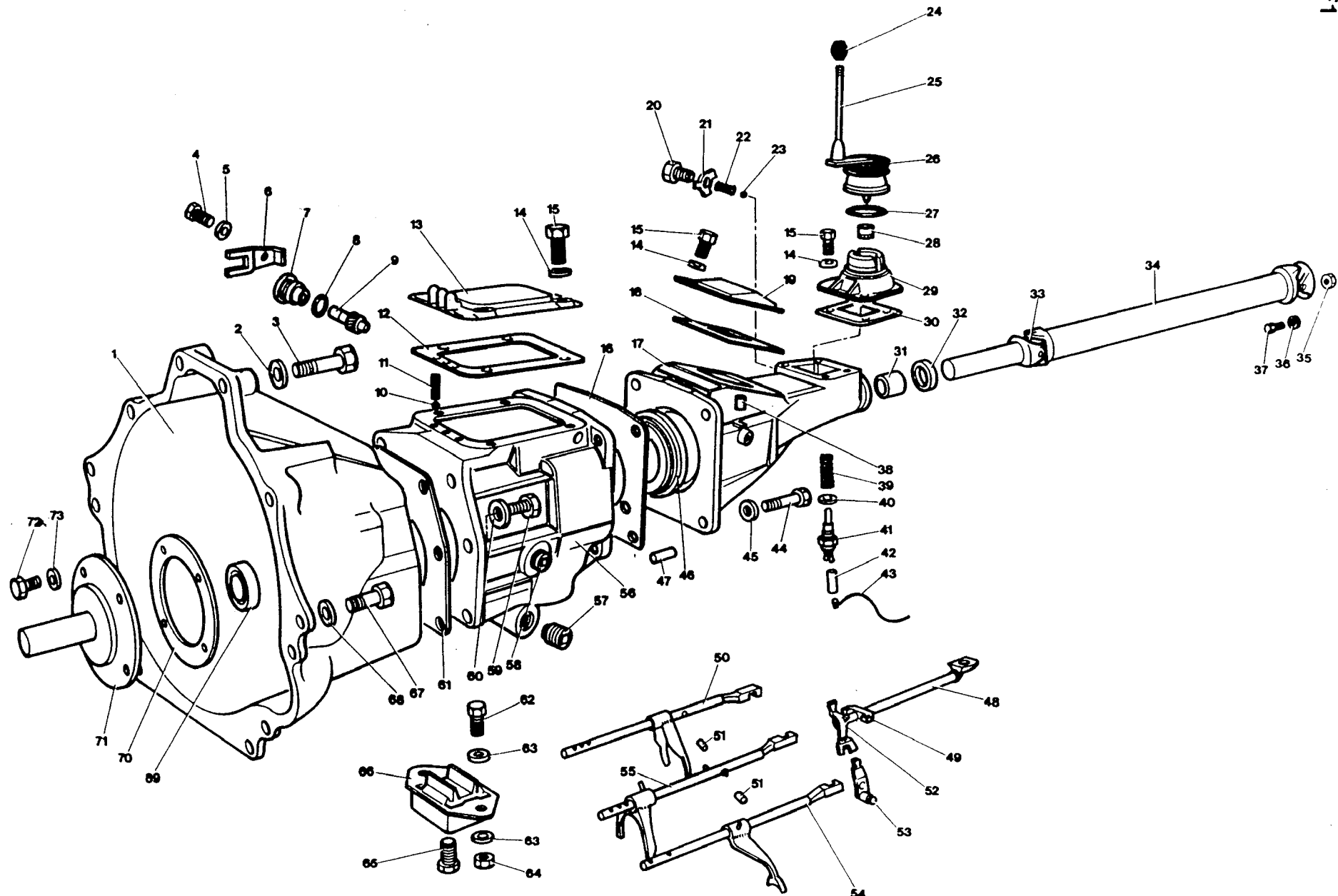
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035E 094A	AIR CLEANER ASSEMBLY	1	EARLY
2	035W 090A	JUBILEE CLIP, 60/80 MM	2	350I
3	035E 088A	HOSE, CLEANER ASSEMBLY/AIR FLOW METER	1	CARS
4	035E 788A	AIR FILTER	1	ONLY
5	025W 009A	BOLT, M8 X 35 - ASSEMBLY MOUNTING	2	
6	025W 006A	PLAIN WASHER - M8	2	
7	025W 005A	NUT - NYLOC M8	2	
8	035E 789A	AIR CLEANER ASSEMBLY - STAINLESS STEEL	1	INTERNAL
9	N.P.N.	GASKET - PART OF AIR FLOW METER	1	FILTER
10	N.P.N.	SET SCREW - PART OF AIR FLOW METER	4	
11	035E 159A	AIR CLEANER ASSEMBLY - BACKPLATE	1	CURRENT
12	035E 087A	LOCKPLATE, PART OF AIR FLOW METER	1	FILTER
13	035E 161A	MOUNTING RODS - AIR CLEANER ASSEMBLY	4	ASSEMBLY
14	035E 160A	AIR CLEANER ASSEMBLY - FRONTPLATE	1	
15	026W 022A	LOCK NUTS, M6 DOME HEAD	4	
16	035E 162B	AIR FILTER	1	

F

Gearbox



Parts Catalogue



DESCRIPTION: GEARBOX - 280I - 4 SPEED.

COMMENTS: EUROPEAN FORD GRANADA - "E" TRANSMISSION.

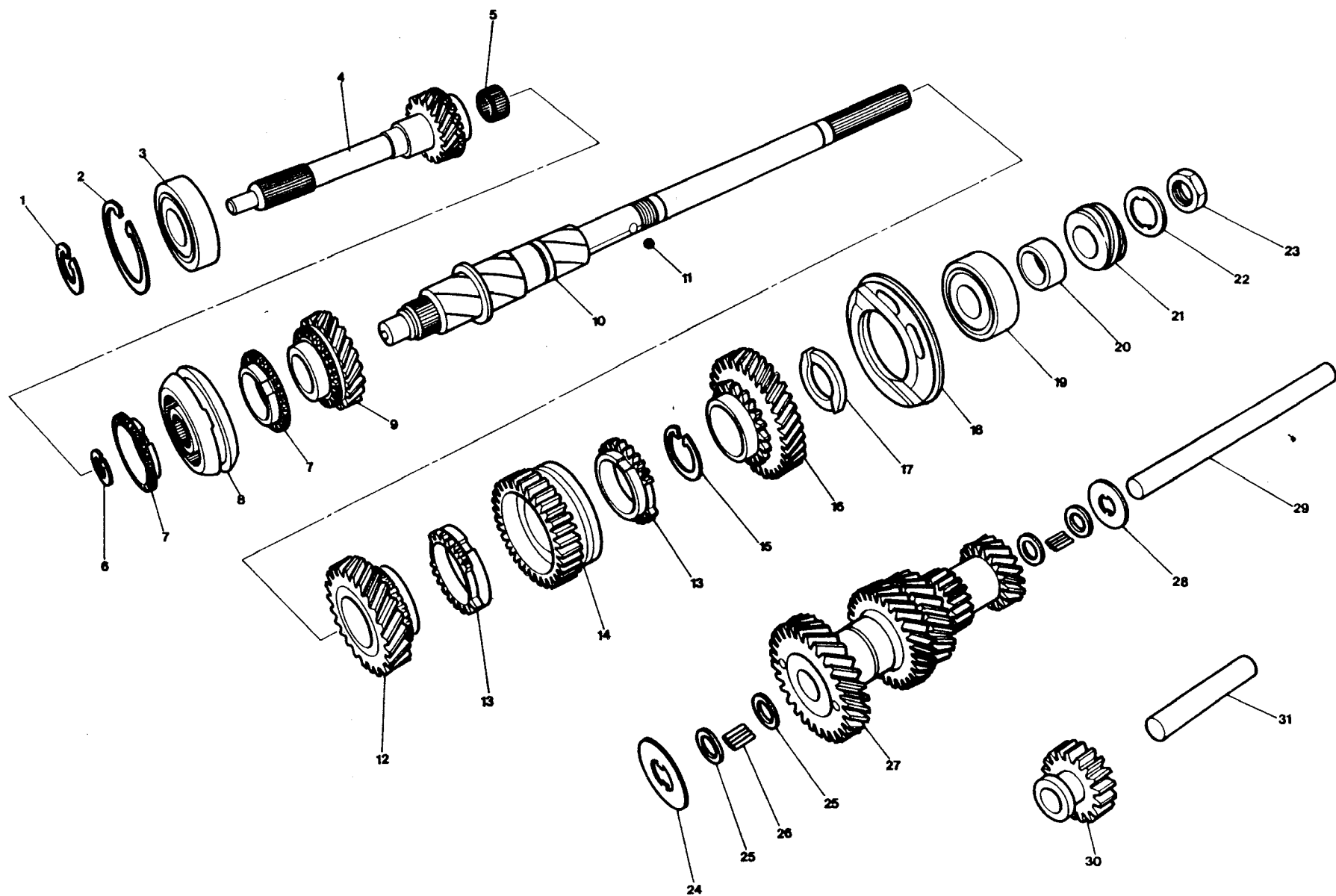
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 4

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
	025F 001A	TRANSMISSION - 4 SPEED	1	
1	025F 020A	BELL HOUSING - GEARBOX	1	
2	025F 008A	WASHER - GEARBOX TO BELLHOUSING	8	
3	025F 007A	BOLT, GEARBOX/BELLHOUSING - LONG	4	
3	025F 022A	BOLT, GEARBOX/BELLHOUSING - SHORT	4	
4	025F 016A	BOLT, 1/4" X 3/4"UNC,SPEEDO. DRIVE RET.	1	
5	025F 017A	WASHER SPRING, 1/4" SPEEDO. DRIVE RET.	1	
6	025F 015A	RETAINER, SPEEDOMETER DRIVE	1	
7	025F 013A	BEARING - SPEEDOMETER DRIVE	1	
8	025F 014A	O RING SPEEDOMETER DRIVE	1	
9	025F 012A	SPEEDOMETER DRIVEN GEAR	1	
10	025F 333A	DETENT BALLS	3	
11	025F 334A	DETENT SPRINGS	3	
12	025F 028A	GASKET - GEARBOX HOUSING TOP PLATE	1	
13	025F 335A	COVER - GEARBOX HOUSING - TOP	1	
14	025F 337A	WASHER	11	
15	025F 336A	BOLT - COVERS TO HOUSING	11	
16	025F 027A	GASKET - EXTENSION HOUSING/GEARBOX	1	
17	025F 338A	EXTENSION HOUSING - GEARBOX	1	
18	025F 030A	GASKET - EXTENSION HOUSING TOP COVER	1	
19	025F 339A	COVER - EXTENSION HOUSING	1	
20	025F 340A	BOLT, HOLLOW - REVERSE INTERLOCK	1	
21	025F 341A	LOCKWASHER - REVERSE INTERLOCK	1	
22	025F 342A	SPRING - REVERSE INTERLOCK	1	
23	025F 343A	INTERLOCK BALL	1	
24	025F 005A	KNOB - GEAR LEVER	1	
25	025F 004A	GEAR LEVER ASSEMBLY	1	
26	025F 021A	BOOT - GEAR LEVER	1	
27	025F 029A	GASKET - GEAR LEVER BASE	1	
28	025F 025A	BUSH - NYLON - GEAR LEVER BASE	1	
29	025F 344A	SELECTOR HOUSING COVER	1	
30	025F 345A	GASKET - SELECTOR HOUSING COVER	1	
31	025F 023A	BEARING - EXTENSION HOUSING	1	
32	025F 024A	SEAL, OIL - EXTENSION HOUSING	1	
33	025F 026A	UNIVERSAL JOINT - REPAIR KIT	2	
34	025F 009A	PROPELLOR SHAFT	1	
35	025F 071A	NUT - PROPELLOR SHAFT/FINAL DRIVE	4	
36	025W 006A	WASHER - PLAIN	4	
37	025F 010A	BOLT - PROPELLOR SHAFT/FINAL DRIVE	4	
38	025F 346A	ROLL PIN - REVERSE GEAR RELAY LEVER	1	
39	025F 347A	PRESSURE SPRING - REVERSE GEAR INTERLOCK	1	
40	025W 006A	WASHER - PLAIN	1	
41	025F 348A	SWITCH - REVERSING LIGHT	1	
42	025F 349A	COVER - REVERSING LIGHT SWITCH	1	
43	N.P.N.	LEAD - REVERSING LIGHT SWITCH/LOOM	1	
44	025F 350A	BOLT - EXTENSION HOUSING/GEARBOX	4	
45	025W 006A	WASHER - PLAIN	4	

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ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
46	025F 351A	BEARING RETAINER	1	
47	025F 352A	GUIDE PIN	1	
48	025F 353A	SELECTOR ROD	1	
49	025F 354A	SELECTOR ROD BEARING SUPPORT	1	
50	025F 355A	SELECTOR RAIL C/W 1ST./2ND. GEAR FORK	1	
51	025F 356A	PLUNGER	2	
52	025F 357A	SELECTOR FINGER	1	
53	025F 358A	INTERMEDIATE LEVER	1	
54	025F 359A	SELECTOR RAIL WITH REVERSE SELECTOR FORK	1	
55	025F 360A	SELECTOR RAIL C/W 3RD./4TH. GEAR FORK	1	
56	025F 361A	4 SPEED GEARBOX CASING	1	
57	025F 362A	OIL DRAIN PLUG	1	
58	025F 363A	OIL FILLER PLUG	1	
59	025F 364A	BOLT - GEARBOX TO BELL HOUSING	6	
60	025W 013A	WASHER - PLAIN	6	
61	025F 006A	GASKET - GEARBOX/BELL HOUSING	1	
62	025W 009A	BOLT, M8 X 35 - GEARBOX TO CHASSIS	2	
63	025W 006A	WASHER, M8 - PLAIN	2	
64	025W 005A	NUT, M8 - NYLOC	2	
65	025W 101A	BOLT, M12 X 25 - INSULATOR/GEARBOX	1	
66	025F 002A	INSULATOR	1	
67	025F 365A	BOLT, BELLHOUSING/ENGINE	6	
68	025E 013A	WASHER - PLAIN	6	
69	025F 366A	OIL SEAL - BEARING RETIANER	1	
70	025F 367A	GASKET - DRIVE GEAR BEARING RETAINER	1	
71	025F 368A	DRIVE GEAR BEARING RETAINER	1	
72	025F 369A	BOLT, DRIVE GEAR RETAINER/GEARBOX	4	
73	025W 006A	WASHER - PLAIN	4	



DESCRIPTION: GEARBOX - 280I - 4 SPEED.

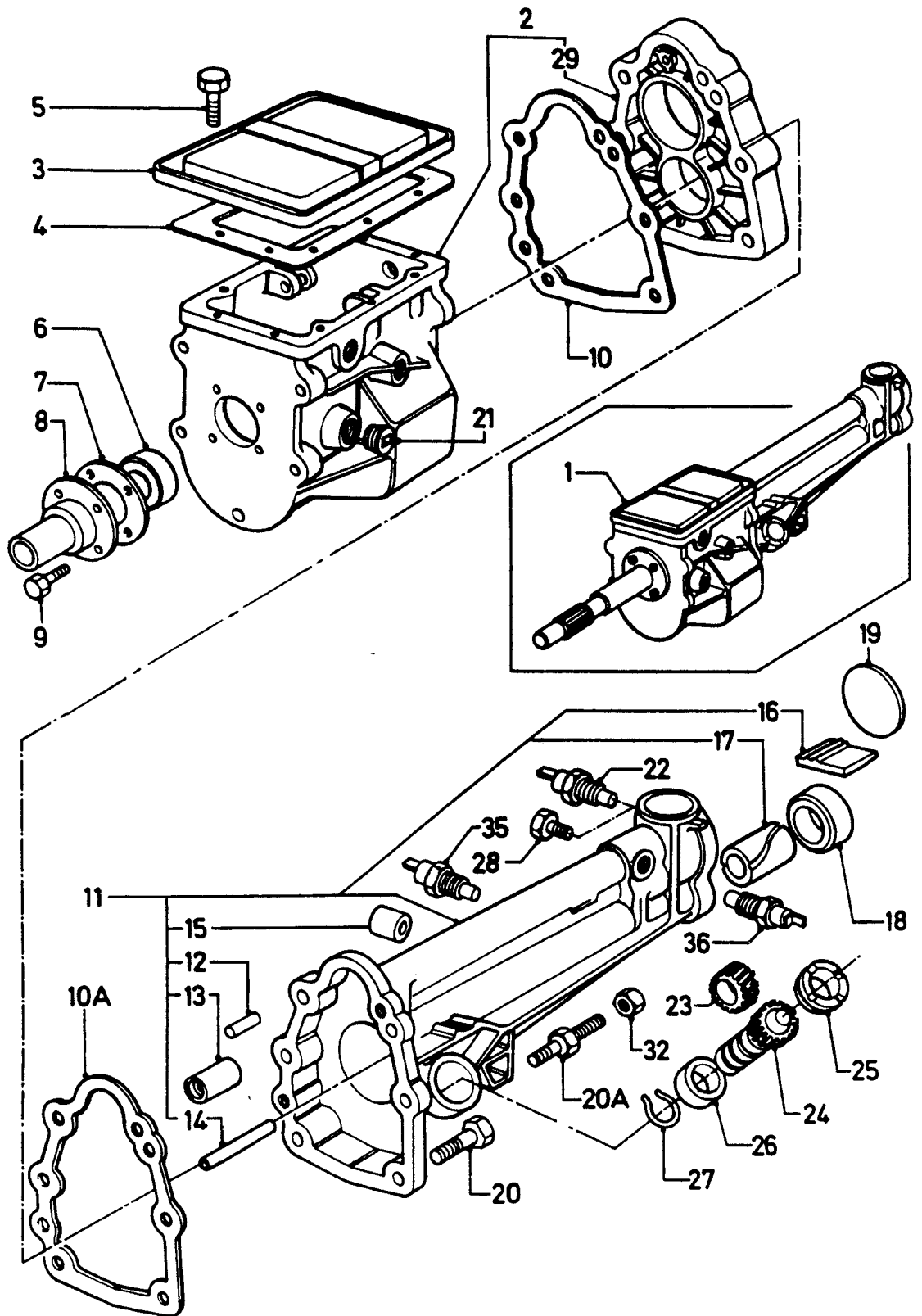
COMMENTS: EUROPEAN FORD GRANADA - "E" TRANSMISSION GEAR COMPONENTS

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DRAWING REFERENCE 5

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025F 374A	CIRCLIP - INPUT DRIVESHAFT	1	
2	025F 375A	CIRCLIP	1	
3	025F 376A	GROOVED RACE BALL BEARING	1	
4	025F 377A	INPUT DRIVESHAFT	1	
5	025F 378A	NEEDLE ROLLER BEARING	1	
6	025F 379A	CIRCLIP	1	
7	025F 380A	SYNCHRONIZER RING - 3RD/4TH GEAR	1	
8	025F 381A	3RD/4TH GEAR SYNCHRONIZER HUB	1	
9	025F 382A	3RD. GEARWHEEL	1	
10	025F 383A	GEARBOX MAINSHAFT	1	
11	025F 384A	DRIVE BALL - SPEEDOMETER WORM GEAR	1	
12	025F 385A	2ND. GEARWHEEL	1	
13	025F 386A	SYNCHRONIZER RING - 1ST/2ND GEARHUB	1	
14	025F 387A	1ST/2ND GEAR SYNCHRONIZER HUB	1	
15	025F 388A	CIRCLIP	1	
16	025F 389A	1ST. GEARWHEEL	1	
17	025F 390A	OIL SCOOP RING	1	
18	025F 391A	BEARING SUPPORT	1	
19	025F 392A	BALL BEARING	1	
20	025F 393A	SPACER RING	1	
21	025F 394A	SPEEDOMETER WORM GEAR	1	
22	025F 395A	LOCK PLATE	1	
23	025F 396A	MAINSHAFT NUT	1	
24	025F 397A	THRUST WASHER	1	
25	025F 398A	SPACER SHIM	1	
26	025F 399A	NEEDLE ROLLERS	22	
27	025F 400A	COUNTERSHAFT GEAR CLUSTER	1	
28	025F 401A	THRUST WASHER	1	
29	025F 402A	COUNTERSHAFT	1	
30	025F 403A	REVERSE GEAR IDLER GEAR	1	
31	025F 404A	IDLER GEAR SHAFT	1	



DESCRIPTION: GEARBOX - 280I - 5 SPEED.

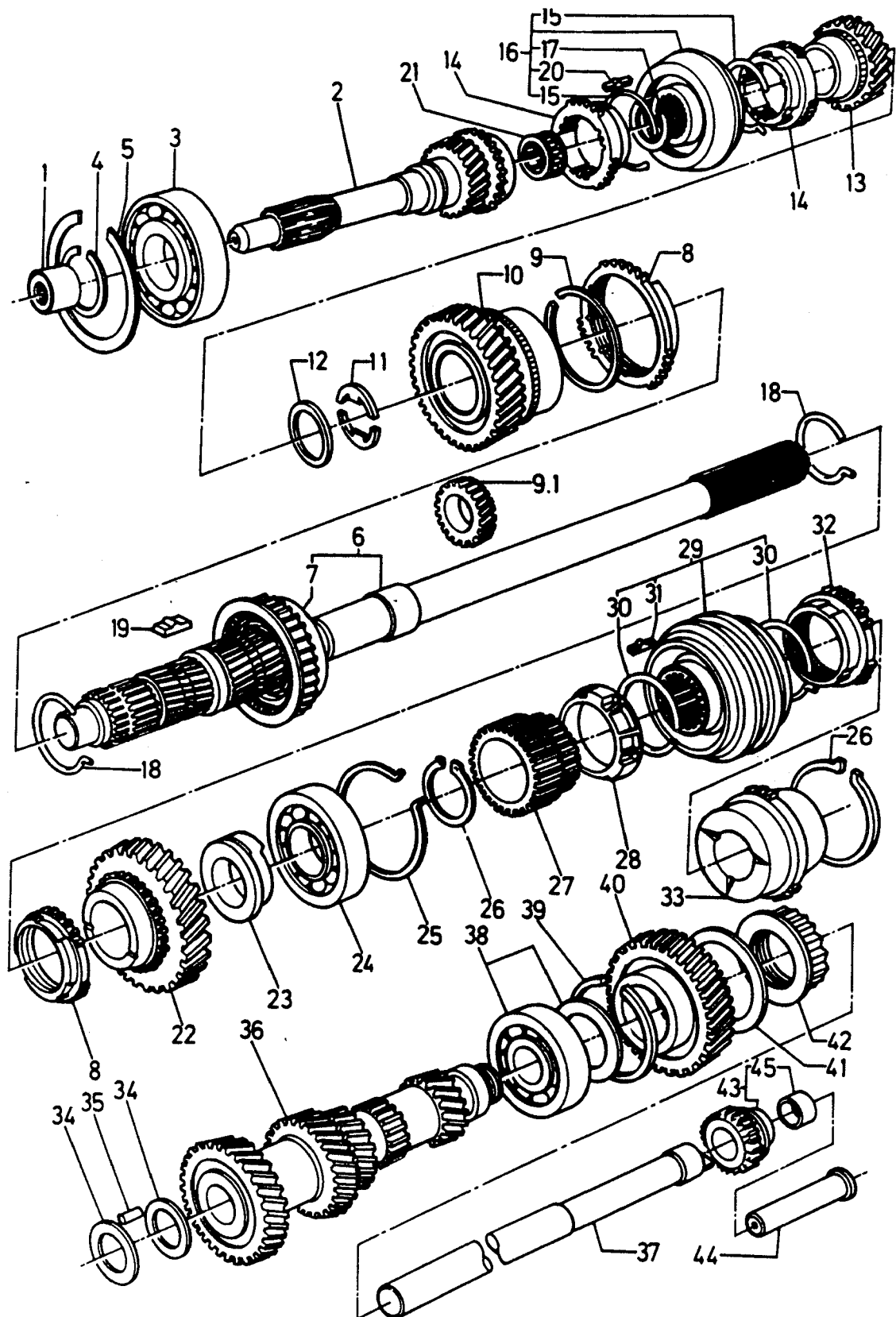
COMMENTS: EUROPEAN FORD GRANADA - "N" TRANSMISSION - FINIS 9.1

DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 234

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025F 084A	TRANSMISSION ASSEMBLY - 5 SPEED	1	
2	025F 405A	TRANSMISSION CASE	1	
3	025F 406A	TRANSMISSION CASE COVER	1	
4	025F 407A	GASKET - TRANSMISSION COVER	1	
5	025F 408A	BOLT & LOCKWASHER - COVER/CASE	10	
6	025F 409A	OIL SEAL - FRONT	1	
7	025F 410A	GASKET	1	
8	025F 411A	RETAINER - MAIN DRIVE GEAR BEARING	1	
9	025F 412A	BOLT & LOCKWASHER - RETAINER/CASE	4	
10	025F 413A	GASKET - REAR CASE/TRANSMISSION	1	
10A	025F 414A	JOINT - REAR CASE/EXTENSION HOUSING	1	
11	025F 415A	EXTENSION HOUSING ASSEMBLY	1	
12	025F 416A	DOWEL	1	
13	025F 417A	GEAR SHIFT SHAFT BUSH	1	
14	025F 418A	PIN	1	
15	025F 419A	BUSH	1	
16	025F 420A	GEAR SHIFT SHAFT STOP	1	
17	025F 421A	BUSH - REAR	1	
18	025F 422A	OIL SEAL EXTENSION HOUSING - REAR	1	
19	025F 423A	PLUG - BLANKING	1	
20	025F 424A	BOLT - EXTENSION HOUSING/TRANSMISSION	6	
21	025F 425A	OIL FILLER PLUG	1	
22	025F 426A	SWITCH - REVERSE LIGHT	1	
23	025F 427A	SPEEDOMETER DRIVING GEAR	1	
24	025F 102A	SPEEDO. DRIVEN GEAR - 24 TOOTH	1	
24	025F 106A	SPEEDO. DRIVEN GEAR - 23 TOOTH	1	
25	025F 428A	COVER - SPEEDO. DRIVING GEAR	1	
26	025F 429A	OIL SEAL - DRIVING GEAR	1	
27	025F 430A	CIRCLIP - DRIVING GEAR	1	
28	025F 431A	PLUG	1	
29	025F 432A	REAR CASE - TRANSMISSION	1	
N/I	025F 109A	GEAR LEVER ASSEMBLY	1	
N/I	025F 433A	KNOB - GEAR LEVER	1	
N/I	025F 434A	GEAR LEVER SELECTOR HOUSING COVER	1	
N/I	025F 435A	GASKET - SELECTOR COVER	1	
N/I	025F 009A	PROPELLOR SHAFT	1	
N/I	025F 026A	UNIVERSAL JOINT - REPAIR KIT	1	



DESCRIPTION: GEARBOX - 280I - 5 SPEED.

COMMENTS: EUROPEAN FORD GRANADA - "N" TRANSMISSION GEAR COMPONENTS

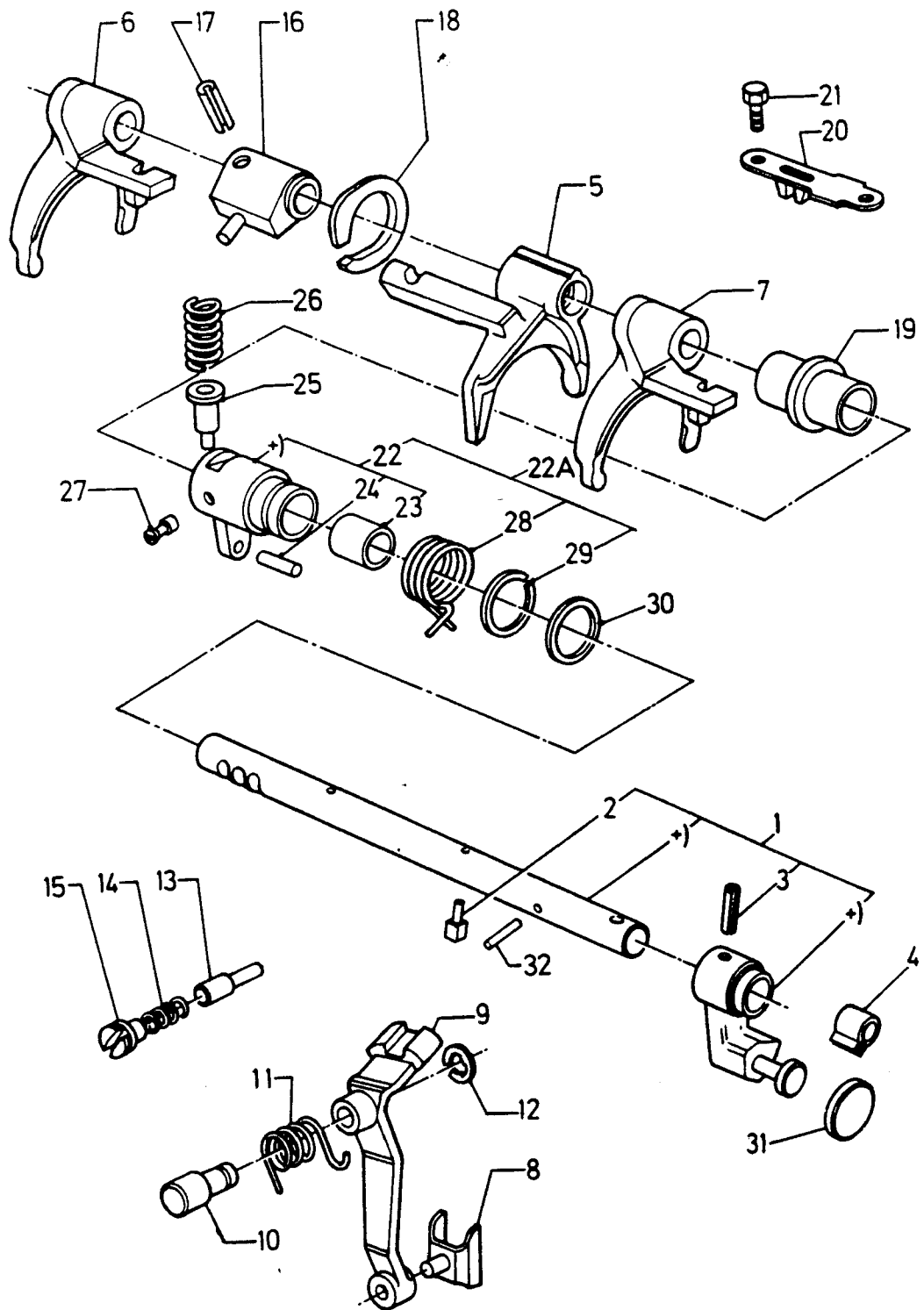
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 235

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025F 436A	BEARING - TRANSMISSION FLOAT	1	
2	025F 437A	GEAR - TRANSMISSION MAIN DRIVE	1	
3	025F 438A	BEARING ASSEMBLY	1	
4	025F 439A	CIRCLIP - 2.16/2.50 MM	A/R	
5	025F 440A	CIRCLIP	1	
6	025F 441A	MAIN TRANSMISSION SHAFT ASSEMBLY	1	
7	025F 442A	GEAR - MAINSHAFT REVERSE	1	
8	025F 443A	RING - TRANSMISSION 1ST & 2ND.	1	
9	025F 444A	CIRCLIP	1	
10	025F 445A	GEAR TRANSMISSION - 2ND. SPEED	1	
11	025F 446A	THRUST WASHER	2	
12	025F 447A	RING - THRUST WASHER RETAINER	1	
13	025F 448A	GEAR - TRANSMISSION 3RD. SPEED	1	
14	025F 449A	RING - TRANSMISSION 3RD & 4TH. SPEED	1	
15	025F 450A	SPRING - SYNCHRONIZER - CIRCULAR	1	
16	025F 451A	SYNCHRONIZER ASS. TRANS. 3RD & 4TH.	1	
17	025F 452A	CIRCLIP - 1.63/1.85 MM	A/R	
18	025F 453A	SPRING - TRANSMISSION 1ST. & 2ND. SPEED	1	
19	025F 454A	INSERT - TRANS. 1ST. & 2ND. SYNCHRONIZER	1	
20	025F 455A	INSERT - SYNCHRONIZER	1	
21	025F 456A	NEEDLE BEARING ASSEMBLY	1	
22	025F 457A	GEAR - TRANSMISSION 1ST. & 2ND.	1	
23	025F 458A	SPACER	1	
24	025F 459A	BEARING ASSEMBLY	1	
25	025F 460A	CIRCLIP - 2.42/2.67 MM	A/R	
26	025F 461A	CIRCLIP - 1.75/1.99	A/R	
27	025F 462A	GEAR - TRANSMISSION 5 SPEED	1	
28	025F 463A	SPACER	1	
29	025F 464A	SYNCHRONIZER ASS. TRANS. 5 SPEED	1	
30	025F 465A	SPRING - SYNCHRONIZER - CIRCULAR	1	
31	025F 466A	INSERT - TRANS. 5 SPEED SYNCHRONIZER	1	
32	025F 467A	RING - TRANS. SYNCHRONIZER BLOCKING	1	
33	025F 468A	GEAR - 5 SPEED OUTPUT SHAFT CLUTCH	1	
34	025F 469A	SPACER	1	
35	025F 470A	ROLLER BEARING	1	
36	025F 471A	GEAR - TRANS. COUNTERSHAFT CLUSTER	1	
37	025F 472A	COUNTERSHAFT - TRANS. CLUSTER	1	
38	025F 473A	BEARING ASSEMBLY	1	
39	025F 474A	CIRCLIP - 1.88/2.26MM	A/R	
40	025F 475A	GEAR - TRANS. 5 SPEED CLUSTER	1	
41	025F 476A	WASHER - FLAT	1	
42	025F 477A	NUT - SPECIAL	1	
43	025F 478A	GEAR - TRANS. REVERSE IDLER	1	
44	025F 479A	SHAFT - REVERSE ISLER GEAR	1	
45	025F 480A	BUSH	1	

F5



DESCRIPTION: GEARBOX - 2801 - 5 SPEED.

COMMENTS: EUROPEAN FORD GRANADA - "N" TRANSMISSION GEAR SHIFT COMPONENTS

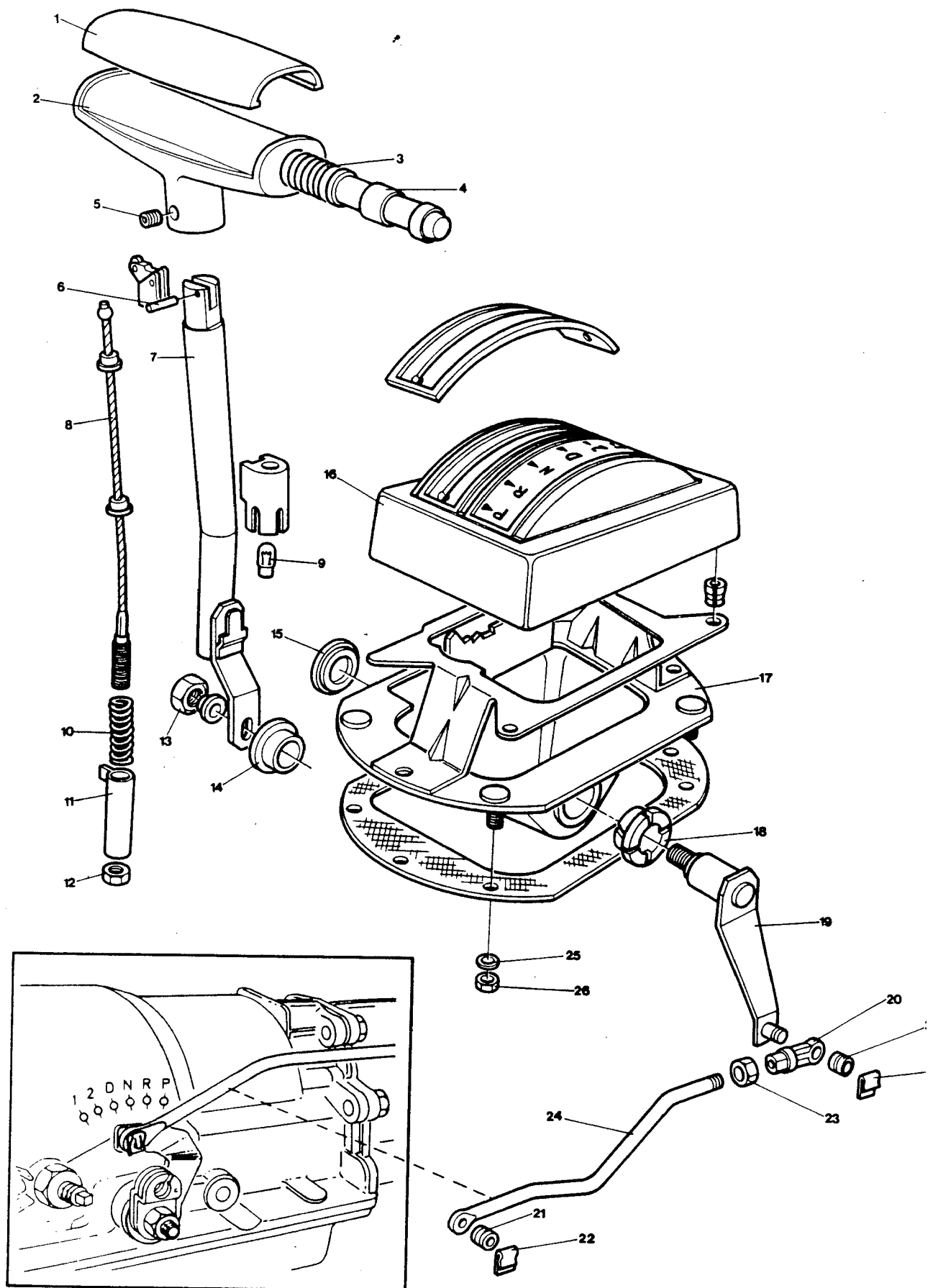
DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 236

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025F 481A	SHAFT ASSEMBLY - GEAR SHIFT	1	
2	025F 482A	PIN	1	
3	025F 483A	PIN ROLL	1	
4	025F 484A	BUSH	1	
5	025F 485A	FORK GEAR SHIFT - 1ST & 2ND SPEED	1	
6	025F 486A	FORK GEAR SHIFT - 3RD & 4TH SPEED	1	
7	025F 487A	FORK GEAR SHIFT - 5TH SPEED	1	
8	025F 488A	FORK GEAR SHIFT - REVERSE	1	
9	025F 489A	LEVER - REVERSE GEAR RELAY	1	
10	025F 490A	PIN - RELAY LEVER	1	
11	025F 491A	SPRING - RELAY LEVER RETRACTING	1	
12	025F 492A	CIRCLIP - PIN	1	
13	025F 493A	PLUNGER - FEAR SELECTION LOCK	1	
14	025F 494A	SPRING - GEAR SELECTION PLUNGER	1	
15	025F 495A	PLUG	1	
16	025F 496A	ARM & PIN ASSEMBLY	1	
17	025F 497A	ROLL PIN - SELECTOR ARM	1	
18	025F 498A	PLATE ASSEMBLY - INTERLOCK	1	
19	025F 499A	SLEEVE - INTERLOCK 5TH GEAR	1	
20	025F 500A	LEVER - GEAR SHIFT RELEASE	1	
21	025F 501A	BOLT - HEX HEAD	2	
22	025F 502A	SUPPORT ASSEMBLY - CONTROL SELECT LEVER	1	
23	025F 503A	BUSH	1	
24	025F 504A	PIN	1	
25	025F 505A	PLUNGER	1	
26	025F 506A	SPRING	1	
27	025F 507A	PLUG	1	
28	025F 508A	SPRING	1	
29	025F 509A	CIRCLIP	1	
30	025F 510A	SEAL	1	
31	025F 511A	PLUG	1	
32	025F 512A	PIN	1	

F6



DESCRIPTION: GEARBOX - 280I - 3 SPEED AUTOMATIC.

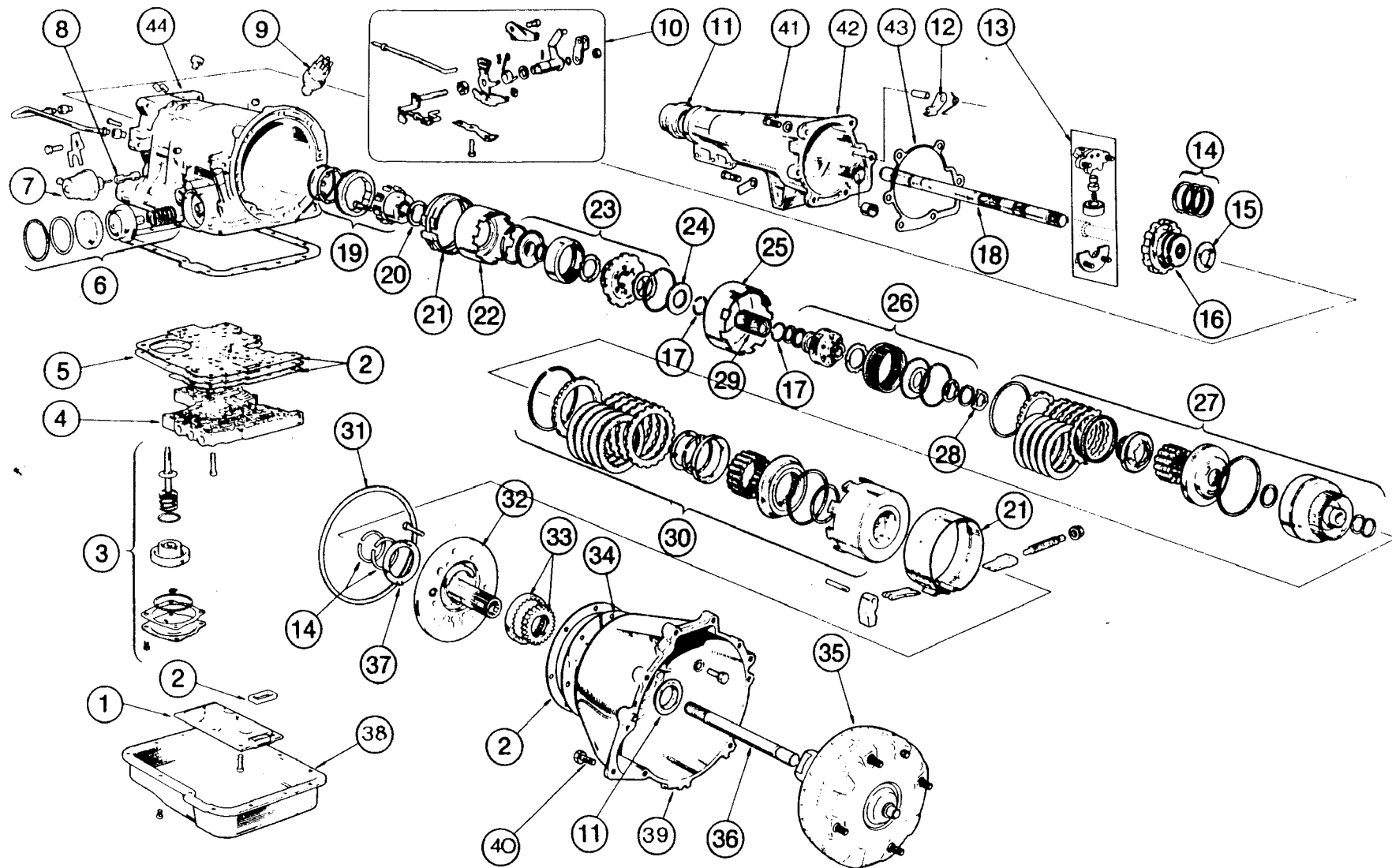
COMMENTS: EUROPEAN FORD GRANADA - TRANSMISSION SELECTOR MECHANISM

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DRAWING REFERENCE 47

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	027F 047A	CAP - SELECTOR HANDLE	1	
2	027F 044A	SELECTOR HANDLE	1	
3	027F 045A	SPRING - SELECTOR BUTTON	1	
4	027F 046A	SELECTOR BUTTON	1	
5	027F 048A	SCREW - HANDLE TO LEVER	1	
6	027F 043A	PIN - RETAINING	1	
7	027F 042A	LEVER ASSEMBLY - PAWL ACTUATING	1	
8	027F 038A	CABLE ASSEMBLY	1	
9	027F 060A	BULB	1	
10	027F 039A	SPRING - RETRACTING	1	
11	027F 040A	PAWL	1	
12	027F 041A	LOCKNUT - M4	1	
13	027F 055A	LOCKNUT - M16	1	
14	027F 056A	PLUG	1	
15	027F 058A	SEAL	1	
16	027F 059A	SHROUD - DIAL LIGHTING COVER	1	
17	027F 049A	SELECTOR LEVER HOUSING ASSEMBLY	1	
18	027F 054A	BUSH - LOWER SELECTOR LEVER	1	
19	027F 053A	LOWER SELECTOR LEVER	1	
20	027F 065A	END - SELECTOR GEAR CHANGE ROD	1	
21	027F 064A	BUSH - SELECTOR ROD	2	
22	027F 063A	CLIP - SELECTOR ROD RETIANING	2	
23	027F 066A	LOCKNUT - M10	1	
24	027F 062A	SELECTOR ROD	1	
25	027F 051A	WASHER - ASSEMBLY TO BODY	4	
26	027F 052A	LOCKNUT - M8 - ASSEMBLY TO BODY	4	



DESCRIPTION: GEARBOX - 280I - 3 SPEED AUTOMATIC.

COMMENTS: EUROPEAN FORD GRANADA - C3 TRANSMISSION - COMPONENTS.

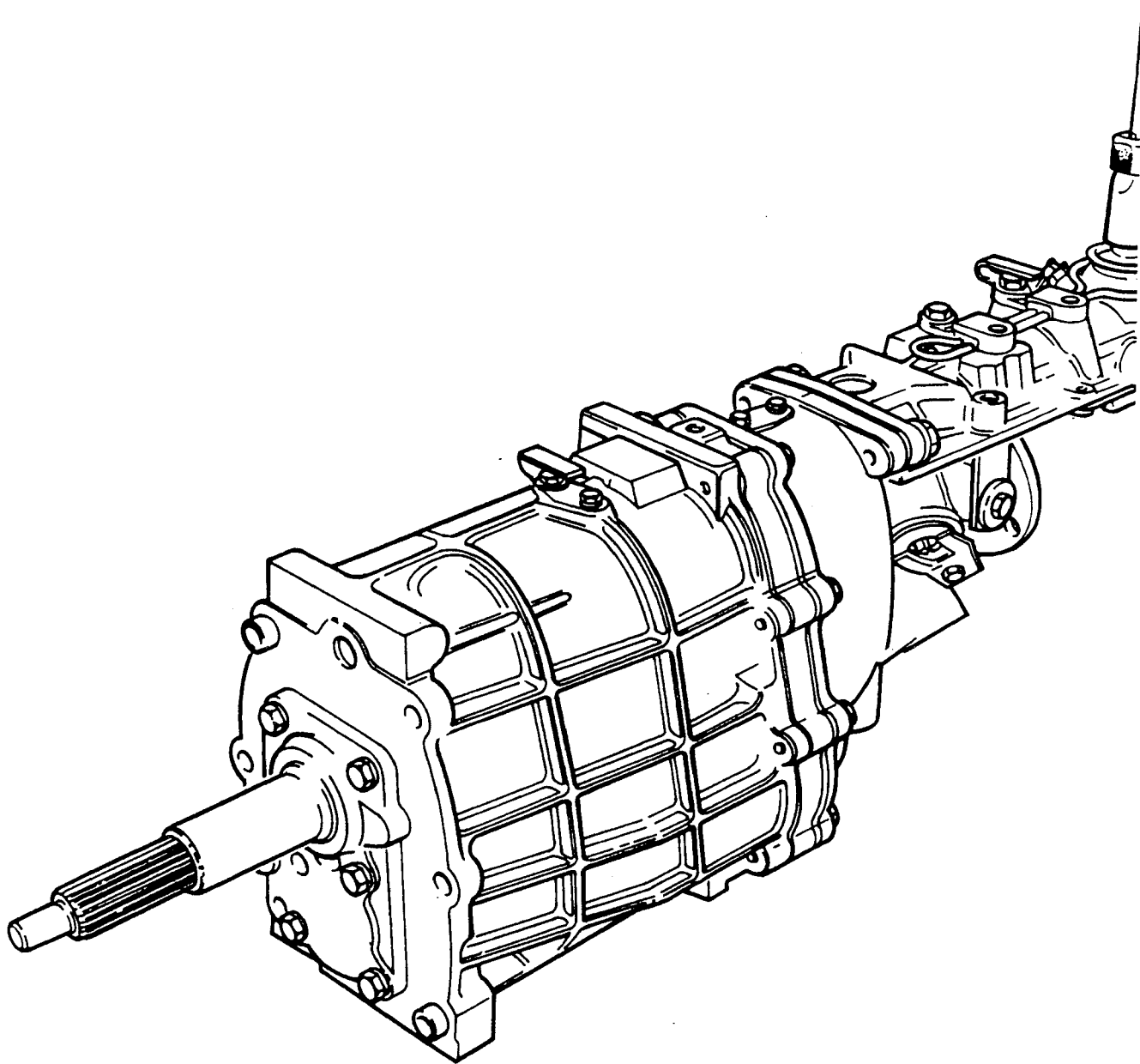
DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 223

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
	027F 085A	AUTOMATIC TRANSMISSION	1	
1	027F 513A	FILTER	1	
2	027F 514A	GASKET - FILTER/VALVE BODY	1	
2A	027F 515A	GASKET - BELL HOUSING/TRANS. BODY	1	
2B	027F 516A	GASKET - COVER PLATE	2	
3	027F 517A	REAR SERVO ASSEMBLY	1	
4	027F 518A	VALVE BODY	1	
5	027F 519A	COVER PLATE	1	
6	027F 520A	FRONT SERVO ASSEMBLY	1	
7	027F 521A	VACUUM DIAPHRAM	1	
8	027F 522A	THROTTLE SWITCH	1	
9	027F 523A	INHIBITOR SWITCH	1	
10	027F 524A	INTERLOCK & PARKING MECHANISM	1	
11	027F 525A	OIL SEAL - REAR TRANSMISSION	1	
12	027F 526A	PARKING PAWL	1	
13	027F 527A	GOVERNOR ASSEMBLY	1	
14	027F 528A	PISTON RINGS	A/R	
15	027F 529A	THRUST WASHER NO. 8	1	
16	027F 530A	GOVENOR HUB & PARKING GEAR	1	
17	027F 531A	CIRCLIP	1	
18	027F 532A	OUTPUT SHAFT	1	
19	027F 533A	FREE WHEEL CLUTCH	1	
20	027F 534A	THRUST WASHER NO. 7	1	
21	027F 535A	BRAKE BAND	1	
22	027F 536A	BRAKE DRUM	1	
23	027F 537A	REAR PLANET GEAR	1	
24	027F 538A	THRUST WASHER NO. 6	1	
25	027F 539A	INPUT BELL HOUSING	1	
26	027F 540A	FRONT PLANET GEAR	1	
27	027F 541A	FORWARD CLUTCH	1	
28	027F 542A	THRUST WASHER NO. 3	1	
29	027F 543A	SUN GEAR	1	
30	027F 544A	REVERSE & TOP GEAR CLUTCH	1	
31	027F 545A	SEALING RING	1	
32	027F 546A	OIL PUMP	1	
33	027F 547A	OIL PUMP GEARS	1	
34	027F 548A	INTERMEDIATE PLATE	1	
35	027F 549A	TORQUE CONVERTER	1	
36	027F 550A	INPUT SHAFT	1	
37	027F 551A	THRUST WASHER NO. 1	1	
38	027F 552A	SUMP - TRANSMISSION	1	
39	027F 553A	BELLHOUSING - TRANSMISSION	1	
40	027F 554A	BOLT, BELLHOUSING/ENGINE	8	
41	027F 555A	BOLT, REAR EXTENSION/TRANSMISSION	6	
42	027F 556A	REAR EXTENSION	1	
43	027F 557A	GASKET - EXTENSION/TRANSMISSION	1	
44	027F 558A	TRANSMISSION HOUSING	1	

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ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
N/I	027F 032A	PROPELLER SHAFT	1	
N/I	027F 036A	TRANSMISSION OIL	10LTS.	
N/I	027F 033A	SPEEDOMETER DRIVEN GEAR	1	
N/I	027F 034A	O RING - SPEEDOMETER DRIVE	1	
N/I	027F 035A	RETAINER - SPEEDOMETER DRIVE	1	
N/I	025F 002A	INSULATOR - TRANS./CHASSIS	1	



DESCRIPTION: GEARBOX - 350I & 390/420 - COMPLETE ASSEMBLY.

COMMENTS: ROVER VITESSE 5 SPEED MANUAL.

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DRAWING REFERENCE 230

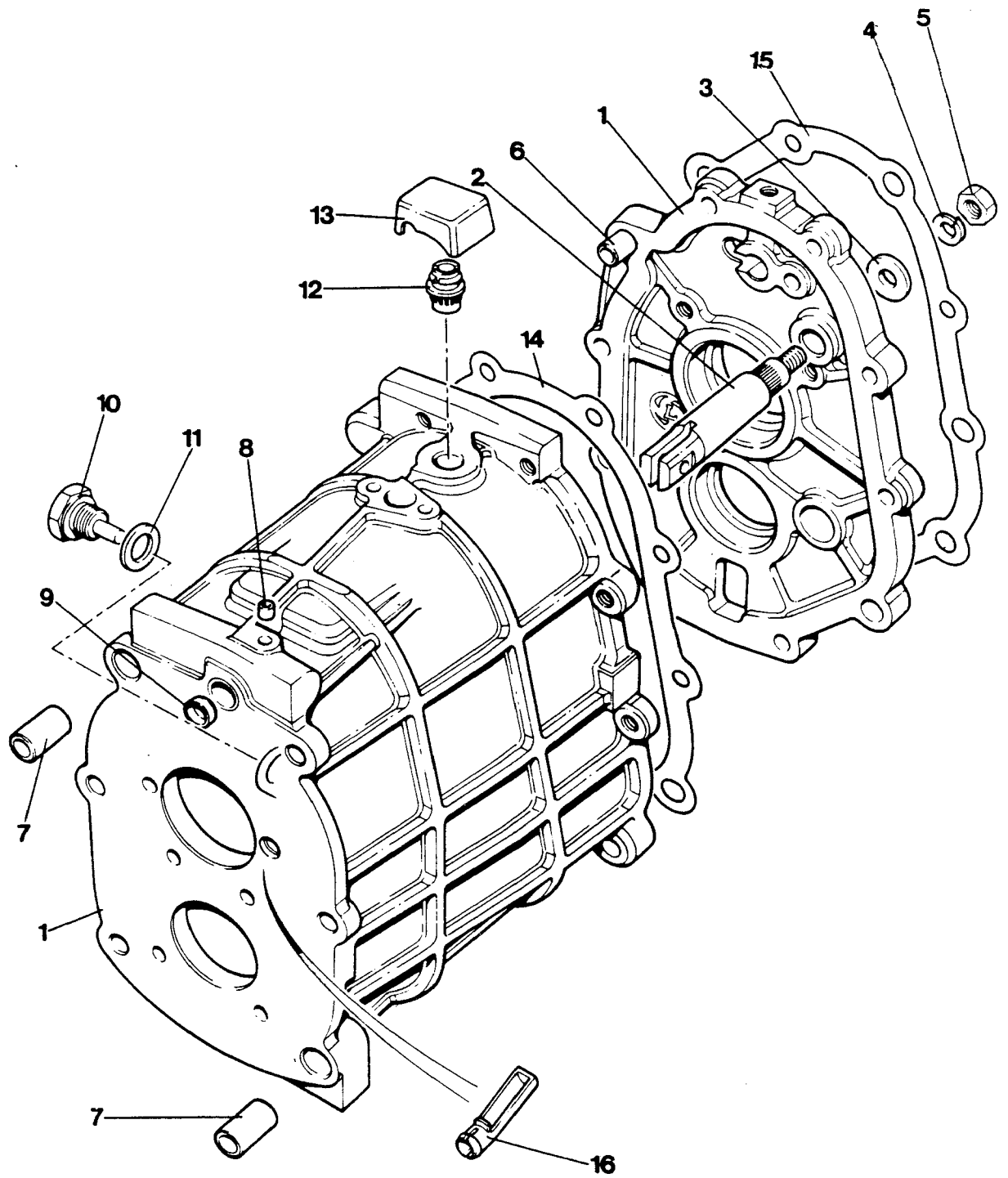
ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS

1	035F 086A	5 SPEED GEARBOX ASSEMBLY - NEW	1
1	035F 086B	5 SPEED GEARBOX ASSEMBLY - REBUILT	1
N/I	035F 067A	PROPELLER SHAFT	1
N/I	025F 026A	REPAIR KIT - PROPELLOR SHAFT UJ'S	1
N/I	035F 069A	GEARBOX MOUNTING RUBBER	2



DESCRIPTION: GEARBOX - 350I & 390/420 - GEARCASE, CENTRAL PLATE.

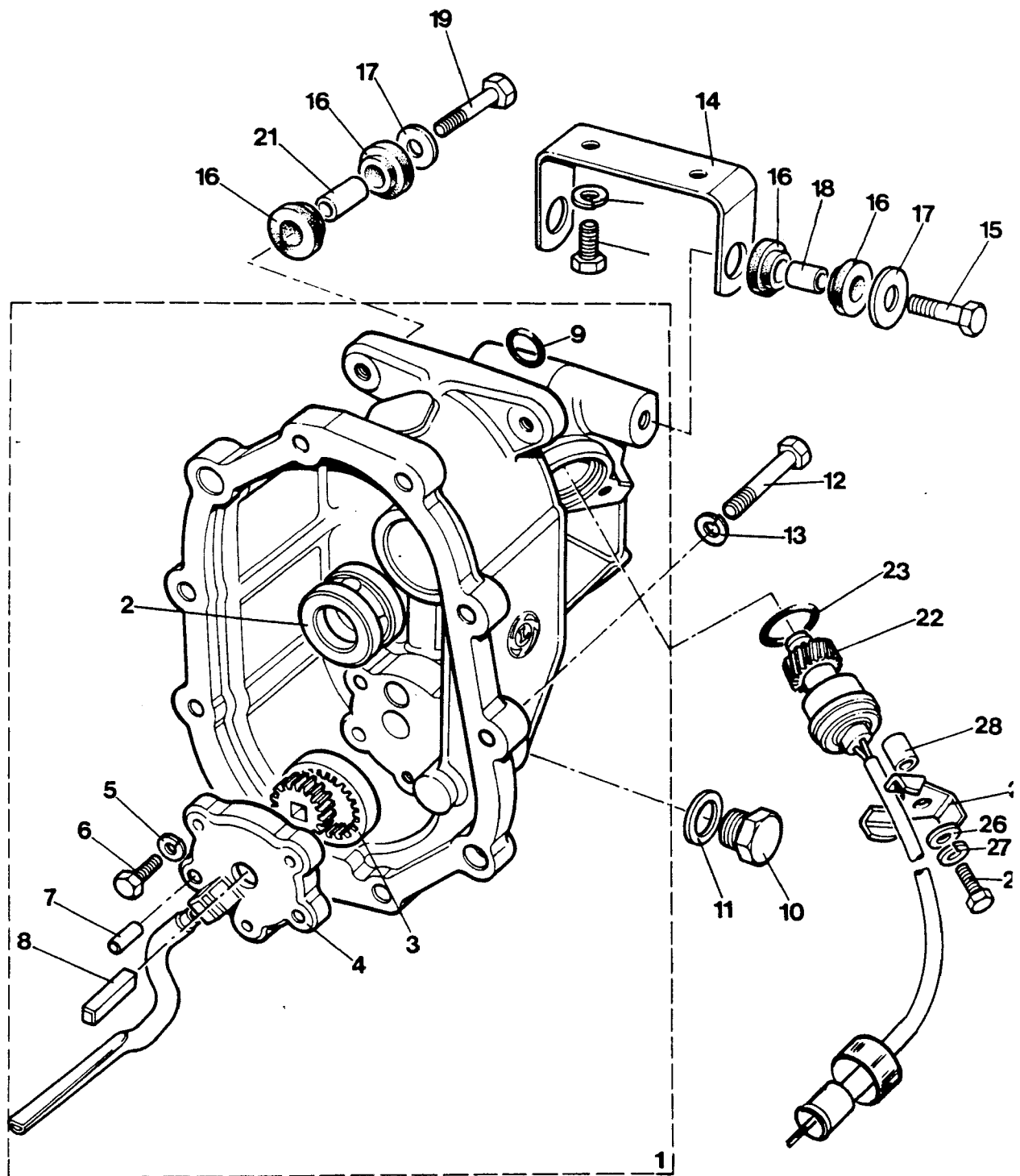
COMMENTS: ROVER VITESSE 5 SPEED MANUAL.

DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 148

ITEM	PART	DESCRIPTION	QUANTITY	REMARKS
1	035F 110A	GEARCASE, DOWELS/CENTRAL PLATE ASS.	1	
2	035F 111A	PIN, REVERSE LEVER MOUNTING	1	
3	035F 112A	PLAIN WASHER	1	
4	035F 113A	SPRING WASHER	1	
5	035F 114A	NUT - M10	1	
6	035F 115A	HOLLOW DOWEL, CASE/PLATE	1	
7	035F 116A	HOLLOW DOWEL, CASE/CLUTCH HOUSING	2	
8	035F 117A	CORE PLUG	1	
9	035F 118A	CORE PLUG	1	
10	035F 119A	DRAIN PLUG - MAGNETIC	1	
11	035F 120A	SEALING WASHER	1	
12	035F 121A	BREATHER BODY	1	
13	035F 122A	BREATHER CAP	1	
14	035F 123A	GASKET - GEARCASE/CENTRAL PLATE	1	
15	035F 124A	GASKET - CENTRE PLATE/EXTENSION HOUSING	1	
16	035F 125A	OIL CATCHER	1	
17	035F 126A	OIL FILTER ASSEMBLY	1	



DESCRIPTION: GEARBOX - 350I & 390/420 - EXTENSION CASE.

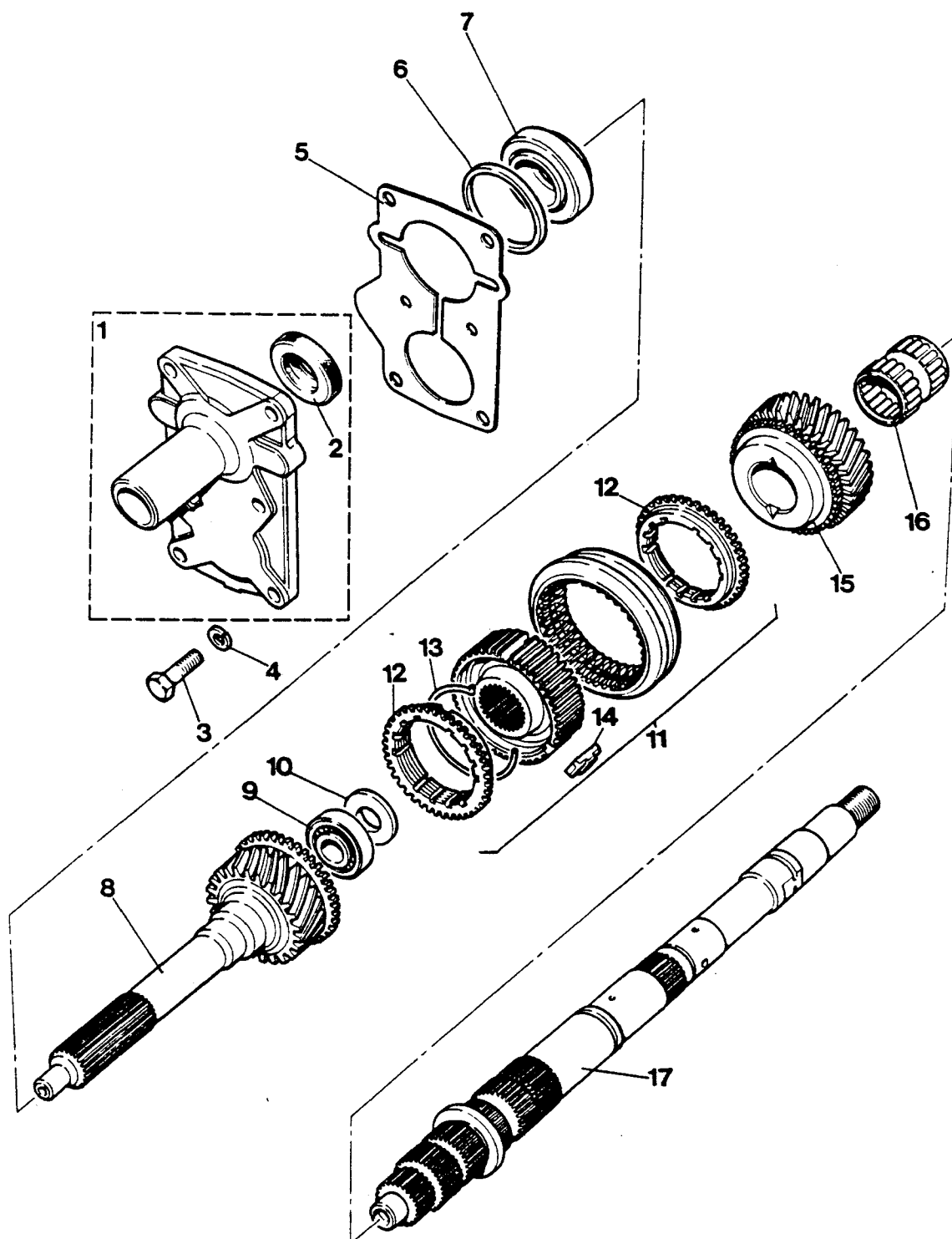
COMMENTS: ROVER VITESSE 5 SPEED MANUAL.

DATE OF ISSUE - 1/5/86

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DRAWING REFERENCE 149

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035F 127A	EXTENSION CASE & OIL PUMP ASSEMBLY	1	
	035F 128A	OIL FEED RING	1	
	035F 129A	KIT - PUMP GEARS & SHAFT	1	
4	035F 130A	BODY - OIL PUMP	1	
5	035F 131A	SPRING WASHER - BODY/CASE	3	
6	035F 132A	SCREW - M6 X 20	3	
7	035F 133A	DOWEL	2	
8	035F 134A	INELT PIPE - PUMP	1	
9	035F 135A	O RING - SELECTOR SHAFT	1	
10	035F 136A	OIL FILLER PLUG	1	
11	035F 137A	SEALING WASHER	1	
12	025W 102A	BOLT - M8 X 55 - HOUSING/CASE	2	
12	025W 016A	BOLT - M8 X 50 - HOUSING/CASE	8	
13	025W 103A	SPRING WASHER - M8	10	
14	035F 141A	MOUNTING BRACKET - HOUSING	1	
15	025W 084A	BOLT - M8 X 30, BRACKET/EXTENSION	2	
16	035F 143A	BUSH - PLASTIC	4	
17	025W 104A	PLAIN WASHER - M8 X 27 X 1.6MM	8	
18	035F 145A	DISTANCE TUBE	2	
19	025W 016A	BOLT, M8 X 50 - REMOTE/EXTENSION	2	
20	035F 147A	WASHER - PLASTIC	4	
21	035F 148A	TUBE	2	
22	035F 072A	DRIVE GEAR - SPEEDOMETER - BLACK	1	
22	035F 076A	DRIVE GEAR - SPEEDCOMETER - ORANGE	1	
23	035F 073A	O RING - SPEEDOMETER DRIVE GEAR	1	
24	035F 075A	RETAINING PLATE - SPEEDOMETER GEAR	1	
25	025W 105A	SCREW - M6 X 25	1	
26	025W 106A	SPRING WASHER - M6	1	
27	025W 003A	PLAIN WASHER - M6	1	
28	035F 155A	DISTANCE PIECE	1	



DESCRIPTION: GEARBOX - 350I & 390/420 - CONSTANT PINION/MAINSHAFT.

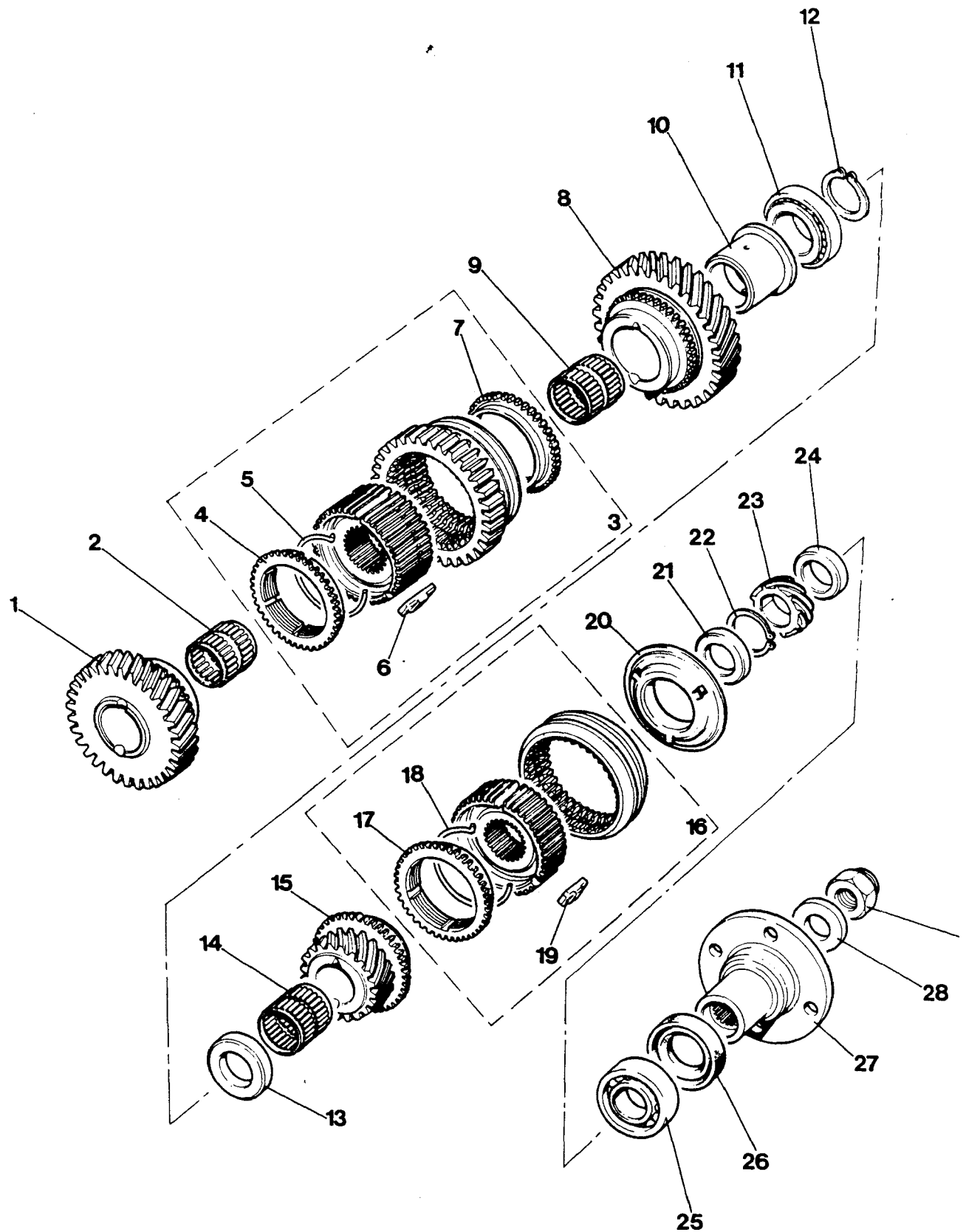
COMMENTS: ROVER VITESSE 5 SPEED MANUAL.

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DRAWING REFERENCE 150

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035F 156A	FRONT COVER ASSEMBLY	1	
2	035F 157A	OIL SEAL	1	
3	025W 107A	SCREW - M8 X 25 - COVER/CASE	6	
4	025W 006A	PLAIN WASHER - M8	6	
5	035F 160A	GASKET	1	
6		SELECTIVE WASHER - CONSTANT PINION	1 A/R	
	035F 161A	1.51 MM		
	035F 162A	1.57 MM		
	035F 163A	1.63 MM		
	035F 164A	1.69 MM		
	035F 165A	1.75 MM		
	035F 166A	1.81 MM		
	035F 167A	1.87 MM		
	035F 168A	1.93 MM		
	035F 169A	1.99 MM		
	035F 170A	2.05 MM		
	035F 171A	2.11 MM		
	035F 172A	2.17 MM		
	035F 173A	2.23 MM		
	035F 174A	2.29 MM		
	035F 175A	2.35 MM		
	035F 176A	2.41 MM		
	035F 177A	2.47 MM		
	035F 178A	2.53 MM		
	035F 179A	2.59 MM		
	035F 180A	2.65 MM		
	035F 181A	2.71 MM		
	035F 182A	2.78 MM		
7	035F 183A	BEARING, CONSTANT PINION, FRONT	1	
8	035F 184A	CONSTANT PINION - SHAFT ASSEMBLY	1	
9	035F 185A	BEARING, CONSTANT PINION, REAR	1	
10	035F 186A	SPACER, SYNCRO NUB/PILOT BEARING	1	
11	035F 187A	SYNCHROMESH ASSEMBLY - 3RD/4TH.	1	
12	035F 188A	BAULK RING	2	
13	035F 189A	SPRING	2	
14	035F 190A	SHIFTING PLATE3		
15	035F 191A	3RD. GEAR	1	
16	035F 192A	NEEDLE BEARING - 3RD. GEAR	1	
17	035F 193A	MAINSHAFT ASSEMBLY	1	



DESCRIPTION: GEARBOX - 350I & 390/420 - MAINSHAFT GEARS.

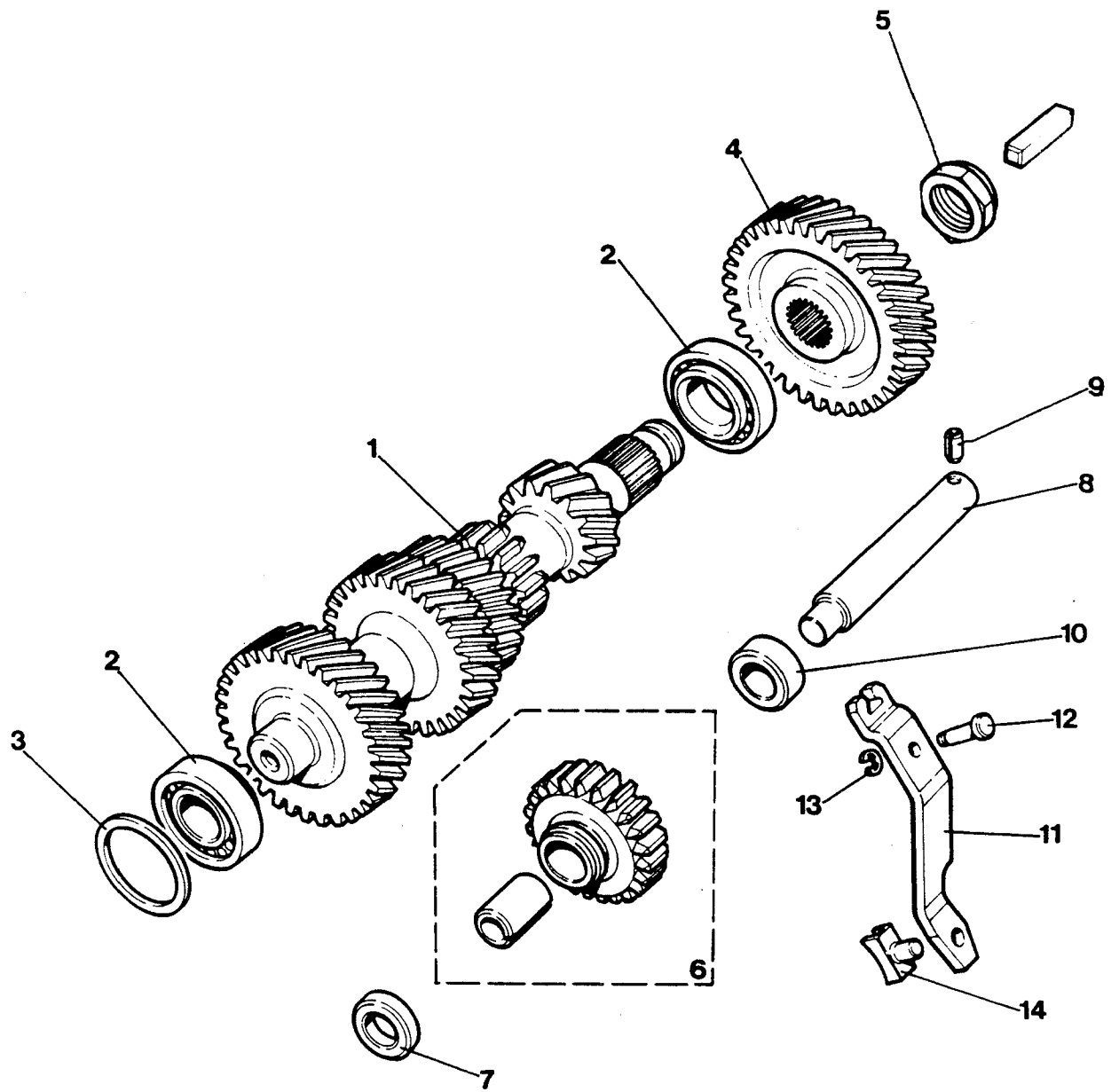
COMMENTS: ROVER VITESSE 5 SPEED MANUAL.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 151

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035F 194A	2ND. GEAR	1	
2	035F 195A	NEEDLE ROLLER BEARING	1	
3	035F 196A	SYNCHROMESH ASSEMBLY - 1ST/2ND.	1	
4	035F 197A	BAULK RING - 2ND. GEAR	1	
5	035F 198A	SPRING	2	
6	035F 199A	SHIFTING PLATE	3	
7	035F 200A	BAULK RING - 1ST. GEAR	1	
8	035F 201A	1ST. GEAR	1	
9	035F 202A	NEEDLE ROLLER BEARING - 1ST. GEAR	1	
10		BUSH - 1ST. GEAR	1	A/R
	035F 203A	40.16/40.21		
	035F 204A	40.21/40.26		
	035F 205A	40.26/40.31		
	035F 206A	40.31/40.36		
	035F 207A	40.36/40.41		
11	035F 208A	BEARING - MAINSHAFT	1	
12	035F 209A	CIRCLIP - BEARING, MAINSHAFT	1	
13	035F 210A	COLLAR - 5TH. GEAR	1	
14	035F 211A	NEEDLE BEARING - 5TH. GEAR	1	
15	035F 212A	5TH. GEAR	1	
16	035F 213A	SYNCHROMESH ASSEMBLY - 5TH. GEAR	1	
17	035F 214A	BAULK RING - 5TH HUB	1	
18	035F 215A	SPRING	2	
19	035F 216A	SHIFTING PLATE	3	
20	035F 217A	SUPPORT PLATE - 5TH. HUB	1	
21		WASHER - SUPPORT PLATE - 5TH. HUB	1	A/R
	035F 218A	5.10 MM		
	035F 219A	5.15 MM		
	035F 220A	5.22 MM		
	035F 221A	5.28 MM		
	035F 222A	5.34 MM		
	035F 223A	5.40 MM		
	035F 224A	5.46 MM		
	035F 225A	5.52 MM		
	035F 226A	5.58 MM		
	035F 227A	5.64 MM		
22	035F 228A	CIRCLIP - 5TH. HUB	1	
23	035F 229A	GEAR - SPEEDOMETER DRIVING	1	
24	035F 230A	ABUTMENT SLEEVE, SPEEDOMETER GEAR	1	
25	035F 231A	BALL BEARING - MAINSHAFT REAR	1	
26	035F 232A	OIL SEAL - EXTENSION CASE - REAR	1	
27	035F 233A	FLANGE	1	
28	025W 108A	PLAIN WASHER - M18	1	
29	025W 109A	NYLOC NUT - M18	1	



DESCRIPTION: GEARBOX - 350I & 390/420 - LAYSHAFT.

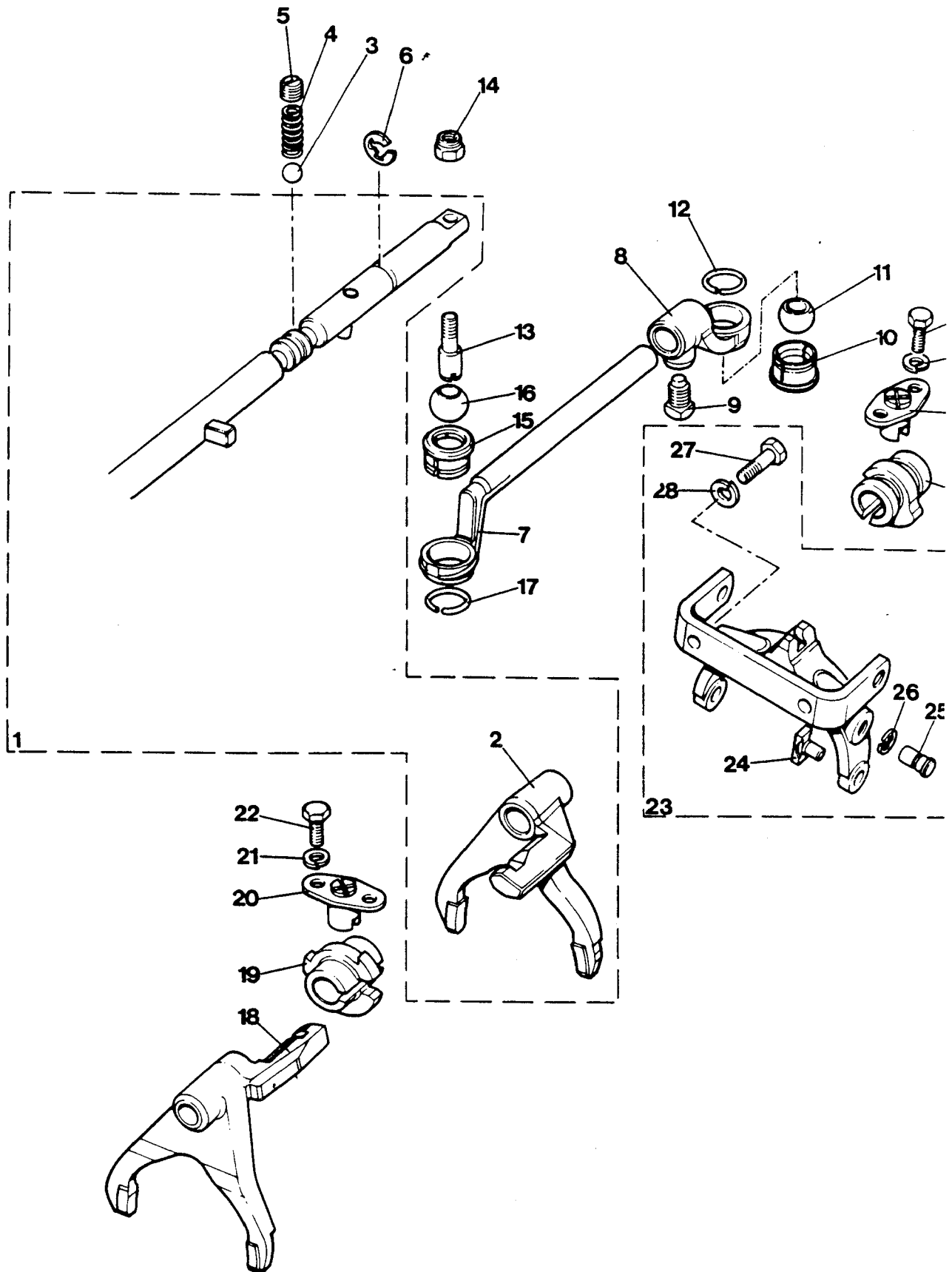
COMMENTS: ROVER VITESSE 5 SPEED MANUAL.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 152

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035F 236A	LAYSHAFT CLUSTER GEAR	1	
2	035F 237A	BEARING - LAYSHAFT	2	
3		SELECTIVE WASHER - LAYSHAFT	1 A/R	
	035F 238A	1.69 MM		
	035F 239A	1.75 MM		
	035F 240A	1.81 MM		
	035F 241A	1.87 MM		
	035F 242A	1.93 MM		
	035F 243A	1.99 MM		
	035F 244A	2.05 MM		
	035F 245A	2.11 MM		
	035F 246A	2.17 MM		
	035F 247A	2.23 MM		
	035F 248A	2.29 MM		
	035F 249A	2.35 MM		
	035F 250A	2.41 MM		
	035F 251A	2.47 MM		
	035F 252A	2.53 MM		
	035F 253A	2.59 MM		
4	035F 254A	LAYSHAFT GEAR - 5TH. SPEED	1	
5	035F 255A	NUT - LAYSHAFT	1	
6	035F 256A	GEAR & BUSH ASSEMBLY	1	
7	035F 257A	SPACER - FRONT	1	
8	035F 258A	SHAFT - REVERSE IDLER	1	
9	035F 259A	ROLL PIN	1	
10	035F 260A	SPACER - REAR	1	
11	035F 261A	LEVER - REVERSE OPERATING	1	
12	035F 262A	PIVOT PIN	1	
13	035F 263A	CIRCLIP - PIN/LEVER	1	
14	035F 264A	SLIPPER PAD - REVERSE GEAR	1	



DESCRIPTION: GEARBOX - 350I & 390/420 - SELECTOR LINKAGE.

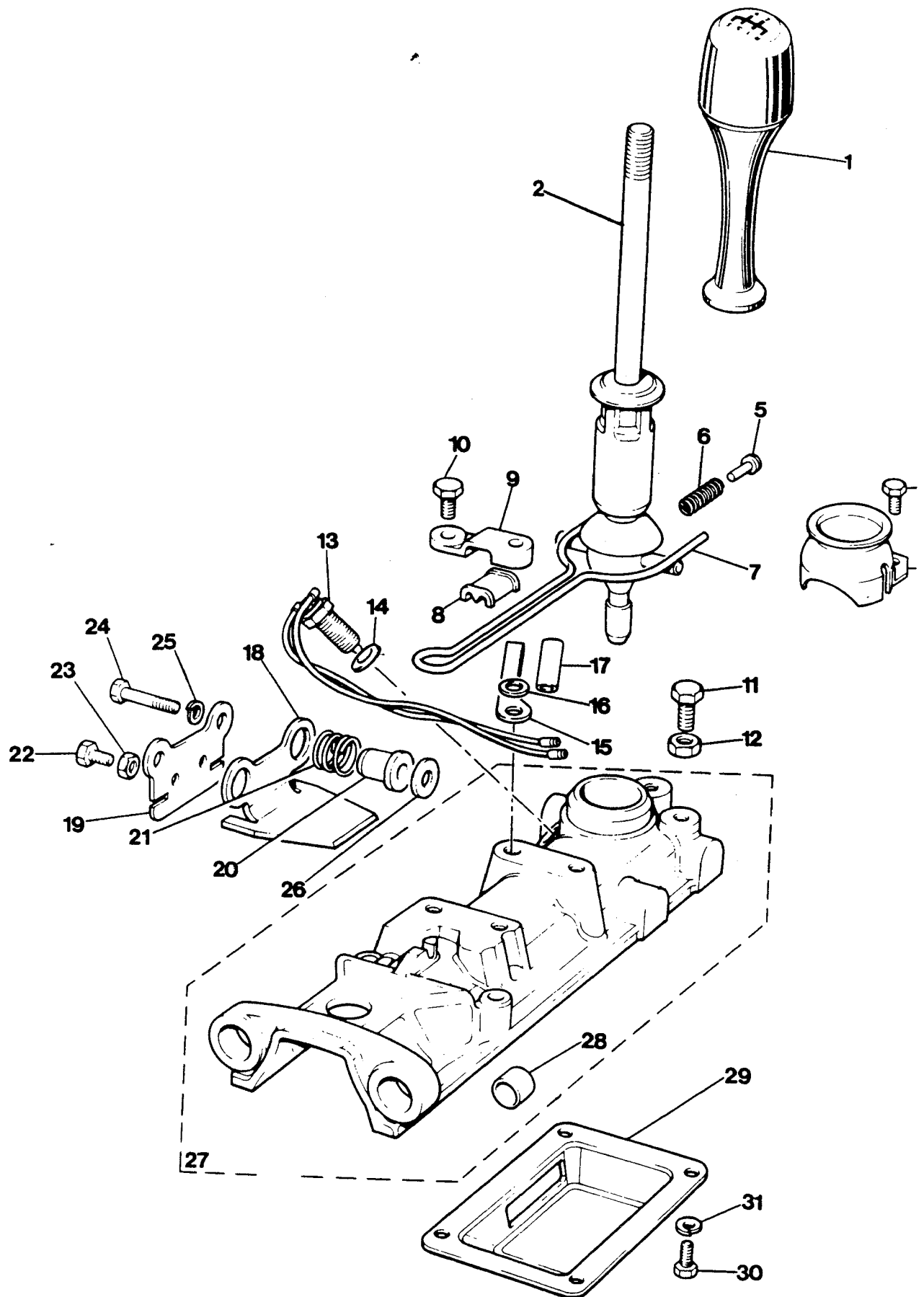
COMMENTS: ROVER VITESSE 5 SPEED MANUAL.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 153

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035F 265A	SHAFT & FORK ASSEMBLY	1	
2	035F 266A	FORK - 1ST/2ND. GEAR	1	
3	035F 267A	BALL - DETENT	1	
4	035F 268A	SPRING - DETENT BALL	1	
5	035F 269A	PLUG - SPRING RETAINING	1	
6	035F 270A	CIRCLIP - SHAFT	1	
7	035F 271A	REAR SHAFT	1	
8	035F 272A	YOKE - SHAFT/GEAR LEVER	1	
9	035F 273A	SCREW	1	
10	035F 274A	BUSH - NYLON	1	
11	035F 275A	BALL - GEAR LEVER END	1	
12	035F 276A	CIRCLIP - BUSH/YOKE	1	
13	035F 277A	PIN - SELECTOR/SHAFT	1	
14	035F 278A	NYLOC NUT THIN - COUPLING /SHAFT	1	
15	035F 274A	BUSH - NYLON	1	
16	035F 280A	BALL - SHAFT PIN	1	
17	035F 281A	CIRCLIP - SHAFT PIN	1	
18	035F 282A	FORK - 3RD/4TH. GEAR	1	
19	035F 283A	INTERLOCK SPOOL - 1/2/3/4TH. GEAR	1	
20	035F 284A	PLATE ASSEMBLY - INTERLOCK	1	
21	035F 285A	SPRING WASHER	1	
22	025W 110A	SCREW - M16 X 16 MM - PLATE/CASE	1	
23	035F 287A	SELECTOR FORK & BRACKET ASSEMBLY	1	
24	035F 288A	PAD - 5TH. FORK	2	
25	035F 289A	SPIROL PIN	2	
26	035F 290A	CIRCLIP - PIN LOCATING	2	
27	025W 107A	SCREW - M8 X 25 MM - BRACKET/FORK	2	
28	025W 103A	SPRING WASHER - M8	2	
29	035F 293A	INTERLOCK SPOOL - 5TH. GEAR	1	
30	035F 294A	PLATE ASSEMBLY - INTERLOCK	1	
31	025W 106A	SPRING WASHER - M6 PLATE /CASE	2	
32	025W 110A	SCREW - M6 X 16 MM	2	



DESCRIPTION: GEARBOX - 350I & 390/420 - GEARCHANGE HOUSING.

COMMENTS: ROVER VITESSE 5 SPEED MANUAL - TVR GEARLEVER.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 154

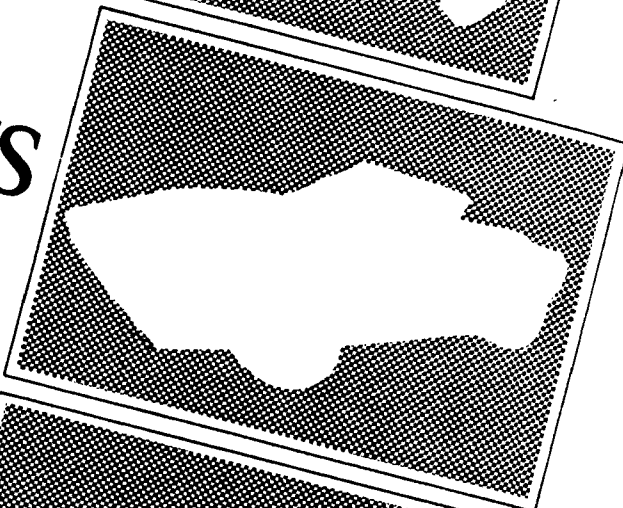
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035F 070A	GEAR LEVER KNOB	1	
2	035F 298A	LEVER - GEARCHANGE	1	
3	035F 299A	DUST CAP	1	
4	025W 111A	SCREW - M6 X 12 MM, CAP/HOUSING	1	
5	035F 301A	PLUNGER - ANTI RATTLE	1	
6	035F 302A	SPRING - PLUNGER	1	
7	035F 303A	TORSION SPRING - LEVER BIAS	1	
8	035F 304A	RETAINER - SPRING	2	
9	035F 305A	BRACKET - RETAINER	2	
10	025W 112A	SCREW - M6 X 20MM - BRACKET/HSG	2	
10	025W 116A	SCREW - M6 X 20MM - COUNTERSUNK	2	
11	025W 117A	SCREW - M6 X 25MM - TORSION SPRING	2	
12	025W 021A	NUT - PLAIN M8	2	
13	035F 310A	SWITCH - REVERSE LAMP	1	
14	035F 311A	NUT - SWITCH ADJUST	1	
15	035F 312A	CLIP - HARNESS	1	
16	025W 003A	PLAIN WASHER M6	1	
17	035F 314A	SLEEVE - CLIP	1	
18	035F 315A	PLATE	1)	
19	035F 316A	BACKING PLATE	1)	REVERSE
20	035F 317A	SPACER	2)	BAULK
21	035F 318A	SPRING	2)	
22	025W 111A	SCREW - M6 X 12MM - BAULK ADJUST	2	
23	025W 118A	NUT - PLAIN M6 -		
24	025W 119A	BOLT - M6 X 40 - PLATE/EXT. HOUSING	2	
25	002W 106A	SPRING WASHER - M6	2	
26	035F 323A	STEEL SHIM	A/R	
27	035F 324A	GEARCHANGE HOUSING ASSEMBLY	1	
28	035F 325A	BUSH	2	
29	035F 326A	COVER PLATE/HOUSING	1	
30	025W 120A	SCREW, M5 X 16MM - PLATE/HOUSING	4	
31	035W 328A	SHAKEPROOF WASHER	4	
N/I	025W 121A	BOLT - M8 X 40 HOUSING/GEARCASE	2)	REPEATED
N/I	025W 006A	PLAIN WASHER	4)	
N/I	035F 143A	BUSH - PLASTIC	4)	ON
N/I	035F 145A	DISTANCE PIECE	2)	
N/I	025W 010A	SCREW - M8 X 20 MM, REMOTE HOUSING/BKT	2)	GEARCASE
N/I	025W 006A	PLAIN WASHER - M8	2)	
N/I	025W 103A	SPRING WASHER - M8	2)	PAGE

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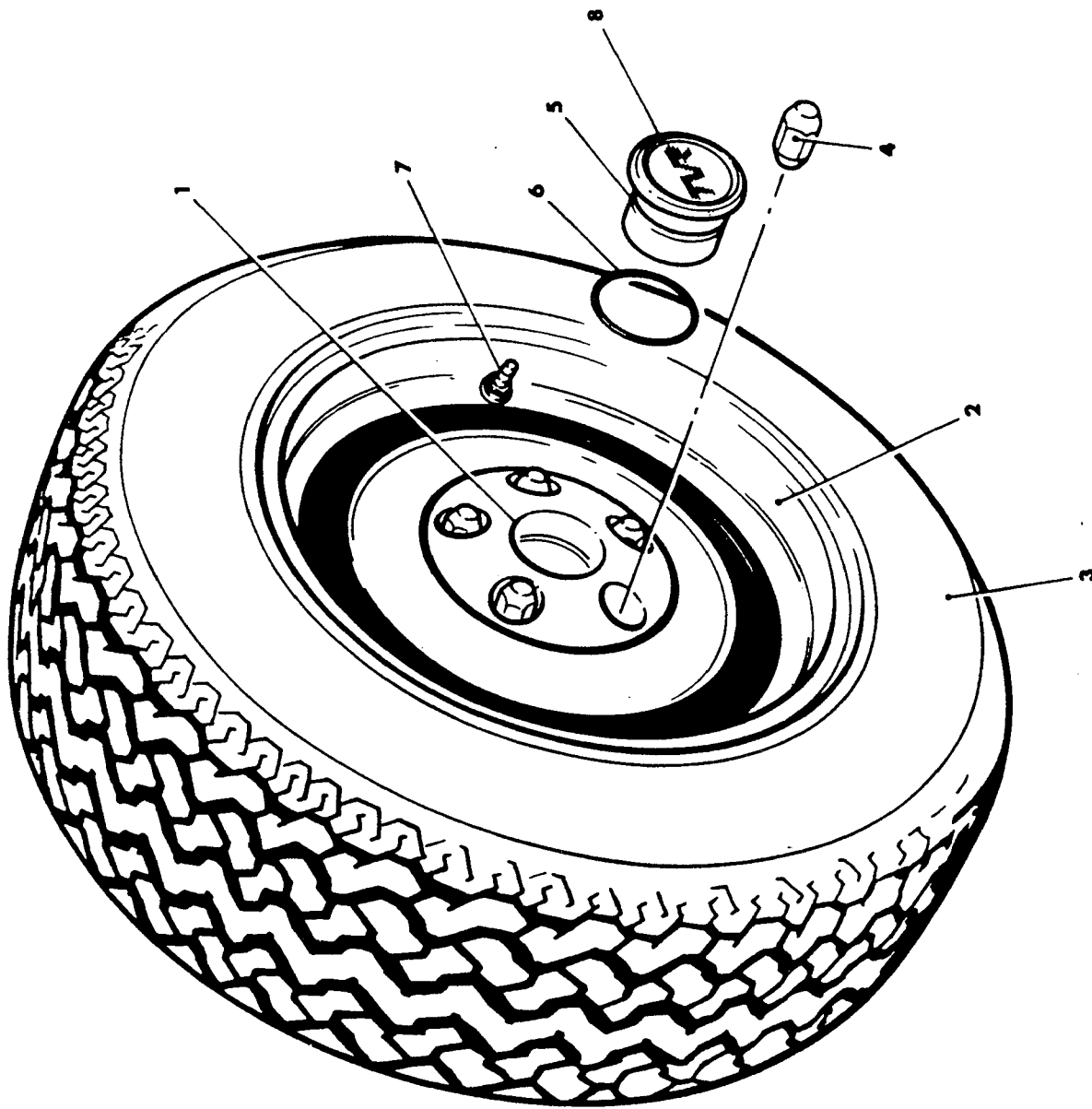
Roadwheel
& Tyre



*Sports
Cars*



Parts Catalogue



DESCRIPTION: ROAD WHEEL & TYRE.

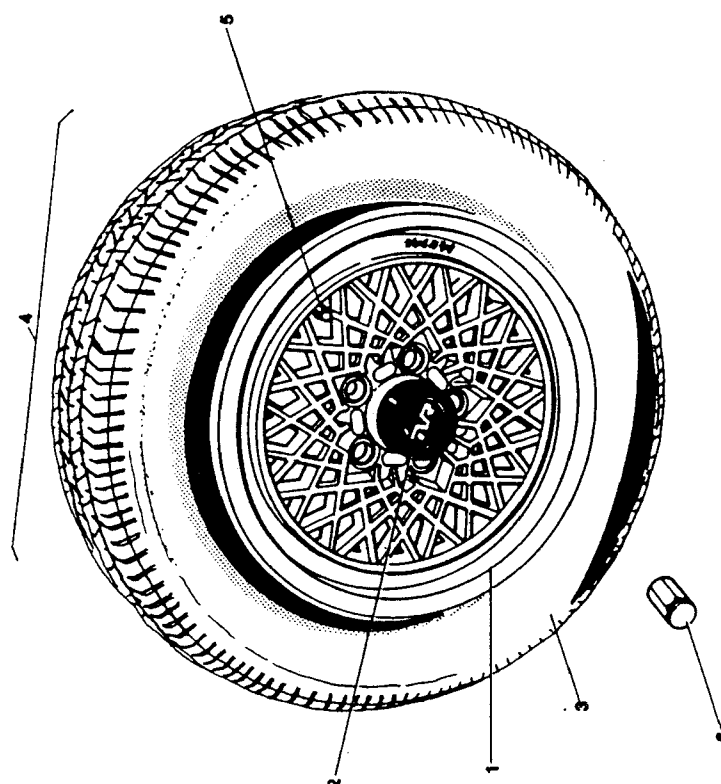
COMMENTS: 280I MODELS FROM 1980 TO CHASSIS NUMBER 2FH5321FI - FEB. 1982

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 242

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025G 008A	WHEEL & TYRE COMPLETE	5	
2	025G 001A	ALLOY WHEEL	5	
3	025G 002A	DUNLOP TYRE - 206/60 VR 14	5	
4	025G 004A	WHEEL NUT	20	
5	025G 003A	HUB CENTRE	4	
6	025G 007A	O RING WHEEL CENTRE	4	
7	025G 005A	TYRE VALVE	5	
8	025G 006A	BADGE - WHEEL CENTRE	4	
N/I	025G 009A	STUD - WHEEL	20	
N/I	025T 002A	JACK & HANDLE	1	
N/I	025T 003A	WHEELBRACE	1	
N/I	025T 005A	TOOLBAG	1	
N/I	025T 017A	SPARE WHEEL COVER - 14"	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION G2

DESCRIPTION: ROAD WHEEL & TYRE - MOMO

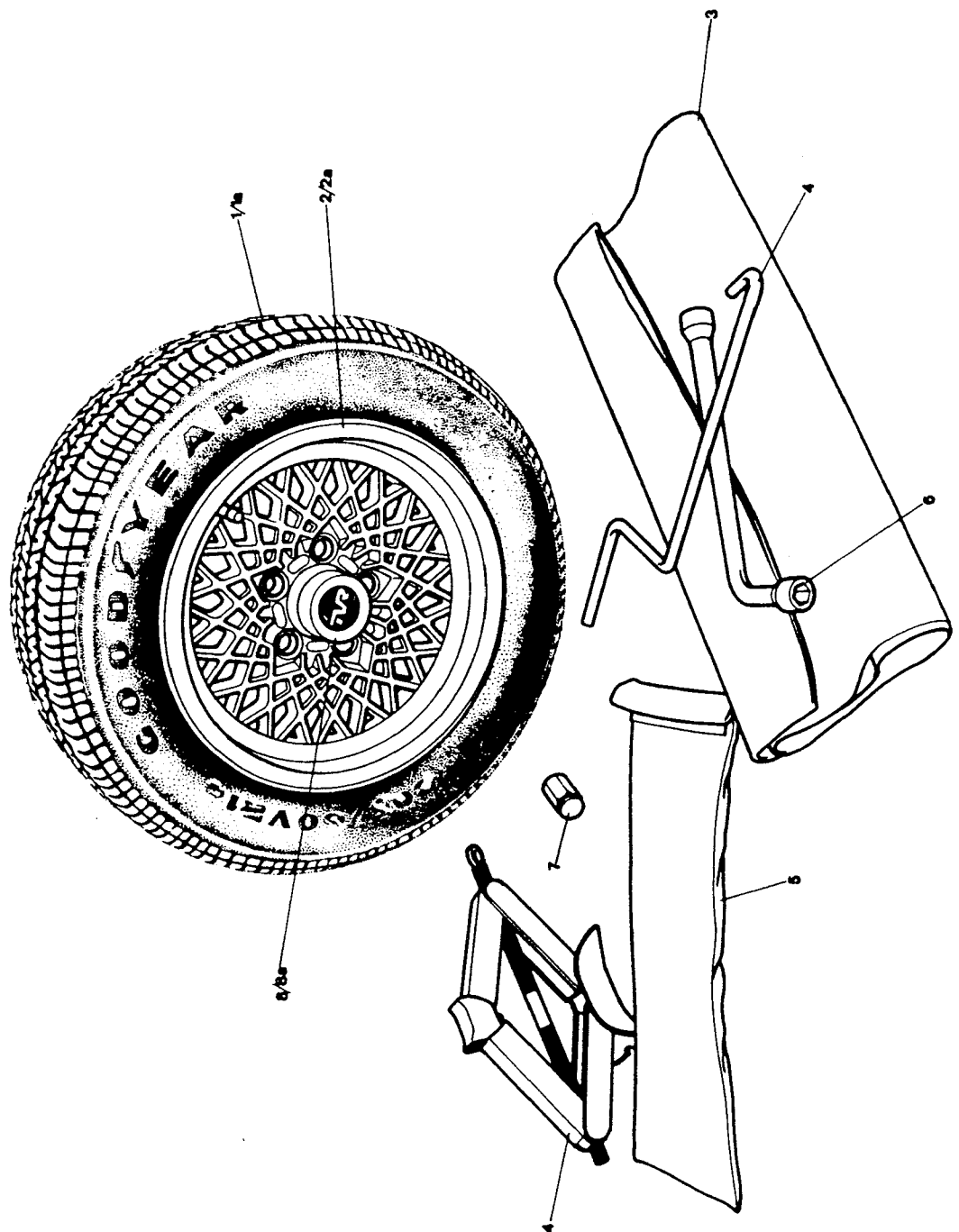
COMMENTS: 280I & 200 MODELS FROM CH.NO. DH5322FI FEB. 1982 - DH5430FI-1/83

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 219

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025G 013A	MOMO ALLOY ROAD WHEEL - SILVER	5	
1	025G 014A	MOMO ALLOY ROAD WHEEL - GOLD	5	
2	025G 015A	MOMO CENTRE TVR BADGE	4	
3	025G 010A	GOODYEAR TYRE 205/60 VR 14	5	
4	025G 016A	WHEEL & TYRE COMPLETE	5	
5	025G 005A	TYRE VALVE	5	
N/I	020G 023A	GOODYEAR TYRE 195/60 HR 14	5	
6	025G 004A	WHEEL NUT	20	
N/I	025G 009A	WHEEL STUD	20	
N/I	025T 002A	JACK & HANDLE	1	
N/I	025T 003A	WHEELBRACE	1	
N/I	025T 005A	TOOLBAG	1	
N/I	025T 017A	SPARE WHEEL COVER - 14"	1	



DESCRIPTION: ROAD WHEEL & TYRE - ALL MODELS - 280/350/390

COMMENTS: FROM CH. NO. 2FH5431FI JAN. 1983

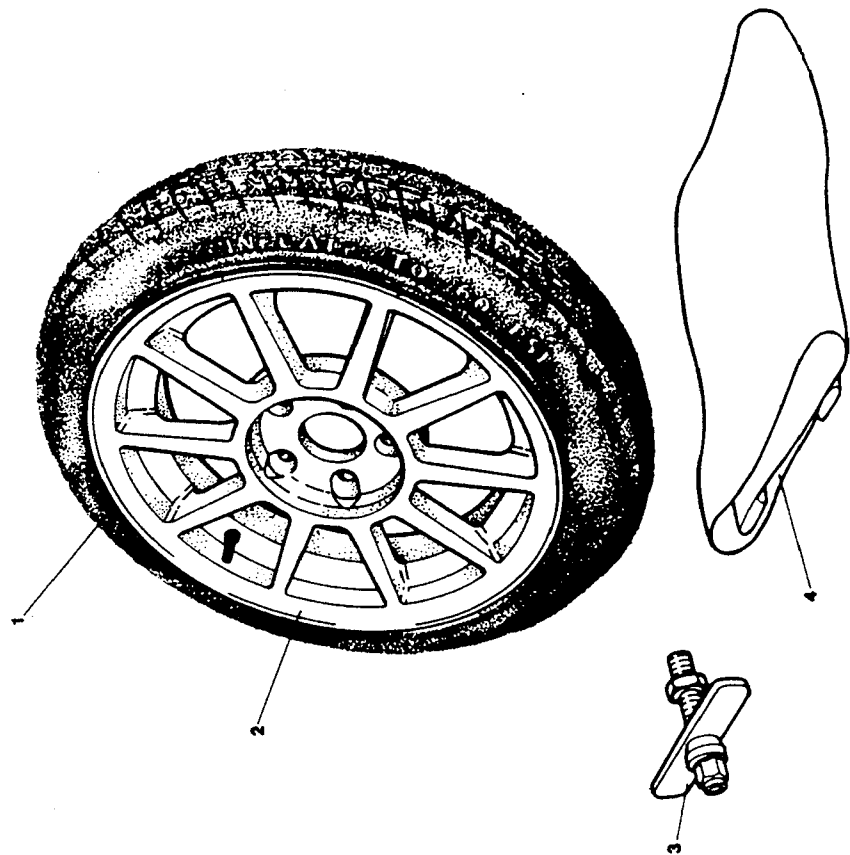
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 43

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025G 017A	B.H.S. ALLOY ROAD WHEEL - 14"	5	
1	035G 020A	B.H.S. ALLOY ROAD WHEEL - 15"	5	
2	025G 018A	WHEEL HUB CENTRE - 14"	4	
2	035G 028A	WHEEL HUB CENTRE - 15"	4	
3	025G 010A	GOODYEAR 205/60 VR 14 TYRE	5	
3	035G 021A	GOODYEAR 205/60 VR 15 TYRE	5	
3	039G 030A	YOKOHAMA 215/50 VR 15 TYRE	5	
3	039G 031A	BRIDGESTONE 225/50 VR 16 TYRE	5	
4	025G 029A	WHEEL & TYRE COMPLETE - 14"	5	
4	035G 022A	WHEEL & TYRE COMPLETE - 15"	5	
5	025G 025A	WHEEL NUT - B.H.S. WHEELS	20	
6	025G 005A	TYRE VALVE	5	
7	025T 003A	WHEELBRACE	1	
8	025T 005A	TOOLBAG	1	
N/I	025T 017A	SPARE WHEEL COVER - 14"	1	
N/I	035T 018A	SPARE WHEEL COVER - 15"	1	
9	026T 010A	TARGA ROOF PANEL BAG	1	
10	025T 002A	JACK & HANDLE	1	
N/I	026U 297A	RETAINING HANDLE - SPARE WHEEL	1	

G4



PL-G-ALL-2

DESCRIPTION: ROAD WHEEL & TYRE - SPACESAVER - ALL MODELS.

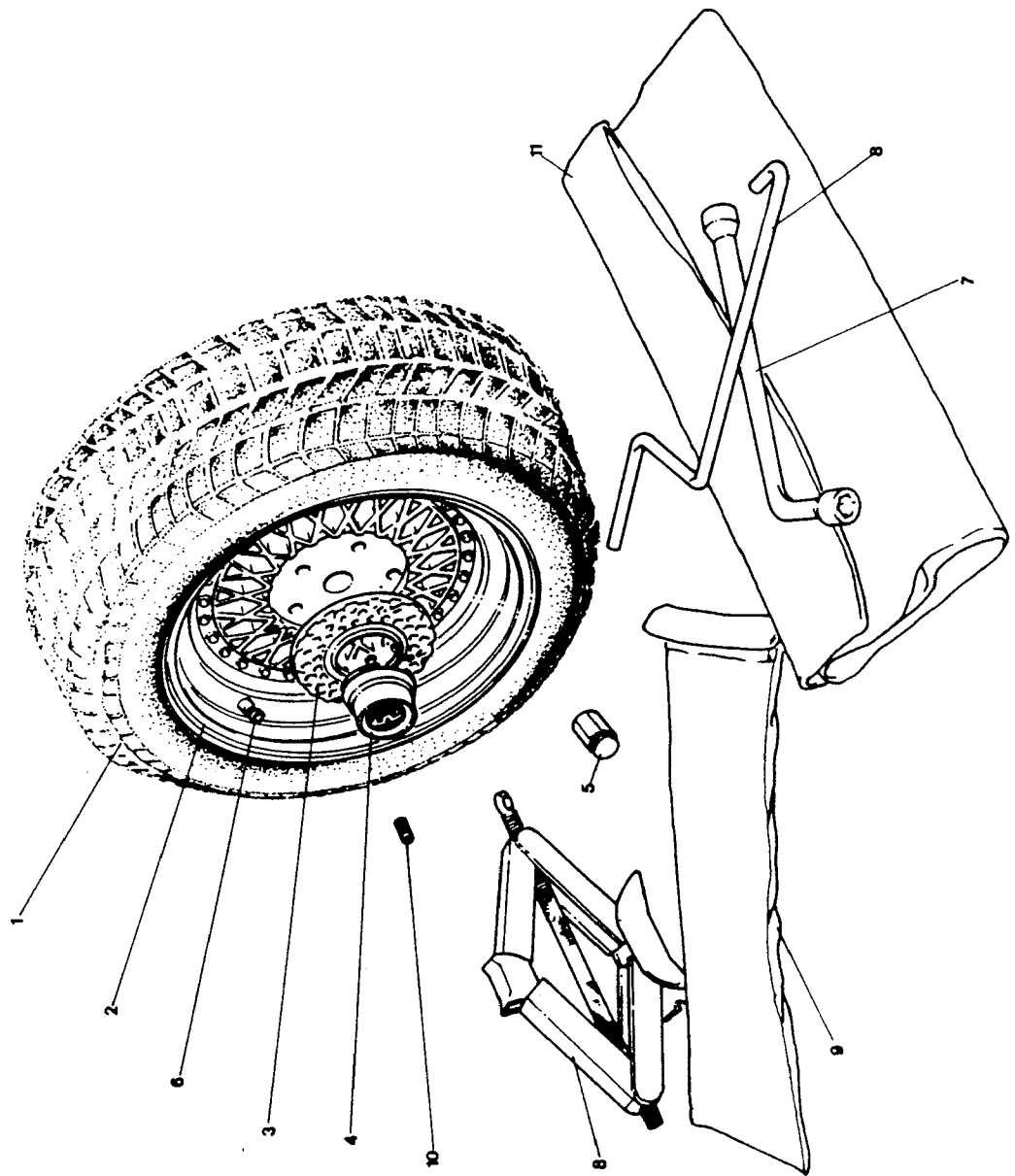
COMMENTS: FITTED AS STANDARD FROM JUNE 1985

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 237

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035G 026A	SPACESAVER TYRE T125/70/D15	1	
2	035G 027A	ALLOY ROAD WHEEL	1	
3	026U 085A	RETAINING HANDLE - SPACESAVER	1	
4	025T 019A	SPACESAVER WHEEL COVER	1	



DESCRIPTION: ROAD WHEEL & TYRE - 420 S.E.A.C. MODELS

COMMENTS:

DATE OF ISSUE - 1/5/86

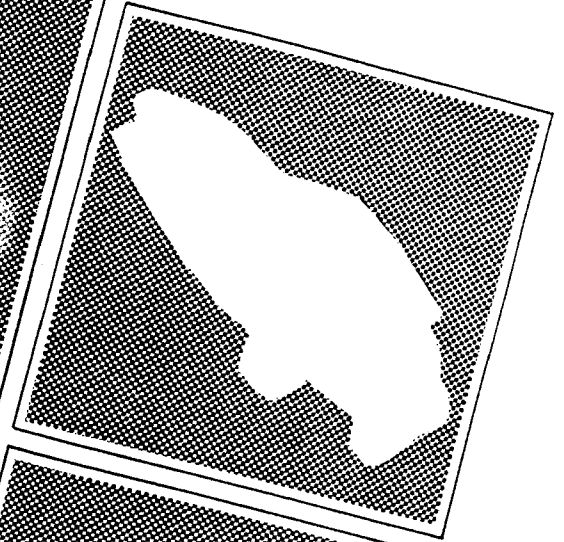
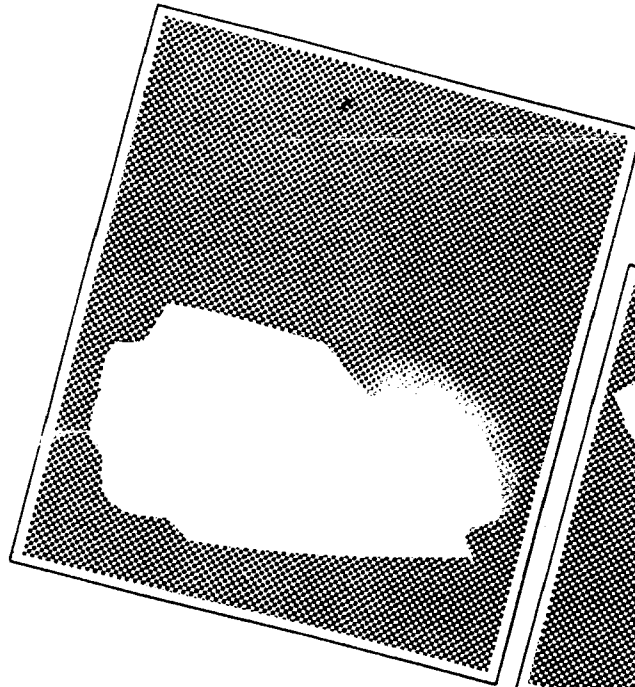
DATE REVISED

DRAWING REFERENCE 221

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARK
1	042G 032A	BRIDGESTONE 245/45 VR 15 TYRE	4	
2	042G 033A	MODULAR SPLIT RIM ROAD WHEEL	4	
3	042G 034A	WHEEL CENTRE INSERT	4	
4	042G 035G	WHEEL CENTRE CAP	4	
5	025G 025A	WHEEL NUT	20	
6	025G 005A	TYRE VALVE	4	
7	025T 003A	WHEEL BRACE	1	
8	025T 002A	JACK & HANDLE	1	
9	025T 005A	TOOLBAG	1	

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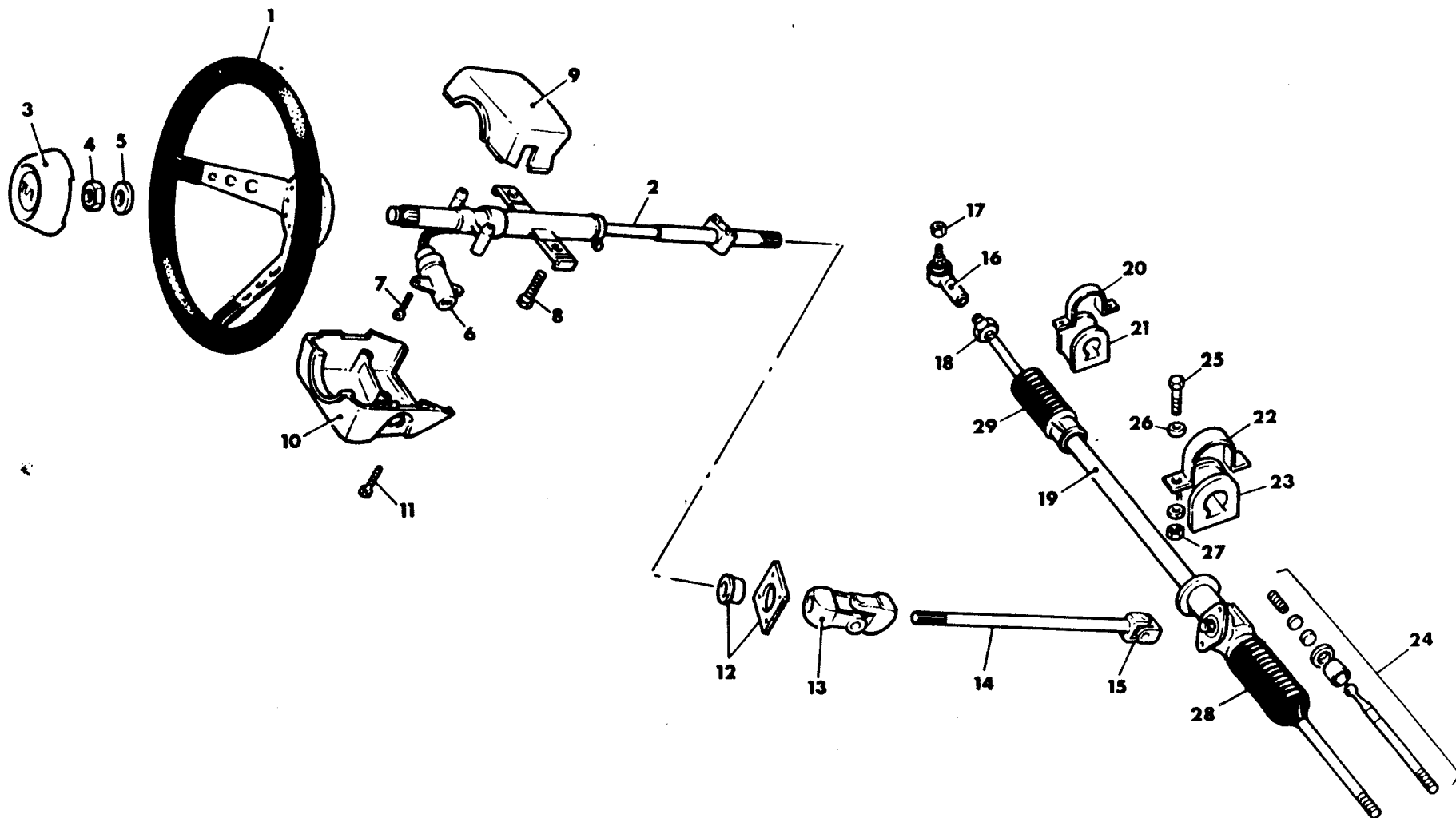
Steering



*Sports
Cars*



Parts Catalogue



DESCRIPTION: STEERING - COLUMN & MANUAL RACK - ALL MODELS.

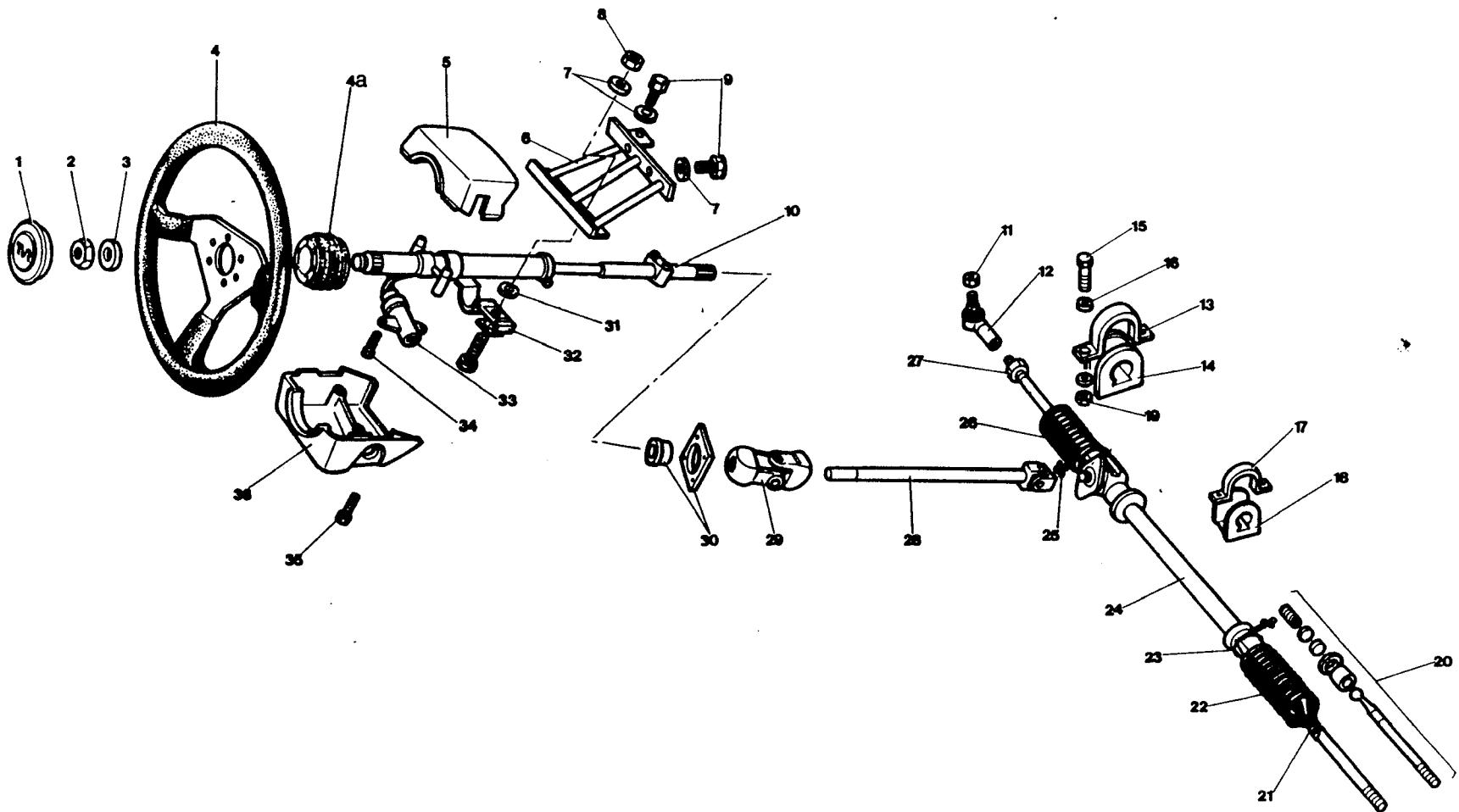
COMMENTS: UP TO CHASSIS NUMBER 2FH5350FI - MAY 1982.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 243

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025H 001B	STEERING WHEEL	1	
2	025H 007A	STEERING COLUMN	1	
3	025H 002A	STEERING WHEEL CENTRE	1	
4	025H 003A	STEERING WHEEL NUT	1	
5	025H 005A	WASHER - PLAIN	1	
6	025H 016A	LOCK - STEERING COLUMN	1	
N/I	025H 034A	KEY - IGNITION	2	
7	025H 009A	BOLT - SHEAR - LOCK TO STEERING COLUMN	2	
8	025W 122A	BOLT - M10 X 40 - COLUMN/MOUNTING BKT.	2	
9	025H 012A	NACELLE - UPPER	1	
10	025H 013A	NACELLE - LOWER	1	
11	025H 014A	SCREW - NACELLE	2	
12	025H 008A	BUSH - LOWER COLUMN C/W FIXING PLATE	1	
13	025H 030A	UNIVERSAL JOINT UPPER - TORRINGTON	1	
14	025H 029A	SHAFT - INTERMEDIATE STEERING	1	
15	025H 028A	UNIVERSAL JOINT LOWER - TORRINGTON	1	
16	025H 024A	TRACK ROD END	2	
17	025H 026A	NUT - TRACK ROD END	2	
18	025H 025A	NUT - LOCK - TRACK ROD END	2	
19	025H 019A	STEERING RACK MANUAL - R.H.D.	1	
19	025H 020A	STEERING RACK MANUAL - L.H.D.	1	
20	025H 031A	CLAMP - SMALL - RACK MOUNTING	1	
21	025H 022A	INSULATOR - SMALL - RACK MOUNTING	1	
22	025H 023A	CLAMP - LARGE - RACK MOUNTING	1	
23	025H 021A	INSULATOR - LARGE - RACK MOUNTING	1	
24	025H 035A	BALL PIN REPAIR KIT	2	
25	025W 123A	BOLT - M10 X 35 - RACK MOUNTING	4	
26	025W 013A	PLAIN WASHER - M10	8	
27	025W 011A	NUT - NYLOC - M10	4	
28	025H 036A	GAITER - RUBBER - LARGE	1	
29	025H 037A	GAITER - RUBBER - SMALL	1	
N/I	025H 038A	CLIP - GAITER, LARGE	1	
N/I	025H 039A	CLIP - GAITER, MEDIUM	1	
N/I	025H 040A	CLIP - GAITER, SMALL	1	
N/I	025U 036A	STEERING COLUMN BRACKET - R.H.D.	1	
N/I	025U 041A	STEERING COLUMN BRACKET - L.H.D.	1	



DESCRIPTION: STEERING - COLUMN & MANUAL RACK - ALL MODELS.

COMMENTS: FROM CH. NO. DH5351FI JUNE 1982 TO DH6015RI.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 3

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025H 149A	STEERING WHEEL CENTRE - MOMO	1	
2	025H 003A	STEERING WHEEL NUT	1	
3	025H 005A	WASHER - PLAIN	1	
4	025H 085A	STEERING WHEEL - MOMO	1	
N/I	025H 047A	STEERING WHEEL - MOUNTNAY	1	
4A	025H 086A	HUB KIT - MOMO STEERING WHEEL	1	
N/I	025H 048A	HUB KIT - MOUNTNAY STEERING WHEEL	1	
5	025H 012A	NACELLE - UPPER	1	
6	125U 041A	BRACKET ASSEMBLY - COLUMN MTG. - L.H.D.	1	
6	025U 036A	BRACKET ASSEMBLY - COLUMN MTG. - R.H.D.	1	
7	025W 013A	PLAIN WASHER - M10	10	
8	025W 011A	NUT - NYLOC - M10	5	
9	025W 124A	BOLT - M10 X 25 - BODY TO COLUMN BKT.	3	
10	025H 007A	STEERING COLUMN	1	
11	025H 026A	NUT - TRACK ROD END	2	
12	025H 024A	TRACK ROD END	2	
13	025H 023A	CLAMP - LARGE - RACK MOUNTING	1	
14	025H 021A	INSULATOR - LARGE - RACK MOUNTING	1	
15	025W 123A	BOLT - M10 X 35 - RACK MOUNTING	4	
16	025W 013A	PLAIN WASHER - M10	8	
17	025H 031A	CLAMP - SMALL - RACK MOUNTING	1	
18	025H 022A	INSULATOR - SMALL - RACK MOUNTING	1	
19	025W 011A	NUT - NYLOC - M10	4	
20	025H 035A	BALL PIN REPAIR KIT	2	
21	025H 040A	CLIP - GAITER, SMALL	2	
22	025H 037A	GAITER - RUBBER - SMALL	1	
23	025H 039A	CLIP - GAITER, MEDIUM	1	
24	025H 019A	STEERING RACK - MANUAL - R.H.D.	1	
24	025H 020A	STEERING RACK - MANUAL - L.H.D.	1	
25	025H 038A	CLIP - GAITER - LARGE	1	
26	025H 036A	GAITER - RUBBER - LARGE	1	
27	025H 025A	NUT - LOCK - TRACK ROD END	2	
28	025H 043A	LOWER STEERING COLUMN JOINT - NARDELA (COMBINED WITH INTERMEDIATE SHAFT)	1	
29	025H 044A	UPPER STEERING COLUMN JOINT - NARDELA	1	
30	025H 008A	BUSH - LOWER COLUMN C/W FIXING PLATE	1	
31	025H 018A	SPACER - COLUMN MOUNTING	A/R	
32	025W 122A	BOLT - M10 X 40 - COLUMN TO BRACKET	2	
33	125H 017A	LOCK - STEERING COLUMN - U.S.A.	1	
33	025H 016A	LOCK - STEERING COLUMN - U.K.	1	
34	025H 009A	BOLT - SHEAR - LOCK TO COLUMN	2	
35	025H 014A	SCREW - NACELLE	2	
36	025H 013A	NACELLE - LOWER	1	
N/I	025H 034A	KEY - IGNITION	2	

DESCRIPTION: STEERING - ADJUSTABLE COLUMN.

COMMENTS: ALL MODELS FROM CHASSIS NUMBER DH6016RI - MARCH 1985

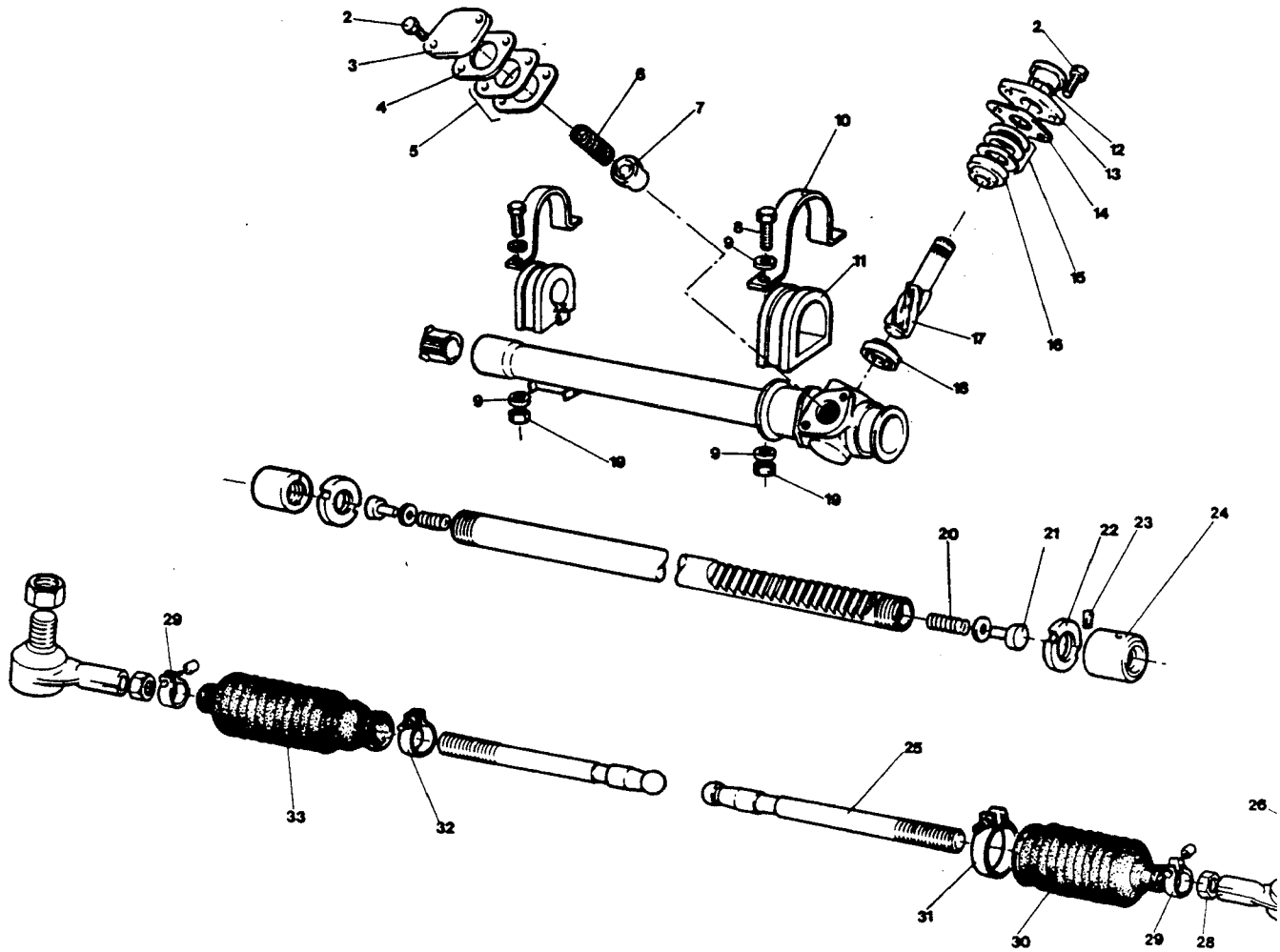
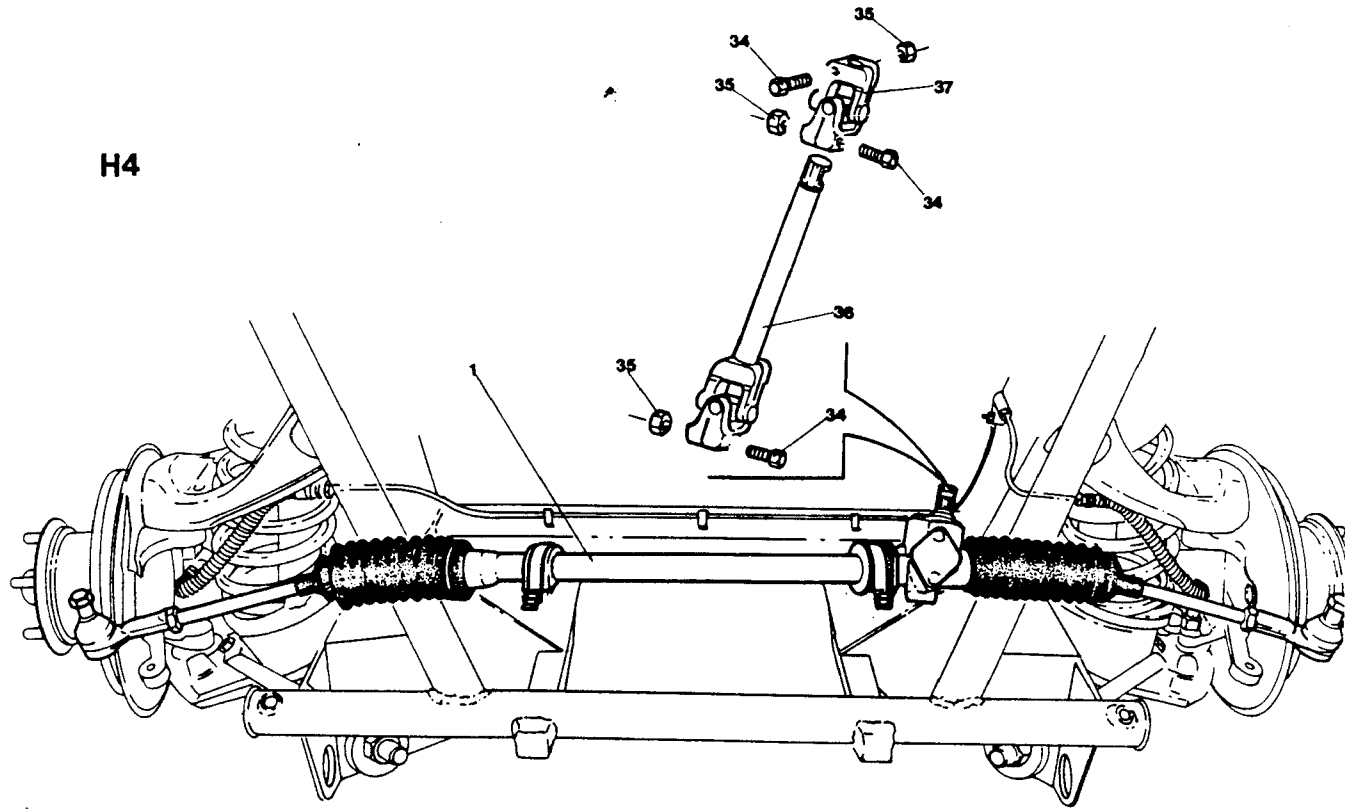
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 85

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	125U 349A	MOUNTING BRACKET - COLUMN/BODY - L.H.	1	
1	025U 350A	MOUNTING BRACKET - COLUMN/BODY - R.H.	1	
2	025W 124A	BOLT - M10 X 25 - BODY TO BRACKET	3	
3	025W 013A	PLAIN WASHER - M10 - BRACKET MOUNTING	10	
4	025W 011A	NUT - MYLOC - M10	5	
5	025W 125A	SETSCREW - BRACKET/COLUMN TO BKT/BODY	2	
6	025H 145A	BRACKET - COLUMN MOUNTING	1	
7	025H 146A	KNOB - CLAMPING COLUMN	1	
8	025H 147A	SPRING - BOLUMN CLAMPING	1	
9	025H 148A	DOWEL - KNOB LOCATING	1	
10	025H 101A	COLUMN	1	
11	025H 108A	BUSH - LOWER COLUMN	1	
12	025H 109A	MOUNTING BRACKET - BUSH	1	
13	025W 015A	M6 X 20 SETSCREW - BRACKET RETAINING	2	
14	025W 036A	25 MM LARGE WASHER	2	
15	025W 003A	M6 PLAIN WASHER	2	
16	025W 002A	NUT - M6 NYLOC	2	
17	025H 149A	STEERING WHEEL CENTRE - MOMO	1	
17	025H 150A	STEERING WHEEL CENTRE - PERSONEL	1	
18	025H 111A	STEERING WHEEL NUT	1	
19	025W 126A	WASHER - PLAIN M14	1	
20	025H 112A	STEERING WHEEL - MOMO	1	
20	025H 130A	STEERING WHEEL - PERSONEL	1	
21	025H 107A	HUB - STEERING WHEEL - MOMO	1	
21	025H 129A	HUB - STEERING WHEEL - PERSONEL	1	
22	025H 104A	LOWER NACELLE	1	
23	025H 103A	UPPER NACELLE	1	
24	025H 277A	SWITCH - DIMMER - INSTRUMENTS	1	
25	025H 106A	SCREW - NACELLE - 3/4"	2	
26	025H 151A	BOLT - SHEAR - STEERING LOCK	2	
27	125H 102A	STEERING COLUMN LOCK	1	
28	025M 446A	SWITCH - SIDE & HEADLAMPS	1	
29	025W 444A	SWITCH - HORN, H.LIGHT FLASH, INDICATORS	1	
30	025W 445A	SWITCH - SCREEN WASH & WIPE	1	

H4



DESCRIPTION: STEERING - MANUAL RACK - ALL MODELS - COMPONENTS.

COMMENTS: CAM GEARS RACK - L.H.D. & R.H.D.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 210

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025H 019A	STEERING RACK - R.H.D. - COMPLETE	1	
1	025H 020A	STEERING RACK - L.H.D. - COMPLETE	1	
2	025H 152A	SETSCREW - COVERPLATE RETAINING	4	
3	025H 153A	COVER PLATE - RACK SLIPPER BEARING	1	
4	025H 154A	GASKET - COVER PLATE	1	
5	025H 155A	SHIM - RACK SLIPPER BEARING	A/R	
6	025H 156A	SPRING - RETAINING	1	
7	025H 157A	BEARING - RACK SLIPPER	1	
8	025W 123A	BOLT - M10 X 35 - RACK MOUNTING	4	
9	025W 013A	PLAIN WASHER - M10	8	
10	025H 023A	CLAMP - LARGE - RACK MOUNTING	1	
10A	024H 031A	CLAMP - SMALL - RACK MOUNTING	1	
11	025H 021A	INSULATOR - LARGE - RACK MOUNTING	1	
11A	025H 022A	INSULATOR - SMALL - RACK MOUNTING	1	
12	025H 158A	PINION SEAL	1	
13	025H 159A	COVER PLATE - PINION BEARING	1	
14	025H 160A	GASKET - COVER PLATE	1	
15	025H 161A	SHIM - PINION BEARING	A/R	
16	025H 162A	BEARING - PINION UPPER	1	
17	025H 163A	PINION	1	
18	025H 164A	BEARING - PINION LOWER	1	
19	025W 011A	NUT - NYLOC - M10	4	
20	025H 165A	SPRING	2	
21	025H 166A	SEAL - BALL JOINT	2	
22	025H 167A	LOCKING RING	2	
23	025H 168A	LOCKING PIN	2	
24	025H 169A	HOUSING - BALL JOINT	2	
25	025H 035A	REPAIR KIT - BALL PIN	2	
26	025H 026A	NUT - TRACK ROD END	2	
27	025H 024A	TRACK ROD END	2	
28	025H 025A	LOCKNUT	2	
29	025H 040A	CLIP - GAITER - SMALL	2	
30	025H 036A	GAITER - RUBBER - LARGE	1	
31	025H 038A	CLIP - GAITER - LARGE	1	
32	025H 039A	CLIP - GAITER - MEDIUM	1	
33	025H 037A	GAITER - RUBBER - SMALL	1	
34	025W 009A	BOLT - M8 X 35 - UJ CLAMPING	3	
35	025W 005A	NUT - NYLOC - M8	3	
36	025H 043A	LOWER SHAFT C/W UNIVERSAL JOINT	1	
37	025H 028A	UNIVERSAL JOINT - UPPER - TO SD1 COLUMN	1	

DESCRIPTION: STEERING - POWER ASSISTED - CAM GEARS RACK.

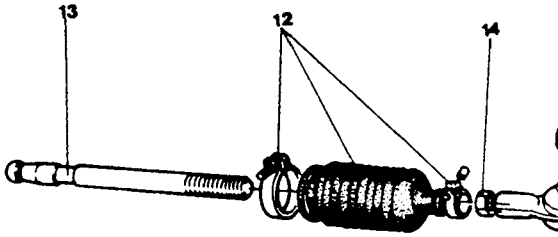
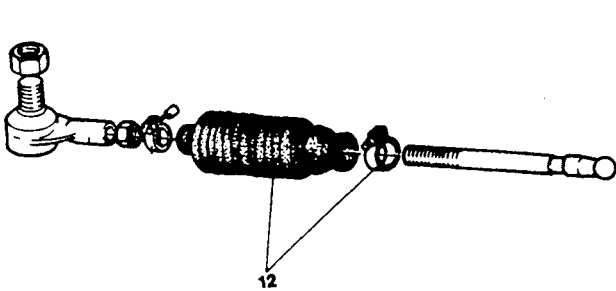
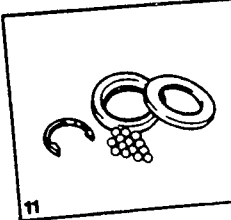
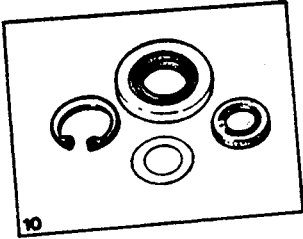
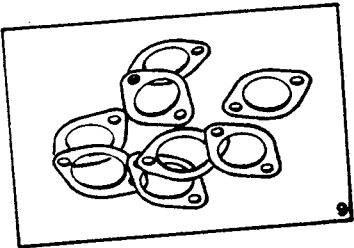
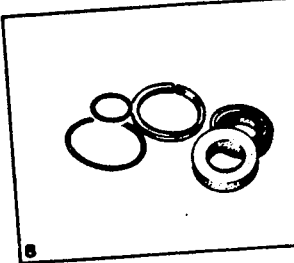
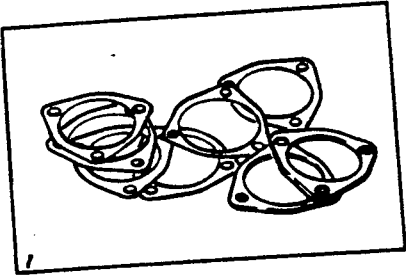
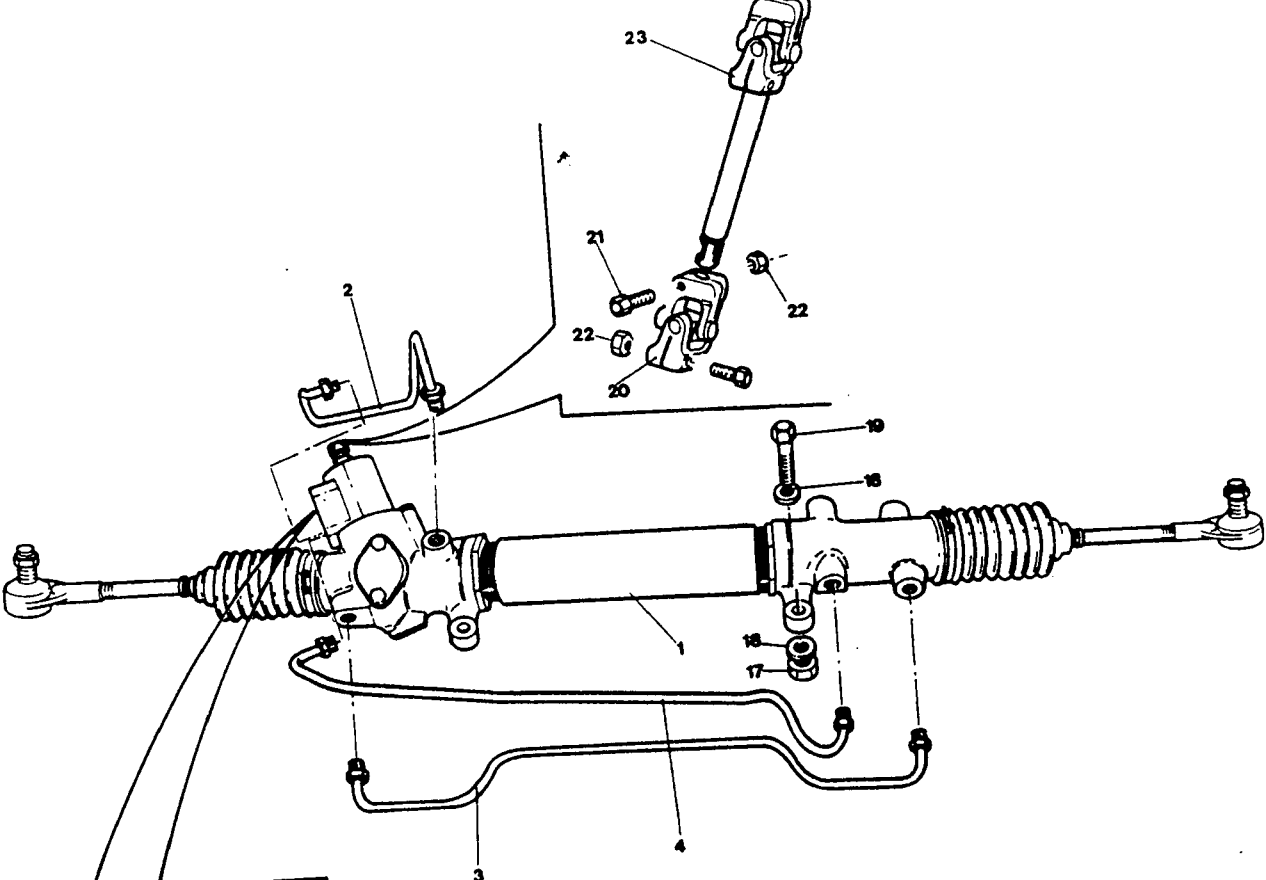
COMMENTS: L.H.D. TO DATE. R.H.D. TO SA9DH35PXFBO19414.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 211

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	028H 053A	RACK - POWER STEERING - R.H.D.	1	
1	028H 054A	RACK - POWER STEERING - L.H.D.	1	
2	025W 054A	BOLT - M10 X 30 - RACK RETAINING	2	
3	025W 013A	WASHER - PLAIN - M10	8	
4	028H 075A	CLAMP - RACK TO CHASSIS	1	
5	028H 076A	INSULATOR	1	
6	025W 011A	NUT - NYLOC - M10	4	
7	025W 127A	BOLT - M10 X 45 - RACK TO CHASSIS	2	
8	028H 172A	RAM FEED PIPE - TOP OF PINION TO L.H.	1	
9	028H 173A	RAM FEED PIPE - TRACK ROD END TO END	1	
10	028H 174A	RAM FEED PIPE - BOTTOM OF PINION/R.H.	1	
11	028H 175A	O RING	1	
12	028H 176A	SPRING	1	
13	028H 177A	SHIM	A/R	
14	028H 178A	GASKET	1	
15	028H 179A	COVER PLATE	1	
16	028H 180A	BOLT - RETAINING	2	
17	028H 181A	CLIP - GAITER - LARGE	2	
18	028H 182A	GAITER - RUBBER	2	
19	028H 183A	CLIP - GAITER - SMALL	2	
20	025H 025A	LOCKNUT	2	
21	025H 024A	TRACK ROD END	2	
22	025H 026A	LOCKING NUT	2	
23	028H 184A	TRACK ROD REPAIR KIT	2	
24	028H 185A	SEAL KIT - PINION	1	
25	028H 055A	LOWER JOINT - NON ADJUSTABLE COLUMN R.H.	1	
25	025H 028A	LOWER JOINT - ADJUSTABLE COLUMN - L.H.D.	1	
25	025H 030A	LOWER JOINT - ADJUSTABLE COLUMN - R.H.D.	1	
26	028H 056A	INTERMEDIATE SHAFT - ALL L.H.D.	1	
27	025H 115A	UPPER JOINT - ALL L.H.D.	1	
28	025W 009A	BOLT - M8 X 35 - U.J. CLAMPING	2	
29	025W 005A	NUT - NYLOC - M8	2	
30	028H 186A	INTERMEDIATE SHAFT C/W U.J. - ALL R.H.D.	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION H6

DESCRIPTION: STEERING - POWER ASSISTED - SUPRA/TVR RACK.

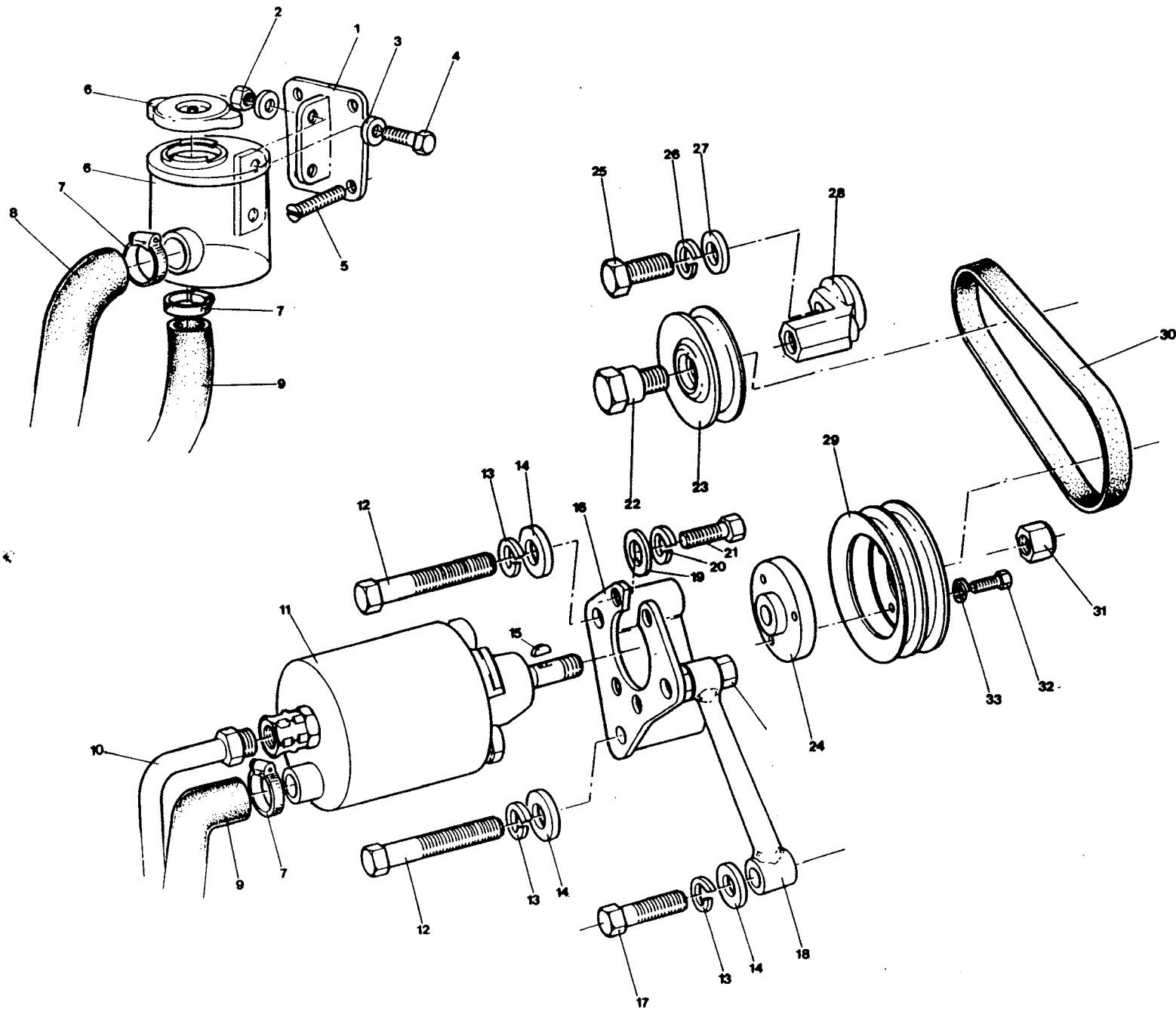
COMMENTS: R.H.D. U.K. MARKET ONLY - FROM VIN SA9DH35P5FB019415 - JULY 1985

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 214

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	038H 114A	RACK - POWER STEERING - R.H.D.	1	
2	038H 187A	RAM FEED PIPE - TO BOX END	1	
3	038H 188A	PIPE - AIR TRANSFER	1	
4	038H 189A	RAM FEED PIPE - TO BRACKET END	1	
5	038H 190A	PINION ASSEMBLY	1	
6	038H 191A	PINION HOUSING KIT	1	
7	038H 192A	SHIM KIT - TOP PINION	1	
8	038H 193A	OIL SEAL KIT - RACK	1	
9	038H 194A	SHIM KIT - ADJUSTER BUTTON	1	
10	038H 195A	OIL SEAL KIT - PINION	1	
11	038H 196A	PINION RACE KIT	1	
12	038H 197A	BELLOWS - KIT WITH CLIPS	1	
13	038H 198A	TRACK ROD REPAIR KIT	1	
14	025H 025A	LOCKNUT	2	
15	025H 026A	LOCKING NUT	2	
16	025H 024A	TRACK ROD END	2	
17	025W 011A	NUT - NYLOC - M10	4	
18	025W 013A	PLAIN WASHER - M10	8	
19	025W 122A	BOLT - M10 X 40 - RACK RETAINING	4	
20	025H 030A	LOWER UNIVERSAL JOINT	1	
21	025W 009A	BOLT - M8 X 35 - U.J. CLAMPING	2	
22	025W 005A	NUT - NYLOC - M8	4	
23	028H 186A	INTERMEDIATE SHAFT C/W U.J.	1	



DESCRIPTION: STEERING - POWER ASSISTED - PUMP & MOUNTING BRACKET.

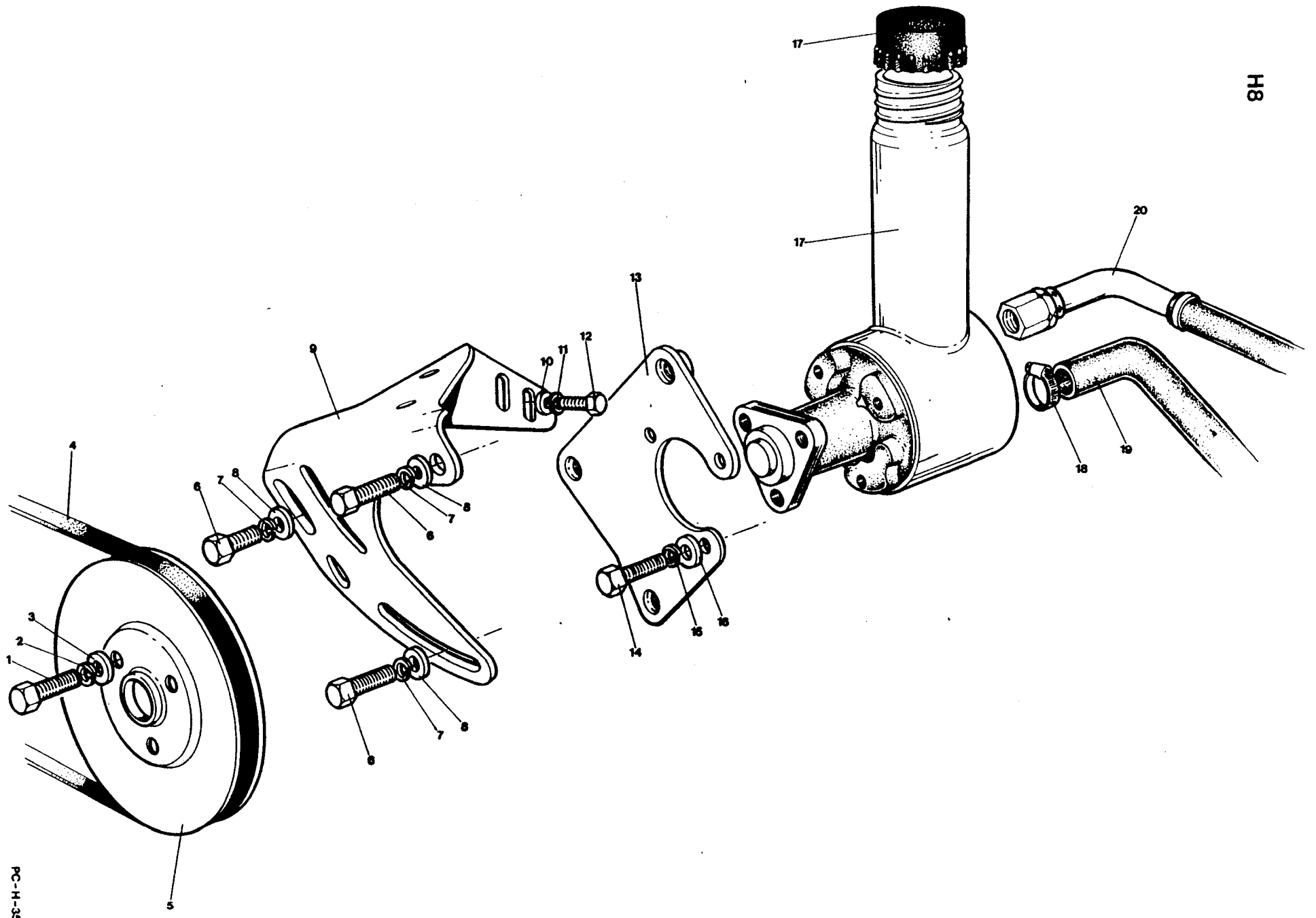
COMMENTS: ALL VEE 6 MODELS WITH AIR CONDITIONING.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 213

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	125H 141A	BRACKET - REMOTE RESERVOIR	1	
2	025W 002A	NUT - NYLOC - M6	2	
3	025W 003A	PLAIN WASHER - M6	4	
4	025W 105A	SETSCREW - M6 X 25 - RESERVOIR MOUNTING	2	
5	025W 046A	SELFTAP 8 X 3/4" - BRACKET TO BODY	4	
6	125H 140A	RESERVOIR - REMOTE - POWER STEERING	1	
7	025W 059A	JUBILEE CLIP - P.A.S. HOSE	3	
8	125H 144A	HOSE - OIL RETURN FROM RACK	1	
9	125H 199A	HOSE - RESERVOIR TO PUMP FEED	1	
10	125H 143A	PIPE - OIL FEED TO RACK	1	
11	125H 134A	PUMP - POWER STEERING	1	
12	025W 129A	BOLT - M10 X 100 - BRACKET MOUNTING	2	
13	025W 050A	SPRING WASHER - M10	3	
14	025W 013A	PLAIN WASHER - M10	3	
15	125H 171A	KEY - LOCATING	1	
16	125H 135A	BRACKET - PUMP MOUNTING	1	
17	025W 122A	BOLT - M10 X 40 - STIFFENER BKT. MTG.	1	
18	125H 137A	BRACKET - PUMP STIFFENER	1	
19	025W 003A	PLAIN WASHER - M6	4	
20	025W 106A	SPRING WASHER - M6	4	
21	025W 105A	SETSCREW - M6 X 25 - BRACKET TO PUMP	4	
22	025P 074A	SHOULDER BOLT TO PULLEY	1	
23	035P 085A	JOCKEY PULLEY	1	
24	125H 133A	HUB - PUMP PULLEY	1	
25	025W 128A	SETSCREW - M12 X 35 - ECCENTRIC/BLOCK	1	
26	025W 131A	SPRING WASHER - M12	1	
27	025W 053A	PLAIN WASHER - M12	1	
28	029P 073A	ECCENTRIC	1	
29	028H 077A	PULLEY - P.A.S. PUMP	1	
30	125H 170A	BELT - P.A.S.	1	
31	025W 018A	NUT - NYLOC - M12	1	
32	025W 010A	SETSCREW - M8 X 20 - PULLEY TO HUB	3	
33	025W 103A	SPRING WASHER - M8		
34	025W 130A	BOLT - 3/8" X 1 1/2" UNF	1	



PC-H-350-1

DESCRIPTION: STEERING - POWER ASSISTED - PUMP & MOUNTING BRACKET.

COMMENTS: ALL R.H.D. VEE 8 MODELS - PUMP LOCATED LOWER R.H. SIDE OF BLOCK.

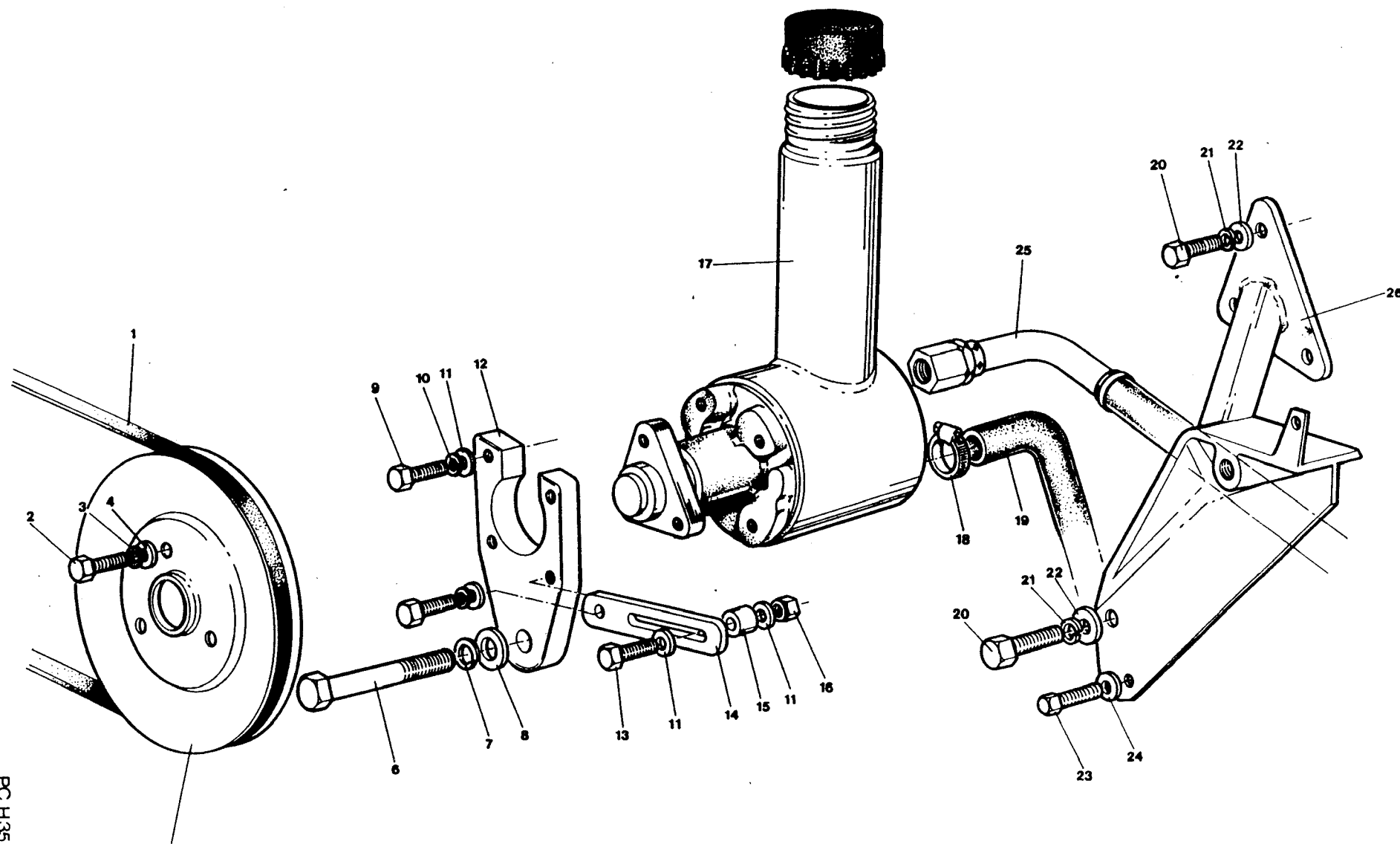
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 238

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025W 010A	SETSCREW - M8 X 20 - PULLEY TO PUMP	3	
2	025W 103A	SPRING WASHER - M8	3	
3	025W 006A	PLAIN WASHER - M8	3	
4	038H 113A	BELT - P.A.S.	1	
5	038H 083A	PULLEY - P.A.S.	1	
6	025W 132A	BOLT - 3/8" X 1 1/4" UNF - RKT. RET.	3	
7	025W 098A	SPRING WASHER - 3/8"	3	
8	025W 097A	PLAIN WASHER - 3/8"	3	
9	038H 081A	MOUNTING BRACKET - PUMP	1	
10	025W 134A	PLAIN WASHER - 5/16"	1	
11	025W 135A	SPRING WASHER - 5/16"	1	
12	025W 133A	SETSCREW - 5/16" X 1" UNC - BKT/BLOCK	1	
13	038H 082A	MOUNTING PLATE - PUMP	1	
14	025W 105A	SETSCREW - M6 X 25 - BRACKET/PUMP	3	
15	025W 106A	SPRING WASHER - M6	4	
16	025W 003A	PLAIN WASHER - M6	4	
17	038H 080A	PUMP - POWER STEERING	1	
18	025W 059A	CLIP - PIPE TO PUMP	1	
19	038H 093A	HOSE - OIL RETURN FROM CAM GEARS RACK	1	
19	038H 123A	HOSE - OIL RETURN FROM SUPRA/TVR RACK	1	
20	038H 092A	PIPE - FEED LINE TO CAM GEARS RACK	1	
20	038H 122A	PIPE - FEED LINE TO SUPRA/TVR RACK	1	

PC H35



DESCRIPTION: STEERING - POWER ASSISTED - PUMP & MOUNTING BRACKET.

COMMENTS: ALL L.H.D. VEE 8 MODELS - PUMP LOCATED HIGH R.H. SIDE OF BLOCK.

DATE OF ISSUE 1/5/86

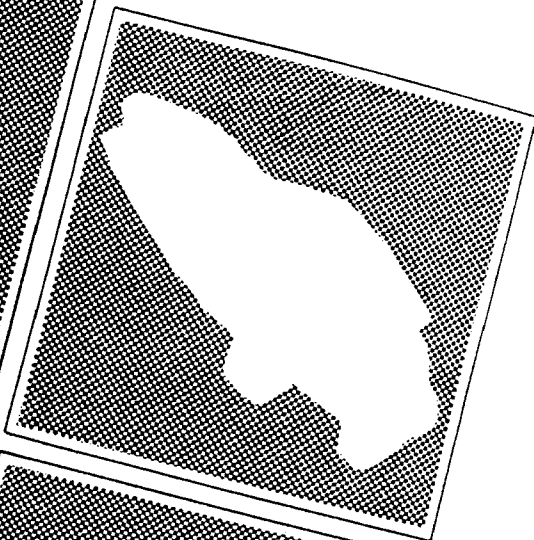
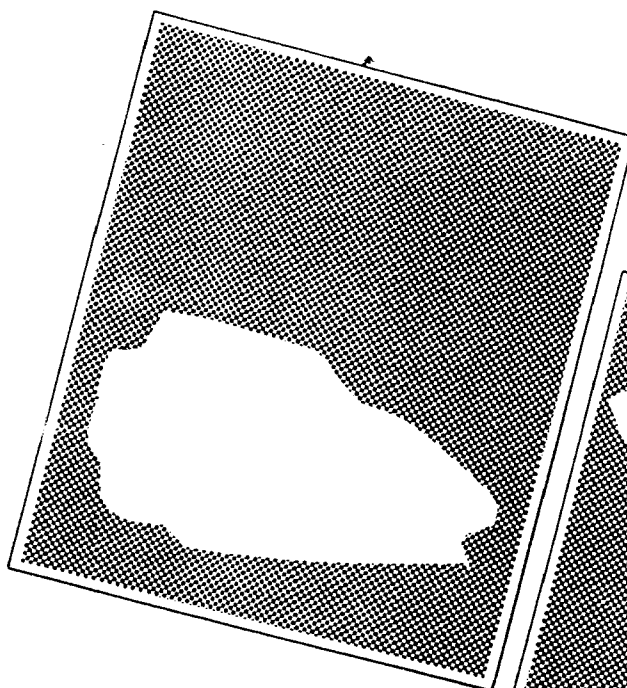
DATE REVISED

DRAWING REFERENCE 208

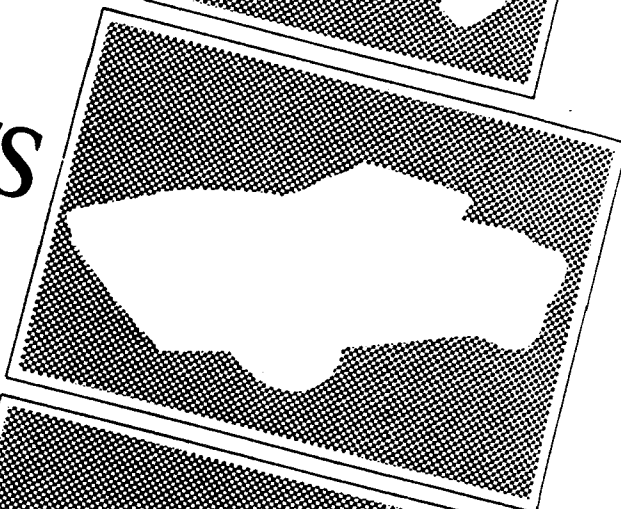
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	038H 113A	BELT - P.A.S.	1	
2	025W 101A	SETSCREW - M8 X 20 - PULLEY TO PUMP	3	
3	025W 103A	SPRING WASHER - M8	3	
4	025W 006A	PLAIN WASHER - M8	3	
5	038H 083A	PULLEY - P.A.S.	1	
6	025W 136A	BOLT - M10 X 90 - SPACER/BACKET/BLOCK	1	
7	025W 050A	SPRING WASHER - M10	1	
8	025W 013A	PLAIN WASHER	1	
9	025W 037A	SETSCREW - M6 X 30 - SPACER/PUMP	4	
10	025W 106A	SPRING WASHER - M6	4	
11	025W 003A	PLAIN WASHER - M6	6	
12	038H 117A	SPACER - OIL PUMP	1	
13	025W 137A	SETSCREW - M6 X 35	1	
14	038H 118A	GUSSET	1	
15	038H 117A	SPACER	1	
16	025W 002A	NUT - NYLOC - M6	1	
17	038H 080A	PUMP - P.A.S.	1	
18	025W 059A	JUBILEE CLIP - RETURN HOSE	1	
19	038H 093A	HOSE - RETURN FROM RACK	1	
20	025W 138A	SETSCREW - 3/8" X 1" UNC - BKT. MT.	4	
21	025W 098A	SPRING WASHER - 3/8"	4	
22	025W 097A	PLAIN WASHER - 3/8"	4	
23	025W 139A	BOLT - 5/16" X 4 1/2" - BKT. MT.	1	
24	025W 134A	PLAIN WASHER - 5/16"	1	
25	038H 092A	PIPE - FEED TO RACK	1	
26	038H 119A	BRACKET - P.A.S. PUMP	1	

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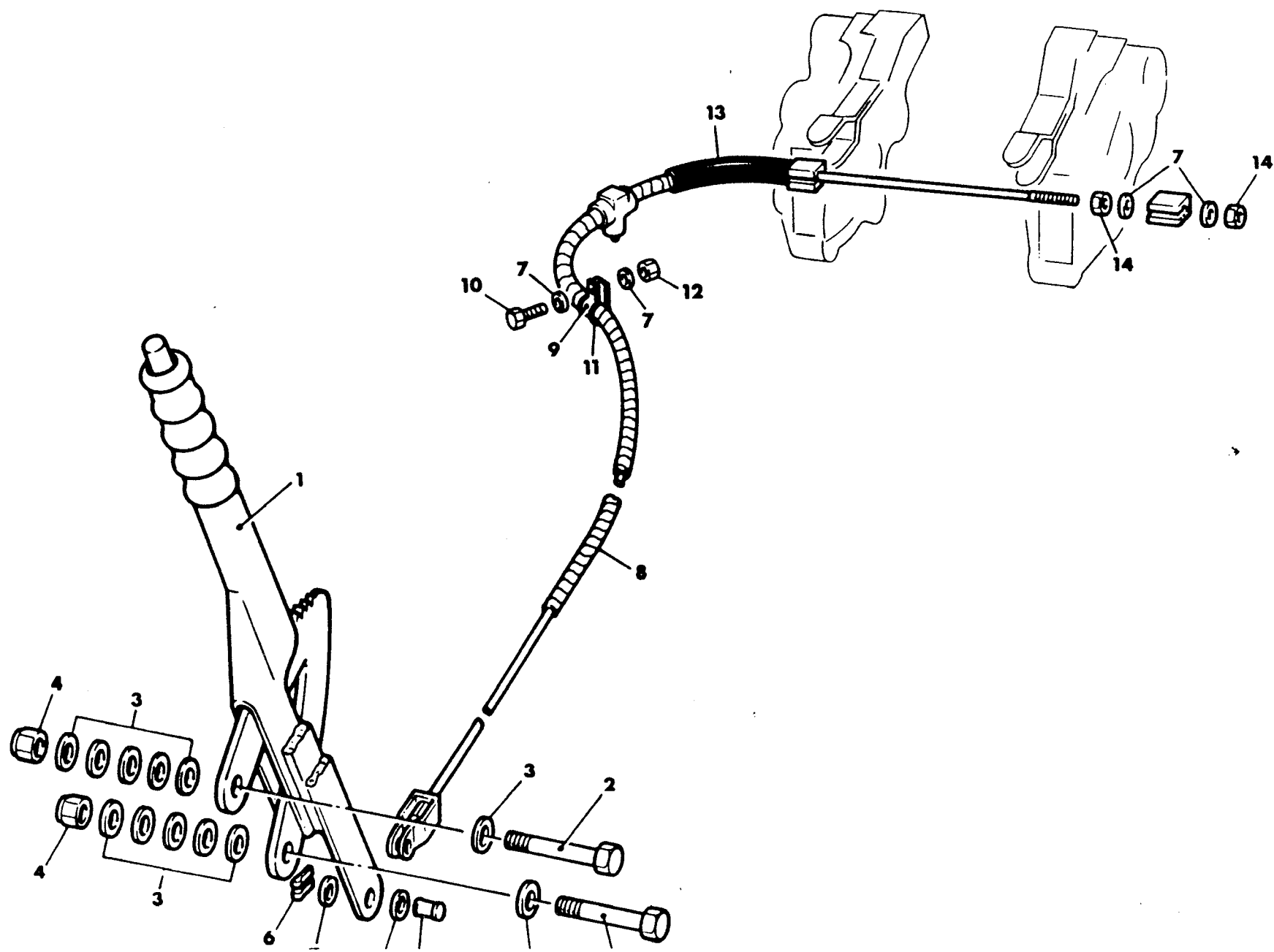
Braking System



*Sports
Cars*



Parts Catalogue



DESCRIPTION: BRAKES - HANDBRAKE ASSEMBLY.

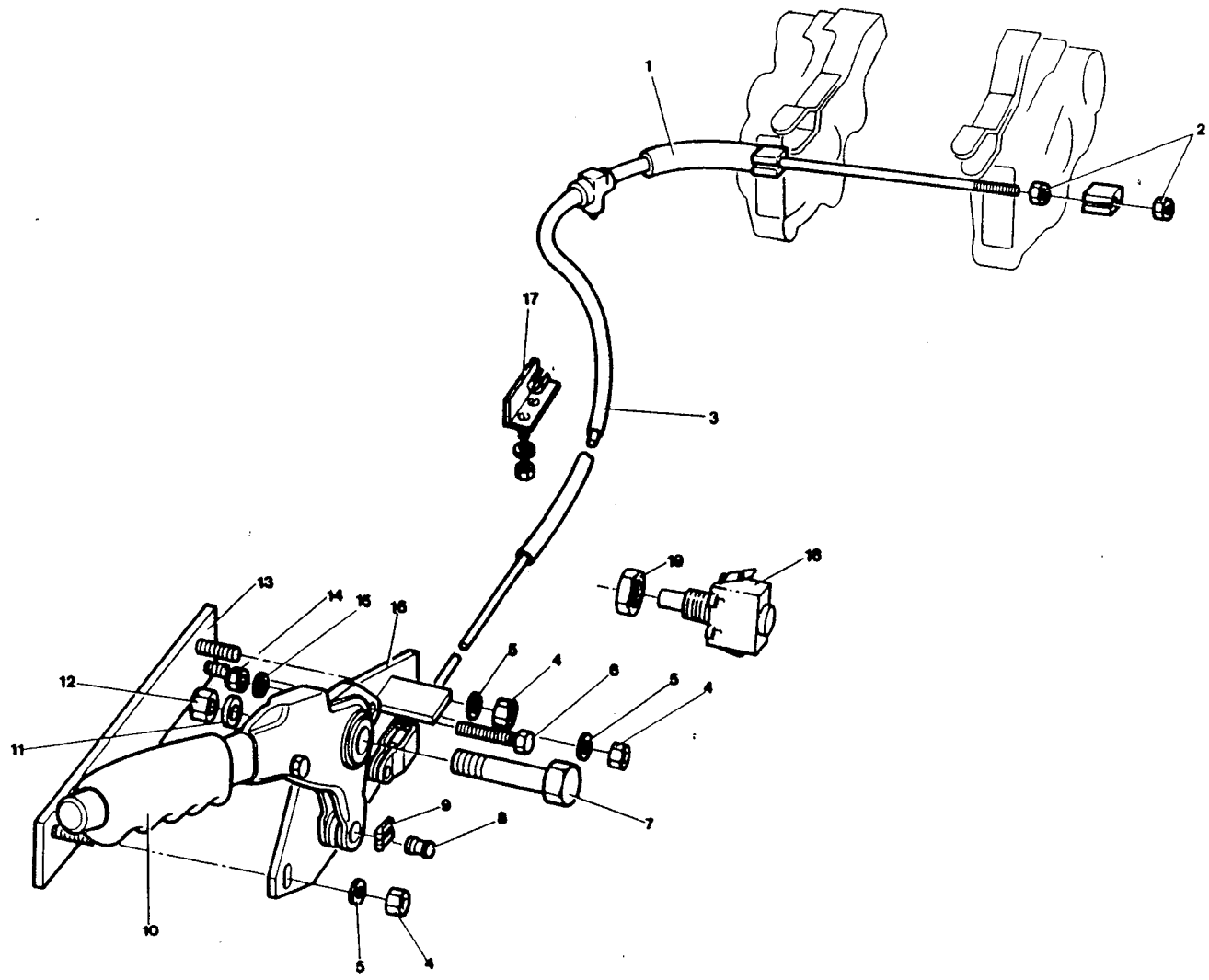
COMMENTS: VERTICAL TYPE - 1980 TILL CHASSIS NUMBER FH5097FI - AUGUST 1980

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 257

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025J 032A	HANDBRAKE LEVER ASSEMBLY	1	
2	025W 054A	BOLT - M10 X 30	2	
3	025W 013A	PLAIN WASHER - M10	12	
4	025W 011A	NUT - NYLOC - M10	2	
5	025J 031A	PIN - CLIVIS	1	
6	025J 051A	CLIP - CLIVIS PIN	1	
7	025W 006A	PLAIN WASHER - M8	6	
8	025J 030A	CABLE - HANDBRAKE	1	
9	025J 044A	P CLIP - HANDBRAKE CABLE - INCLUDING 11	1	
10	025W 055A	BOLT - M8 X 25	1	
11	-	BUSH - RUBBER - INCLUDED IN ITEM 9	1	
12	025W 005A	NUT - NYLOC - M8	1	
13	025J 061A	PROTECTIVE COVER FOR HANDBRAKE CABLE	1	
14	025W 021A	NUT - ADJUSTING - M8 PLAIN	2	
N/I	025J 034A	PADS - HANDBRAKE	1 SET.	



DESCRIPTION: BRAKES - HANDBRAKE ASSEMBLY.

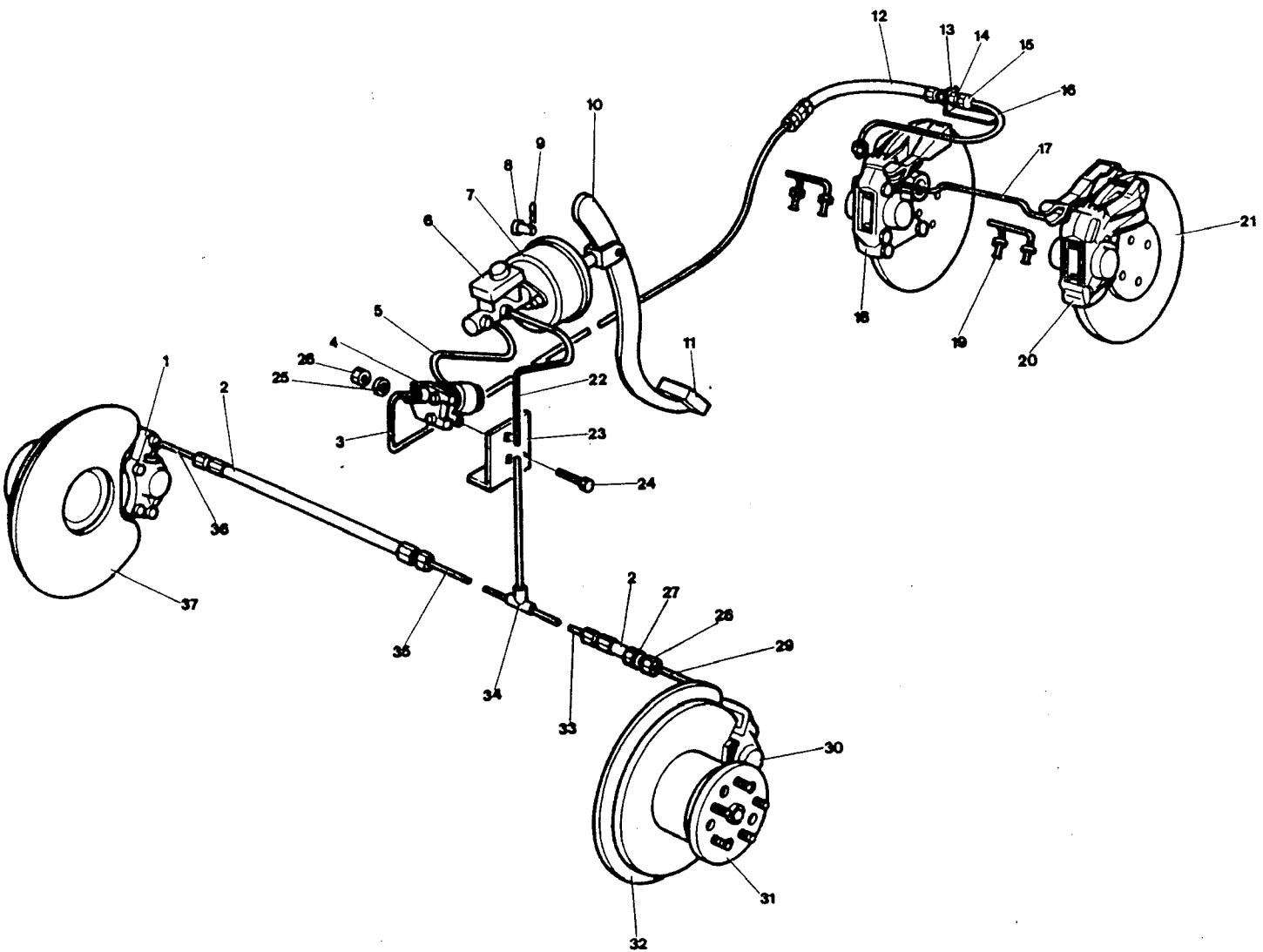
COMMENTS: ALL MODELS FROM CHASSIS NUMBER;- FH5098F1 - AUGUST 1980

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE

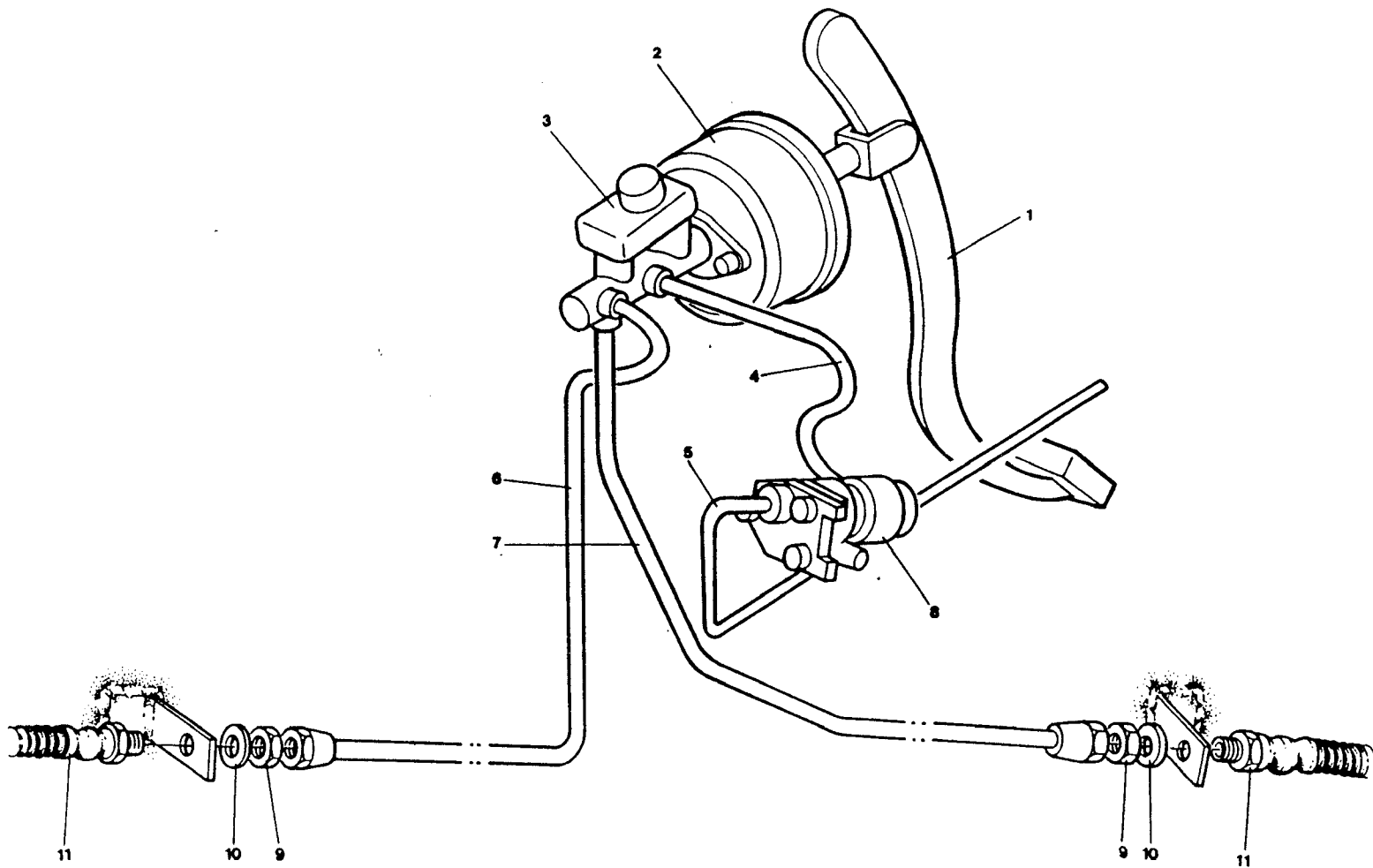
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025J 061A	PROTECTIVE COVER FOR HANDBRAKE CABLE	1	
2	025W 021A	NUT - ADJUSTING - M8 PLAIN	2	
3	025J 030A	CABLE - HANDBRAKE	1	
4	025W 005A	NUT - NYLOC - M8	5	
5	025W 006A	PLAIN WASHER - M8	5	
6	025W 037A	SETSCREW - M6 X 30	1	
7	025J 099A	BOLT - PIVOT - HANDBRAKE	1	
8	025J 097A	PIN - CLIVIS	1	
9	025J 098A	CLIP - CLIVIS PIN	1	
10	025J 065A	HANDBRAKE LEVER ASSEMBLY	1	
11	025W 013A	PLAIN WASHER - M10	1	
12	025W 032A	NUT - NYLOC - HANDBRAKE PIVOT	1	
13	025J 067A	HANDBRAKE SPREADER MOUNTING PLATE	1	
14	025W 002A	NUT - NYLOC - M6	1	
15	025W 003A	PLAIN WASHER - M6	1	
16	025J 101A	MOUNTING BRACKET - HANDBRAKE LEVER	1	
17	025J 068B	MOUNTING PLATE - HANDBRAKE ABUTMENT	1	
18	025M 271A	SWITCH - WARNING LIGHT - HANDBRAKE	1	
19	025W 051A	NUT - ADJUSTMENT - SWITCH	1	
N/I	025J 034A	PADS - HANDBRAKE	1 SET	



DESCRIPTION: BRAKES - HYDRAULIC SYSTEMS - GENERAL LAYOUT

COMMENTS: L.H.D. SYSTEM - LOCKHEAD SERVO/MASTER CYLINDER TILL JUNE 1985

DATE OF ISSUE		DATE REVISED	DRAWING REFERENCE	
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARK
1	025J 006A	CALIPER - FRONT - R.H.	1	
2	025J 010A	HOSE - RUBBER - FRONT BRAKE	1	
3	125J 096A	PIPE - G VALVE TO REAR FLEXIBLE HOSE	1	
4	025J 091A	G VALVE	1	
5	125J 095A	PIPE - MASTER CYLINDER TO G VALVE	1	
6	125J 053A	MASTER CYLINDER - LOCKHEAD	1	
7	125J 0A	SERVO ASSEMBLY - LOCKHEAD	1	
8	025J 019A	CLEVIS - BRAKE PEDAL	1	
9	025J 020A	CLEVIS PIN	1	
10	025U 336A	PEDAL - BRAKE	1	
11	025U 158A	RUBBER - BRAKE PEDAL	1	
12	025J 026A	HOSE - RUBBER - REAR	1	
13	025J 055A	BRACKET - REAR BRAKE HOSE	1	
14	025J 036A	WASHER - REAR BRAKE HOSE	2	
15	025J 035A	NUT - PLAIN - REAR BRAKE HOSE	2	
16	025J 062A	PIPE - BRACKET TO REAR CALIPER	1	
17	025J 025A	REAR CROSS PIPE	1	
18	025J 022A	CALIPER - REAR R.H.	1	
19	025J 060A	LINK PIPE - REAR CALIPERS	1	
20	025J 021A	CALIPER - REAR L.H.	1	
21	025J 024A	DISC - REAR	2	
22	125J 094A	PIPE - MASTER CYLINDER TO 3 WAY UNION	1	
23	025J 064A	BRACKET - G VALVE MOUNTING	1	
24	025W 140A	BOLT - M10 X 75 - G VALVE MOUNTING	1	
25	025W 013A	PLAIN WASHER - M10	2	
26	025W 013A	NUT - NYLOC - M10	1	
27	025J 011A	WASHER - FRONT BRAKE HOSE	4	
28	025J 012A	NUT - FRONT BRAKE HOSE	4	
29	025J 100A	PIPE - HOSE TO CALIPER - L.H.	1	
30	025J 007A	CALIPER - FRONT - L.H.	1	
31	025J 001A	DISC - FRONT	2	
32	025J 003A	SPLASH SHIELD - L.H.	1	
33	125J 092A	PIPE - 3 WAY UNION TO HOSE - L.H.	1	
34	025J 077A	3 WAY UNION	1	
35	125J 093A	PIPE - 3 WAY UNION TO HOSE - R.H.	1	
36	025J 013A	PIPE - HOSE TO CALIPER - R.H.	1	
37	025J 004A	SPLASH SHIELD - R.H.	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION J4

DESCRIPTION: BRAKES - SERVO, MASTER CYLINDER & PIPES - R.H.D.

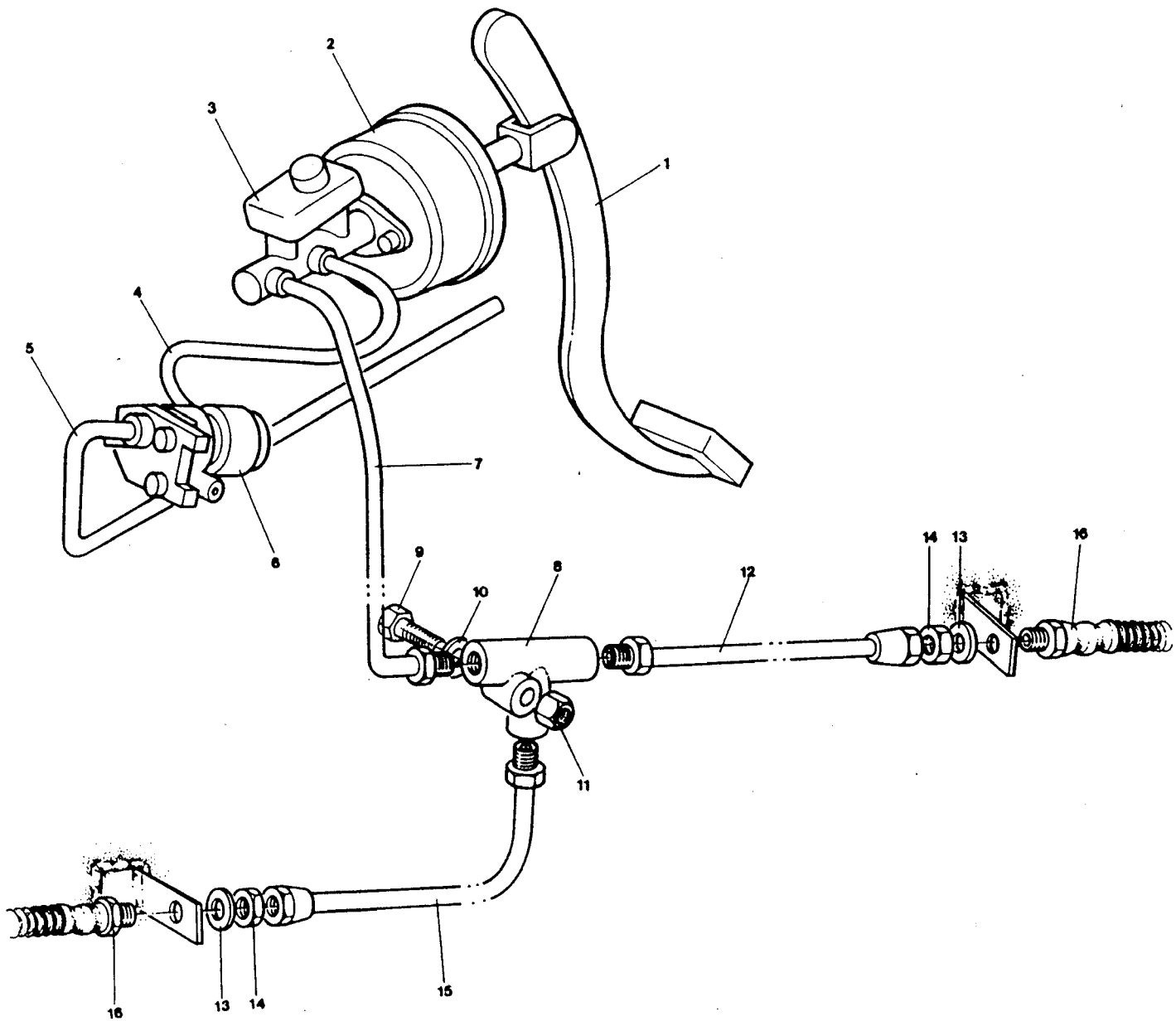
COMMENTS: GIRLING 74049211 - T38 SUPERVAC + 13/16" MASTER CYLINDER.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025U 336A	BRAKE PEDAL - R.H.D.	1	
2	025J 017A	SERVO ASSEMBLY	1	
3	025J 082A	MASTER ASSEMBLY	1	
4	025J 029A	PIPE - MASTER CYLINDER REAR TO G VALVE	1	
5	025J 056A	PIPE - G VALVE TO REAR FLEXIBLE HOSE	1	
6	025J 015A	PIPE - MASTER CYL. FRONT TOP TO RH HOSE	1	
7	025J 100A	PIPE - MTR. CYL. FRONT BOTTOM/ LH HOSE	1	
8	025J 091A	G VALVE	1	
9	025J 011A	NUT - RETAINING - FLEXIBLE HOSE	2	
10	025J 012A	PLAIN WASHER - FLEXIBLE HOSE	2	
11	025J 010A	HOSE - FLEXIBLE - FRONT RH & LH	2	
N/I	025J 103A	BRAKE PIPE SET - R.H.D.	1	



DESCRIPTION: BRAKES - SERVO, MASTER CYLINDER & PIPES - L.H.D.

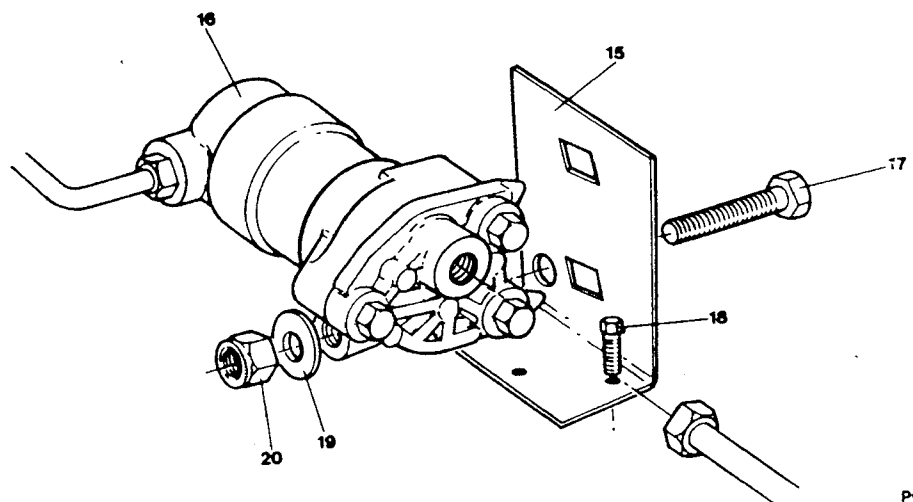
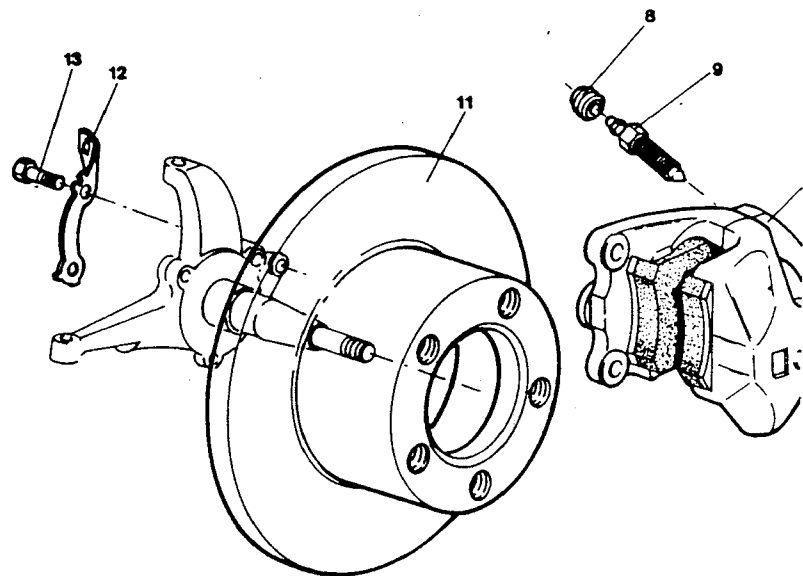
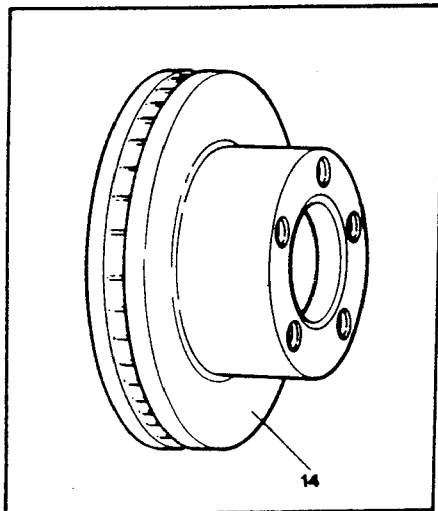
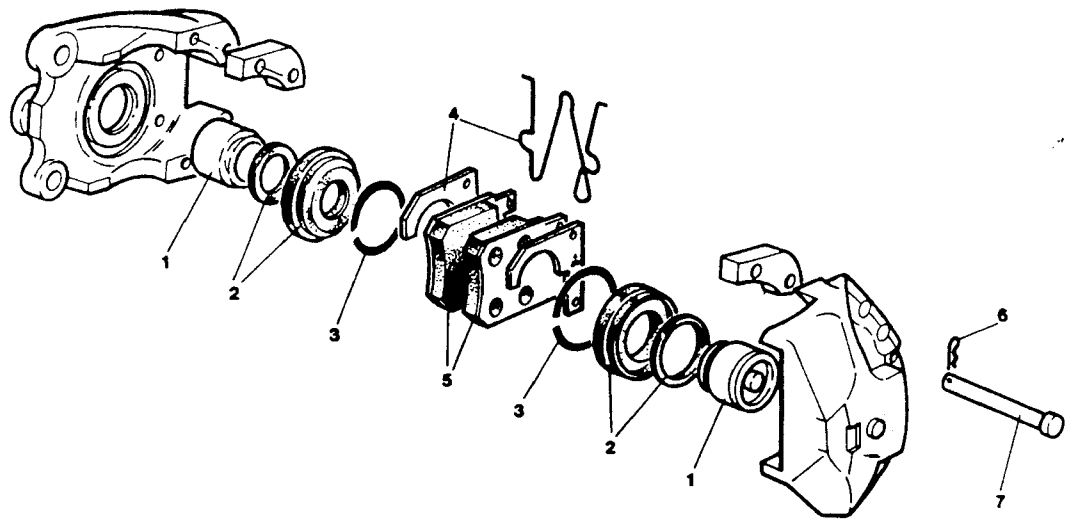
COMMENTS: GIRLING 74049211 - T38 SUPERVAC + 13/16" MASTER CYLINDER.

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025U 336A	BRAKE PEDAL	1	
2	025J 017A	SERVO ASSEMBLY	1	
3	025J 082A	MASTER CYLINDER	1	
4	125J 095A	PIPE - MASTER CYLINDER TO G VALVE	1	
5	125J 096A	PIPE - G VALVE TO REAR FLEXIBLE HOSE	1	
6	025J 091A	G VALVE	1	
7	125J 094A	PIPE - MASTER CYLINDER FRONT TO T PIECE	1	
8	025J 077A	T PIECE	1	
9	025W 037A	BOLT - M6 X 30 (WELDED TO CHASSIS)	1	
10	025W 003A	PLAIN WASHER - M6	1	
11	025W 002A	NUT - NYLOC	1	
12	125J 093A	PIPE - T PIECE TO L.H. HOSE	1	
13	025J 012A	PLAIN WASHER - FLEXIBLE HOSE	2	
14	025J 011A	NUT - HOSE RETIANING	2	
15	125J 092A	PIPE - T PIECE TO R.H. HOSE	1	
16	025J 010A	HOSE - FLEXIBLE - FRONT RH & LH	2	
N/I	125J 102A	BRAKE PIPE SET - L.H.D.	1	



DESCRIPTION: BRAKES - FRONT CALIPERS, DISC & G VALVE - ALL MODELS

COMMENTS:

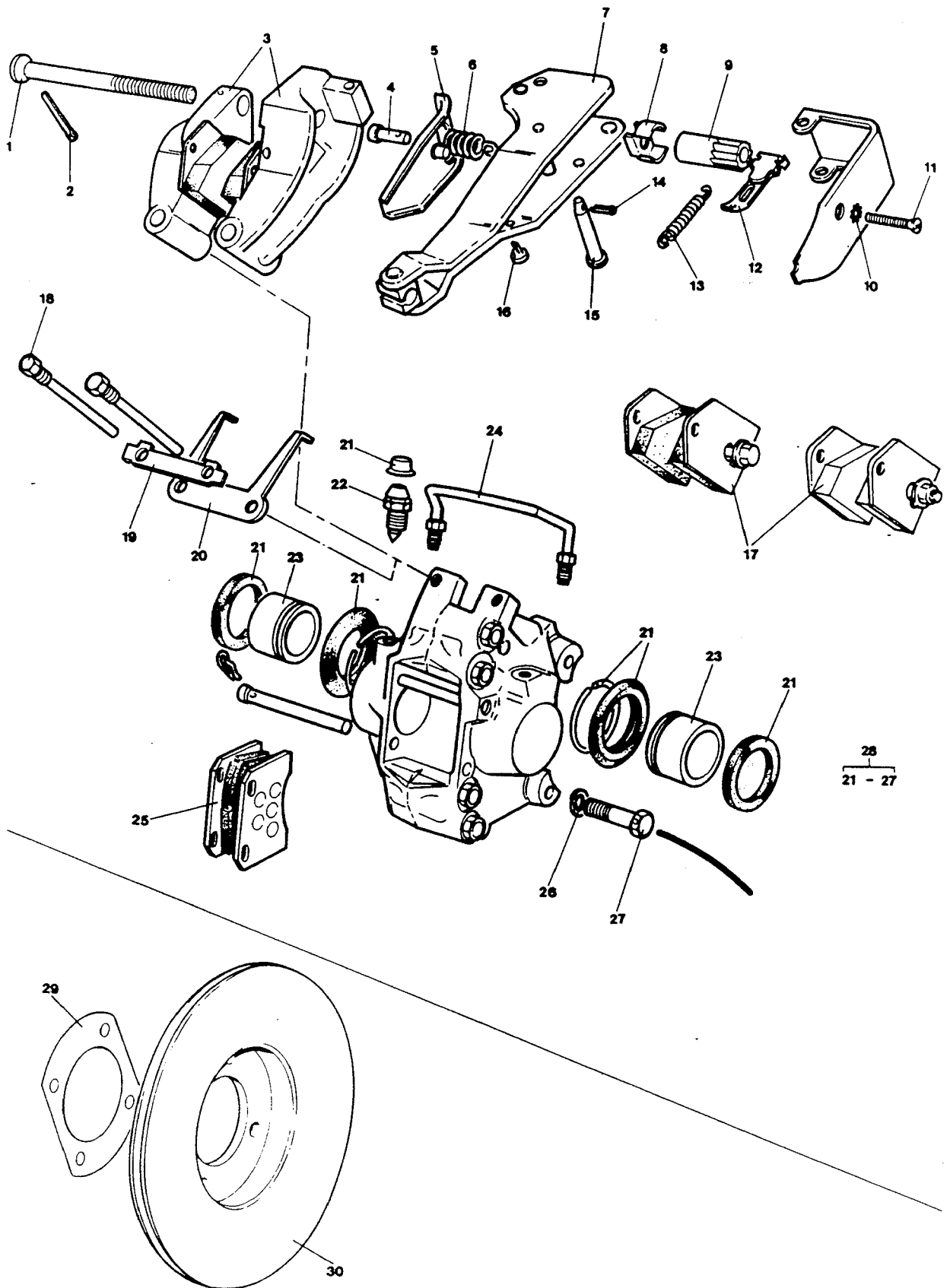
DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 247

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025J 111A	PISTON SET - 280/350 CALIPER	2	
1	039J 112J	PISTON SET - 390/420 CALIPER	2	
2	025J 113A	SEAL KIT - PISTONS - 280/350	2	
2	039J 114A	SEAL KIT - PISTONS - 390/420	2	
3	025J 115A	RETAINING RING - 280/350 PISTONS	4	
3	039J 116A	RETAINING RING - 390/420 PISTONS	4	
4	025J 117A	PAD RET. SPG & SHIMS - 280/350	2	
4	039J 110A	PAD RET. SPG & SHIM - 390/420	2	
5	025J 018A	PADS SET - 280/350 CALIPER	2	
5	039J 109A	PADS SET - 390/420 CALIPER	2	
6	025J 118A	SPLIT PIN - PAD RETAINING BOLT	2	
7	025J 119A	CLEVIS PIN - PAD RETIANING	4	
8	025J 120A	DUST COVER - BLEED NIPPLE	4	
9	025J 084A	BLEED NIPPLE - FRONT CALIPER	2	
10	025J 006A	CALIPER ASSEMBLY LESS PADS - R.H. 350	1	
10	025J 007A	CALIPER ASSEMBLY LESS PADS - L.H. 350	1	
10	039J 108A	CALIPER ASSEMBLY LESS PADS - R.H. 390	1	
10	039J 107A	CALIPER ASSEMBLY LESS PADS - L.H. 390	1	
11	025J 001A	DISC BRAKE - SOLID - 280/350	2	
12	025J 009A	LOCKING PLATE	2	
13	025J 002A	BOLT - HUB/DISC - M12 X 33	4	
14	039J 106A	DISC BRAKE - VENTILATED - 390/420	2	
15	025J 064A	BRACKET - G VALVE MOUNTING	1	
16	025J 091A	G VALVE	1	
17	025W 140A	BOLT - G VALVE MOUNTING - M10 X 75	1	
18	025W 045A	SELF TAP - BRACKET TO BODY	4	
19	025W 013A	PLAIN WASHER - M10	1	
20	025W 013A	NUT - NYLOC - M1-	1	

J7



DESCRIPTION: BRAKES - REAR CALIPER, HANDBRAKE CALIPER & DISC.

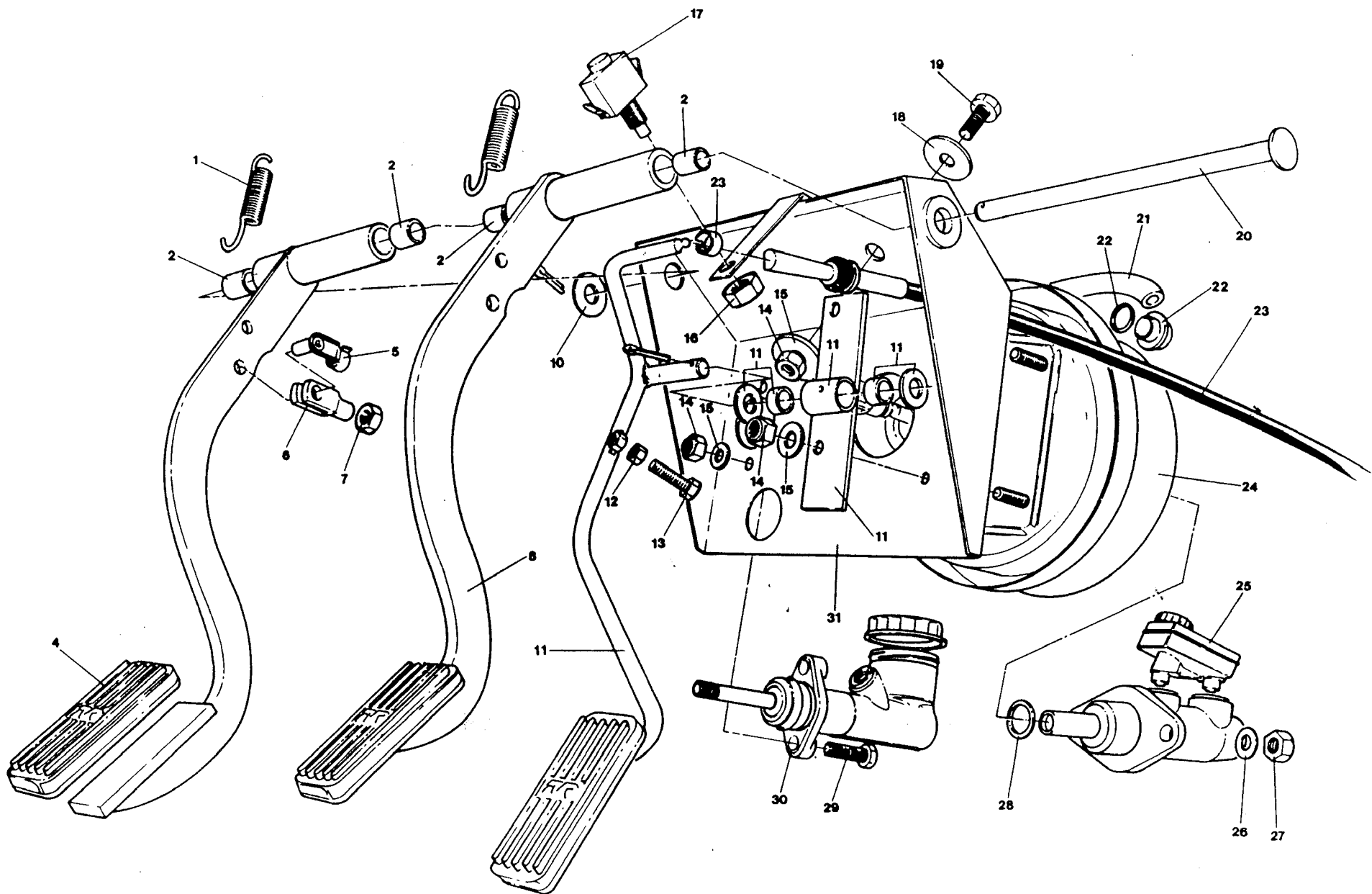
COMMENTS: AS PER JAGUAR XJS

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 10

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	025J 121A	BOLT - PAD CARRIER TO LEVER	2	
2	025J 122A	SPLIT PIN	2	
3	025J 123A	HANDBRAKE CALIPER ASSEMBLY - R.H.	1	
3	025J 124A	HANDBRAKE CALIPER ASSEMBLY - L.H.	1	
4	025J 125A	ANCHOR PIN FOR RETURN SPRING	2	
5	025J 126A	PROTECTION COVER - FRONT	2	
6	025J 127A	RETURN SPRING	2	
7	025J 128A	OPERATING LEVER ASSEMBLY - R.H.	1	
7	025J 129A	OPERATING LEVER ASSEMBLY - L.H.	1	
8	025J 130A	FRICTION SPRING	2	
9	025J 131A	ADJUSTING NUT	2	
10	025J 132A	SPRING WASHER	2	
11	025J 133A	BOLT - SECURING COVER	2	
12	025J 134A	PAWL ASSEMBLY	2	
13	025J 135A	TENSION SPRING FOR PAWL	2	
14	025J 136A	SPLIT PIN - RETAINING HINGE PIN	2	
15	025J 137A	HINGE PIN FOR OPERATING LEVER	2	
16	025J 138A	ANCHOR PIN FOR TENSION SPRING	2	
17	025J 034A	PADS - HANDBRAKE MECHANISM	4	
18	025J 139A	BOLT - HANDBRAKE TO CALIPER	4	
19	025J 140A	TAB WASHER	2	
20	025J 141A	RETRACTION PLATE	2	
21	025J 142A	CALIPER SEAL KIT	2	
22	025J 083A	BLEED NIPPLE - REAR CALIPER	2	
23	025J 143A	PISTON SET	2	
24	025J 144A	BRIDGE PIPE	2	
25	025J 033A	PAD SET - REAR CALIPER	2	
26	025W 040A	SPRING WASHER	4	
27	025J 023A	BOLT - REAR CALIPER MOUNTING	4	
28	025J 022A	CALIPER ASSEMBLY - R.H.	1	
28	025J 021A	CALIPER ASSEMBLY - L.H.	1	
29	025J 037A	SHIM - 0.020"	A/R	
29	025J 038A	SHIM - 0.010"	A/R	
29	025J 039A	SHIM - 0.005"	A/R	
30	025J 024A	DISC - DAMPER	2	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION J8

DESCRIPTION: BRAKES - PEDAL BOX - ALL MODELS - HYDRAULIC CLUTCH

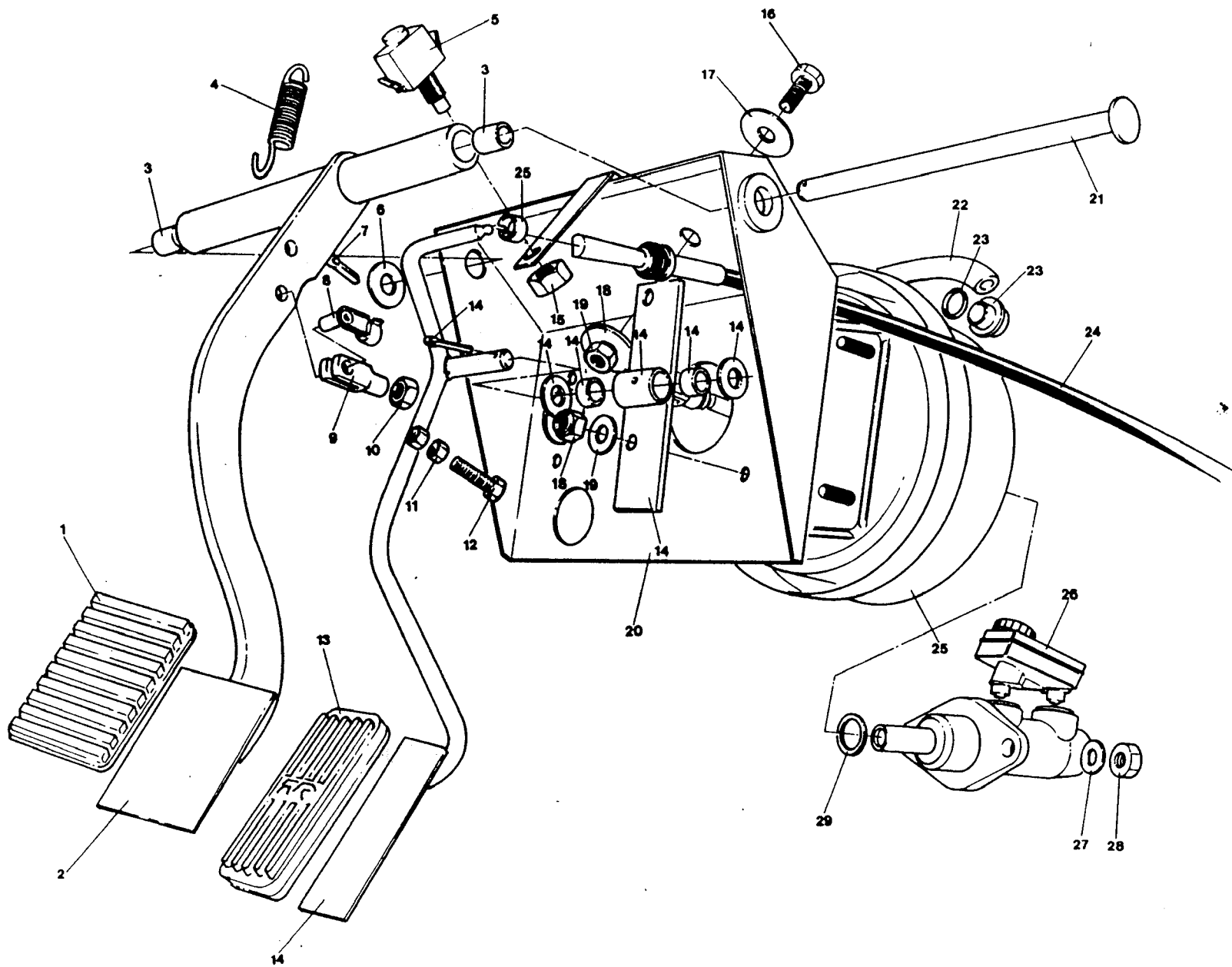
COMMENTS: MANUAL TRANSMISSION - L.H.D. & R.H.D. TVR NOT TRIUMPH TYPE

DATE OF ISSUE - 1/5/86

DATE REVISED

DRAWING REFERENCE 193

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	035U 344A	PEDAL RETURN SPRING	2	
2	025U 334A	BUSH - PEDAL PIVOT	4	
3	025U 335A	CLUTCH PEDAL	1	
4	025U 130A	PEDAL RUBBER - TVR LOGO	3	
5	025J 020A	RETAINER - CLEVIS PIN	1	
6	125Q 053A	CLEVIS PIN - VEE 8 MODELS	2	
6	025J 019A	CLEVIS PIN - VEE 6 MODELS	2	
7	025W 021A	M8 PLAIN LOCKNUT	1	
8	025U 336A	BRAKE PEDAL	1	
9	025U 416A	SPLIT PIN	1	
10	025W 013A	M10 PLAIN WASHER	1	
11	035U 339A	ACCELERATOR PEDAL ASSEMBLY - VEE 8	1	
11	025U 338A	ACCELERATOR PEDAL ASSEMBLY - VEE 6 (VEE 6 ITEM ILLUSTRATED)	1	
12	025W 118A	M6 PLAIN LOCKNUT - THROTTLE STOP	1	
13	025W 117A	M6 X 25 SCREW - THROTTLE STOP	1	
14	025W 006A	M8 PLAIN WASHER - SERVO MOUNTING	6	
15	025W 005A	M8 NYLOC NUT - SERVO MOUNTING	6	
16	025W 018A	M12 NYLOC NUT - BRAKE LIGHT SWITCH MTG.	1	
17	025M 019A	SWITCH - BRAKE LIGHT WARNING	1	
18	025W 064A	PLAIN WASHER - BODY/BOX MOUNTING	2	
19	025W 009A	M8 X 35 BOLT - BOX MOUNTING	2	
20	025U 333A	PIVOT PIN - CLUTCH/BRAKE PEDALS	1	
21	025J 054A	HOSE - SERVO VACUUM	A/R	
22	025J 145A	KIT - SERVO NON RETURN VALVE	1	
23	035E 095A	ACCELERATOR CABLE - VEE 8	1	
23	035E 644A	ACCELERATOR CABLE - VEE 8 METAL TYPE	1	
23	025E 002A	ACCELERATOR CABLE - VEE 6 R.H.D.	1	
23	125E 155A	ACCELERATOR CABLE - VEE 6 L.H.D. (VEE 6 ITEM ILLUSTRATED)	1	
24	025J 017A	SERVO ASSEMBLY - GIRLING	1	
25	025J 082A	MASTER CYLINDER - BRAKES - GIRLING	1	
26	025W 013A	M10 PLAIN WASHER	2	
27	025W 051A	M10 PLAIN NUT - SERVO/MASTER CYLINDER	2	
28	025J 146A	KIT - SERVICE - SERVO	1	
29	025W 141A	M8 X 30 BOLT - CLUTCH CYLINDER MTG.	2	
30	035Q 038A	CLUTCH MASTER CYLINDER - VEE 8 350	1	
30	042Q 063A	CLUTCH MASTER CYLINDER - VEE 8 420	1	
30	125Q 054A	CLUTCH MASTER CYLINDER - VEE 6 280	1	
31	025U 332A	PEDAL BOX	1	



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION J9

DESCRIPTION: BRAKES - PEDAL BOX - ALL MODELS - AUTOMATIC TRANSMISSION

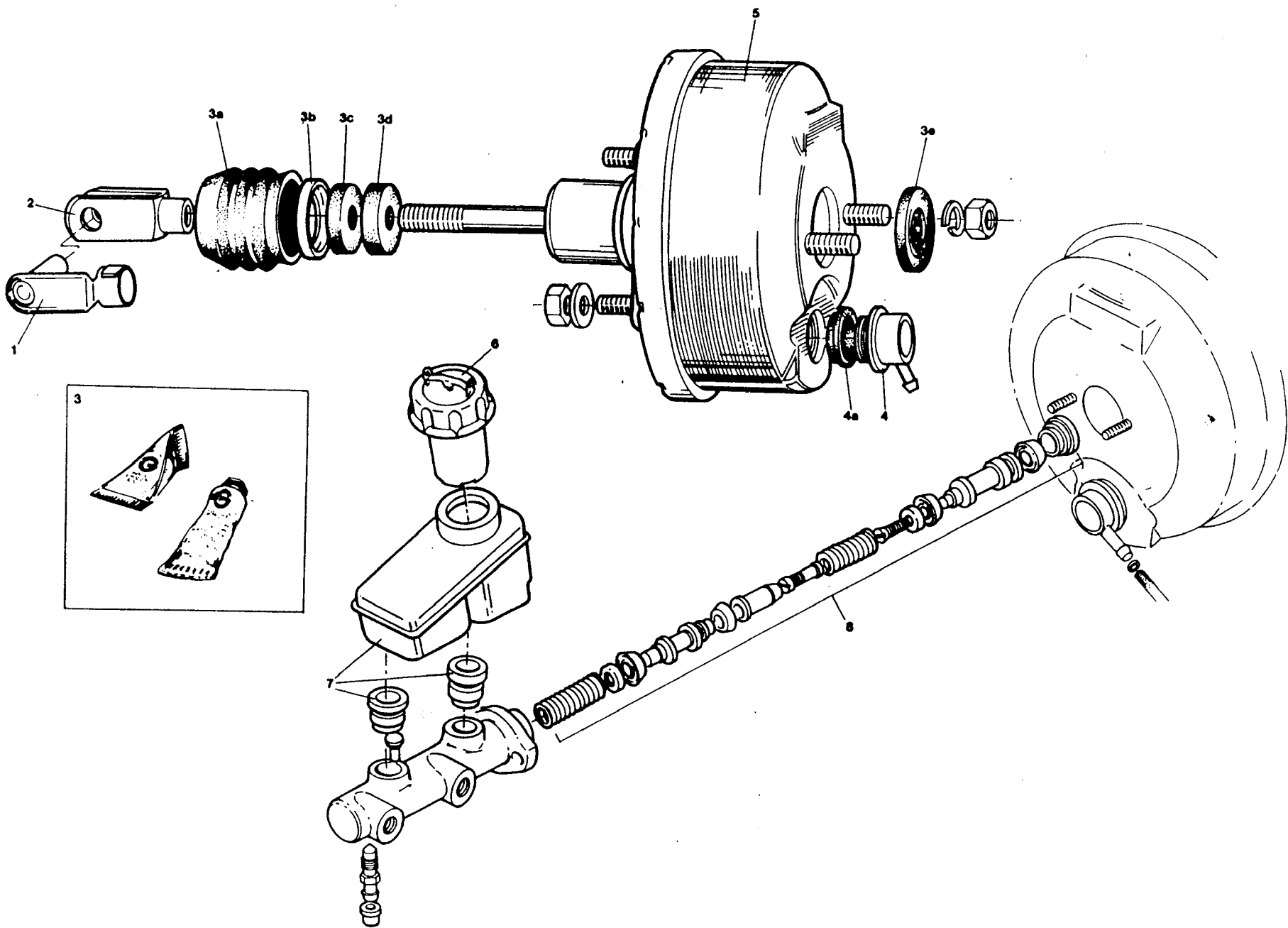
COMMENTS: L.H.D. & R.H.D.

DATE OF ISSUE - 1/5/86

DATE REVISED

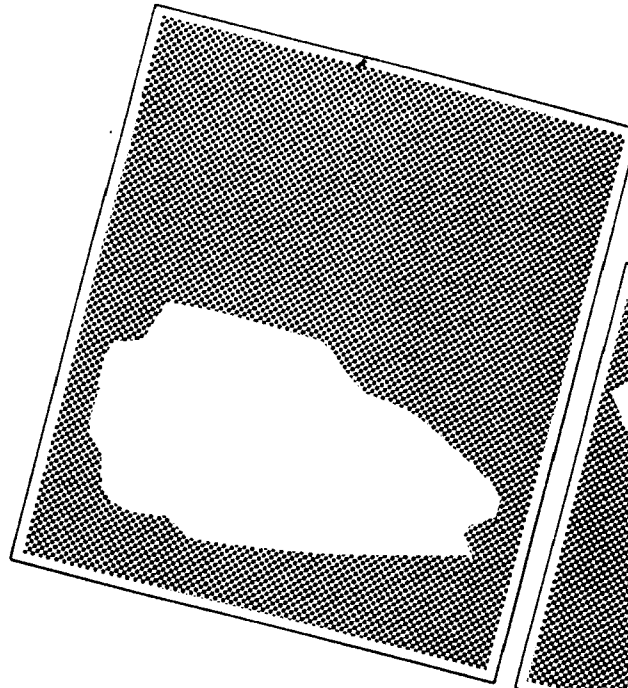
DRAWING REFERENCE 195

ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS
1	027U 270A	RUBBER - BRAKE PEDAL	1	
2	027U 415A	BRAKE PEDAL - AUTOMATIC	1	
3	025U 334A	BUSH - PEDAL PIVOT	2	
4	035U 344A	SPRING - PEDAL RETURN	1	
5	025M 019A	SWITCH - BRAKE LIGHT WARNING	1	
6	025W 013A	M10 PLAIN WASHER	1	
7	025U 416A	SPLIT PIN - PIVOT ROD RETAINER	1	
8	025J 020A	RETAINER - CLEVIS PIN	1	
9	125Q 053A	CLEVIS PIN - BRAKE PEDAL	1	
10	025W 021A	M8 PLAIN LOCK NUT	1	
11	025W 118A	PLAIN LOCKNUT - THROTTLE STOP	1	
12	025W 117A	M6 X 25 SCREW - THROTTLE STOP	1	
13	025U 130A	RUBBER - PEDAL - TVR LOGO	1	
14	035U 339A	ACCELERATOR PEDAL ASSEMBLY - VEE 8	1	
14	025U 338A	ACCELERATOR PEDAL ASSEMBLY - VEE 6	1	
15	025W 018A	M12 NYLOC NUT - BRAKE LIGHT SWITCH MTG.	1	
16	025W 009A	M8 X 35 BOLT - BOX/BODY MOUNTING	2	
17	025W 064A	PLAIN WASHER - BOX/BODY MOUNTING	2	
18	025W 005A	M8 NYLOC NUT - SERVO MOUNTING	4	
19	025W 006A	M8 PLAIN WASHER - SERVO MOUNTING	5	
20	025U 332A	PEDAL BOX	1	
21	025U 333A	PIVOT PIN - BRAKE PEDAL	1	
22	025J 054A	HOSE - SERVO - VACUUM	A/R	
23	025J 145A	KIT - SERVO NON RETURN VALVE	1	
24	035E 095A	ACCELERATOR CABLE - VEE 8	1	
24	025E 002A	ACCELERATOR CABLE - VEE 6 R.H.D.	1	
24	125E 155A	ACCELERATOR CABLE - VEE 6 L.H.D.	1	
24	035E 644A	ACCELERATOR CABLE - VEE 8 METAL TYPE	1	
25	025J 017A	SERVO ASSEMBLY - GIRLING	1	
26	025J 082A	MASTER CYLINDER - BRAKES	1	
27	025W 013A	M10 PLAIN WASHER	2	
28	025W 051A	M10 PLAIN NUT	2	
29	025J 146A	KIT - SERVICE - SERVO		



K

Cooling System

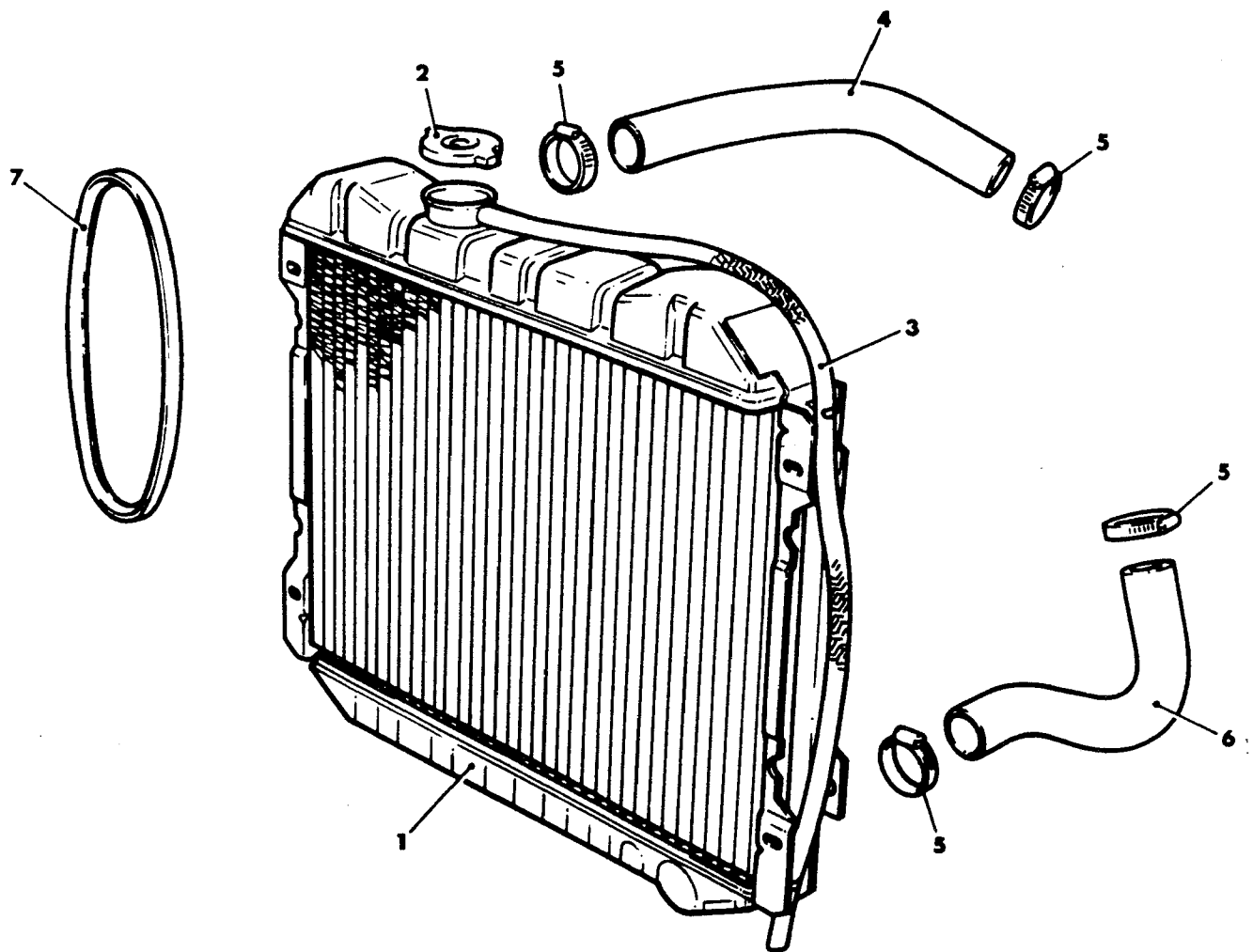


*Sports
Cars*



Parts Catalogue

K1



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION K1

DESCRIPTION: COOLING SYSTEM - RADIATOR & HOSES - 280I

COMMENTS: 1980 SERIES 1 280I MODELS ONLY

DATE OF ISSUE

DATE REVISED

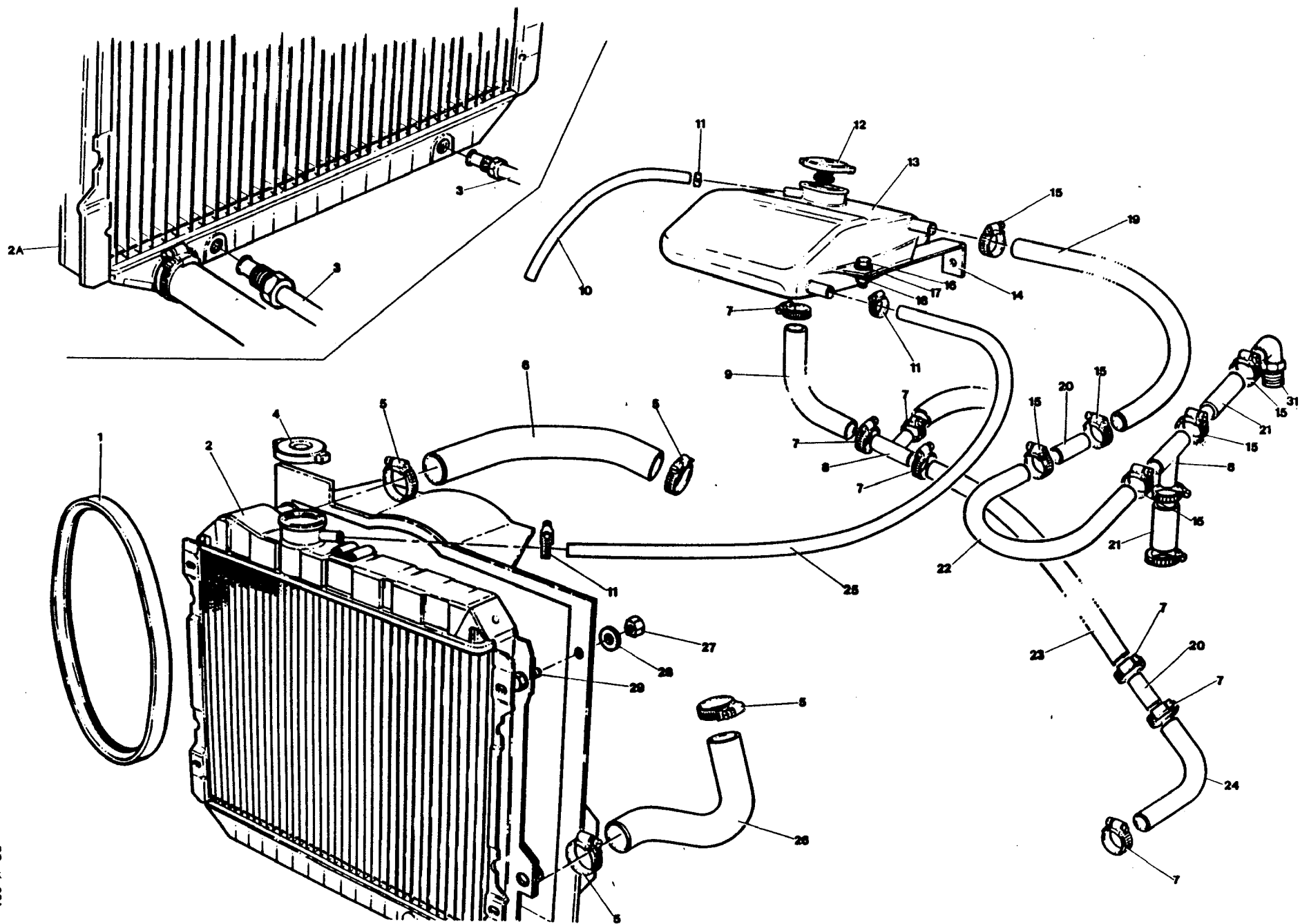
DRAWING REFERENCE

ITEM

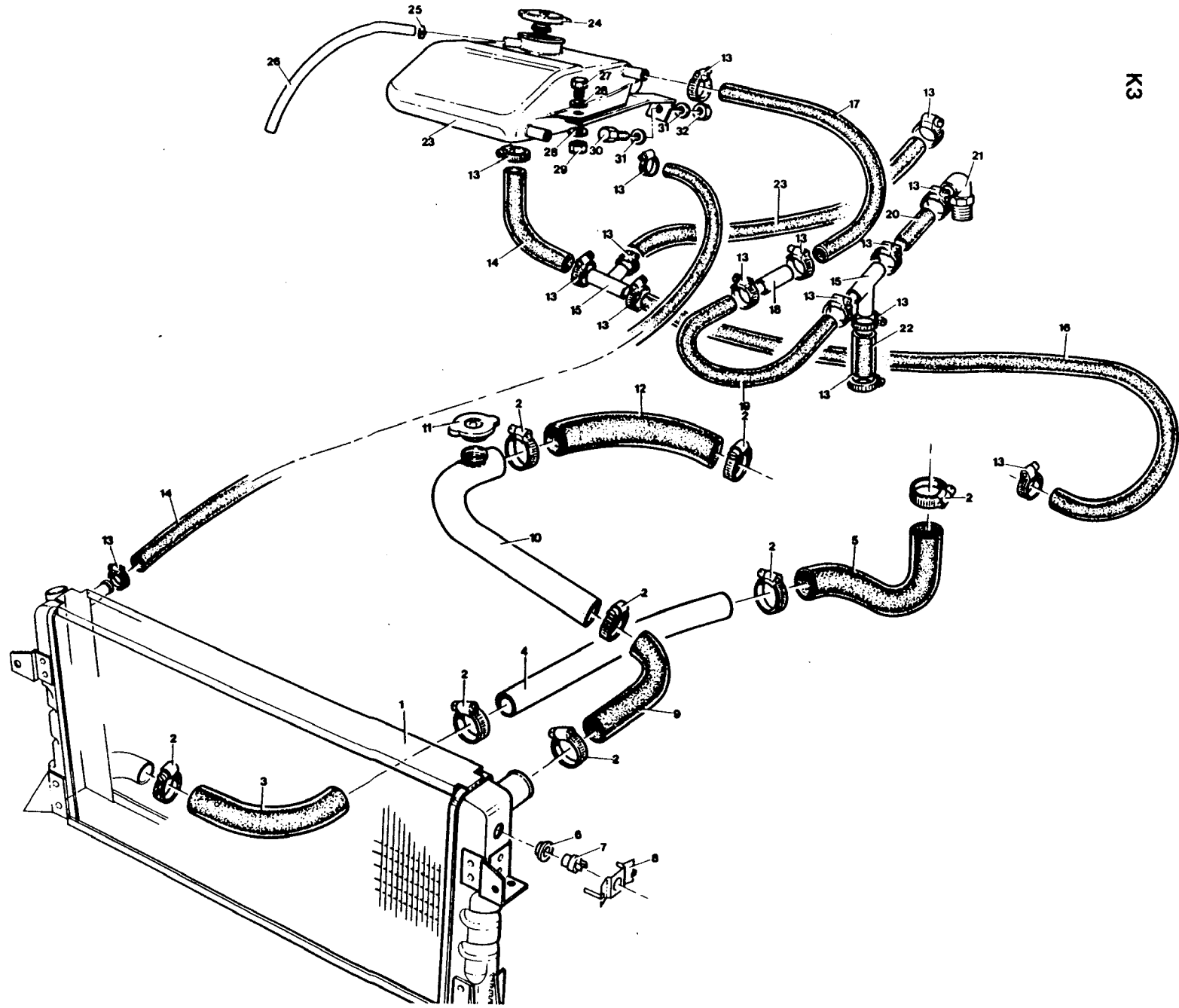
PART NO.

DESCRIPTION

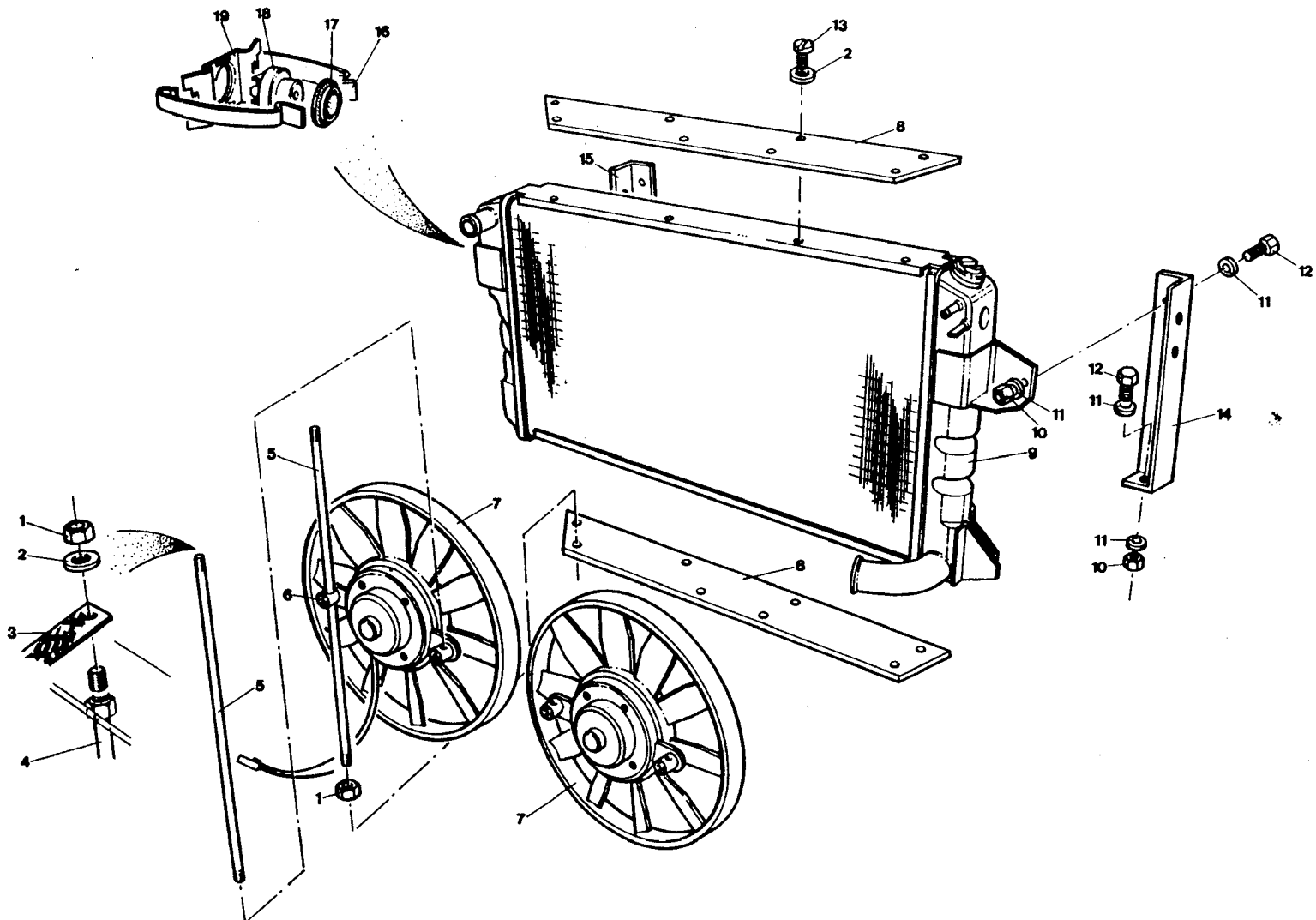
QUANTITY REMARKS



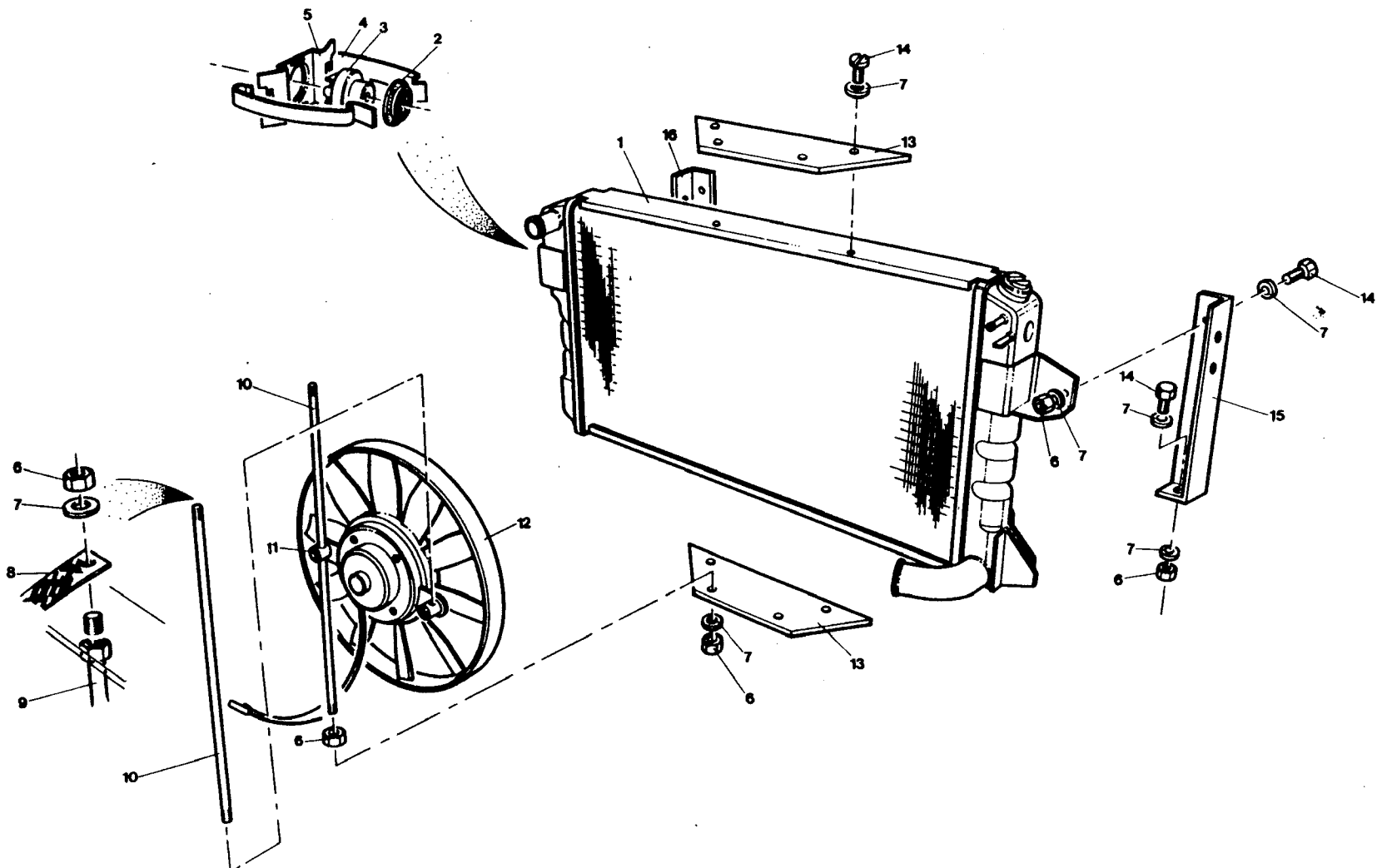
TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION K2	
DESCRIPTION: COOLING SYSTEM - ENGINE & HOSES - 280I				
COMMENTS: 280I FEDERAL & EUROPEAN MODELS TO VIN SA9DH28POFB019442 - 1985				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE 28A
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION K3	
DESCRIPTION: COOLING SYSTEM - 280I MODELS - RADIATOR IN NOSE CONE				
COMMENTS: 280I FEDERAL & EUROPEAN FROM VIN SA9DH28P7FB019454 - 1985				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE 28
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



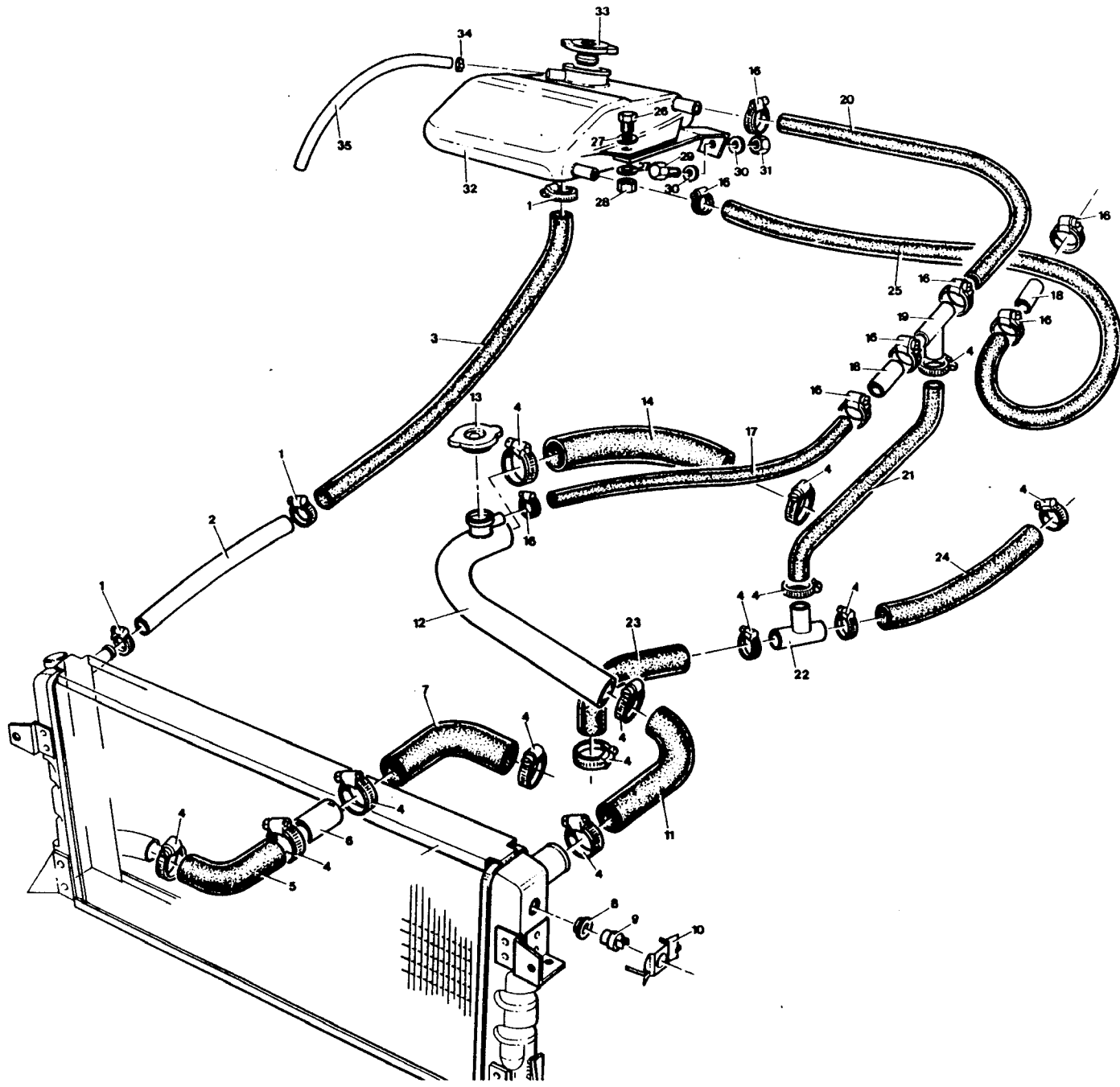
TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION K4	
DESCRIPTION: COOLING SYSTEM - RADIATOR & COOLING FANS				
COMMENTS: 280I FEDERAL WITH A/C, 350I WITH A/C, ALL 390/420 MODELS 2 FANS				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE 245
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



DESCRIPTION: COOLING SYSTEM - RADIATOR & COOLING FAN

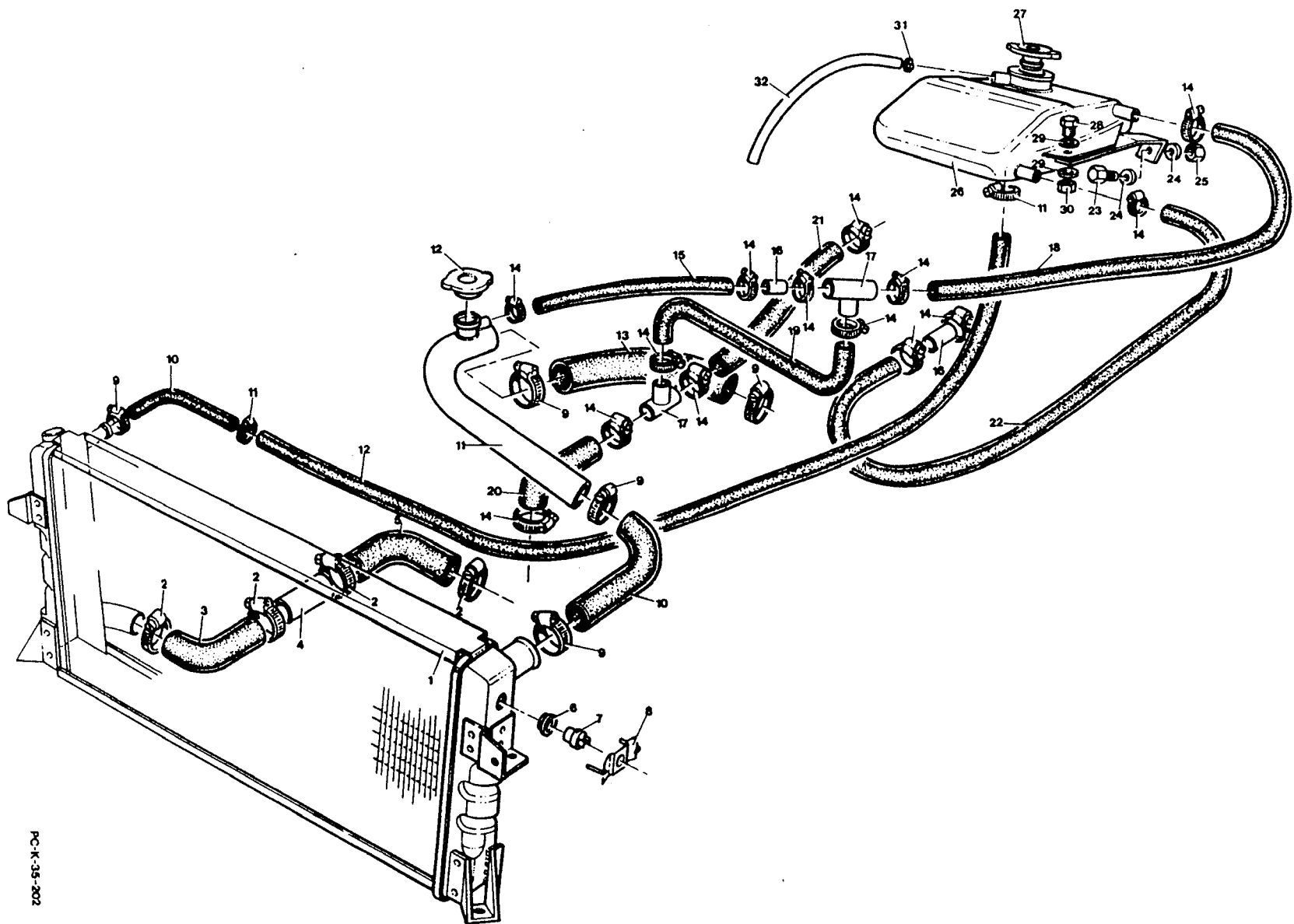
COMMENTS: 280I EUROPEAN MODEL, 350I NON A/C MODELS

DATE OF ISSUE		DATE REVISED	DRAWING REFERENCE	
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



K9

TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION K6	
DESCRIPTION: COOLING SYSTEM - RADIATOR & HOSES - 350I MODELS				
COMMENTS: L.H.D. SET UP				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

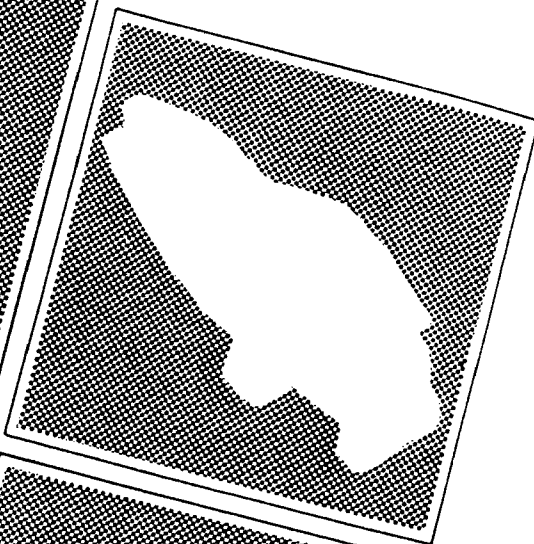
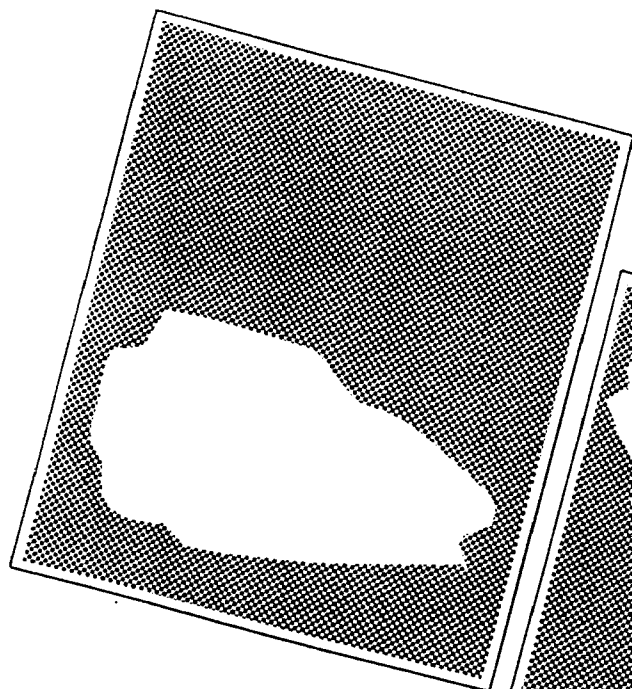


K7

TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION K7	
DESCRIPTION: COOLING SYSTEM - RADIATOR & HOSES - 350I MODELS				
COMMENTS: R.H.D. SET UP				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

L

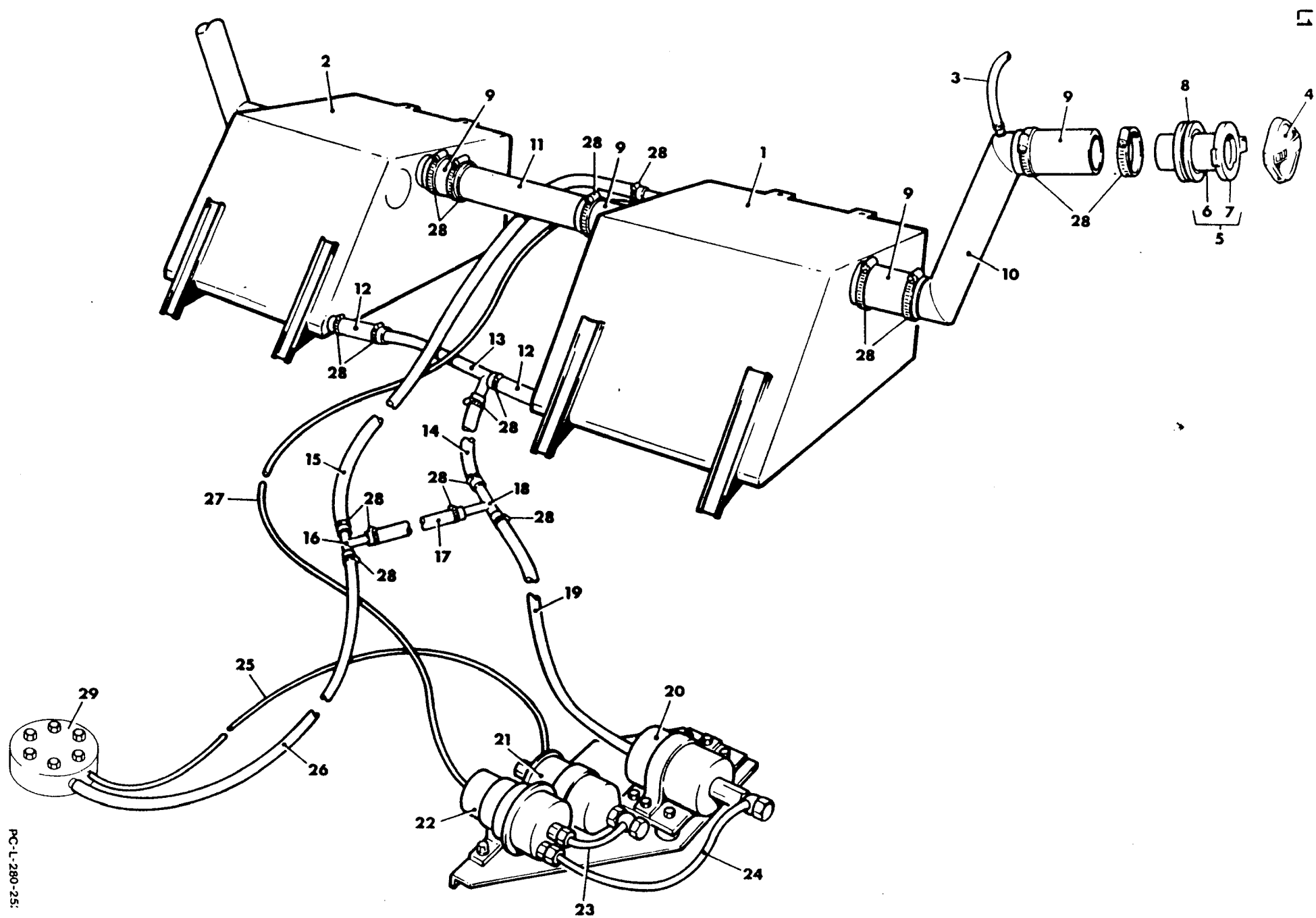
Fuel System



*Sports
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Parts Catalogue



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION L1

DESCRIPTION: FUEL SYSTEM - TANKS, HOSES & PUMPS - 280I

COMMENTS: TWIN FILLERS UP TO CHASSIS NUMBER DH5256FI - 1980/81

DATE OF ISSUE

DATE REVISED

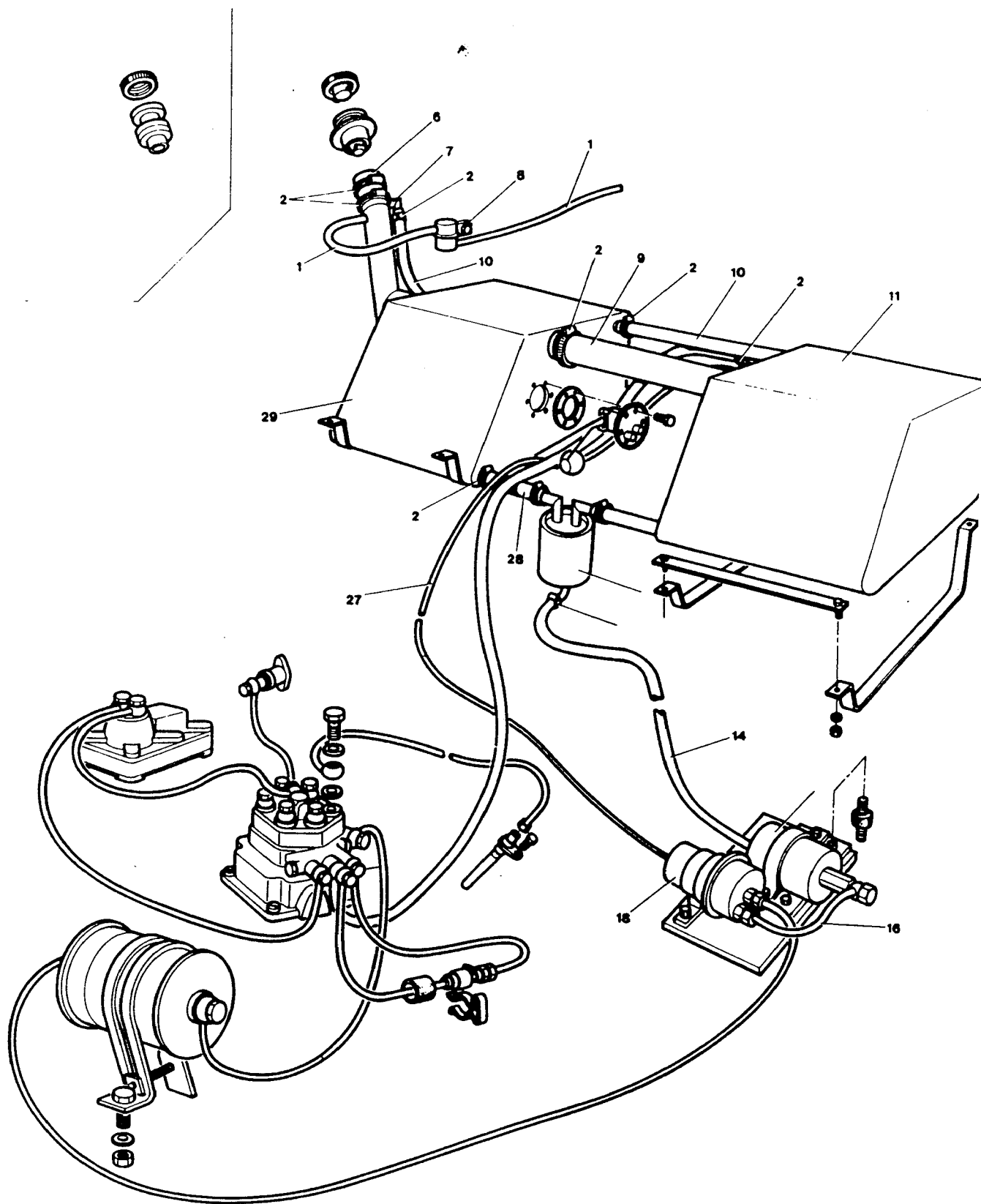
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION L2

DESCRIPTION: FUEL SYSTEM - TANKS, HOSES & PUMP - 280I FEDERAL & EUROPEAN

COMMENTS: 280I FROM CHASSIS^NUMBER DH5258FI - 1981

DATE OF ISSUE

DATE REVISED

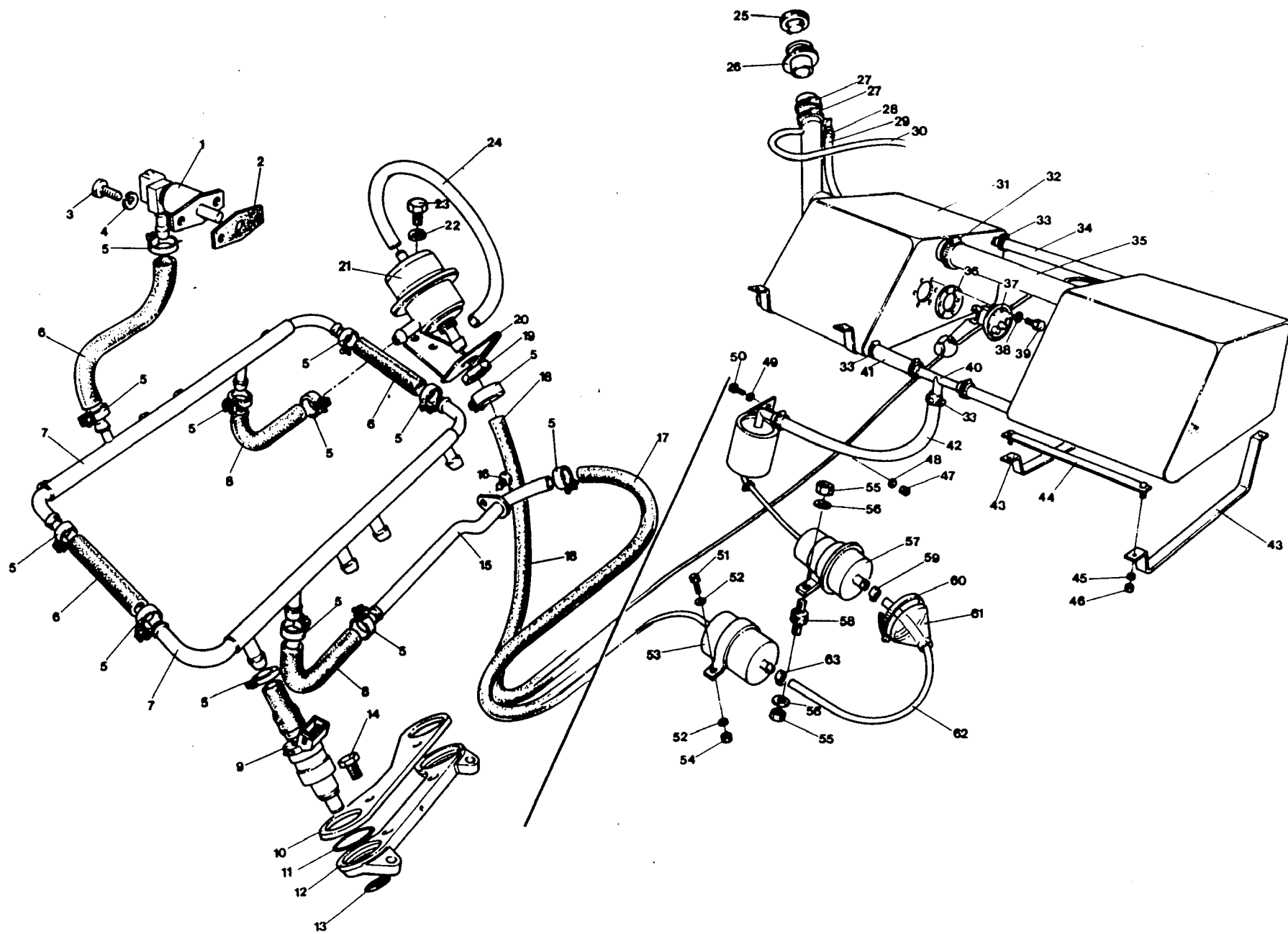
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

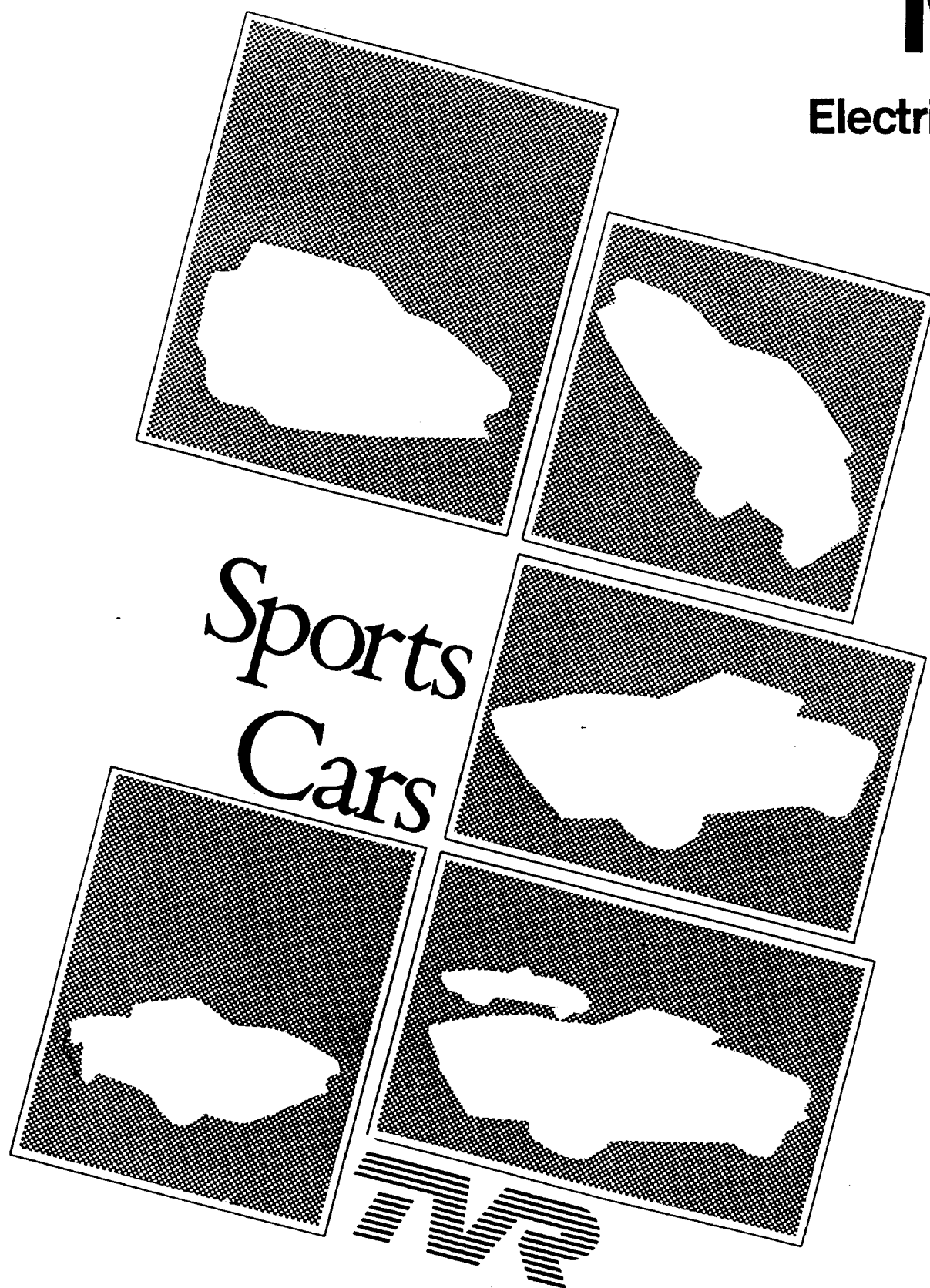
QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION L3	
DESCRIPTION: FUEL SYSTEM - TANKS, HOSES & PUMP - 350I				
COMMENTS: EUROPEAN VEE 8 MODELS FROM CHASSIS NUMBER DH5507RI - 1983				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

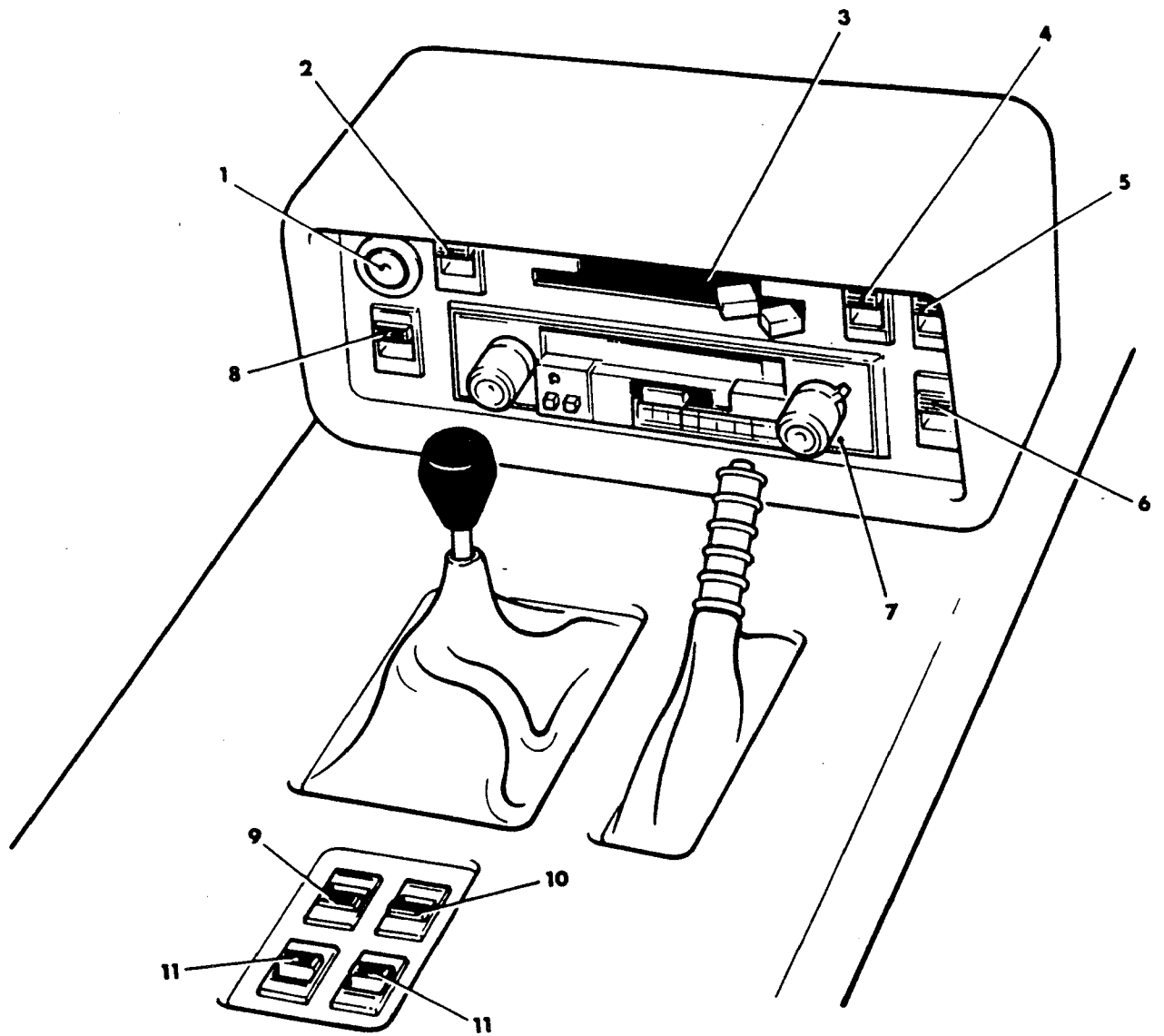
M

Electrics



Parts Catalogue

M1



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M1

DESCRIPTION: ELECTRICS - RADIO CONSUL SWITCHES - EUROPEAN

COMMENTS: SERIES 1 280I MODELS - 1980/1981

DATE OF ISSUE

DATE REVISED

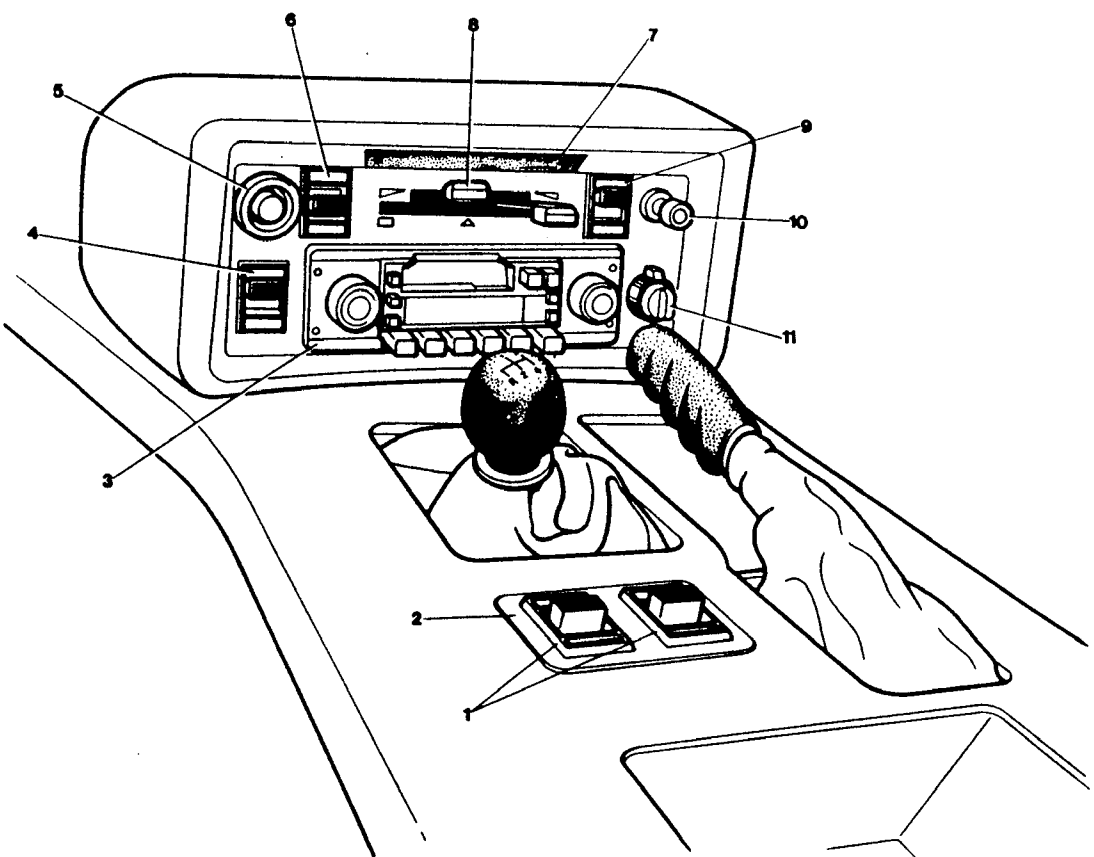
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M2

DESCRIPTION: ELECTRICS - RADIO CONSUL SWITCHES - FEDERAL & EUROPEAN

COMMENTS: ALL MODELS TO VIN TV9RF28PXEBDH1216 - 1984

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

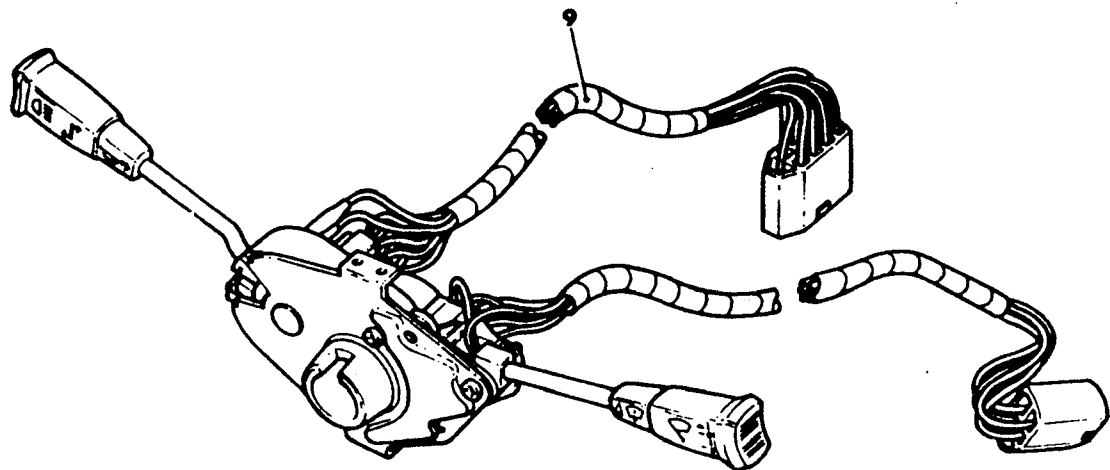
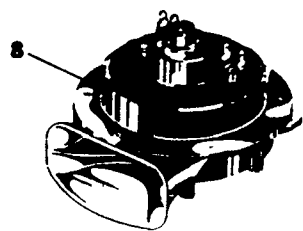
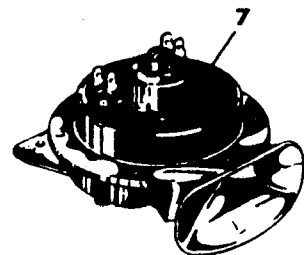
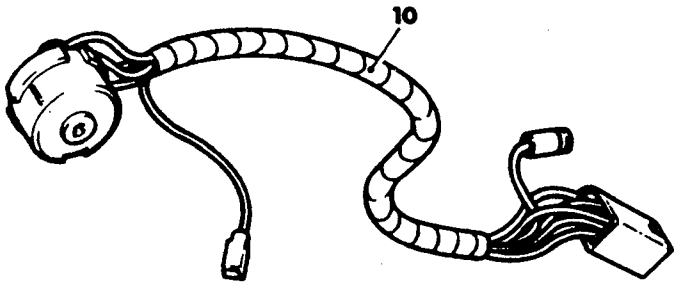
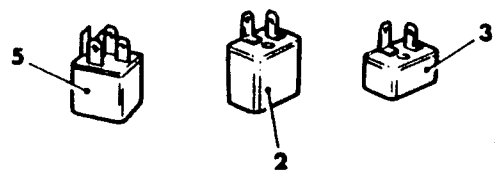
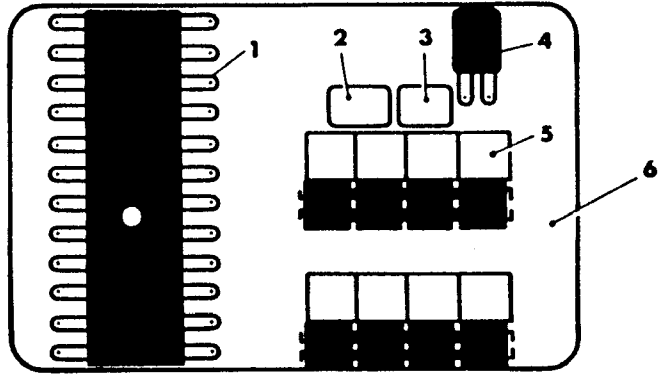
ITEM

PART NO.

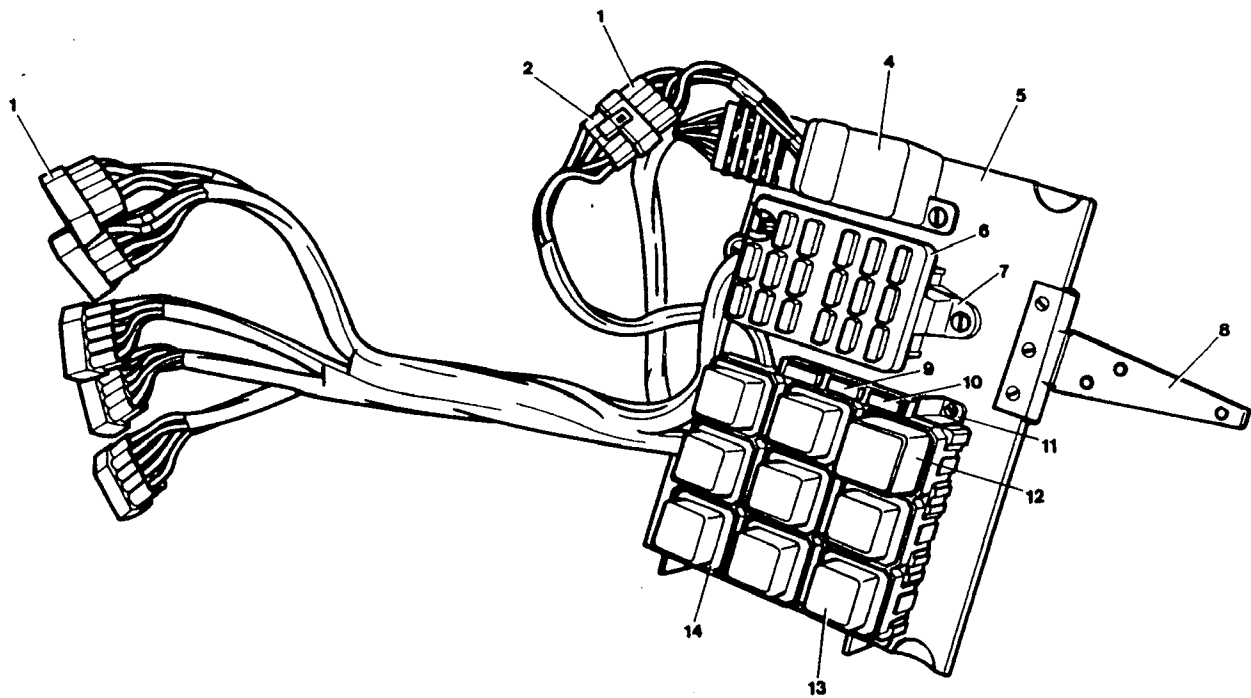
DESCRIPTION

QUANTITY REMARKS

TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION M3	
DESCRIPTION: ELECTRICS - RADIO CONSUL SWITCHES - FEDERAL & EUROPEAN				
COMMENTS: ALL MODELS FROM VIN TV9RF28P1EBDH1217 & CH. NO. 2FH5878FI - 1984				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS
PLEASE NOTE - DRAWING TO BE ISSUED FOR PART-M3				



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION M4	
DESCRIPTION: ELECTRICS - FUSEBOARD, RELAYS, HORNS, DIRECTION/LIGHT SWITCH				
COMMENTS: SERIES 1 280I EUROPEAN - FUSE/RELAY BOARD UNDER BONNET				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



DESCRIPTION: ELECTRICS - FUSEBOARD & RELAY PANEL - FEDERAL & EUROPEAN

COMMENTS: ALL MODEL VARIATIONS WITH BOARD LOCATED UNDER DASHBOARD.

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

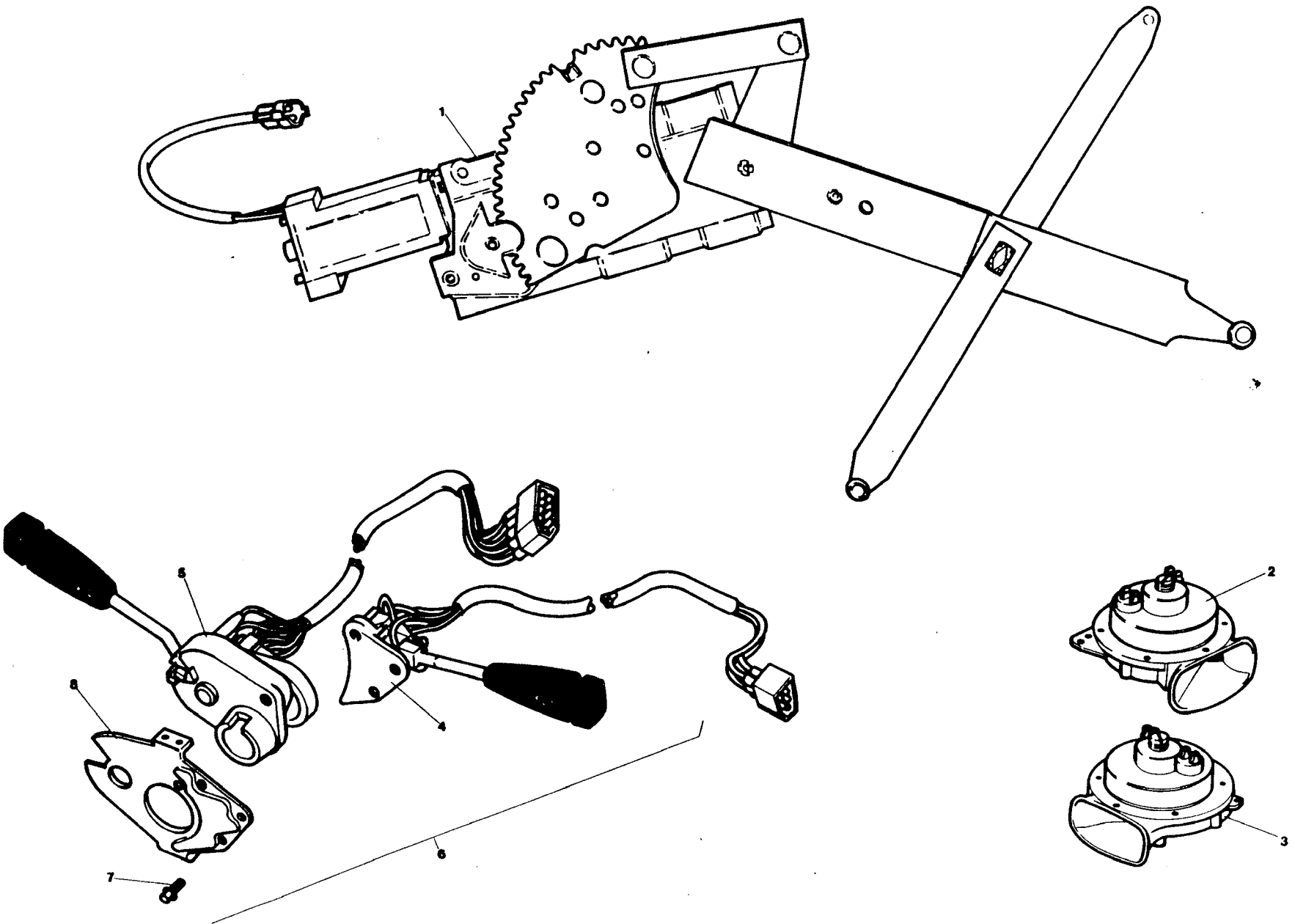
ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS

TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION M6	
DESCRIPTION: ELECTRICS - FUSEBOARD - FEDERAL & EUROPEAN - NOVEMBER 1985				
COMMENTS: ALL MODEL LOCATED REAR OF GLOVEBOX FROM VIN SA9DH28PXGB19001				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS
PLEASE NOTE - DRAWING TO FOLLOW				



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M7

DESCRIPTION: ELECTRICS - WINDOW REGULATOR, HORNS, DIRECTION/LIGHT SWITCH

COMMENTS: ALL MODELS WHERE APPLICABLE

DATE OF ISSUE

DATE REVISED

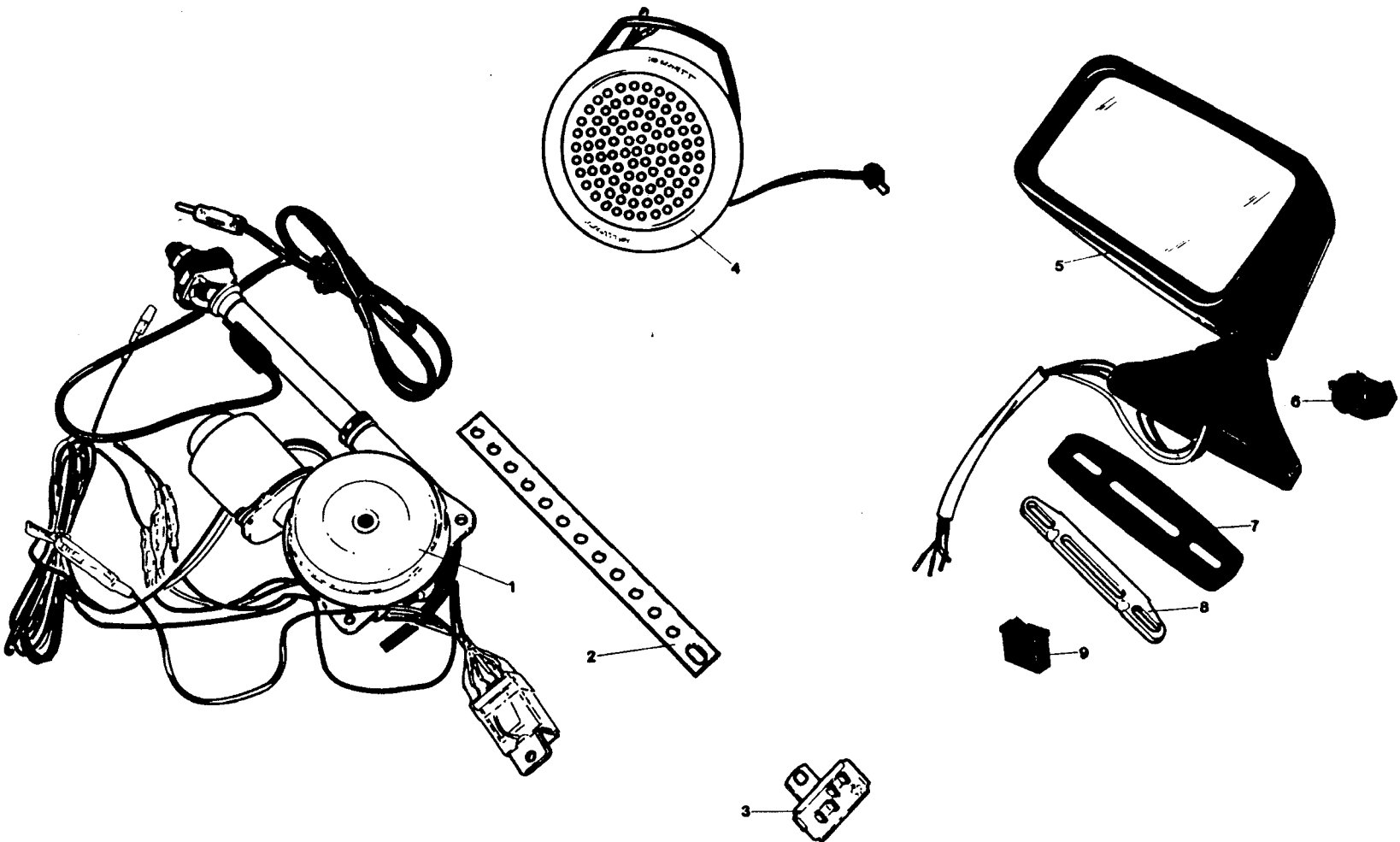
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M8

DESCRIPTION: ELECTRICS - MIRRORS, LOUDSPEAKERS, ELECTRIC AERIAL

COMMENTS: ALL MODELS - WHERE APPLICABLE

DATE OF ISSUE

DATE REVISED

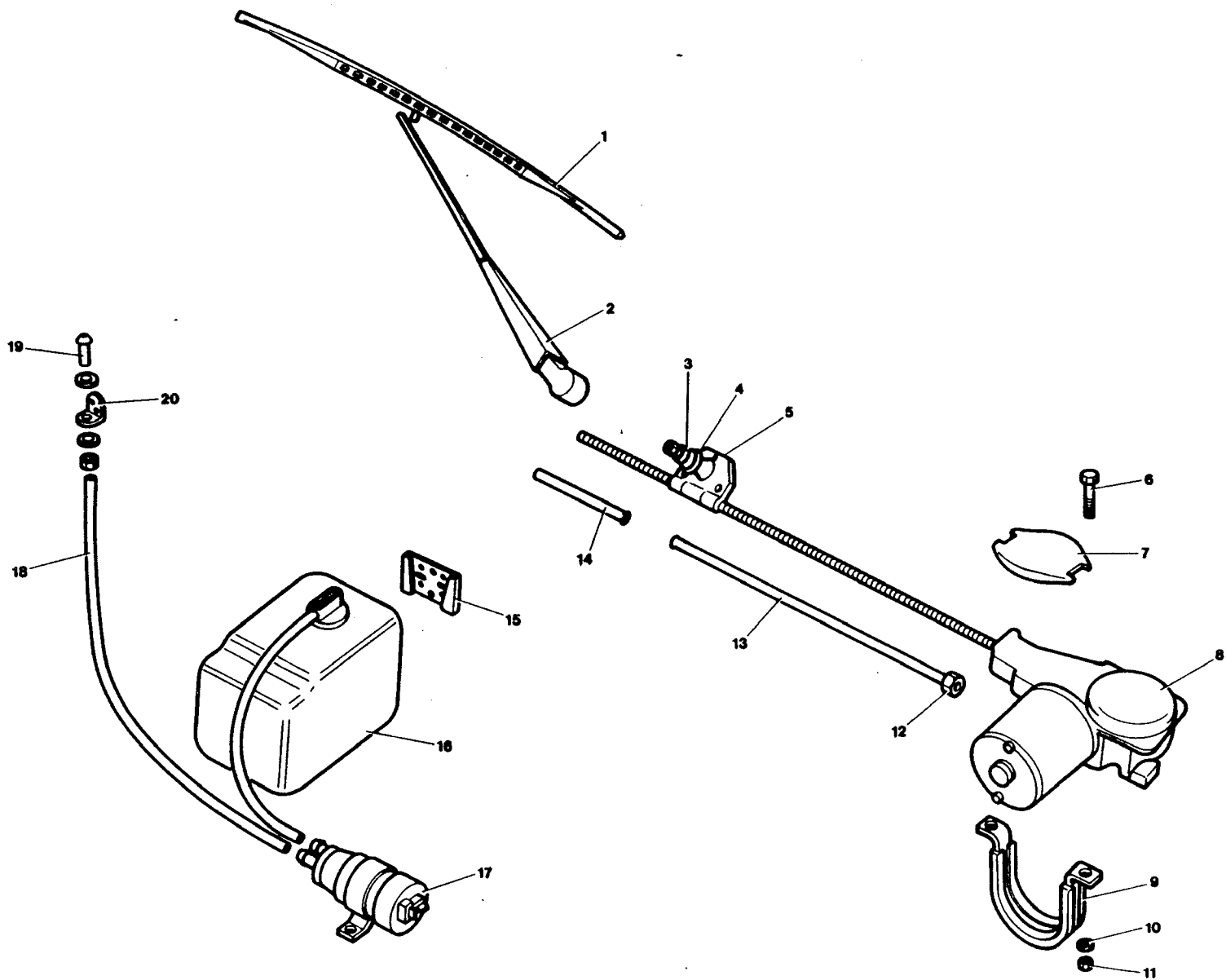
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M9

DESCRIPTION: ELECTRICS - WIPER MOTOR, ARM & WASHER

COMMENTS: ALL MODELS - WHERE APPLICABLE

DATE OF ISSUE

DATE REVISED

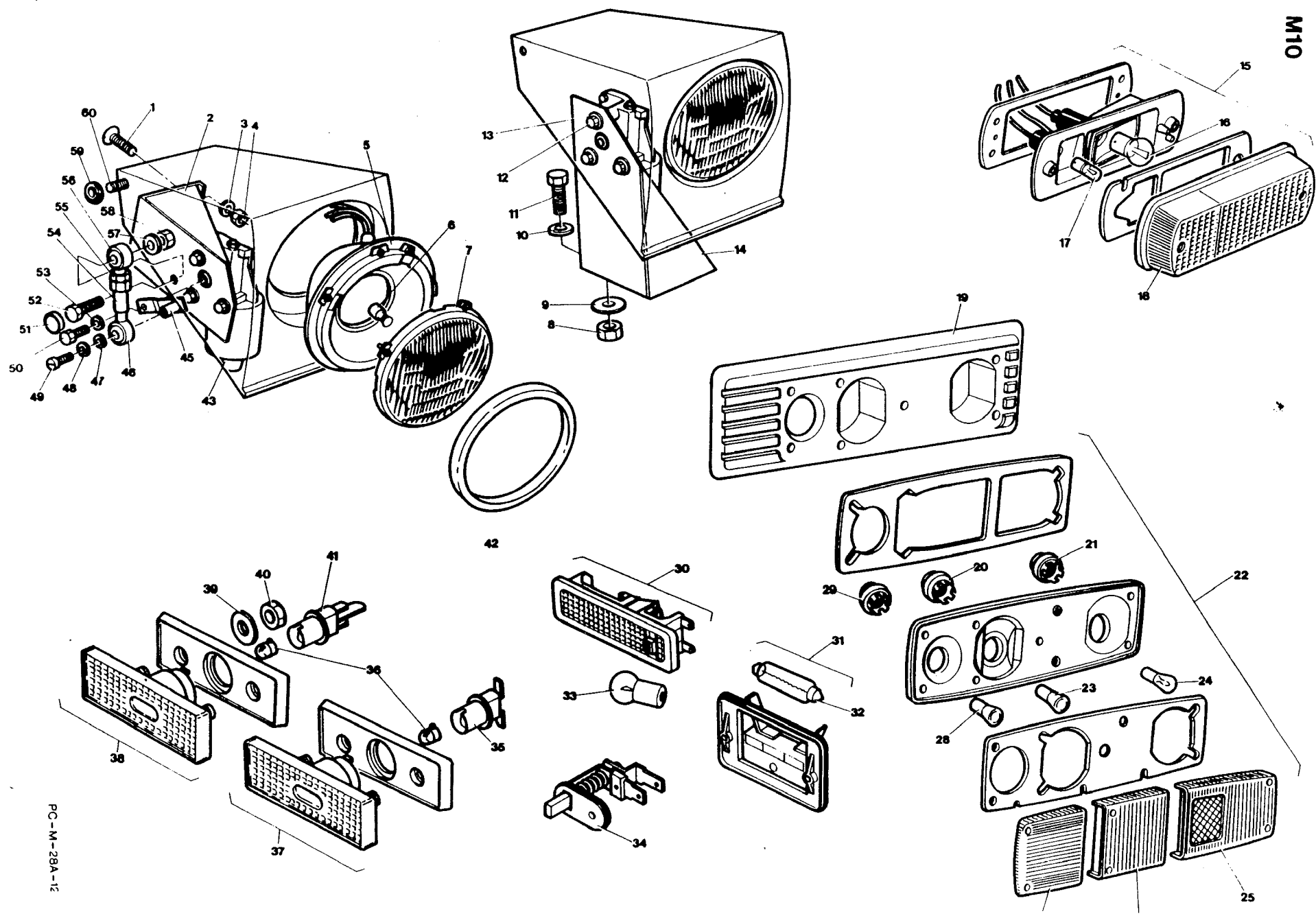
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



M10

DESCRIPTION: ELECTRICS - LIGHTS - FRONT, REAR & SIDE MARKER

COMMENTS: ALL MODELS INCLUDING FEDERAL WHERE APPLICABLE

DATE OF ISSUE

DATE REVISED

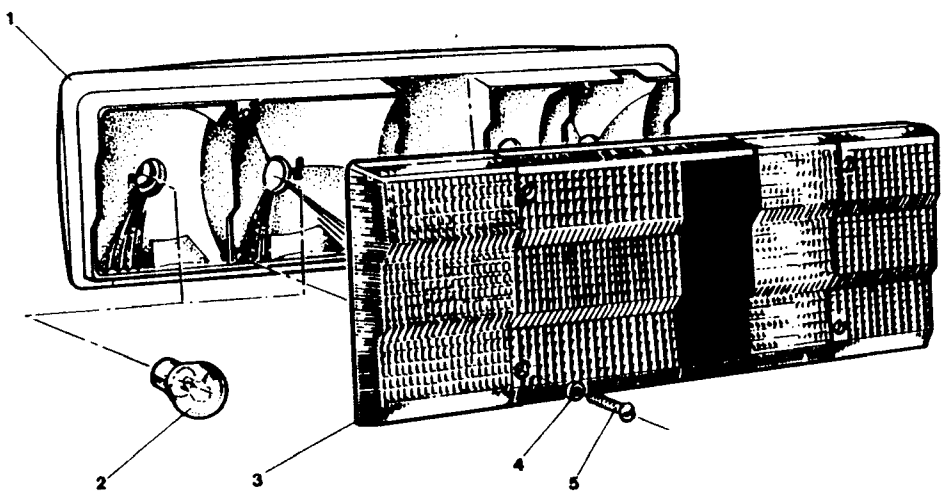
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M11

DESCRIPTION: ELECTRICS - REAR LIGHTS - ALL FIXEDHEAD MODELS &

COMMENTS: 280I TO VIN DH1238 OCT 85, 350I SERIES 1 TO DH6029RI JUNE 85

DATE OF ISSUE

DATE REVISED

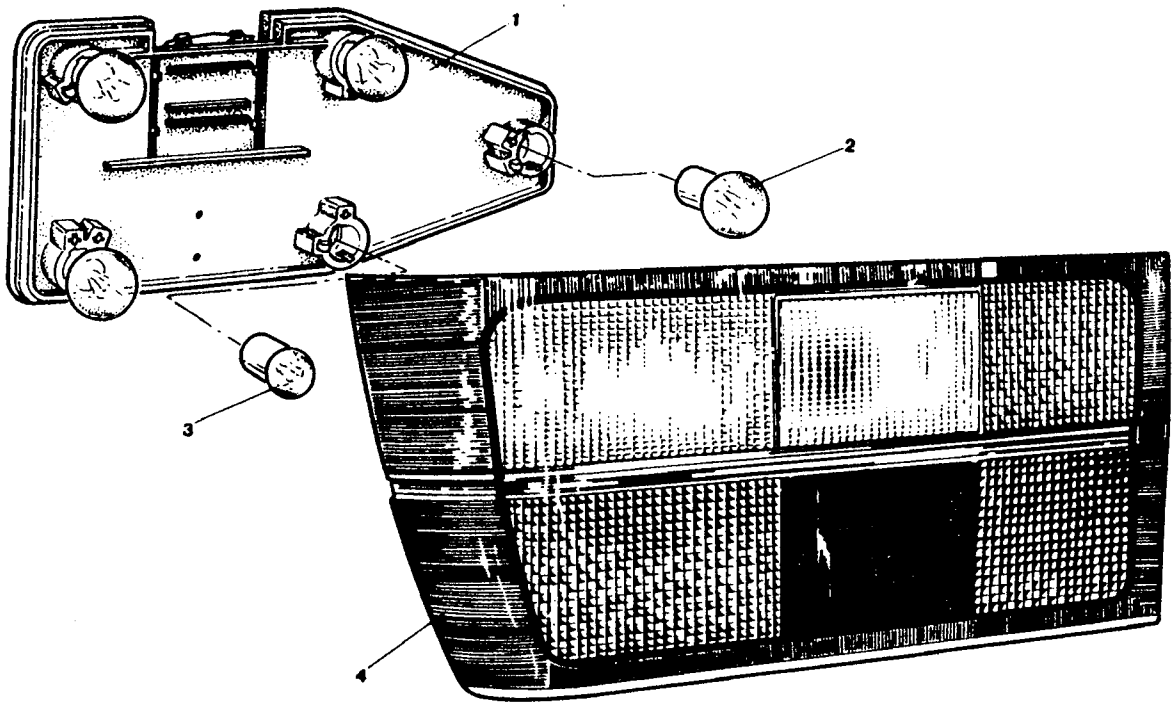
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M12

DESCRIPTION: ELECTRICS - REAR LIGHTS - 350I/390 SERIES 11 MODELS

COMMENTS: 350I/390/420 FROM CHASSIS NUMBER - DH1280RI APRIL 1985

DATE OF ISSUE

DATE REVISED

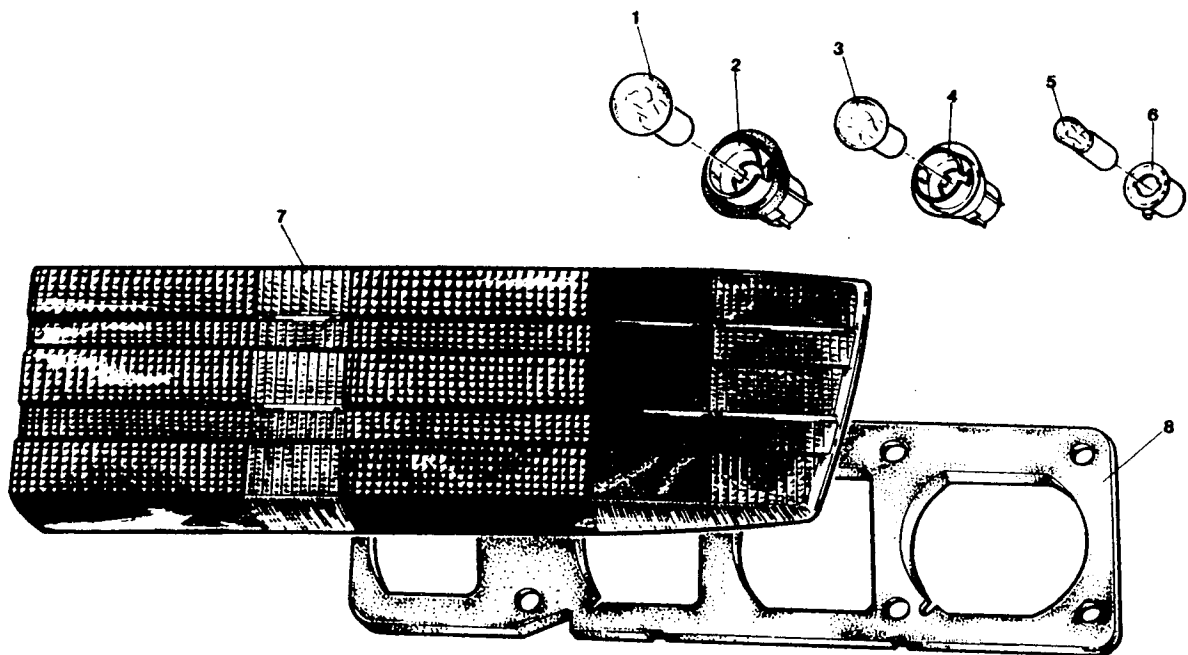
DRAWING REFERENCE

ITEM

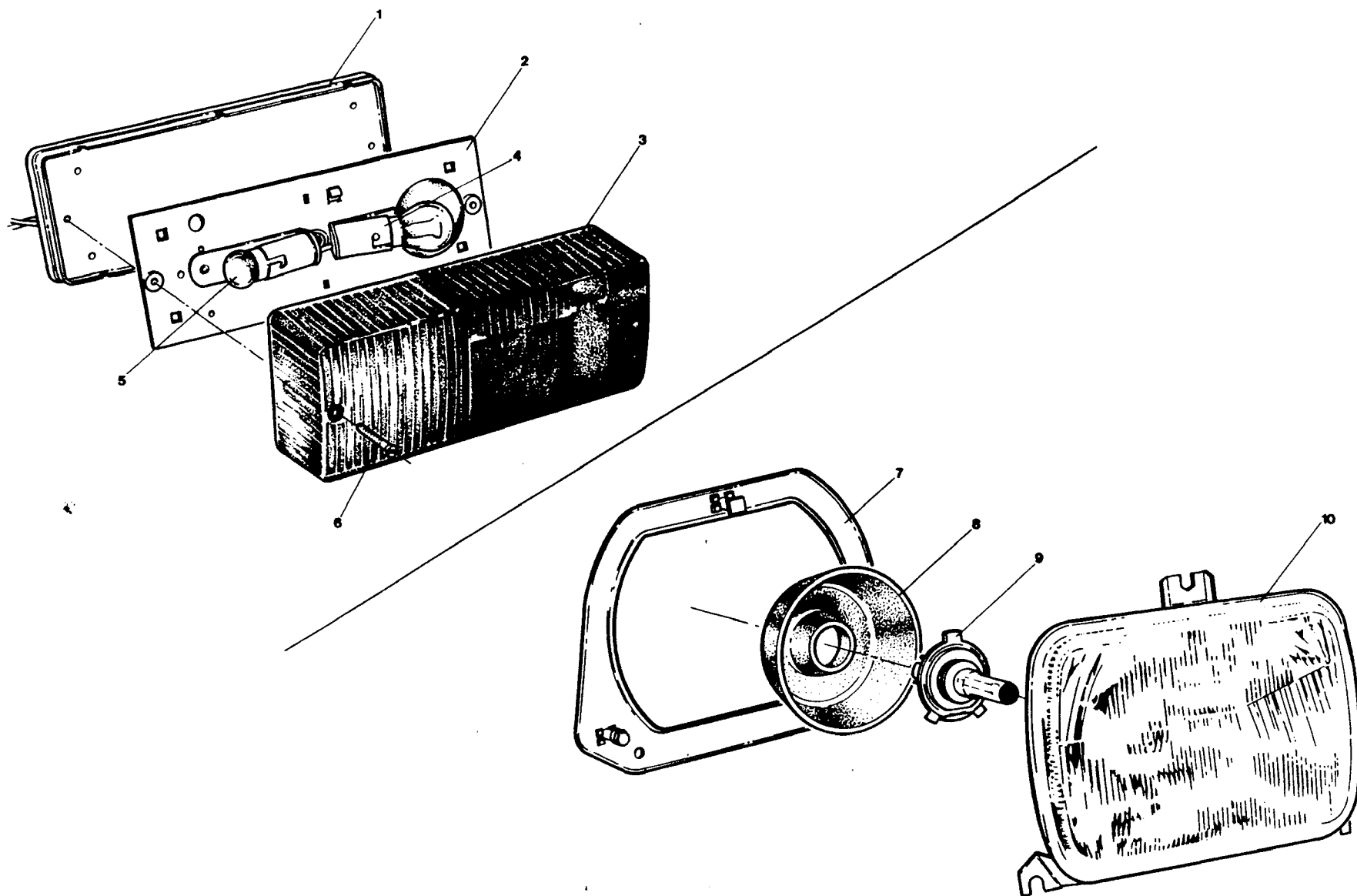
PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION M13	
DESCRIPTION: ELECTRICS - REAR LIGHTS - 280I SERIES 1 - 11 MODELS				
COMMENTS: 280I FROM VIN TV9RF28P9FBDH1239 - OCTOBER 1985				
DATE OF ISSUE		DATE REVISED	DRAWING REFERENCE	
ITEM	PART NO.	DESCRIPTION	QUANTITY	REMARKS



DESCRIPTION: ELECTRICS - FRONT & INDICATOR LIGHTS - 420 SEAC MODEL

COMMENTS:

DATE OF ISSUE

DATE REVISED

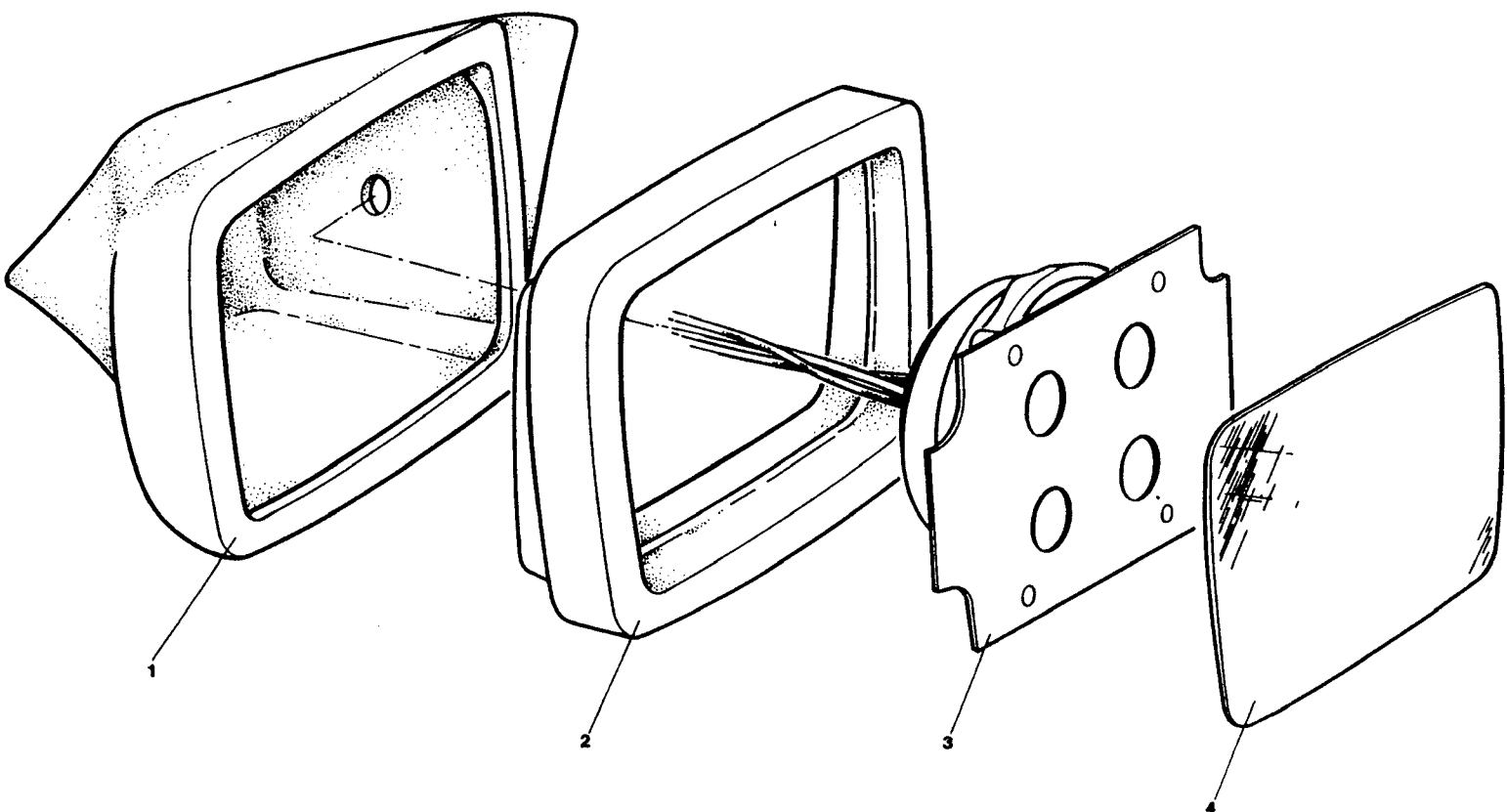
DRAWING REFERENCE

ITEM

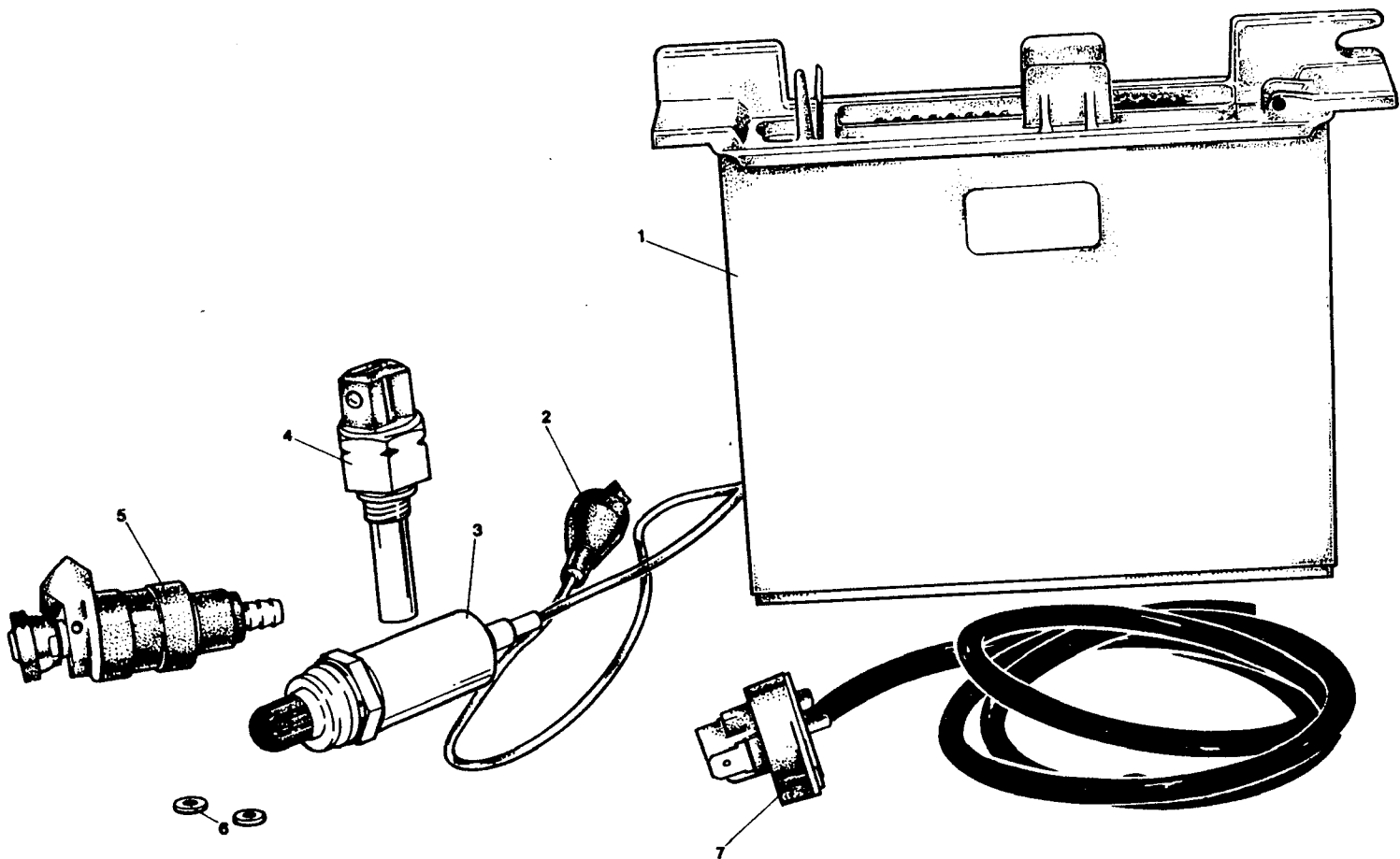
PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION M15		
DESCRIPTION: ELECTRICS - FEDERAL & EUROPEAN SPECIFICATION FLAIRED MIRRORS					
COMMENTS:					
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE	
ITEM	PART NO.	DESCRIPTION		QUANTITY	REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION M16

DESCRIPTION: ELECTRICS - EMISSION CONTROL EQUIPMENT - 280I FEDERAL ONLY

COMMENTS:

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

ITEM

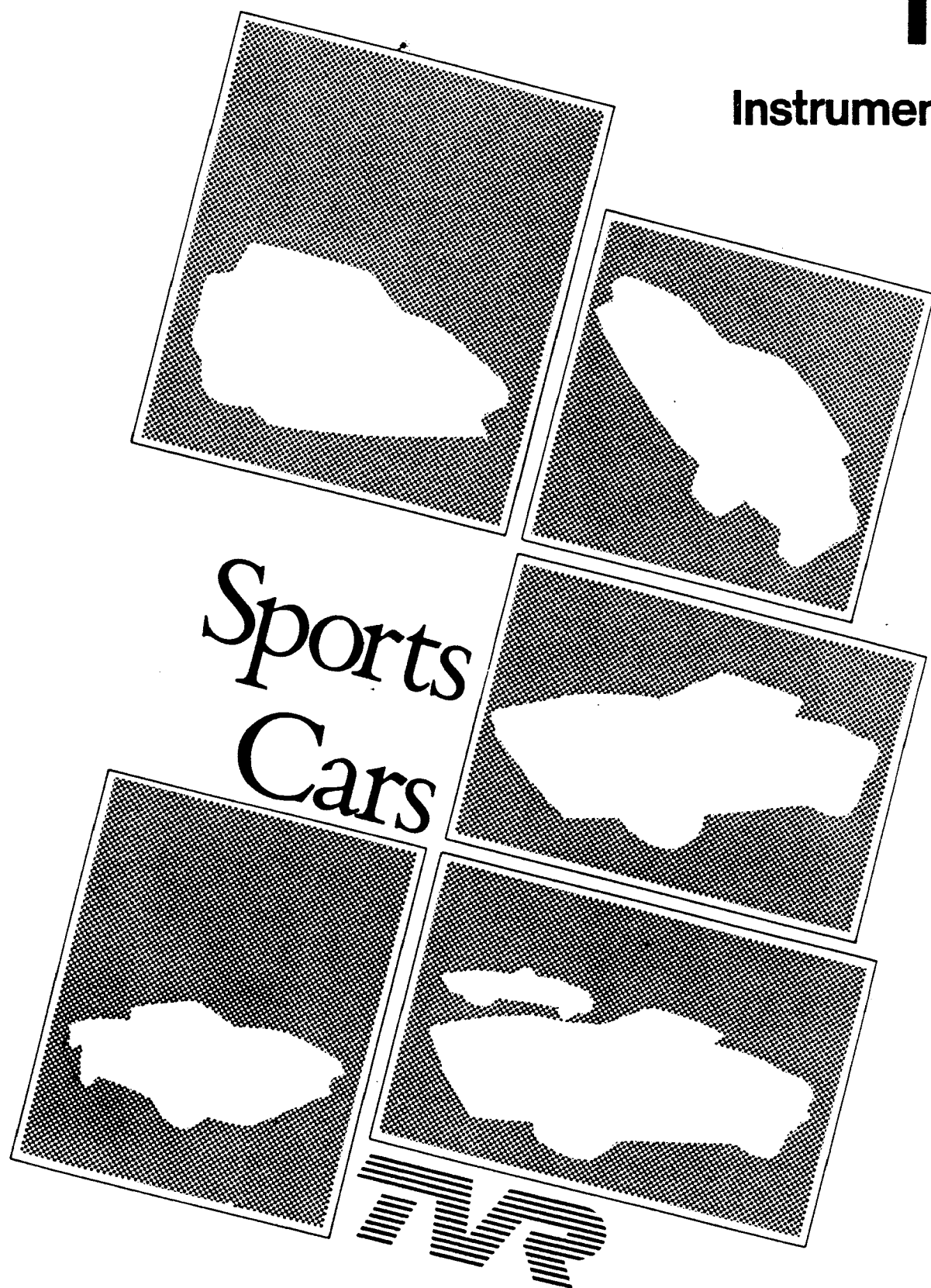
PART NO.

DESCRIPTION

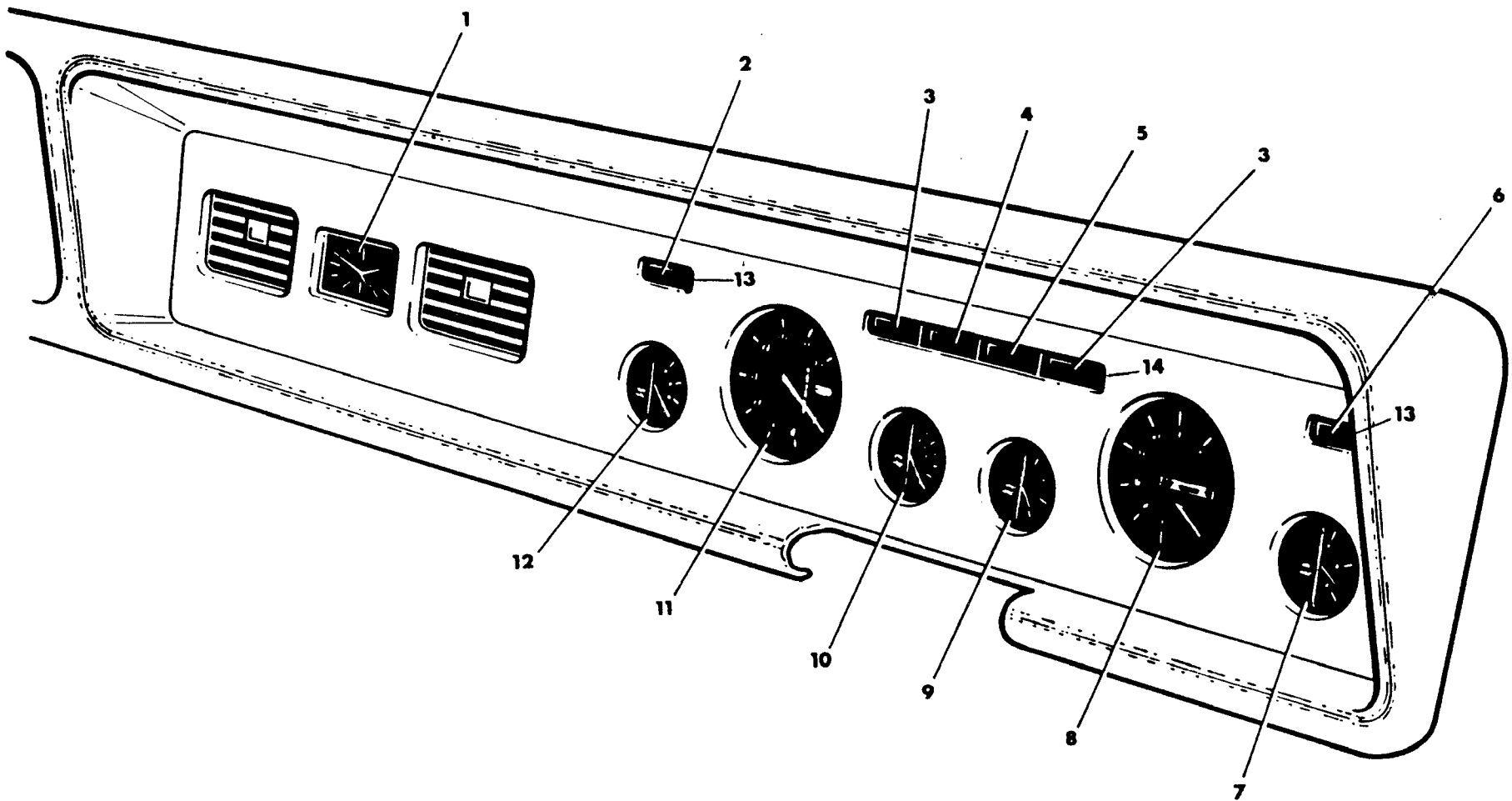
QUANTITY REMARKS

N

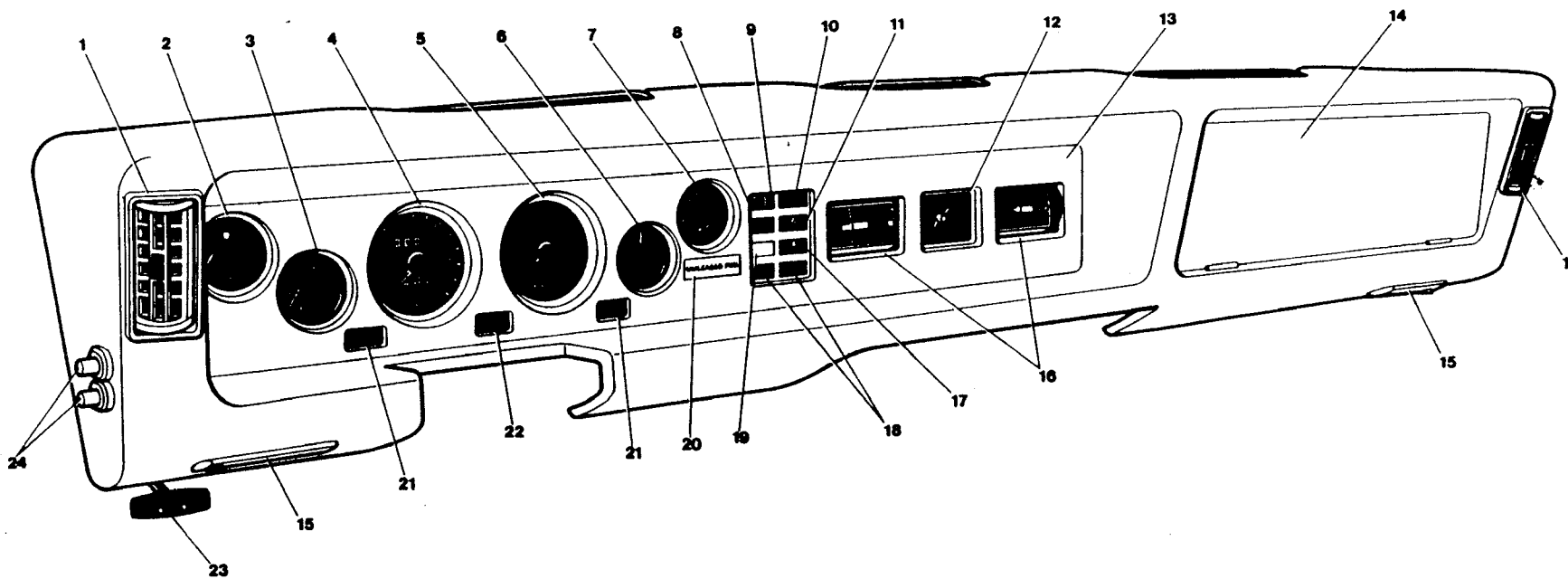
Instruments



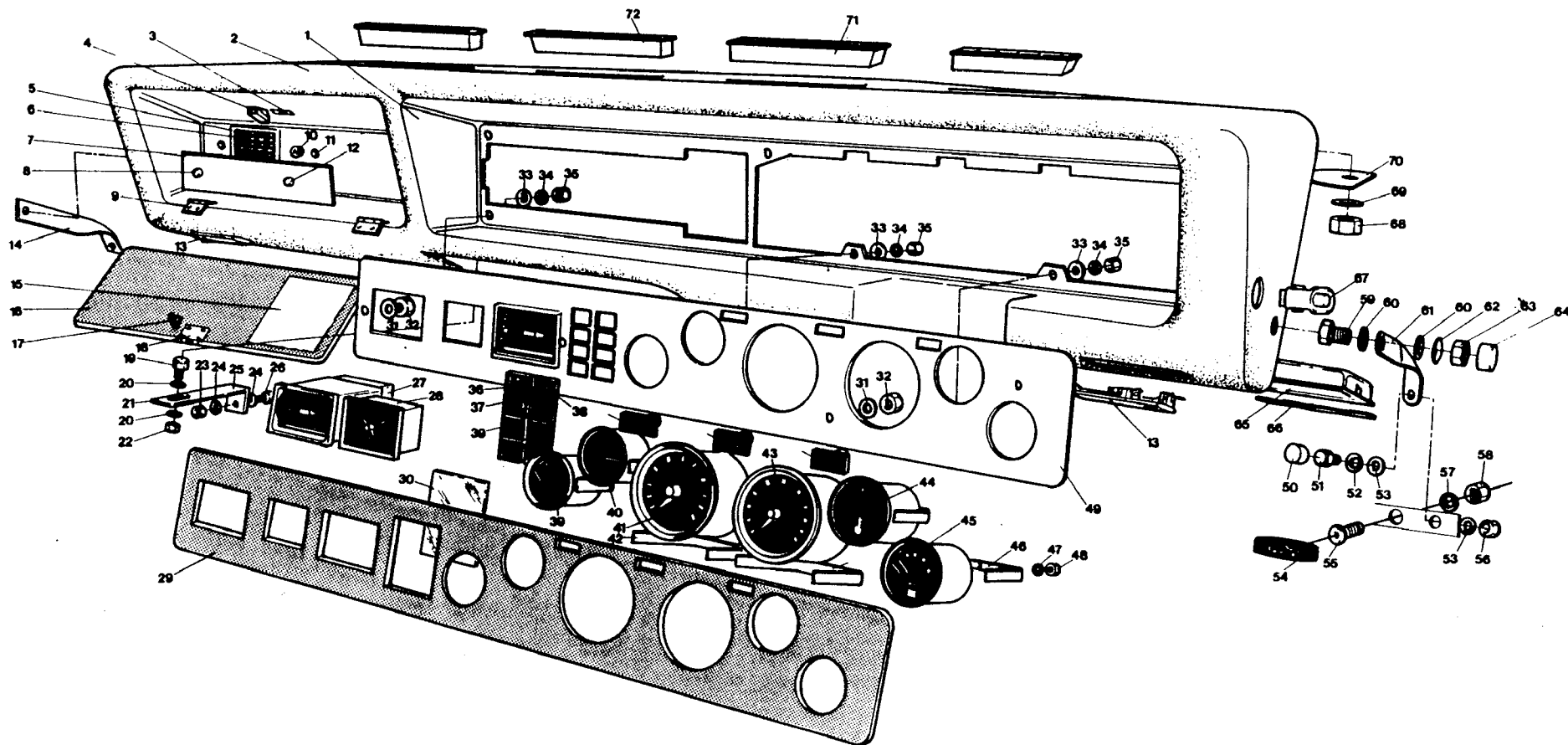
Parts Catalogue



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION	
DESCRIPTION: INSTRUMENTS - STEWART WARNER TYPE				
COMMENTS: ALL MODELS TO DH5256FI - 1981				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION N2	
DESCRIPTION: INSTRUMENTS - SMITHS TYPE - L.H.D. & R.H.D.				
COMMENTS: ALL MODELS TO VIN TV9RF28P3FBDH1222 CH. NO. DH5901FI NOV 84				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION N3

DESCRIPTION: INSTRUMENTS - VDO TYPE - L.H.D. & R.H.D.

COMMENTS: ALL MODELS FROM VIN TV9RF28P3FBDH1223 CH. NO. DH5902FI NOV 84

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

ITEM

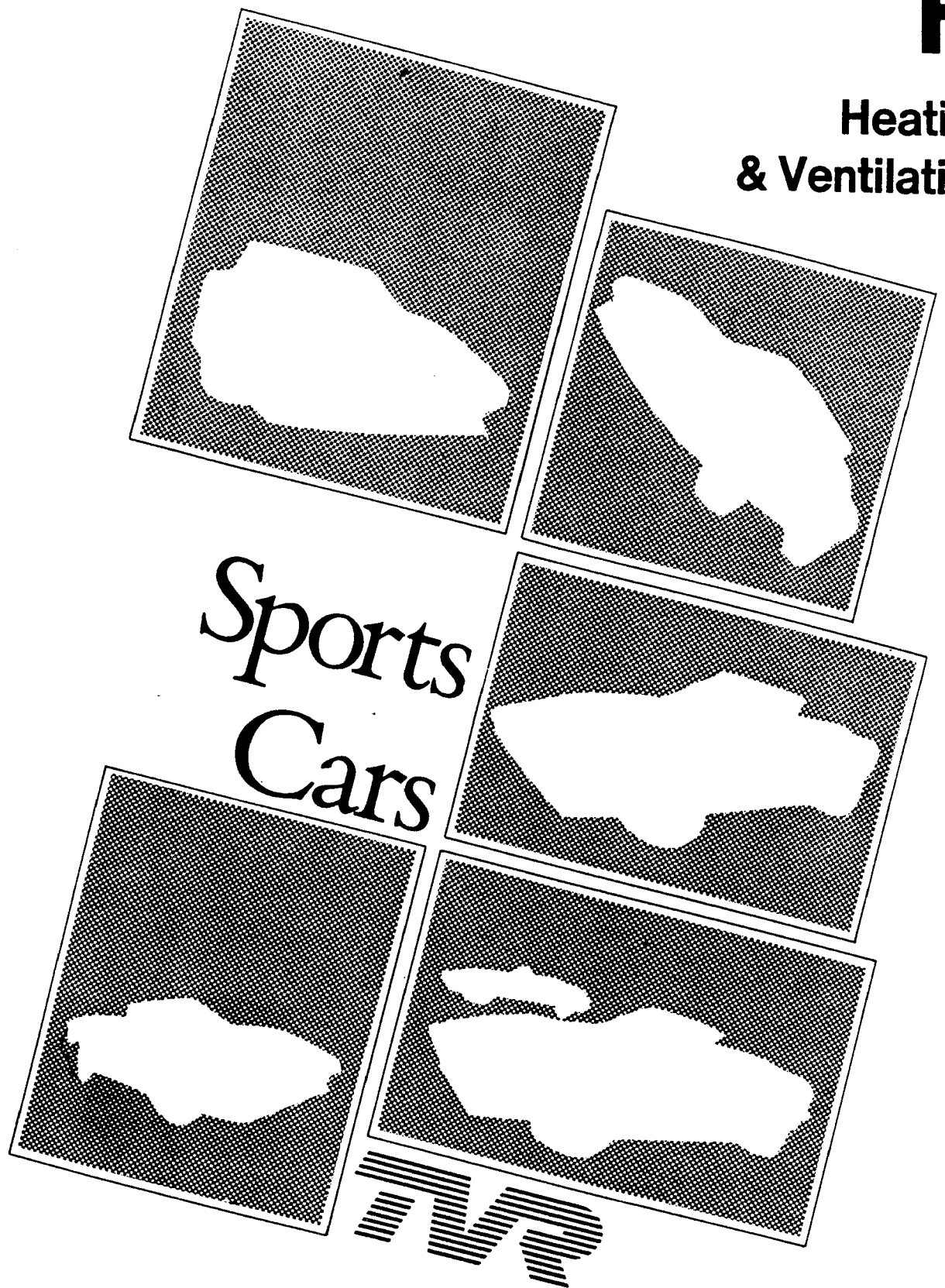
PART NO.

DESCRIPTION

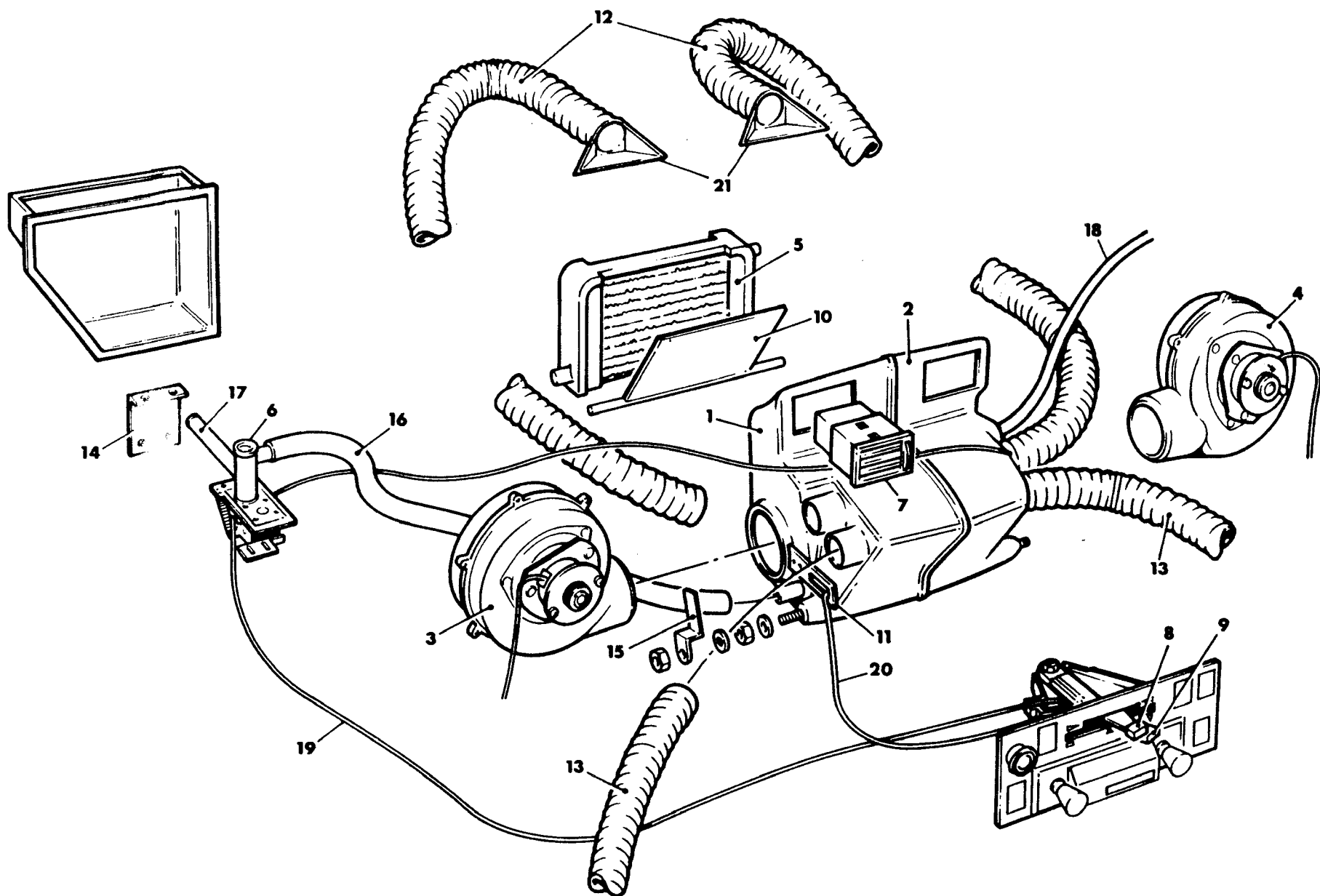
QUANTITY REMARKS

P

Heating
& Ventilation



Parts Catalogue



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION P1

DESCRIPTION: HEATING & VENTILATION - INTERIOR CONTROLS - TO MAY 1981

COMMENTS: SERIES 1 280I WITH 2 VENT OUTLET & TWO BLOWER MOTORS TO FH5221F12

DATE OF ISSUE

DATE REVISED

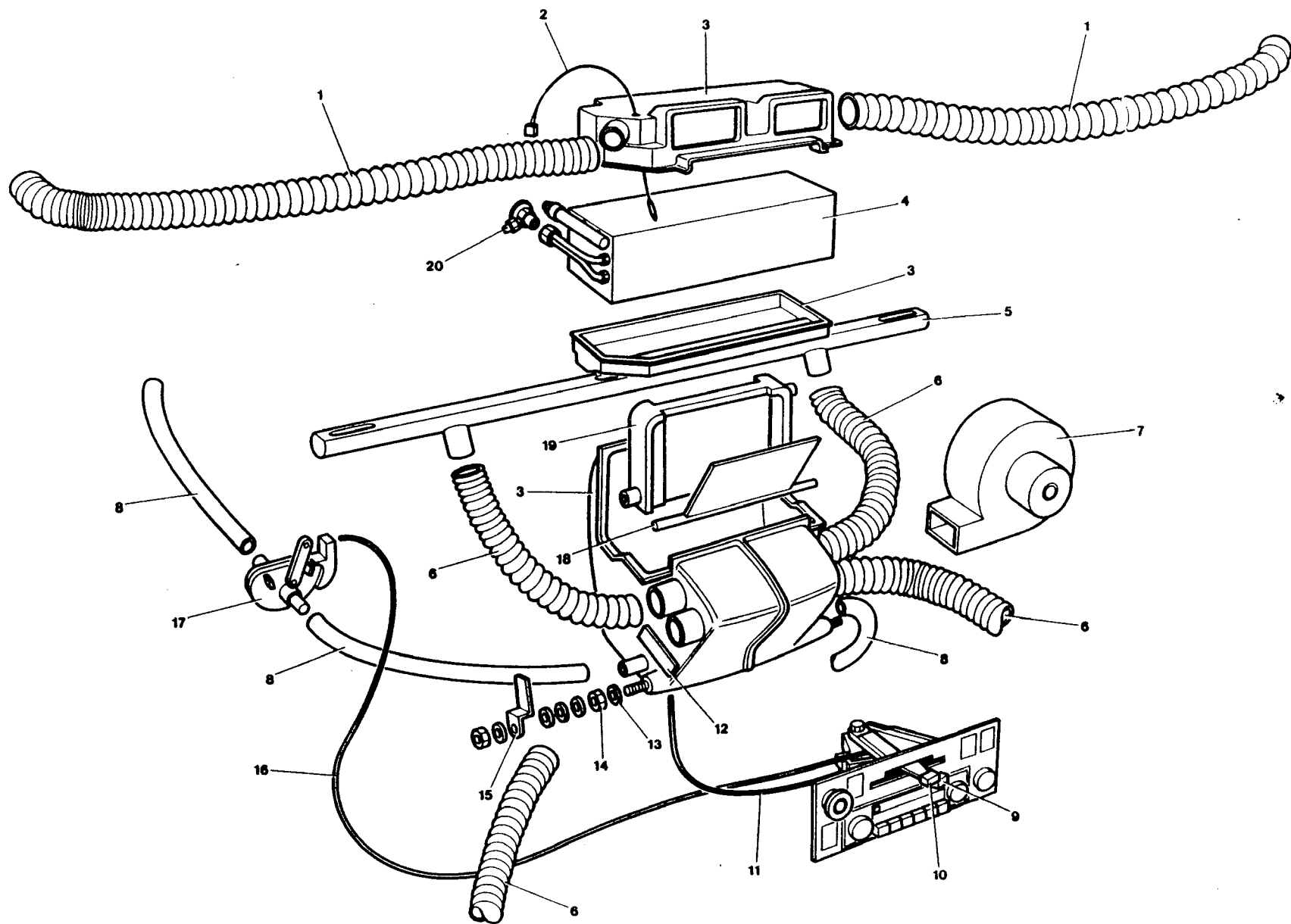
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: HEATING & VENTILATION - THREE VENT OUTLET - FROM MAY 1981

COMMENTS: FEDERAL WITH A/C - EUROPEAN WITH SINGLE BLOWER MOTOR

DATE OF ISSUE

DATE REVISED

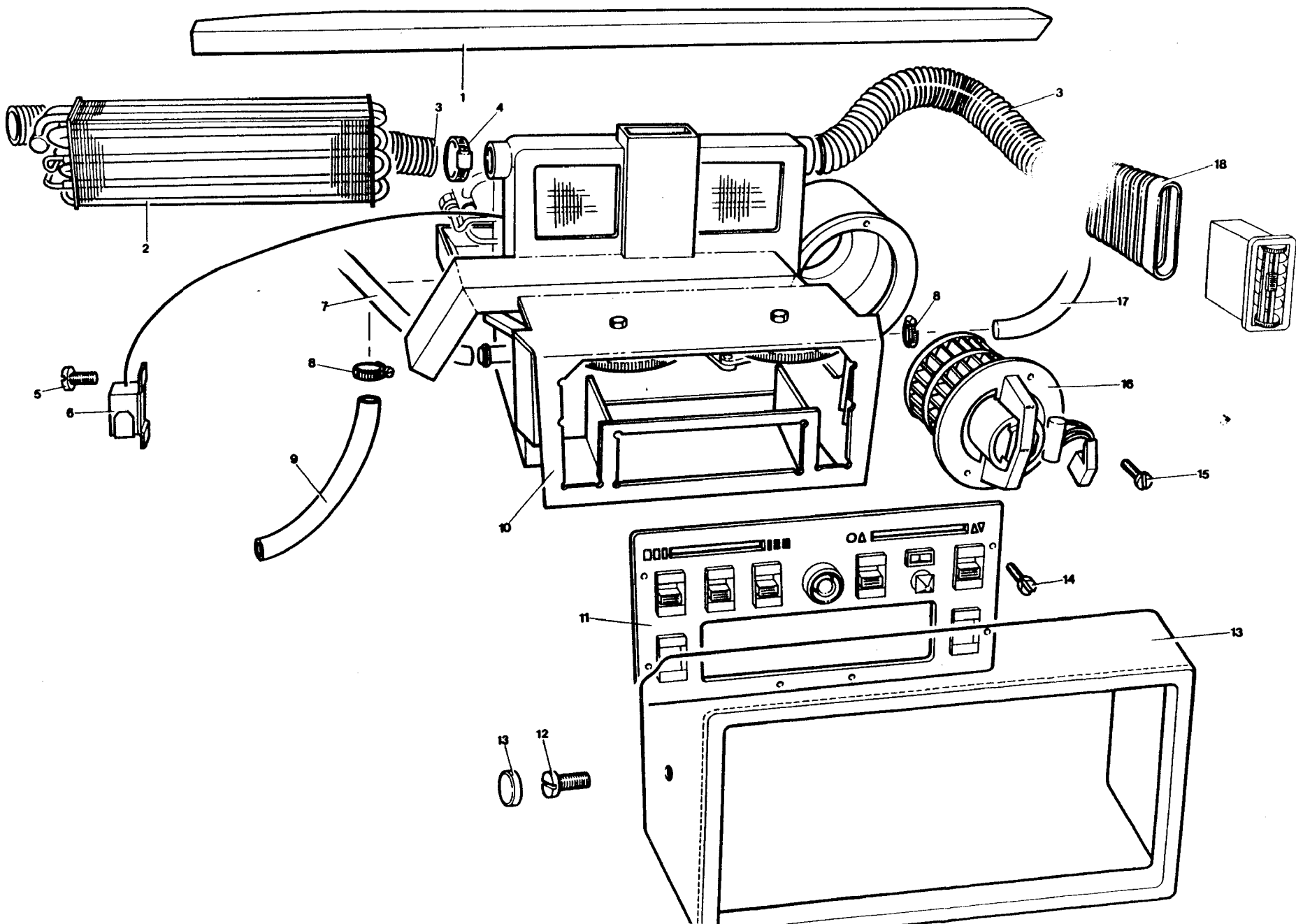
DRAWING REFERENCE

ITEM

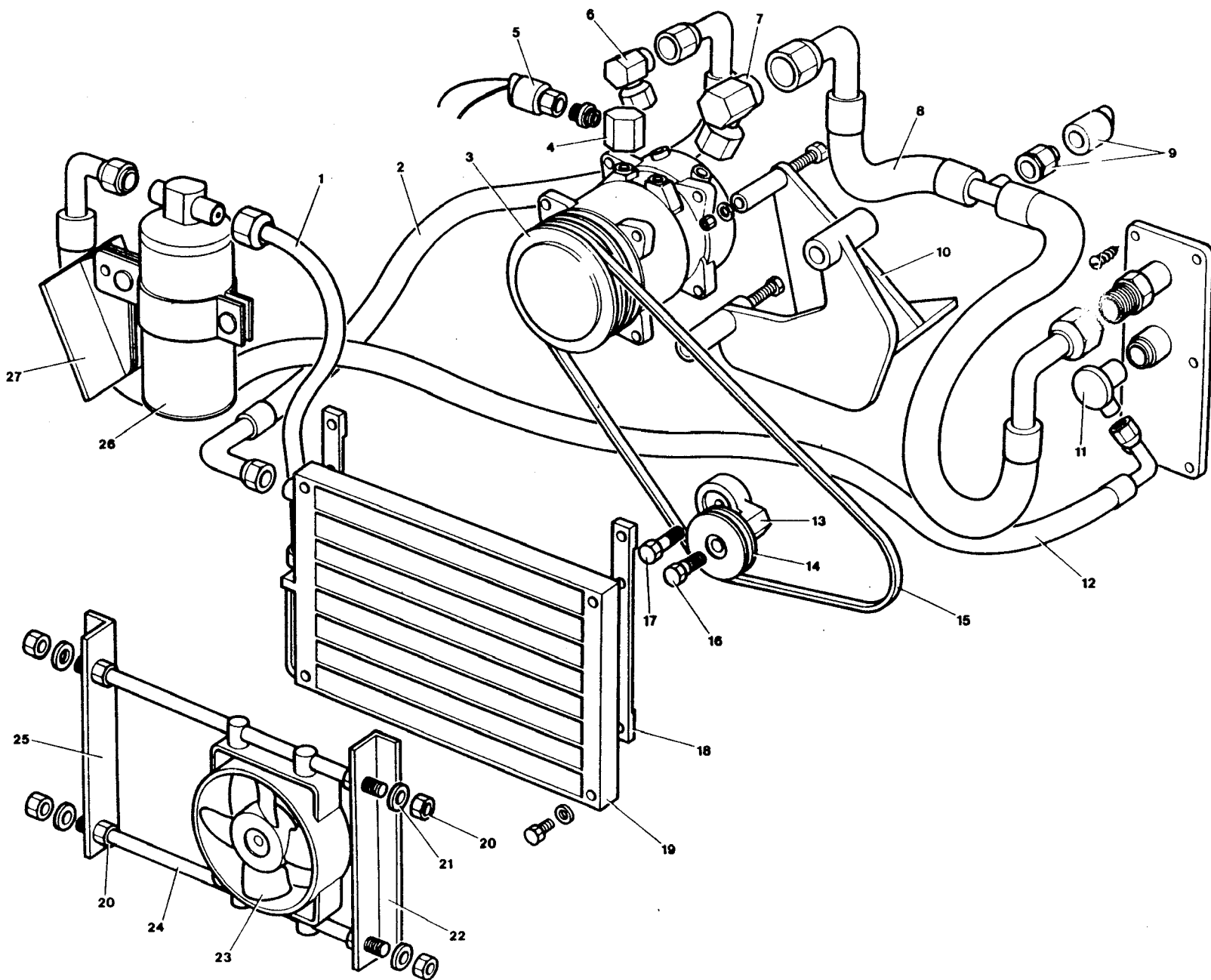
PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION P3	
DESCRIPTION: HEATING & VENTILATION - FOUR VENT OUTLET - FROM OCT. 1984				
COMMENTS:REVISED HEATER BOX - FROM VIN TV9RF28P1EBDH1217 CH NO DH5842RI				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION P4

DESCRIPTION: AIR CONDITIONING CONTROLS - ENGINE BAY - 280I MODELS

COMMENTS: 280I FEDERAL UP TO VIN SA9DH28POFB019442

DATE OF ISSUE

DATE REVISED

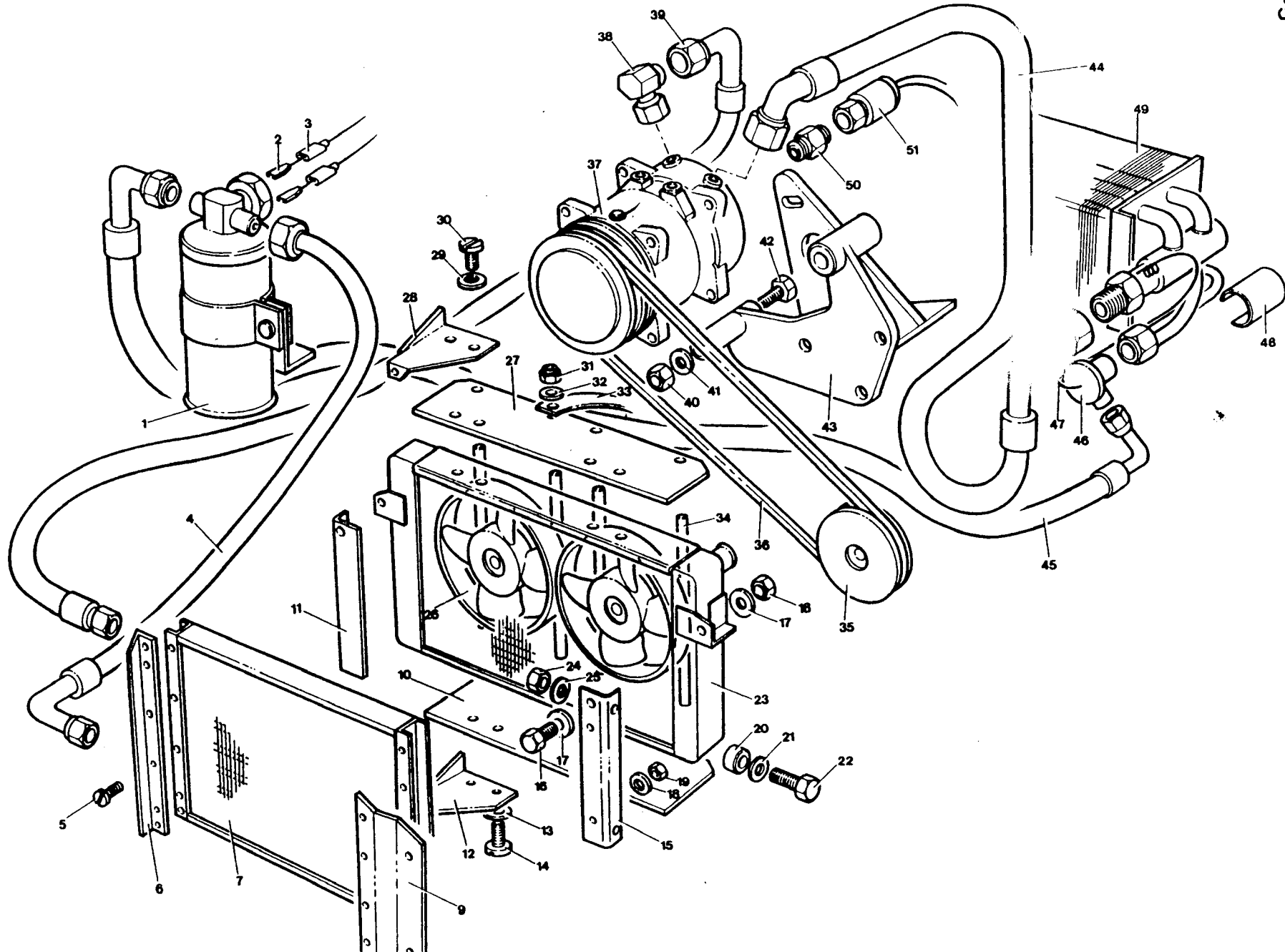
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: AIR CONDITIONING CONTROLS - ENGINE BAY - 280I MODELS

COMMENTS: 280I FEDERAL FROM VIN SA9DH28P7FB019425

DATE OF ISSUE

DATE REVISED

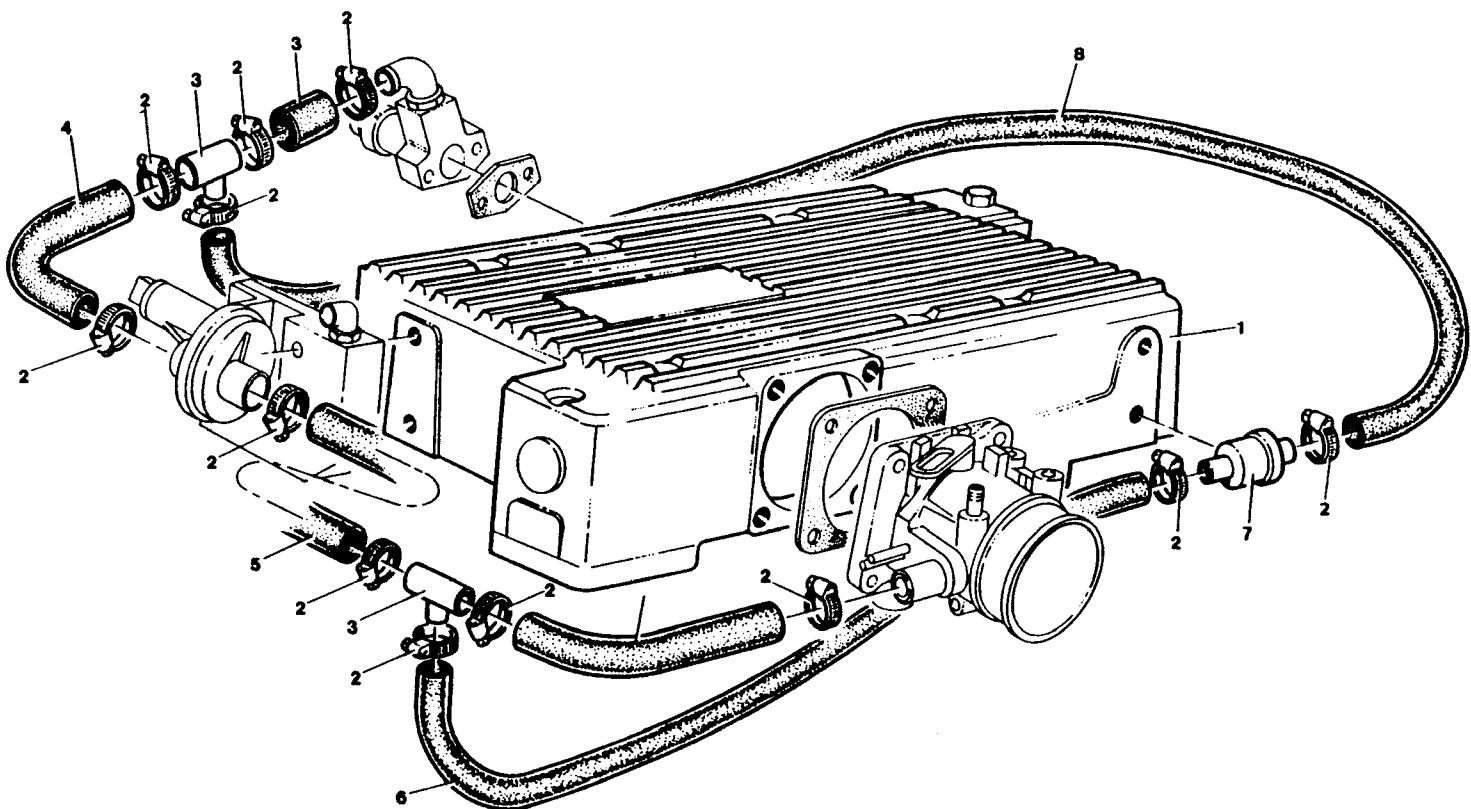
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: AIR CONDITIONING CONTROLS - ENGINE BAY - 280I MODELS

COMMENTS: ADDITIONAL AIR CONDITIONING IDLE VALVE FROM APRIL 1985

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

ITEM

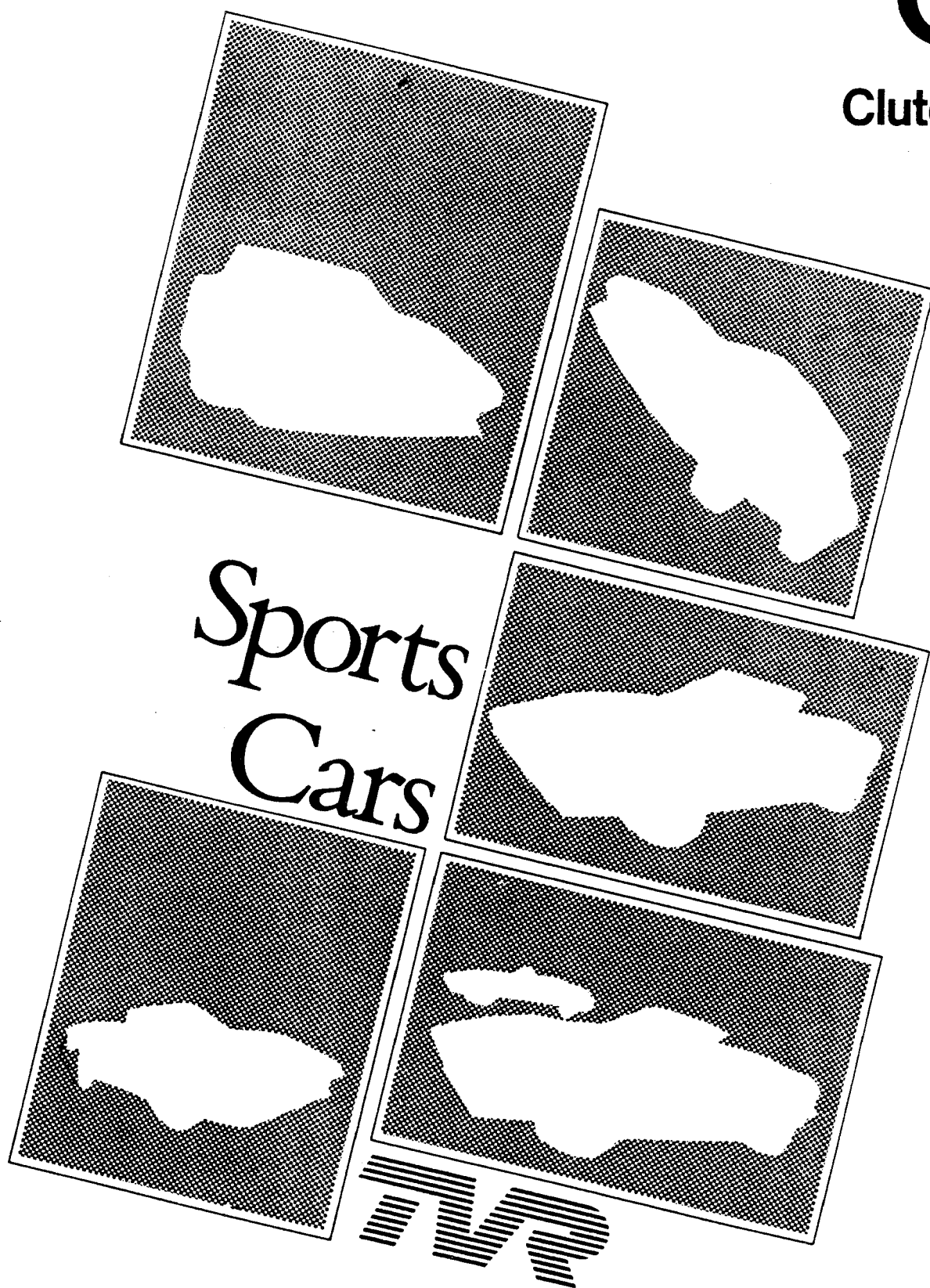
PART NO.

DESCRIPTION

QUANTITY REMARKS

Q

Clutch



Parts Catalogue

DESCRIPTION: CLUTCH - 280I SERIES 1 MODELS 1980

COMMENTS: EARLY HYDRAULIC TYPE AND R.H.D. CABLE OPERATED TYPE

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

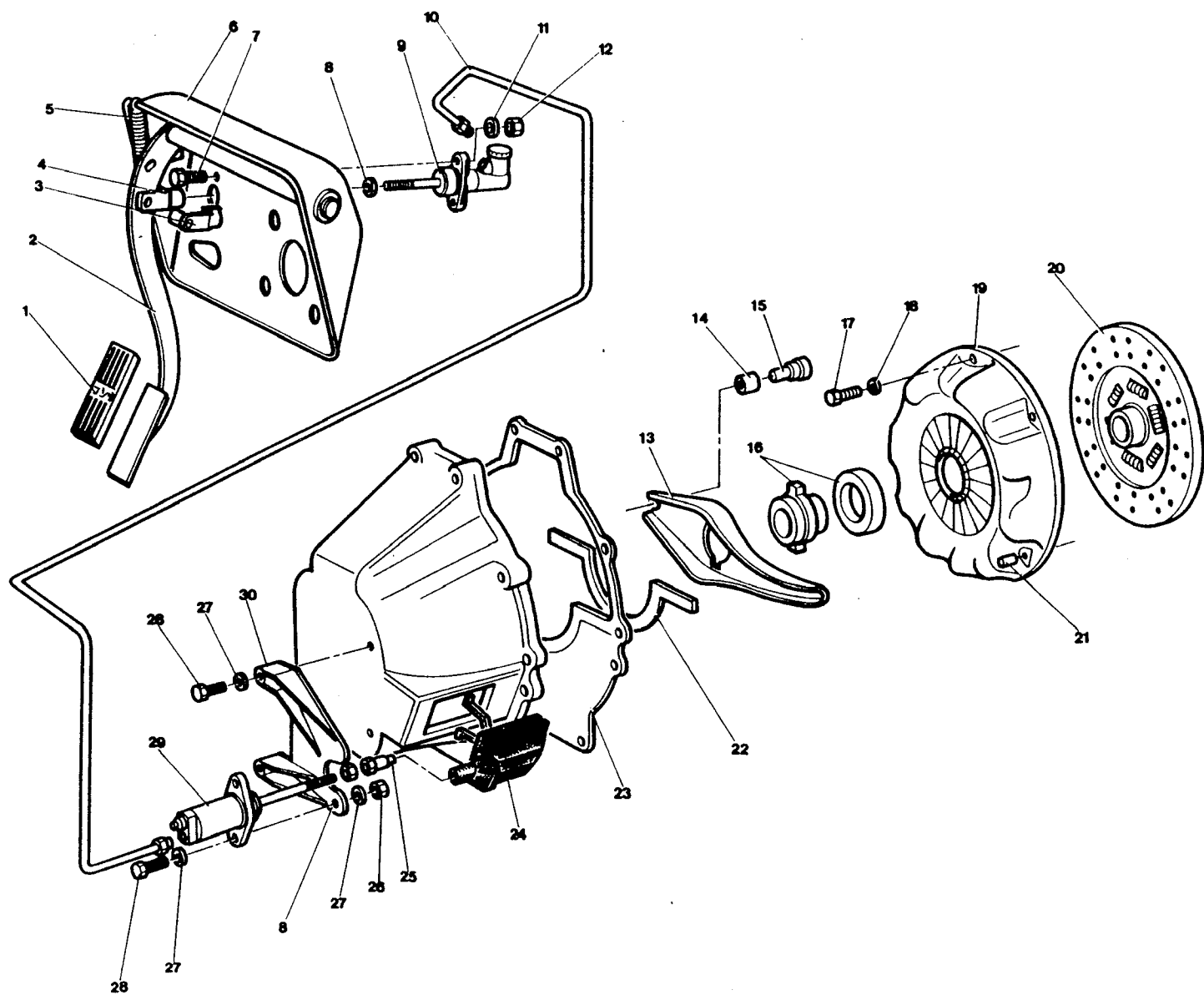
ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS

ILLUSTRATION TO FOLLOW



TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION Q2

DESCRIPTION: CLUTCH - 280I 1983 FEDERAL & 1985 EUROPEAN

COMMENTS: HYDRAULIC OPERATED MASTER AND SLAVE CYLINDER

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

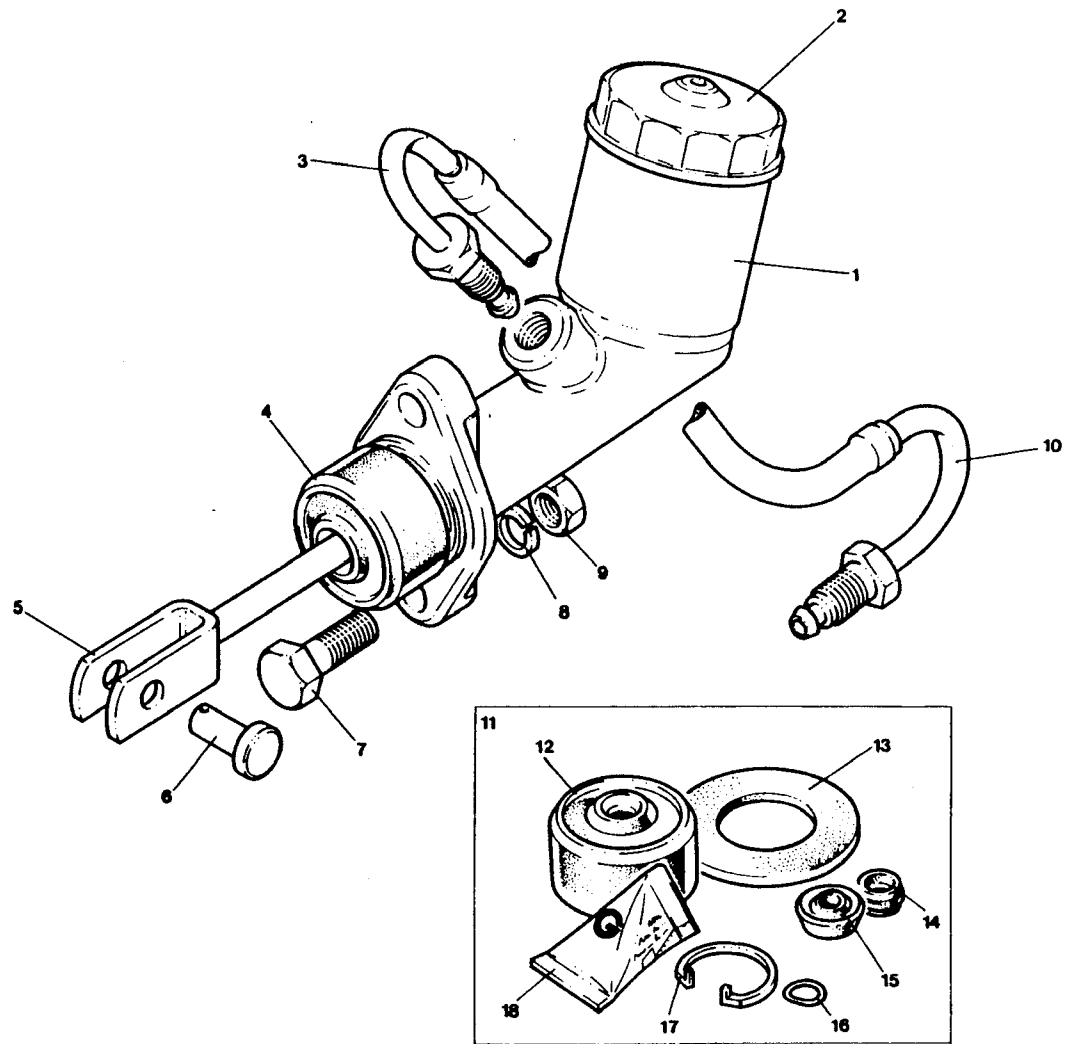
ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS

TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION Q3	
DESCRIPTION: CLUTCH - 280I HYDRAULIC SLAVE CYLINDER				
COMMENTS: COMPONENT BREAKDOWN				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



DESCRIPTION: CLUTCH - 280I/350I/390 HYDRAULIC MASTER CYLINDER

COMMENTS: COMPONENT BREAKDOWN

DATE OF ISSUE

DATE REVISED

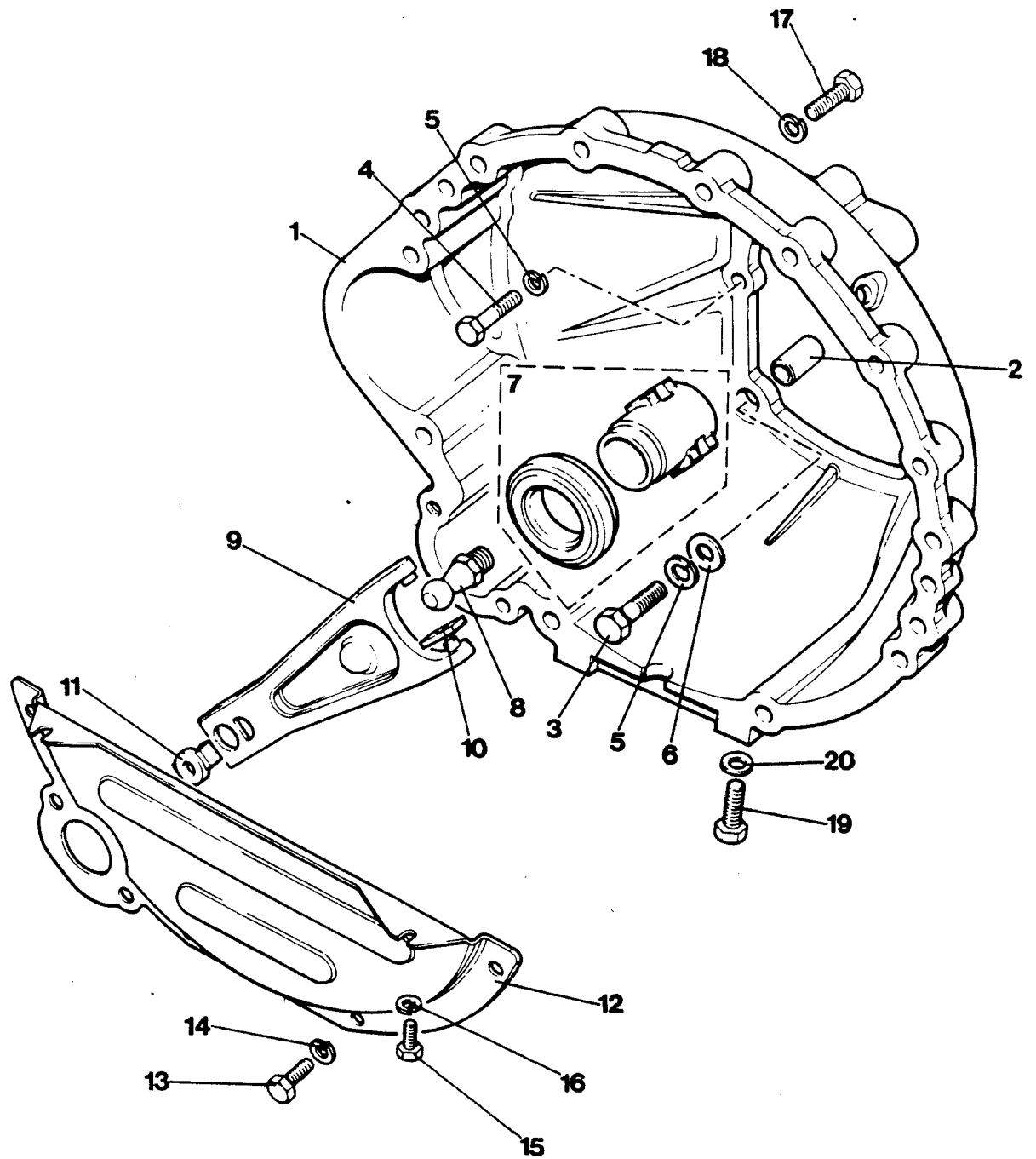
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: CLUTCH HOUSING - 350I/390

COMMENTS: ALL MODELS

DATE OF ISSUE

DATE REVISED

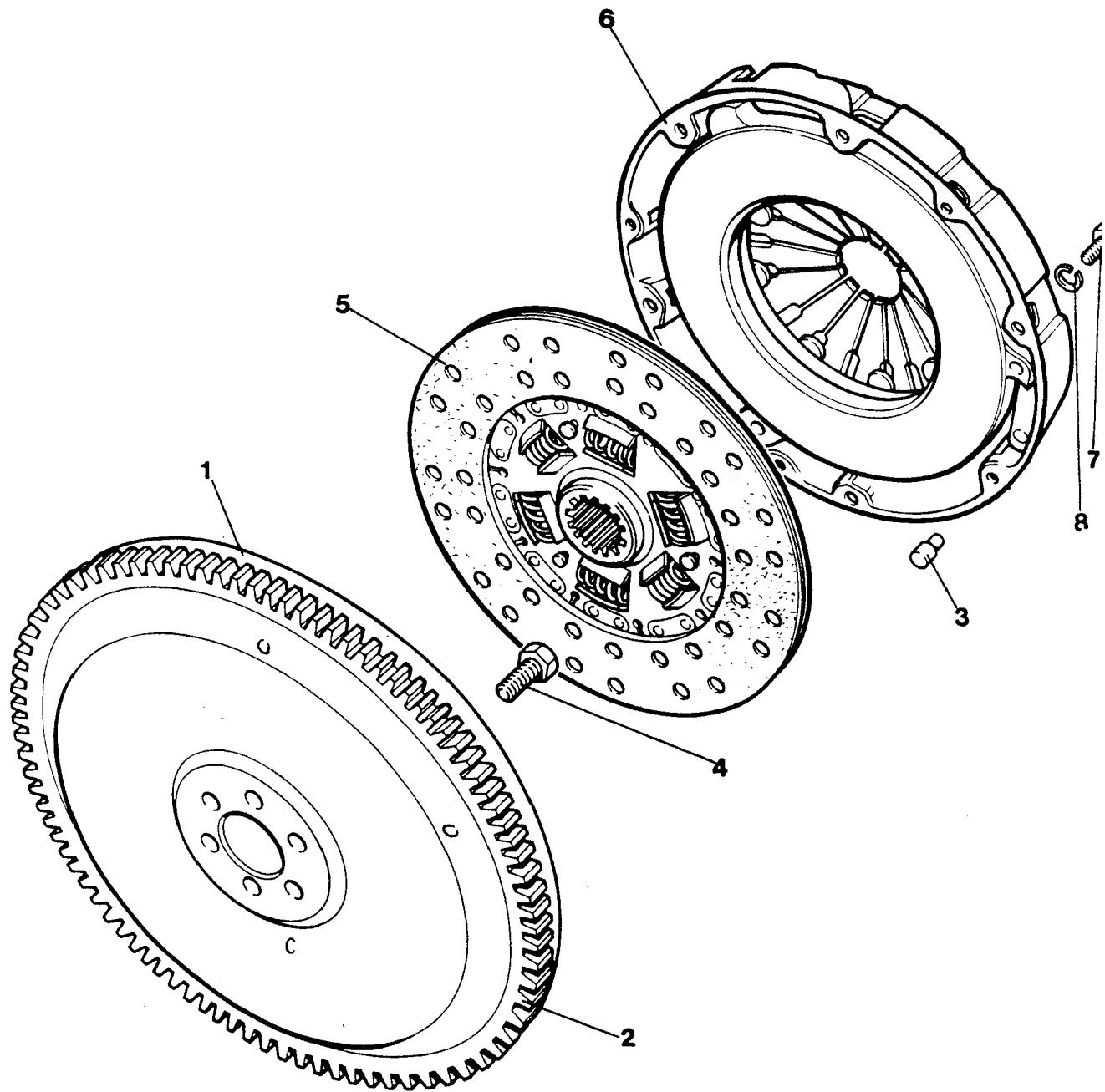
DRAWING REFERENCE

ITEM

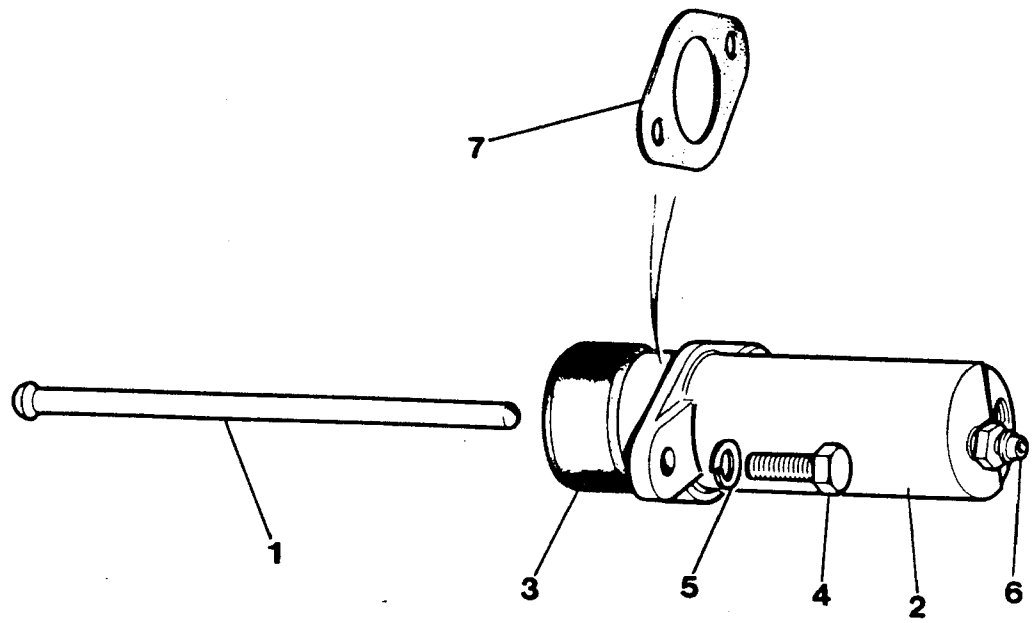
PART NO.

DESCRIPTION

QUANTITY REMARKS



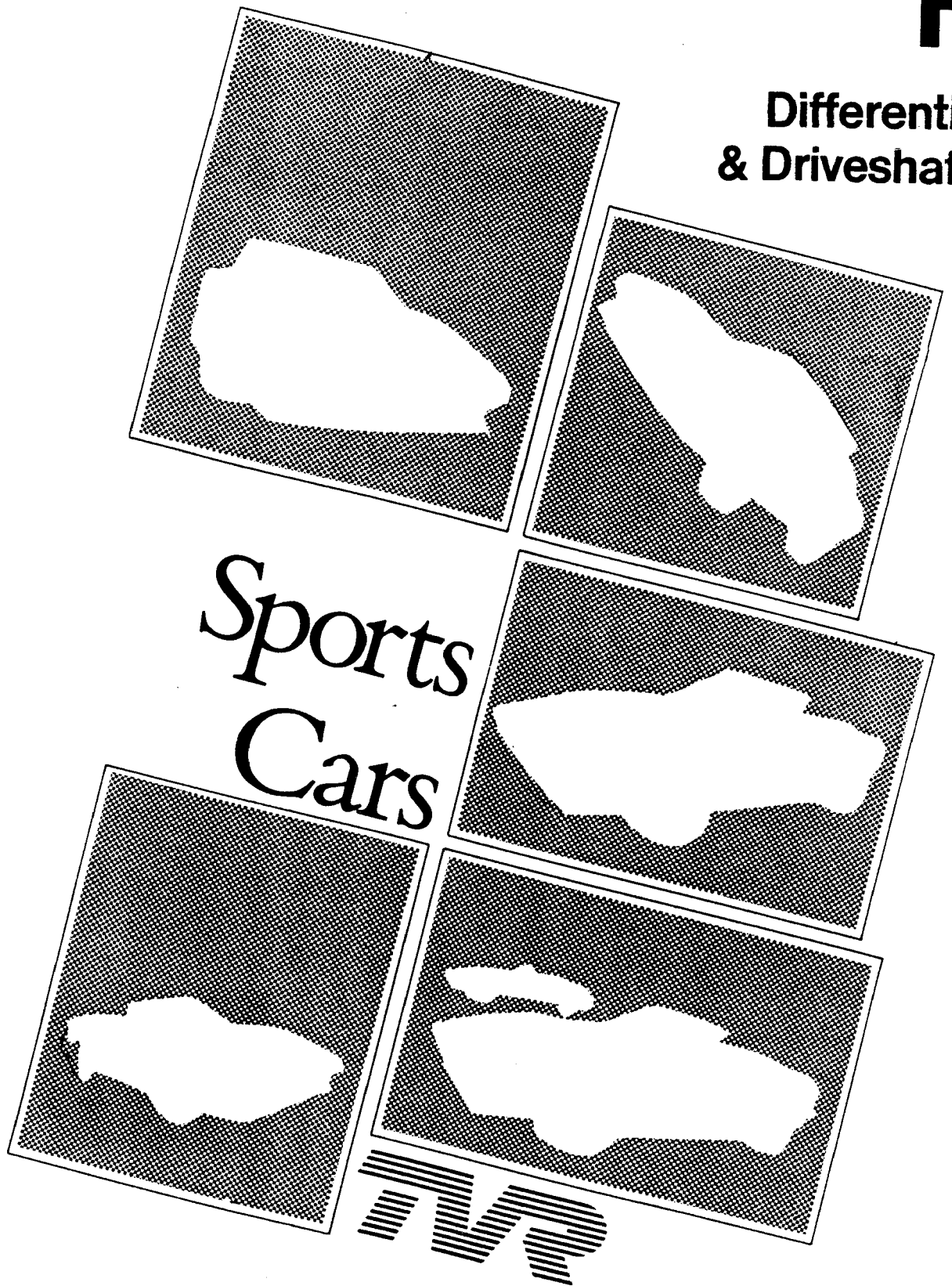
TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION Q6	
DESCRIPTION: CLUTCH PLATE & FLYWHEEL - 350I/390				
COMMENTS: ALL MODELS				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION Q7	
DESCRIPTION: CLUTCH HYDRAULIC SLAVE CYLINDER - 3501/390				
COMMENTS: COMPONENT BREAKDOWN				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

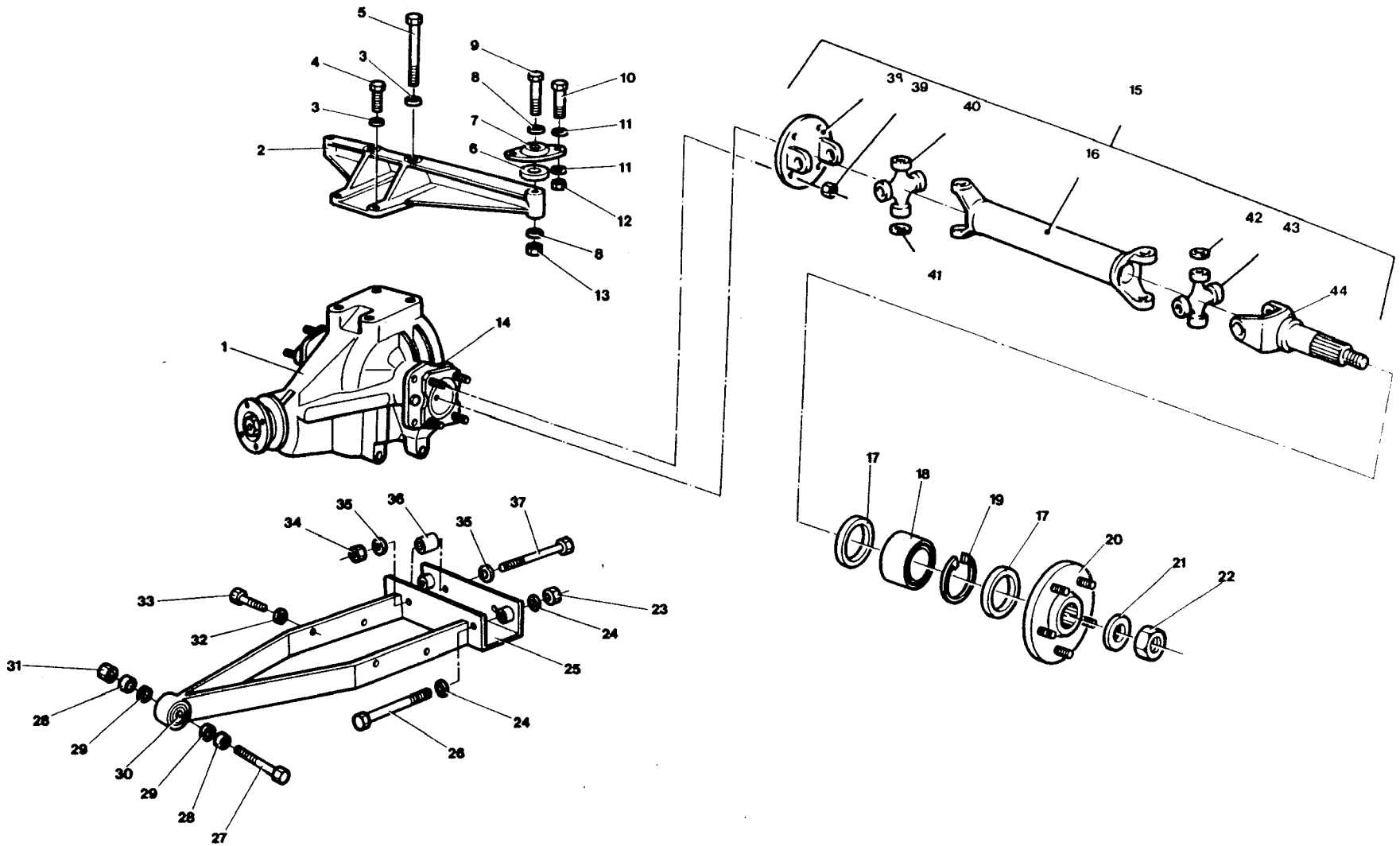
R

**Differential
& Driveshafts**



Parts Catalogue

R1



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION R1	
DESCRIPTION: DIFFERENTIAL, DRIVESHAFTS & CARRIERS				
COMMENTS: 350 TO SA9DH35P3GB019333 390 TO SAPDH35P7GB019108 JUNE 86/OCT 85				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

TVR ENGINEERING LIMITED PARTS CATALOGUE.

SECTION R2

DESCRIPTION: DIFFERENTIAL, DRIVESHAFTS & CARRIERS - 350I/390/420 FROM

COMMENTS: 390/420 - SA9DH35P7GB019109 350I - SA9DH35P3GB019109

DATE OF ISSUE

DATE REVISED

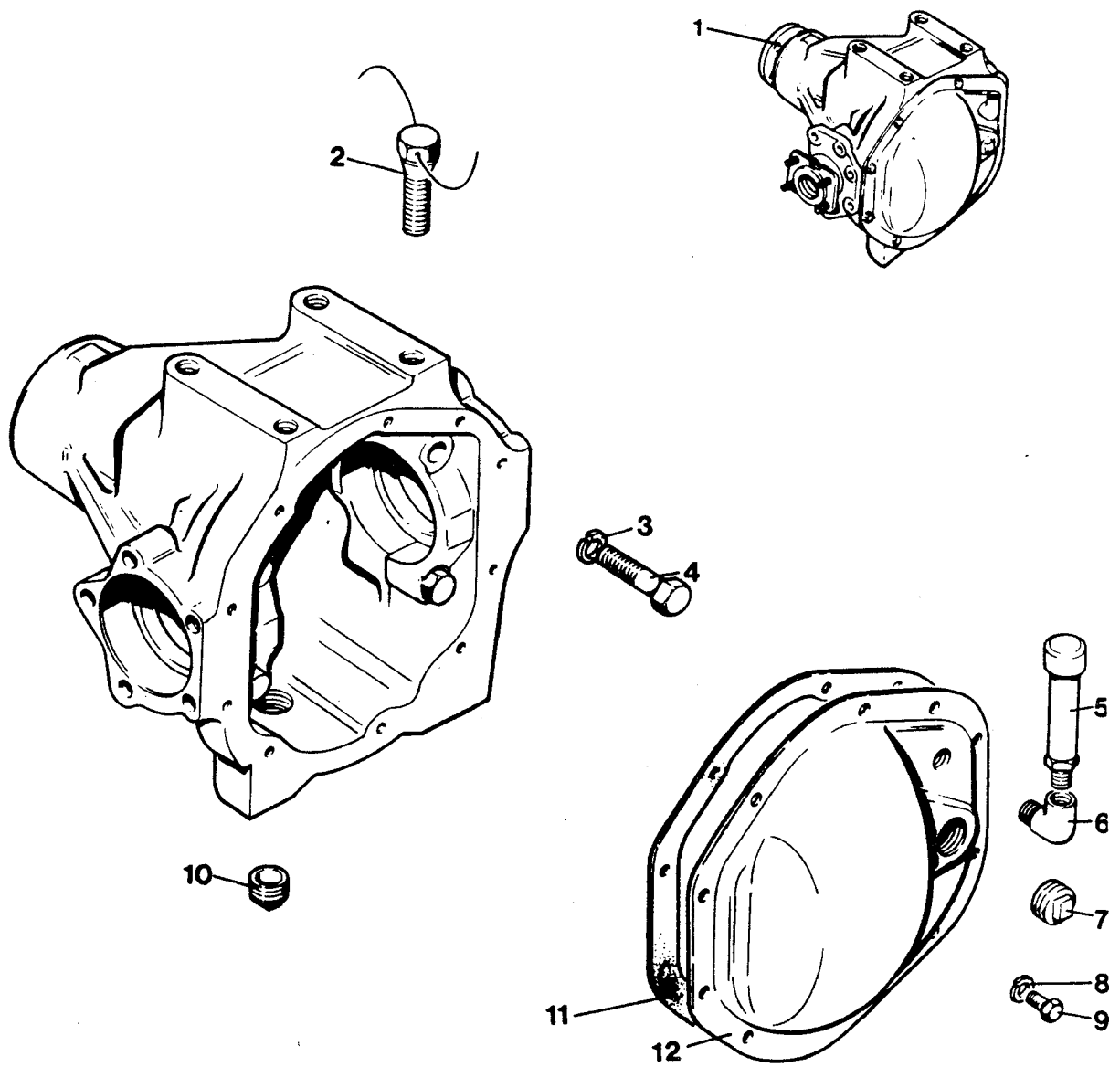
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: DIFFERENTIAL ASSEMBLY - ALL MODELS

COMMENTS:

DATE OF ISSUE

DATE REVISED

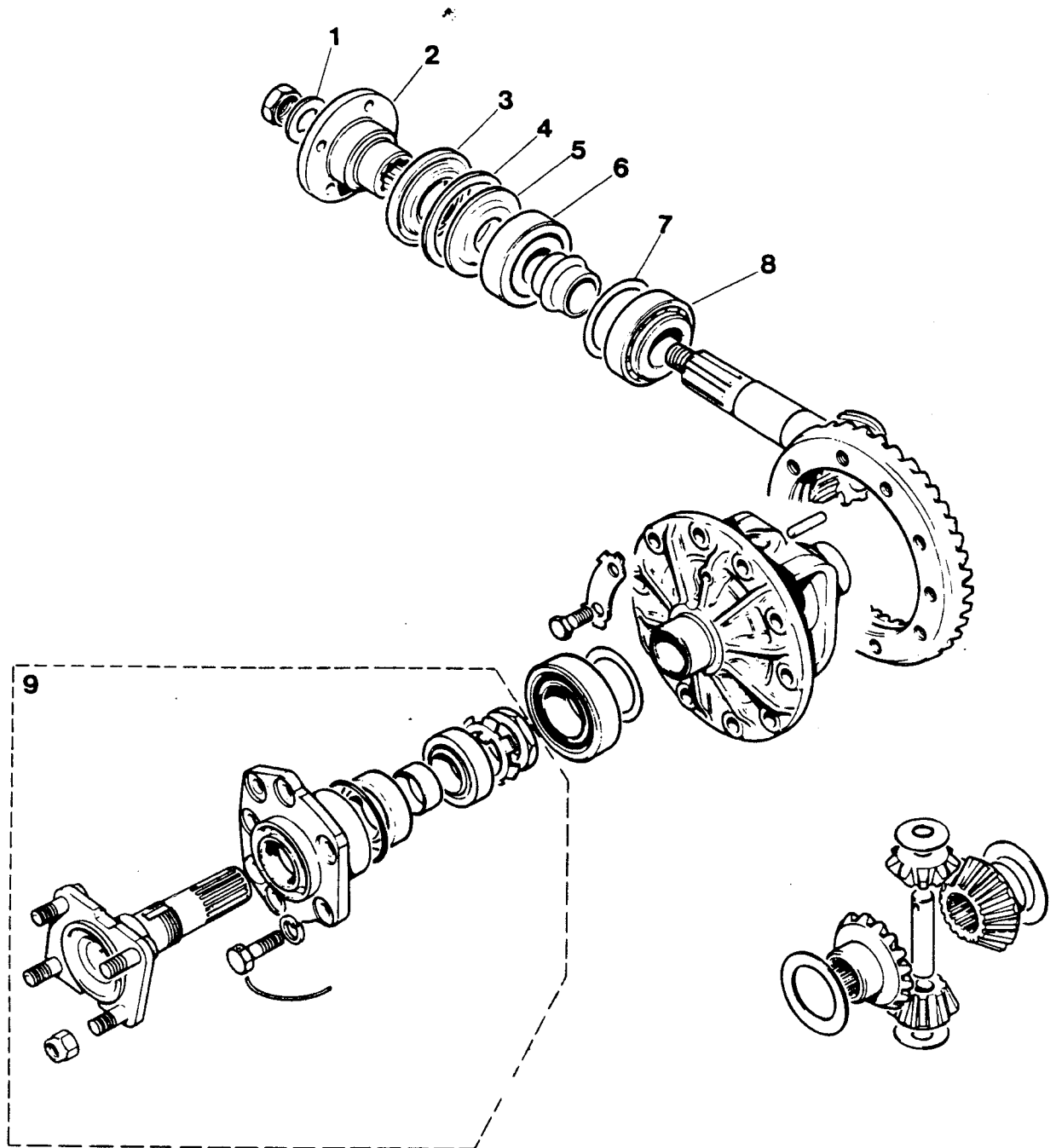
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: DIFFERENTIAL ASSEMBLY - INTERNALS - ALL MODELS

COMMENTS: NON POWER LOCK DIFFERENTIALS

DATE OF ISSUE

DATE REVISED

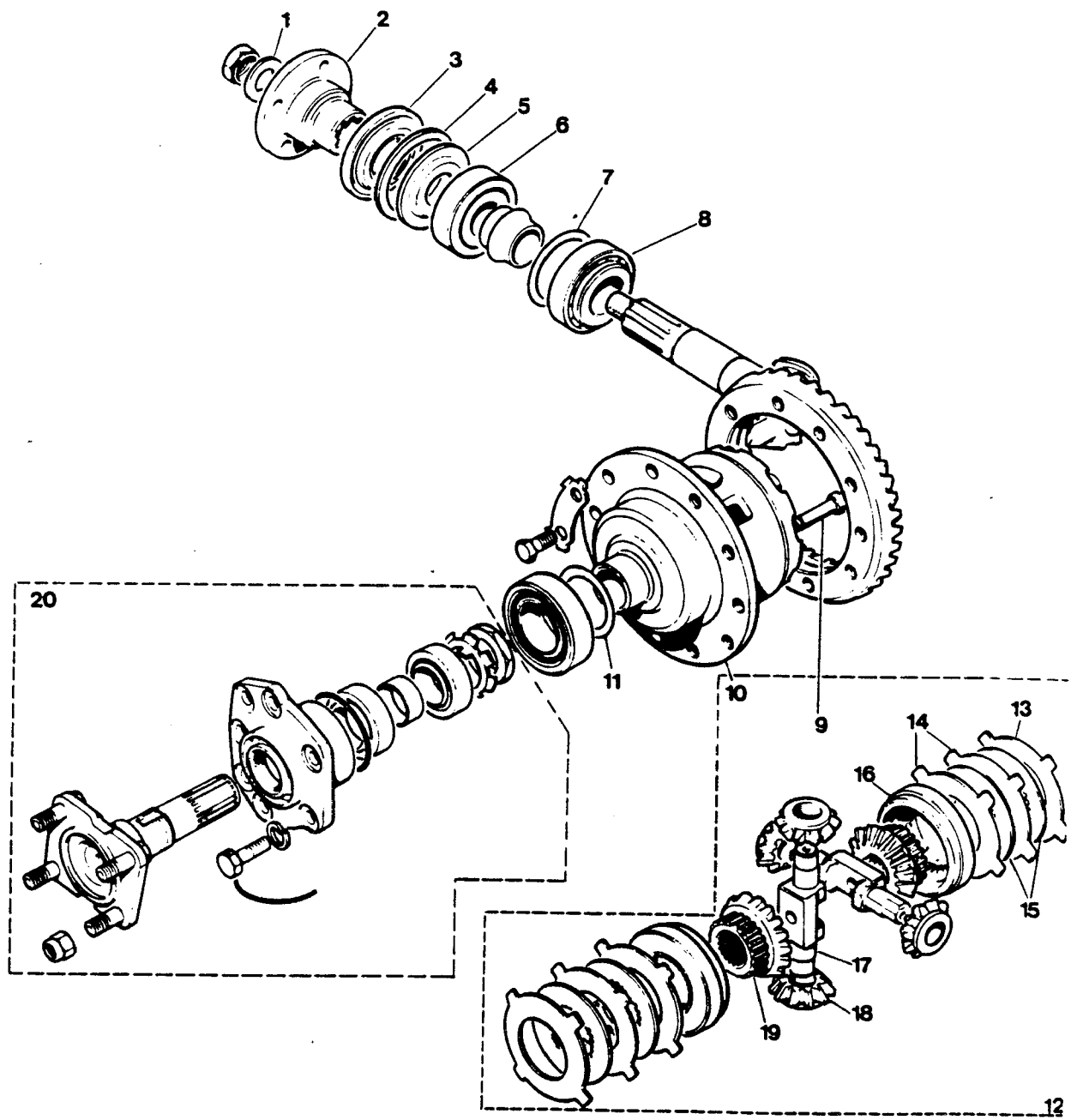
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

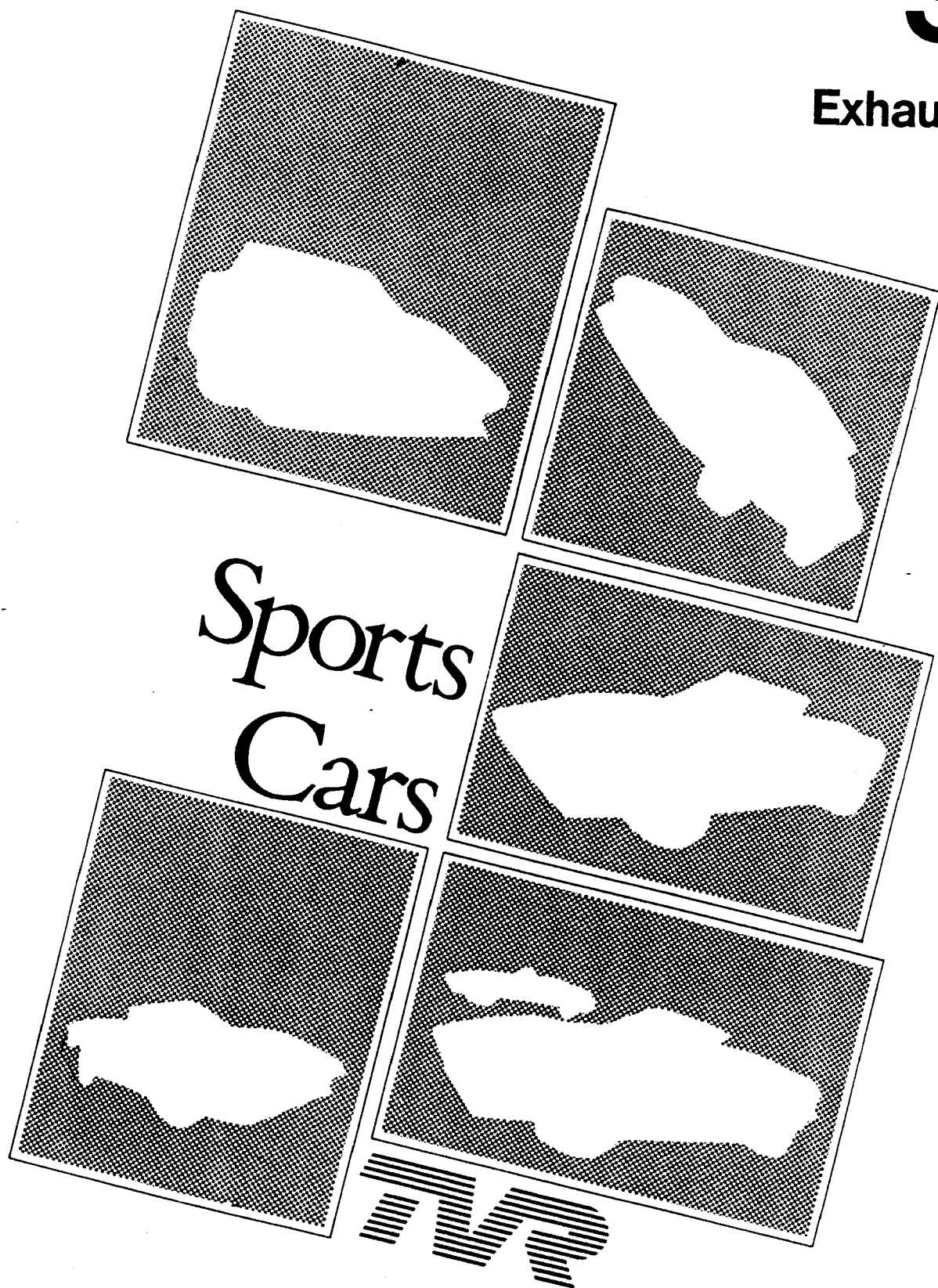
QUANTITY REMARKS



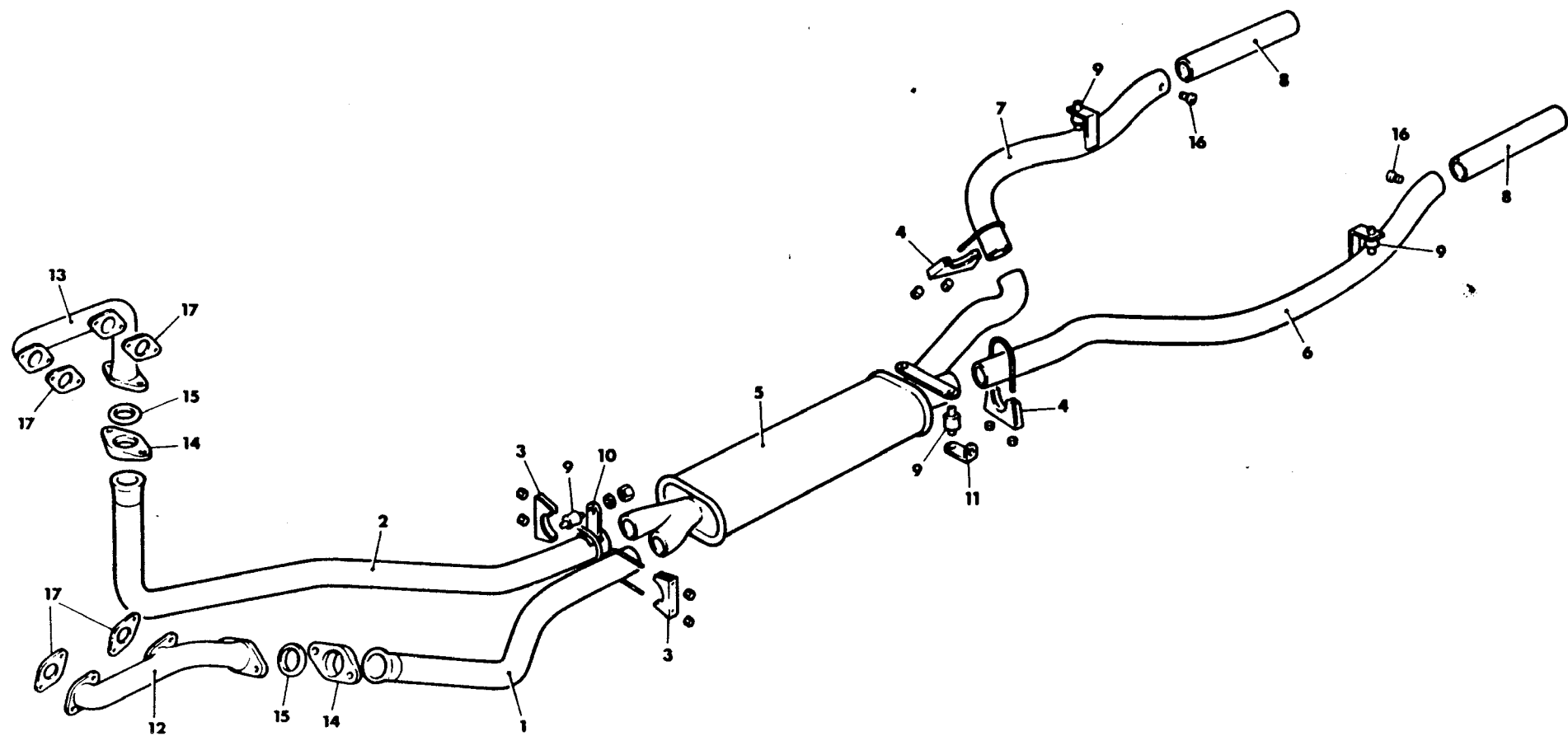
TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION R5	
DESCRIPTION: DIFFERENTIAL ASSEMBLY - INTERNALS - ALL MODELS				
COMMENTS: POWER LOCK DIFFERENTIALS				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

S

Exhaust



Parts Catalogue



DESCRIPTION: EXHAUST - 280I EARLY MODELS

COMMENTS: EXHAUST BOX BELOW CHASSIS/PROPSHAFT

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS

DESCRIPTION: EXHAUST - 280I EARLY MODELS 1981

COMMENTS: EXHAUST BOX ABOVE PROPSHAFT

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

ITEM

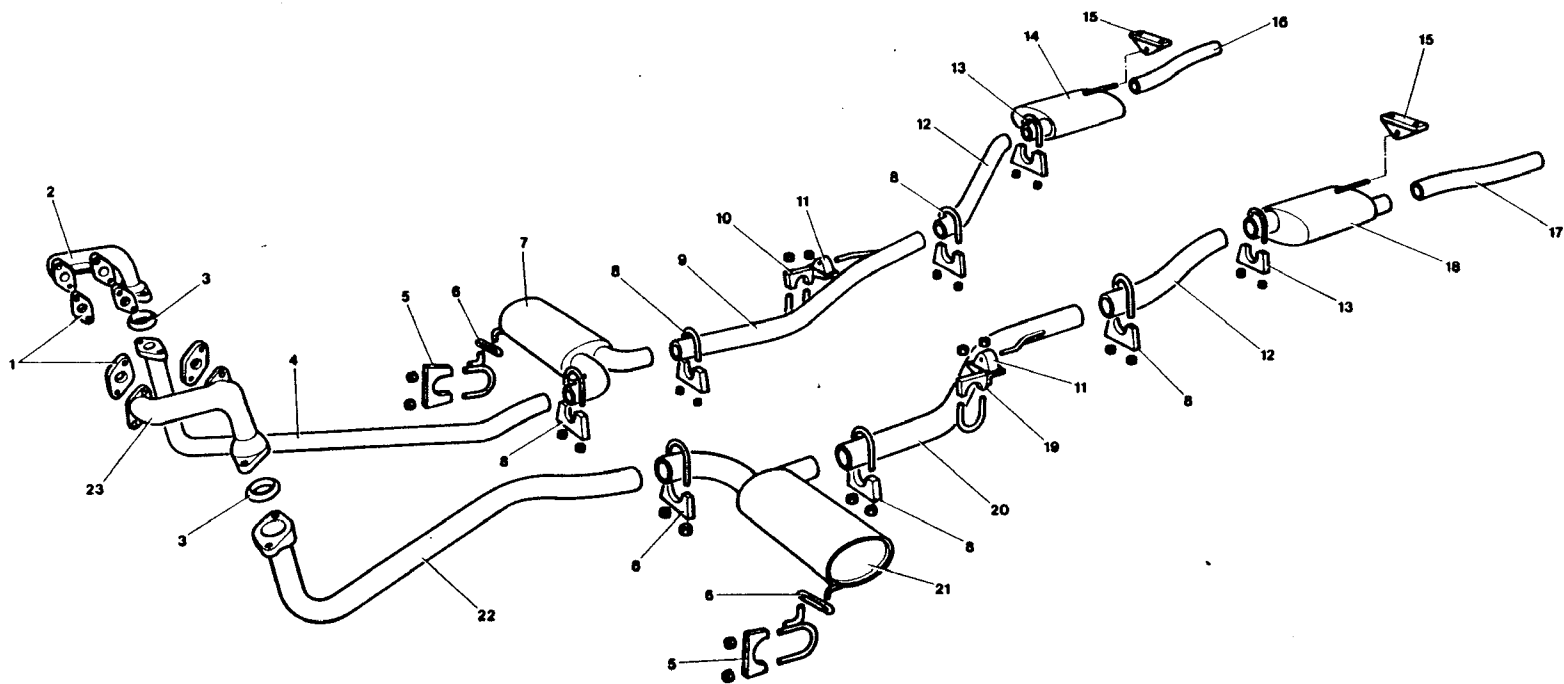
PART NO.

DESCRIPTION

QUANTITY REMARKS

PLEASE NOTE - NO DRAWING OR SPARE PARTS ARE NOW AVAILABLE

FOR THESE MODELS - CONTACT THE FACTORY FOR ADDITIONAL DETAILS



DESCRIPTION: EXHAUST - 280I UNDER FLOOR DOUBLE SYSTEM - EUROPEAN

COMMENTS: FRONT PIPES TO 1ST. BOXES RUN REARWARD FROM MANIFOLDS.

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

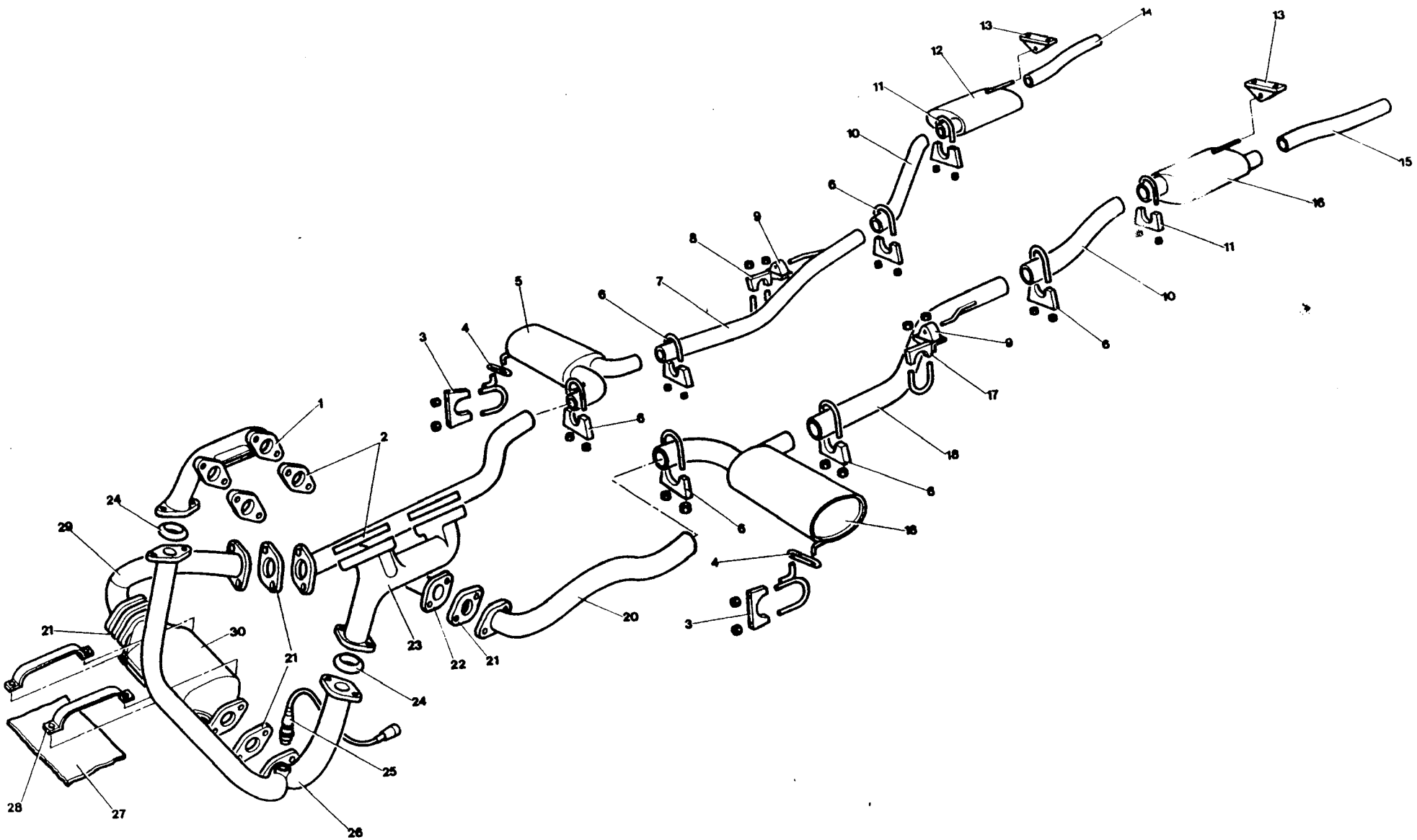
ITEM

PART NO.

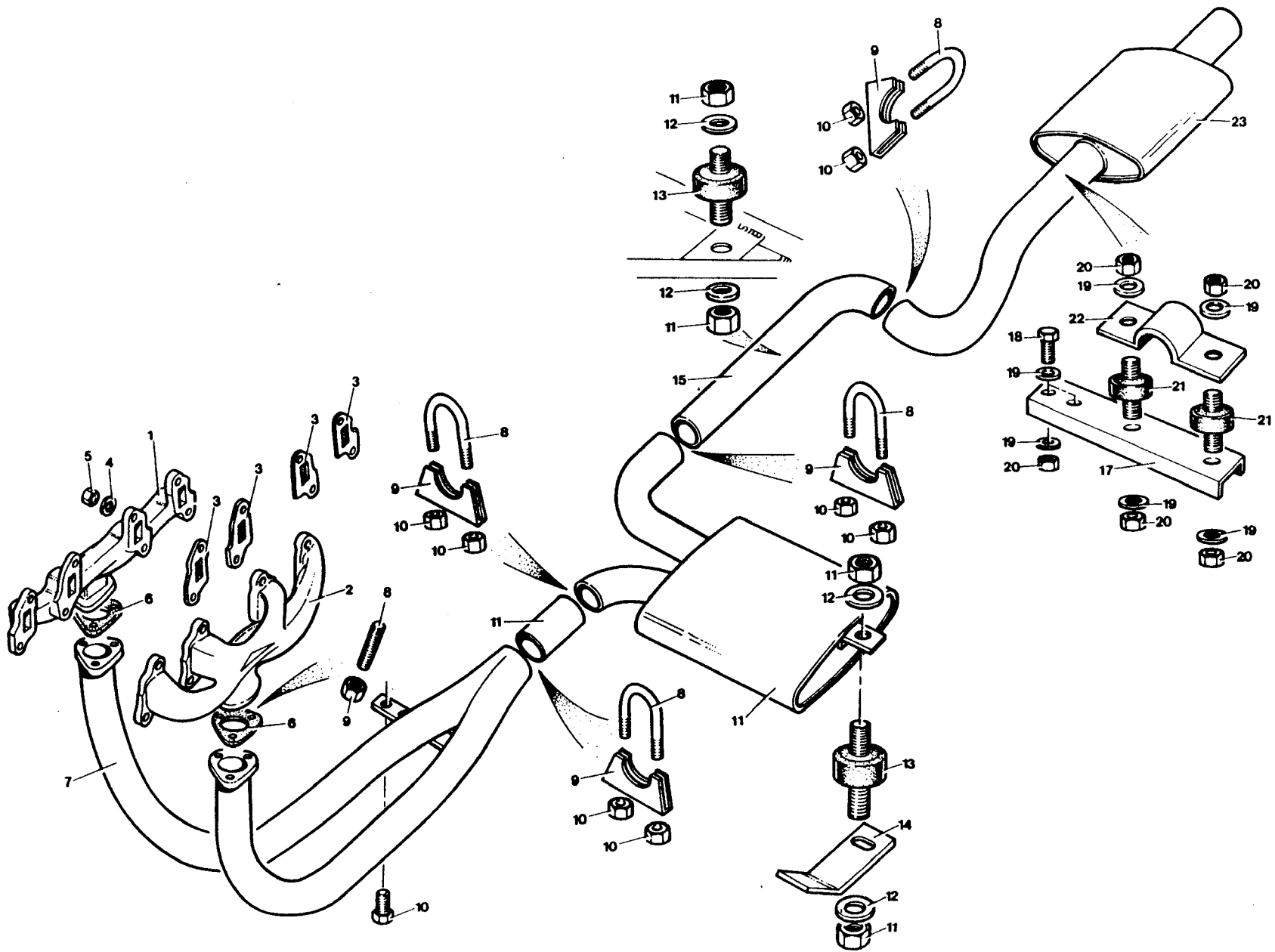
DESCRIPTION

QUANTITY

REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION S4	
DESCRIPTION: EXHAUST - 280I UNDER FLOOR DOUBLE SYSTEM - FEDERAL/EUROPEAN				
COMMENTS: FRONT PIPES TO 1ST. BOXES RUN FORWARD FROM MANIFOLDS.				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY
REMARKS				



DESCRIPTION: EXHAUST - 350I SINGLE PIPE SYSTEM - SERIES 1

COMMENTS: CAST IRON MANIFOLDS WITH SINGLE PIPE OUTLET AT REAR OF VEHICLE.

DATE OF ISSUE

DATE REVISED

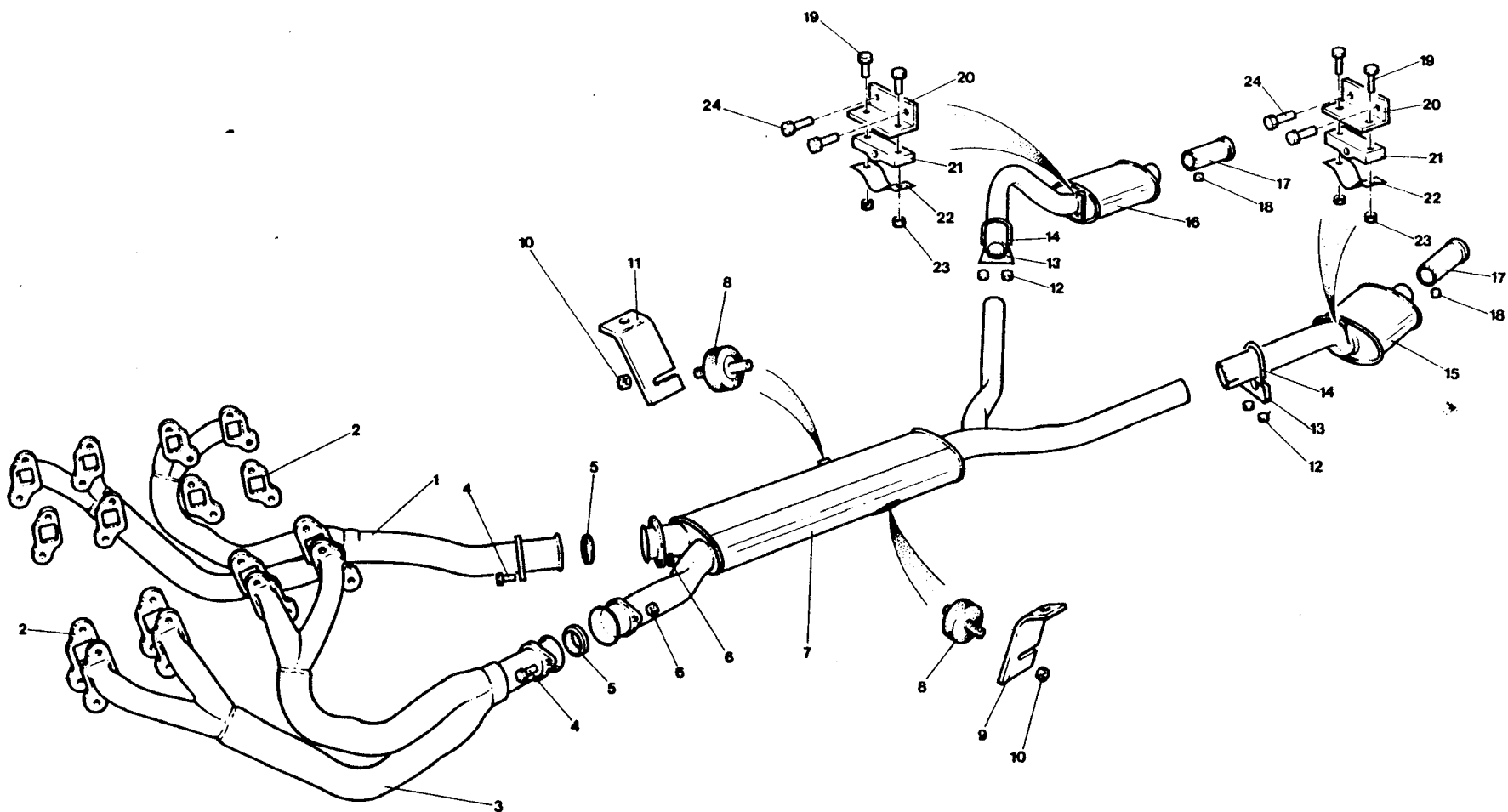
DRAWING REFERENCE

ITEM

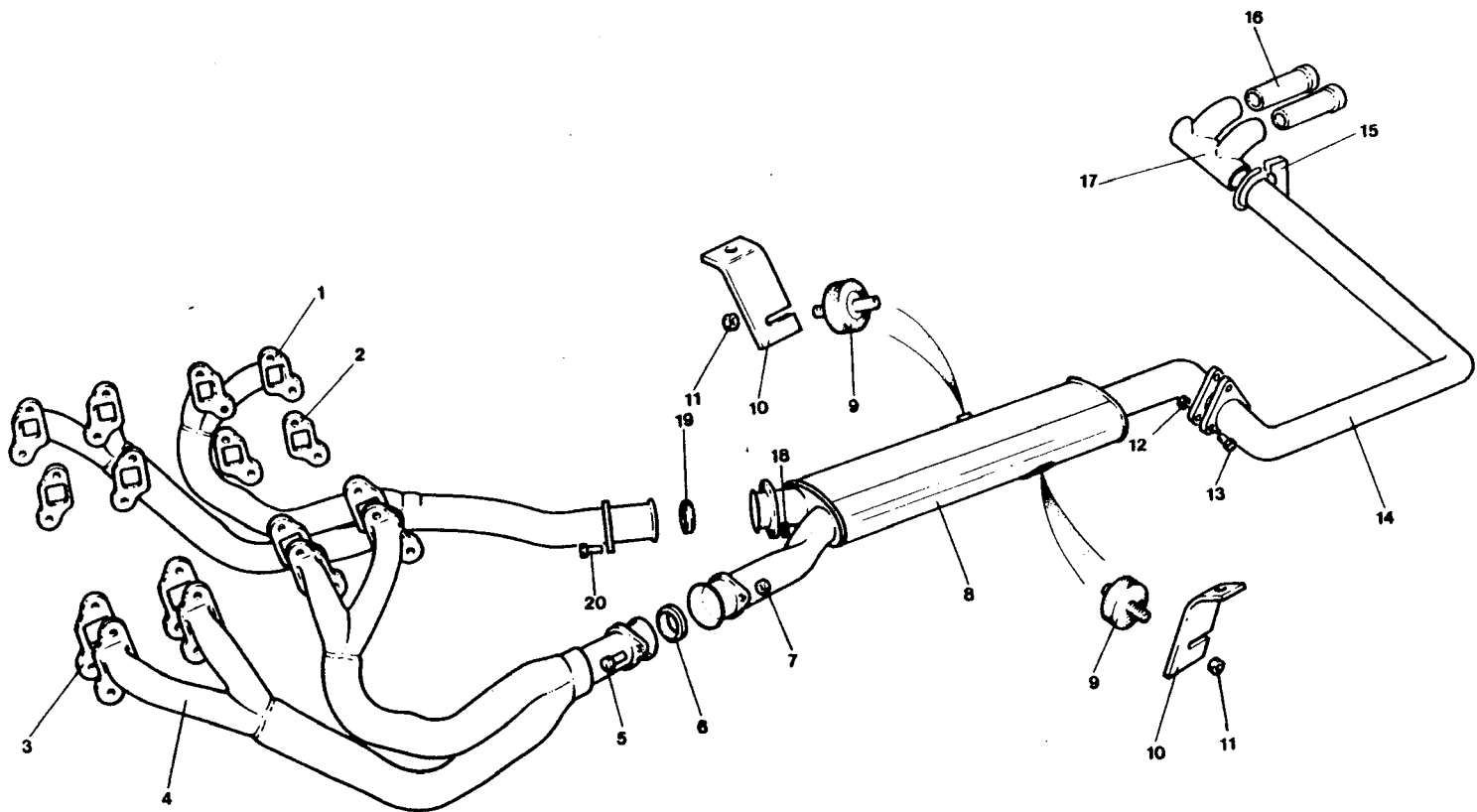
PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION S6	
DESCRIPTION: EXHAUST - 350I/390 TWIN PIPE SYSTEM - SERIES 11				
COMMENTS: TUBULAR MANIFOLDS WITH TWIN REAR BOXES - 390 DIFFERENT BORE PIPE				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



DESCRIPTION: EXHAUST - 350I SINGLE BOX SYSTEM - SERIES 11 - ENGLISH

COMMENTS: TWIN PIPE OUTLET AT RIGHT OF CAR WITH SINGLE PIPE TO REAR

DATE OF ISSUE

DATE REVISED

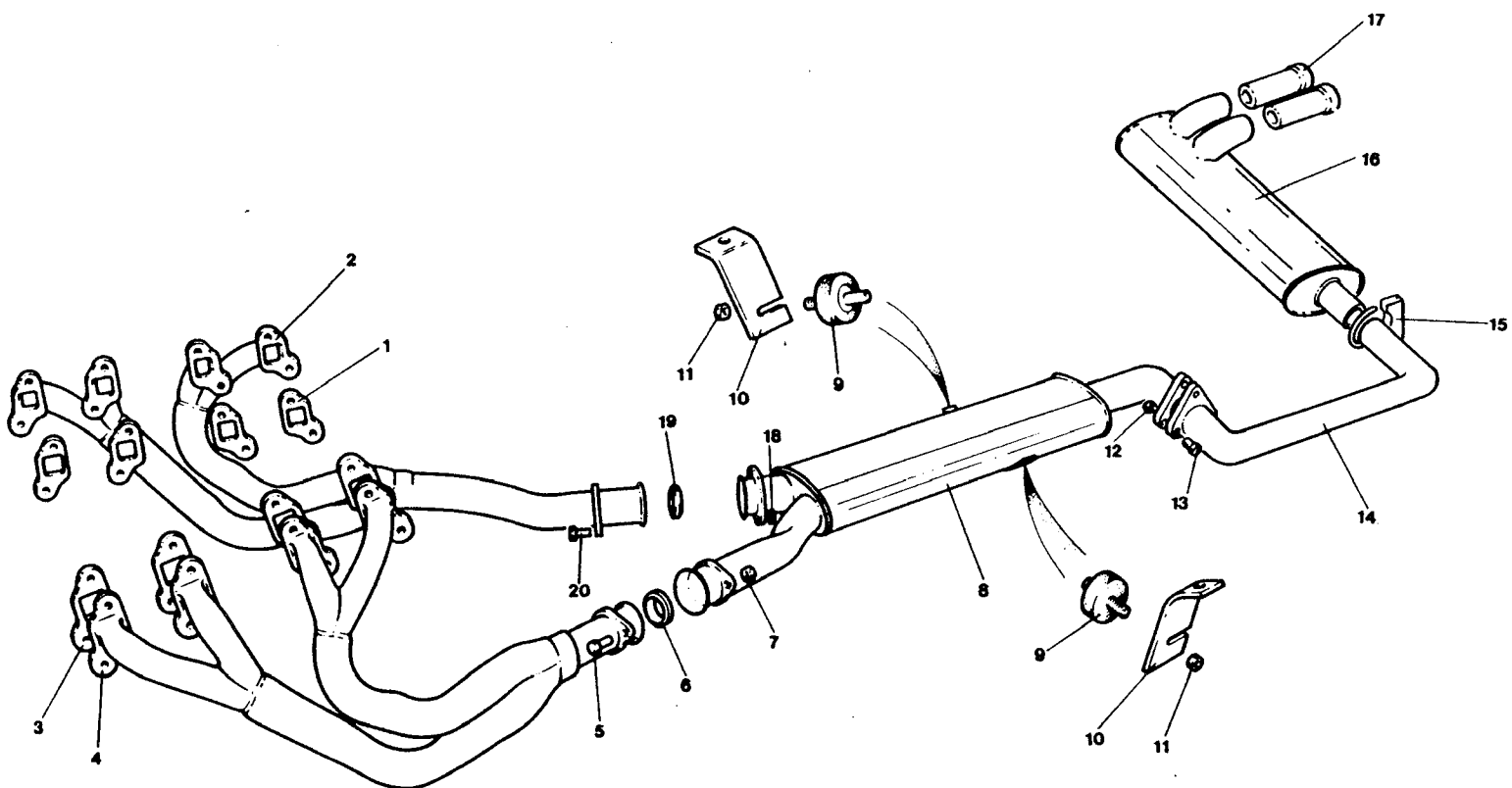
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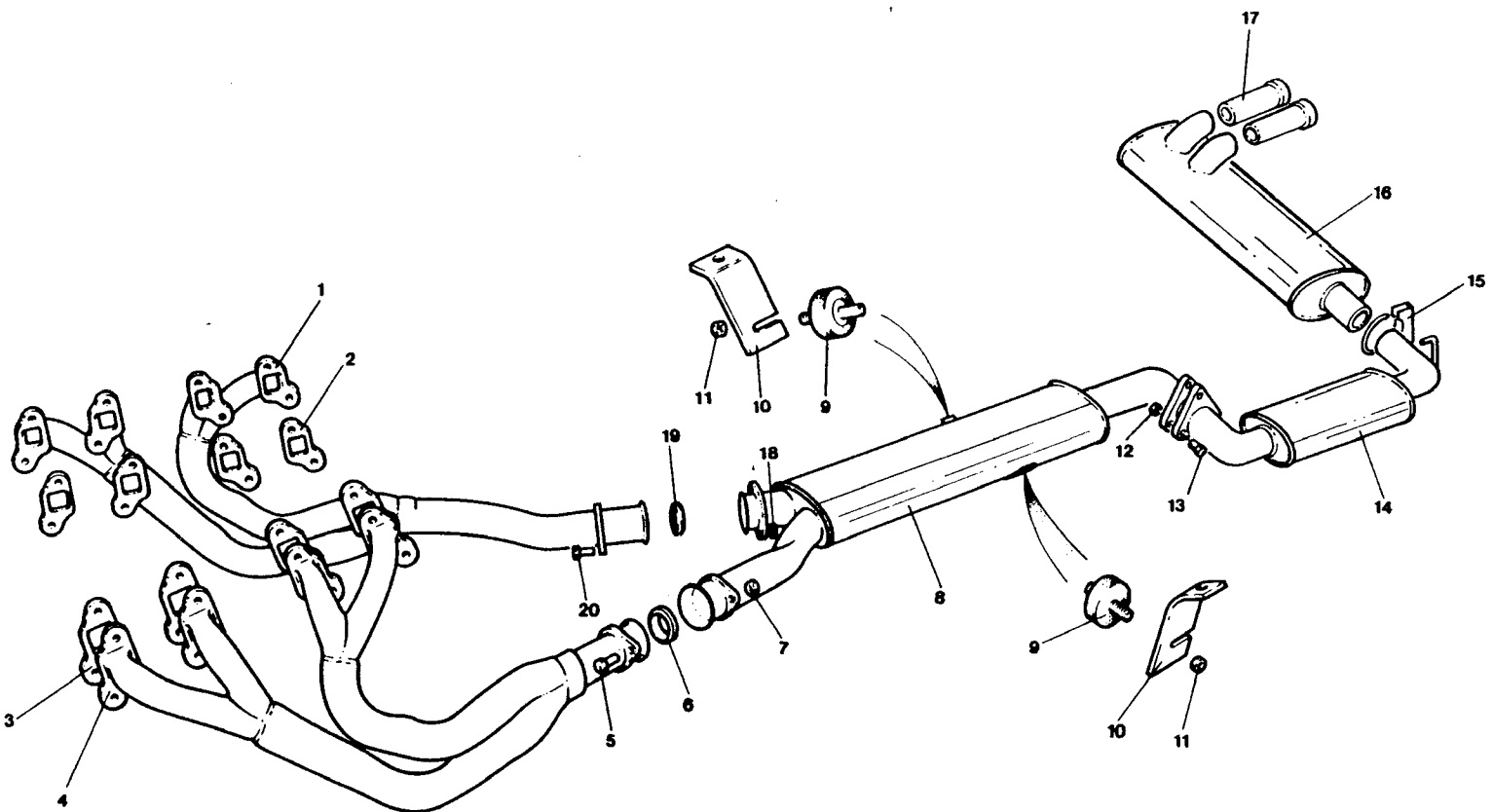
PART NO.

DESCRIPTION

QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION S8	
DESCRIPTION: EXHAUST - 350I SINGLE BOX SYSTEM - SERIES 11 - EUROPEAN				
COMMENTS: TWIN PIPE OUTLET AT RIGHT OF CAR WITH SINGLE BOX AT REAR OUTLET				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



DESCRIPTION: EXHAUST - 350I SINGLE BOX SYSTEM - SERIES 11 - PROPOSED SWISS

COMMENTS: TWIN PIPE OUTLET AT RIGHT OF CAR WITH TWO BOXES AT REAR OUTLET

DATE OF ISSUE

DATE REVISED

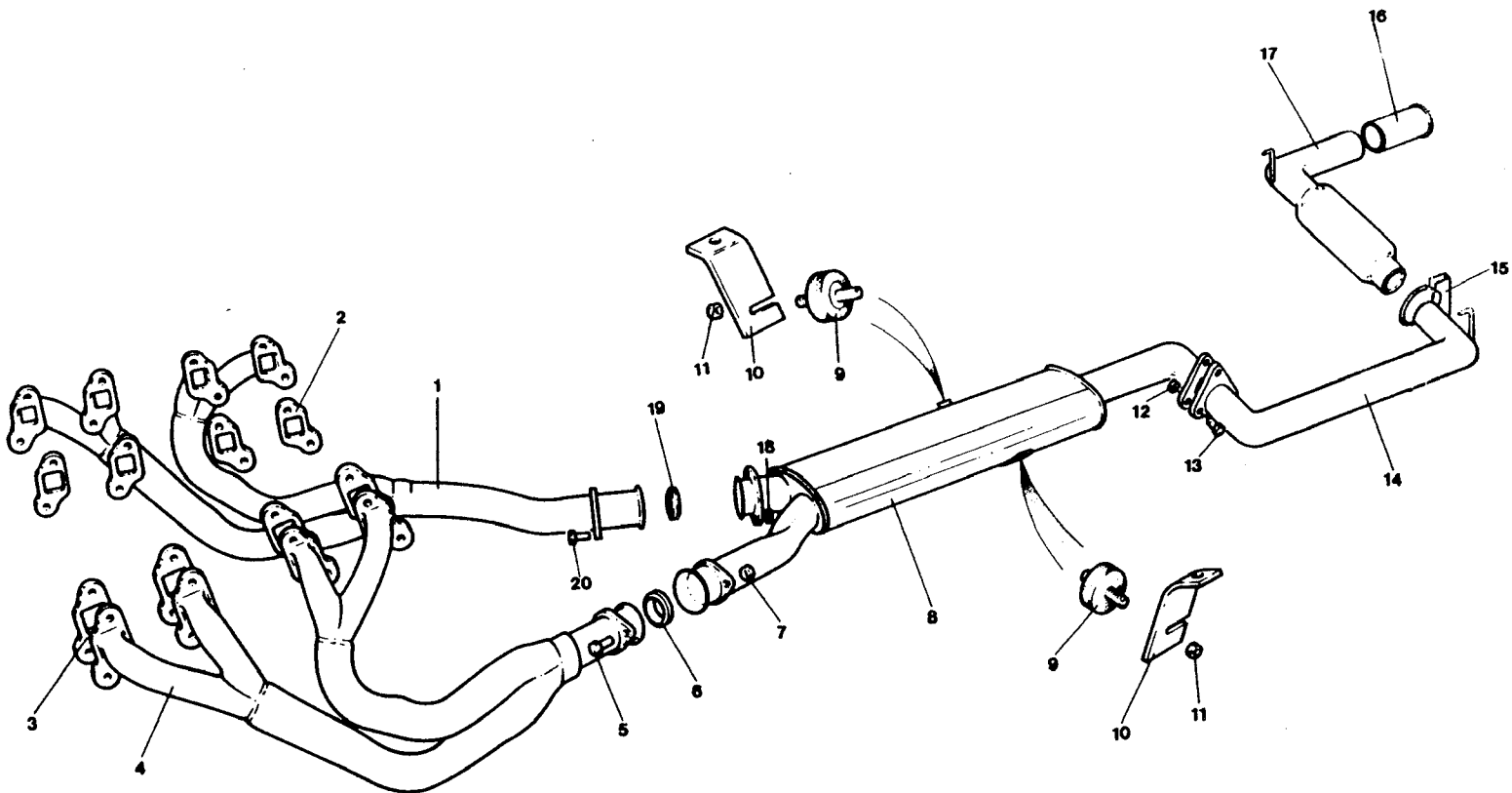
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

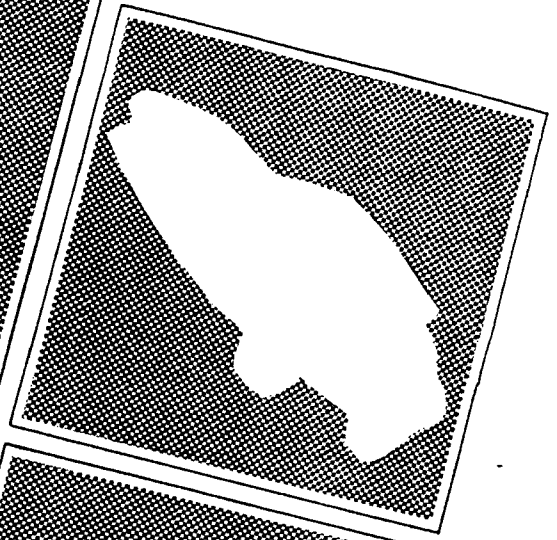
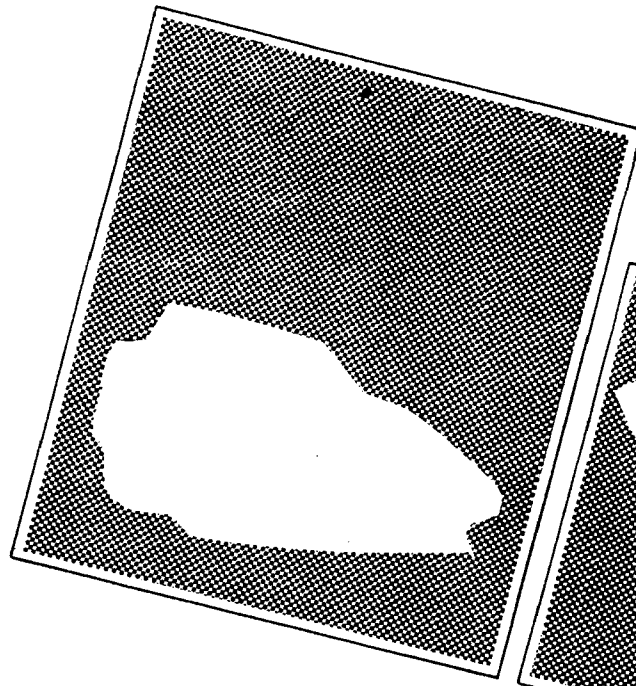
QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION S10	
DESCRIPTION: EXHAUST - 390/420 TWIN BOX SYSTEM - ENGLISH SPECIFICATION				
COMMENTS: SINGLE PIPE OUTLET AT REAR WITH ONE BOXE IN REAR SECTION				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

T

Tools & Books



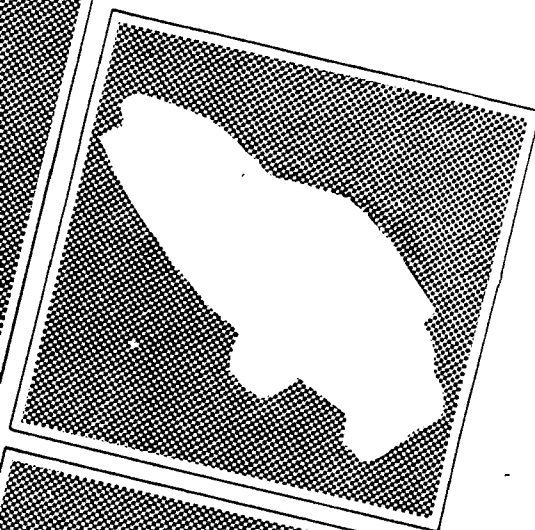
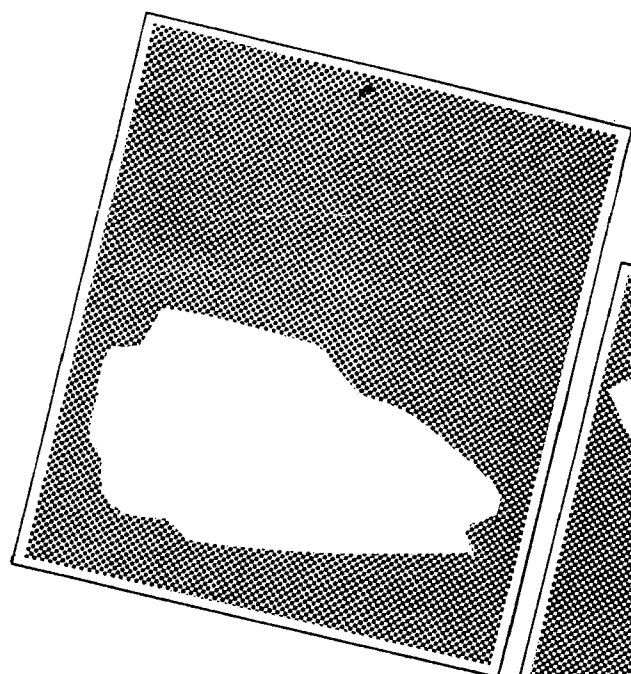
*Sports
Cars*



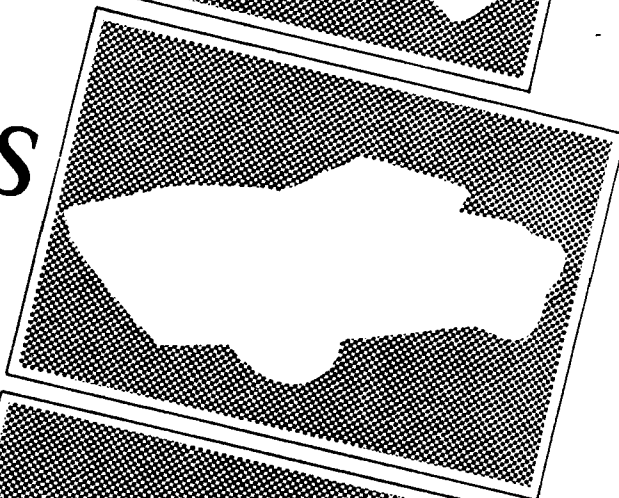
Parts Catalogue

U

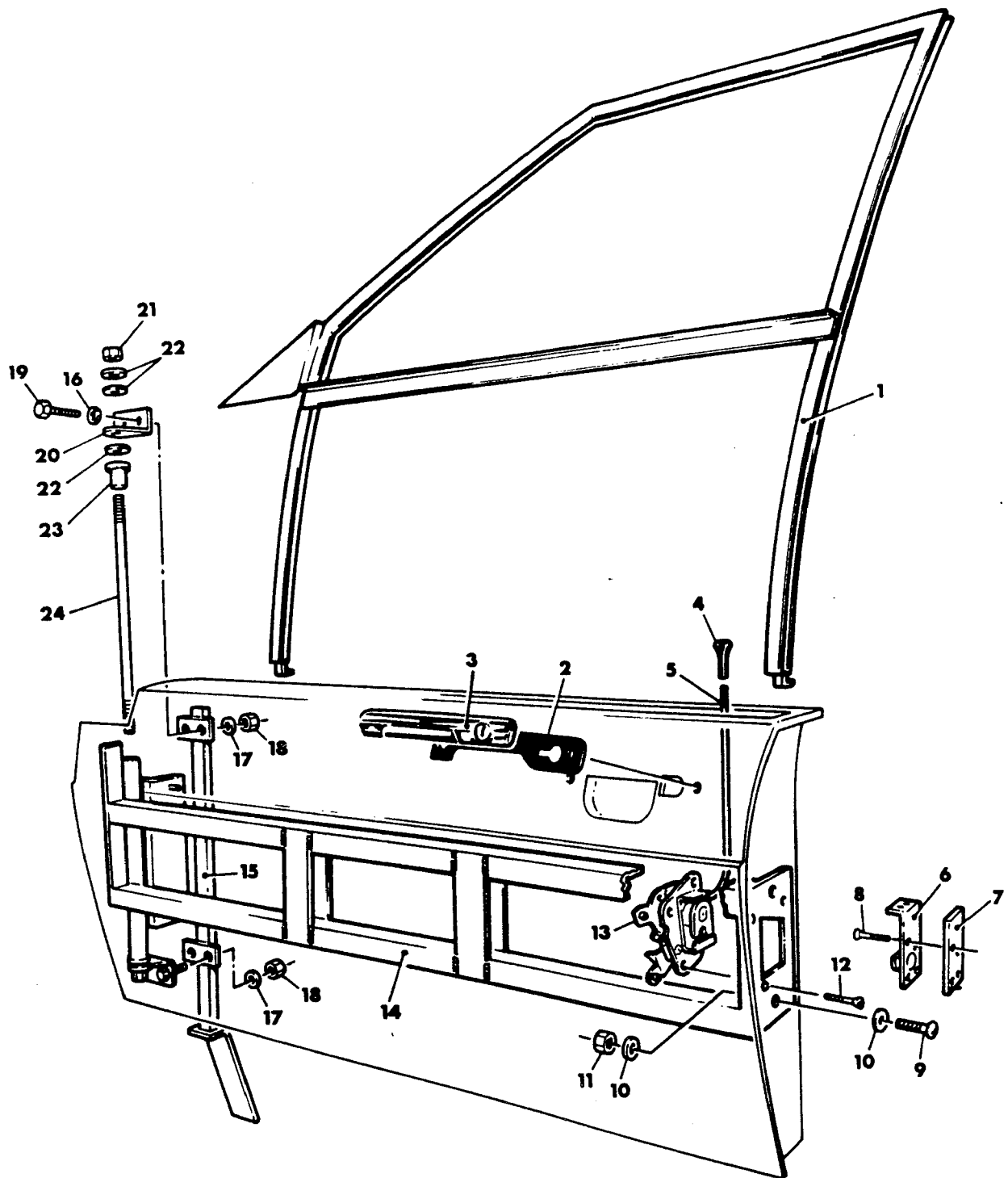
Hard Trim



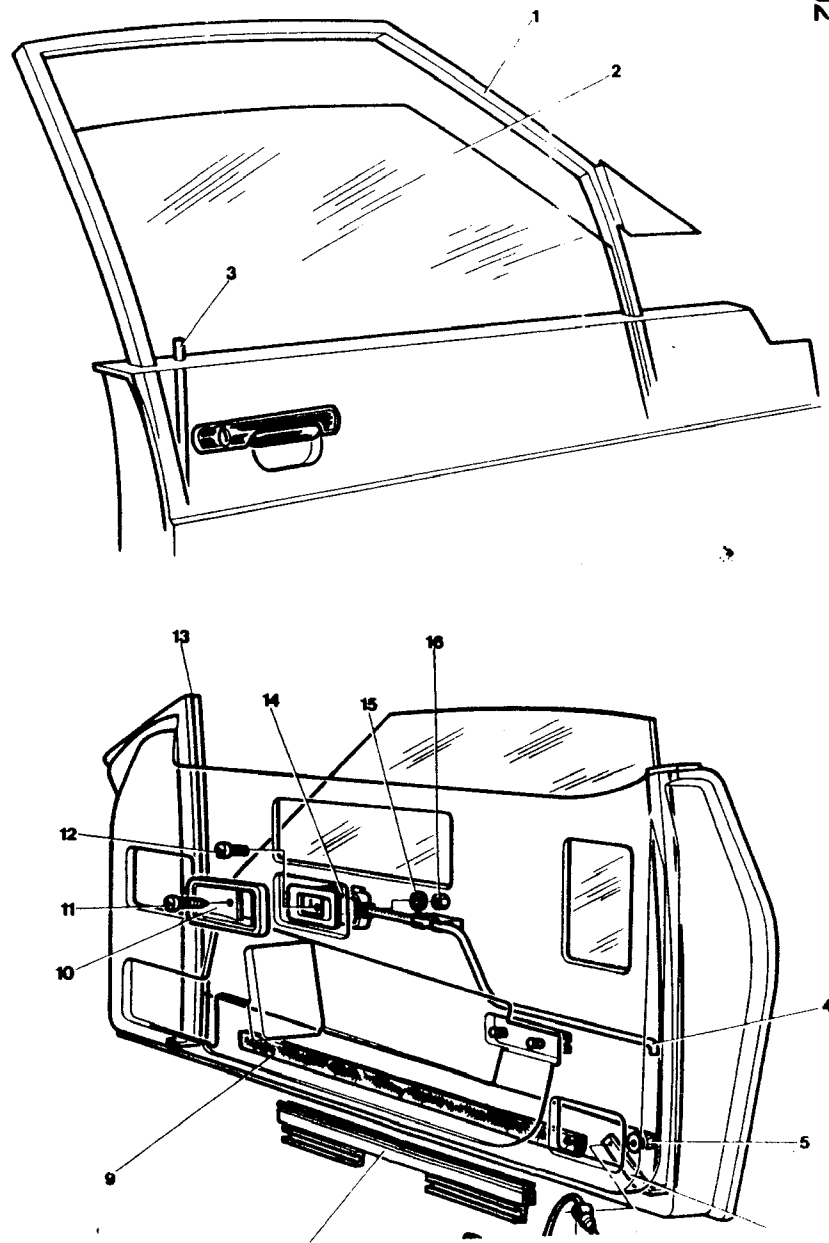
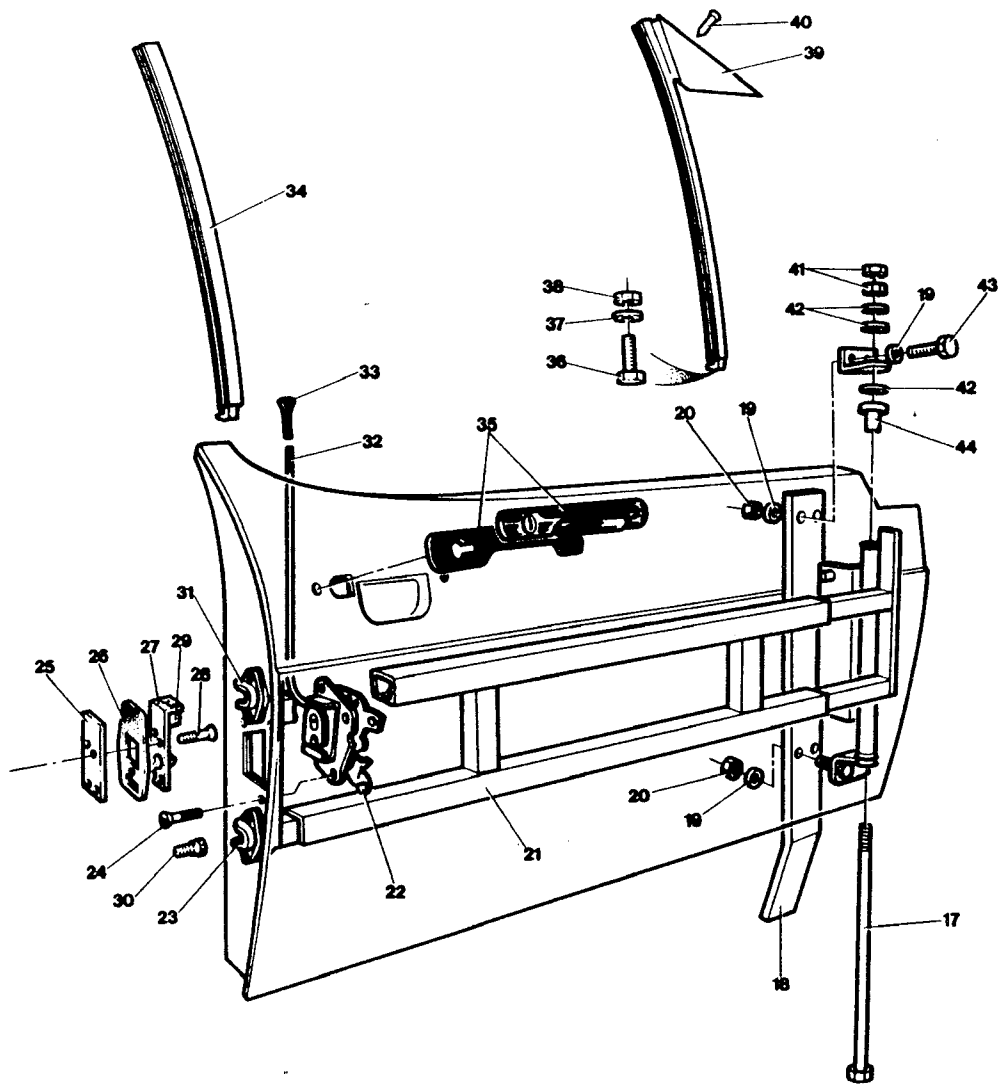
*Sports
Cars*



Parts Catalogue

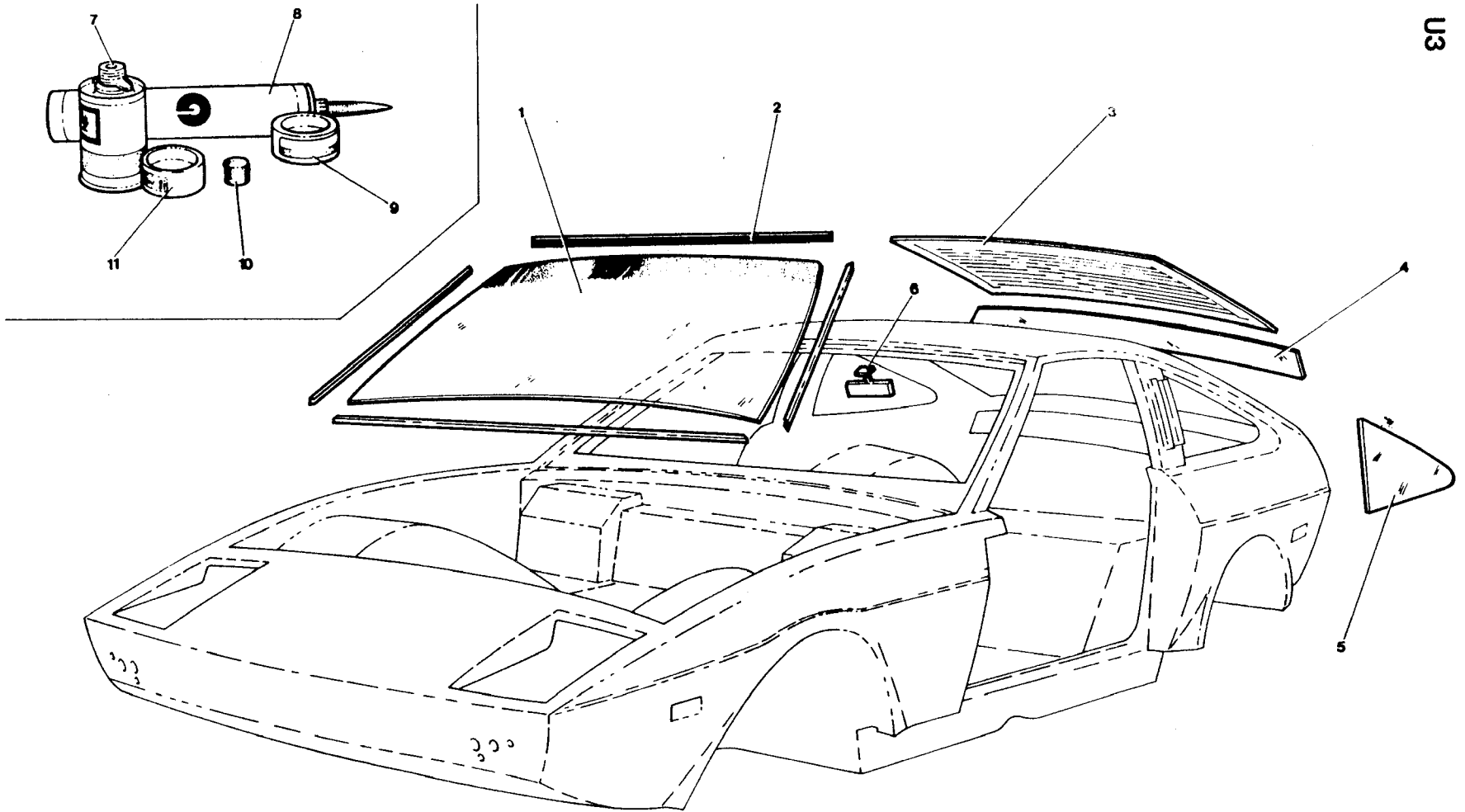


TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION U1	
DESCRIPTION: HARD TRIM - DOOR - FIXEDHEAD - EUROPEAN				
COMMENTS: DOOR BEAM CONSTRUCTION SAME AS CONVERTIBLE				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS



TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION U2	
DESCRIPTION: HARD TRIM - DOOR - CONVERTIBLE - FEDERAL SPECIFICATION				
COMMENTS:				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

PC-U-28-30



U3

DESCRIPTION: HARD TRIM - GLASS - FIXEDHEAD

COMMENTS:

DATE OF ISSUE

DATE REVISED

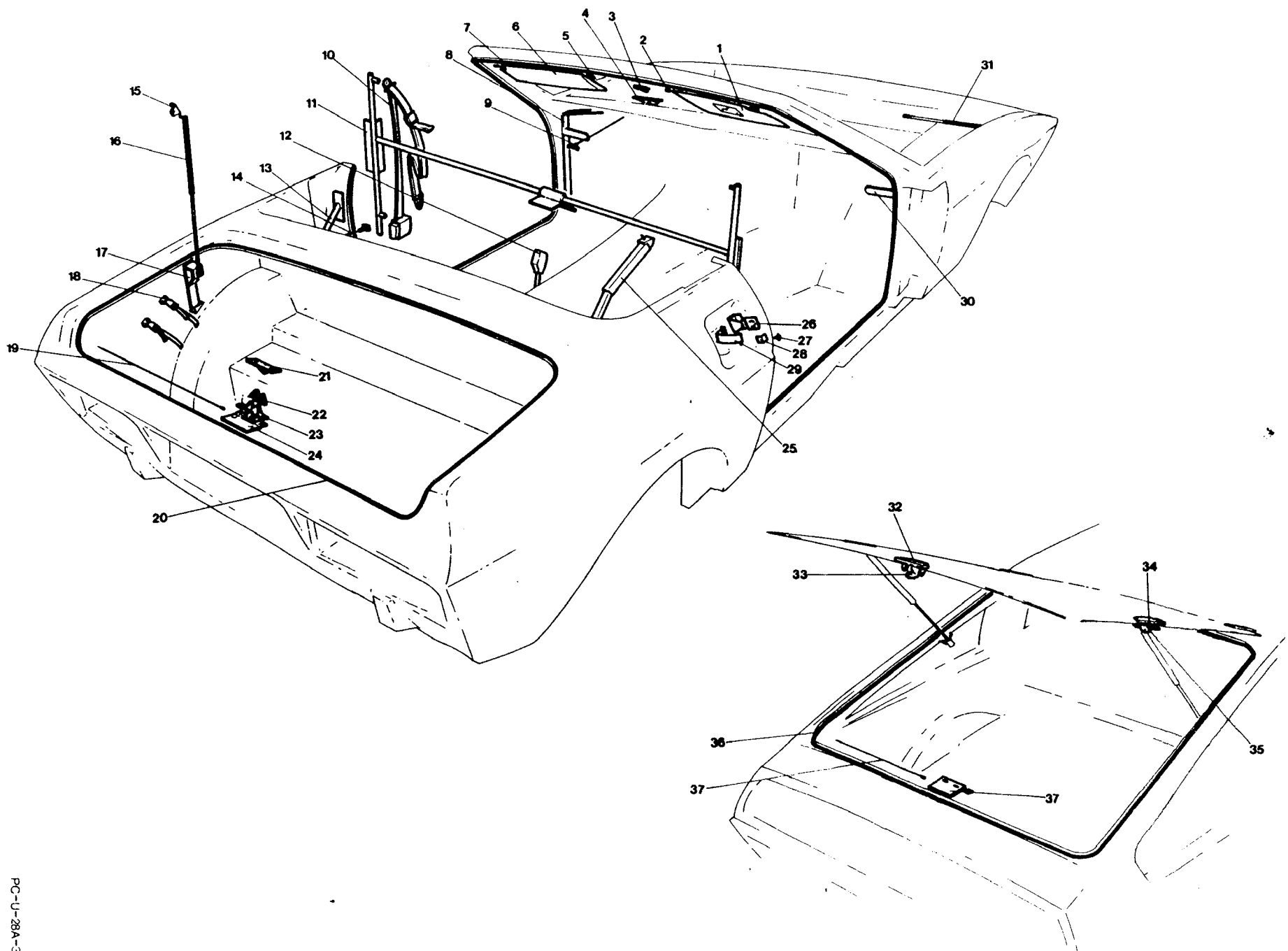
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: HARD TRIM - RUBBER SEALS, IMPACT BEAMS, SUPPORTS ETC.

COMMENTS:

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

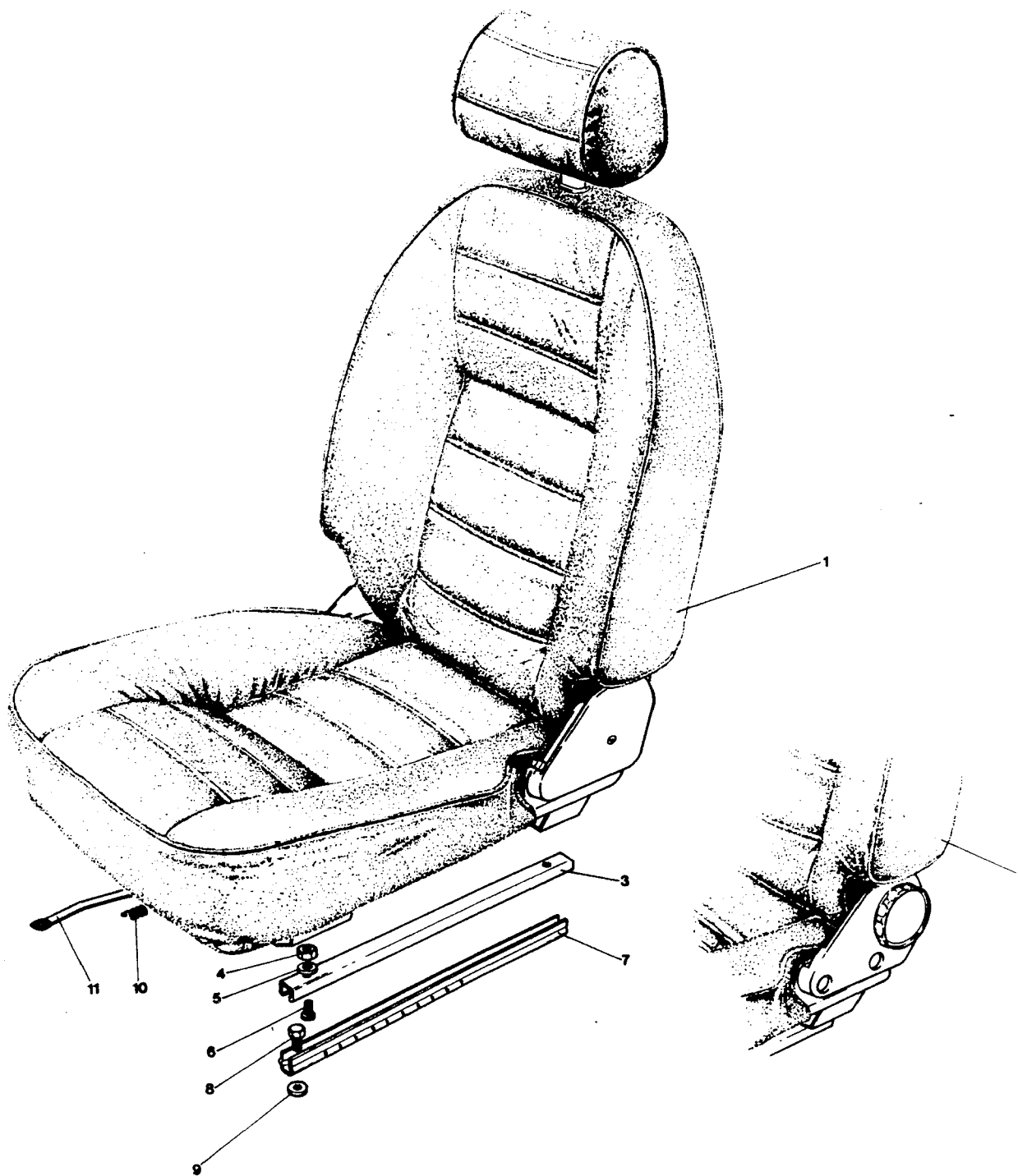
ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS

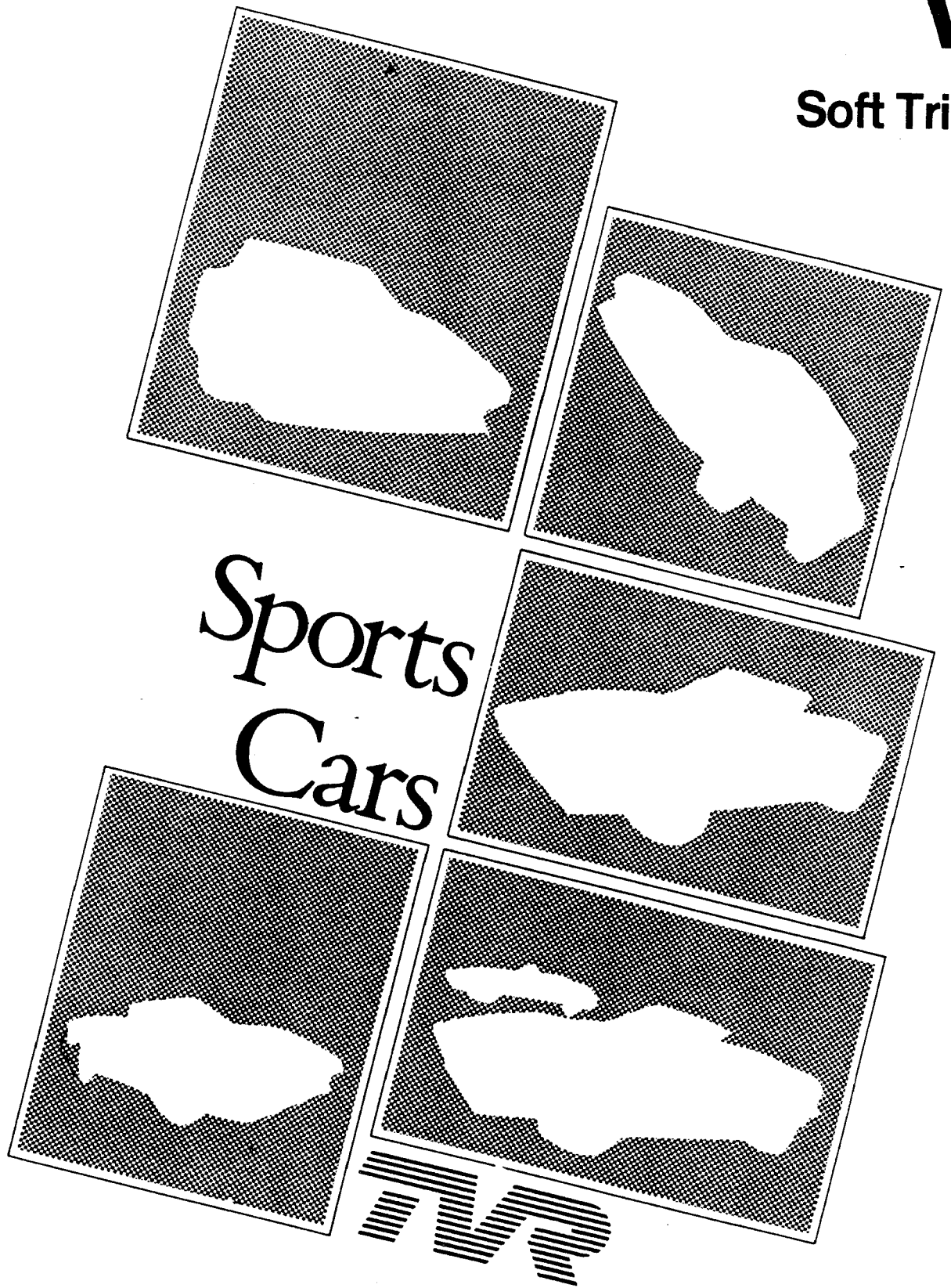
U5



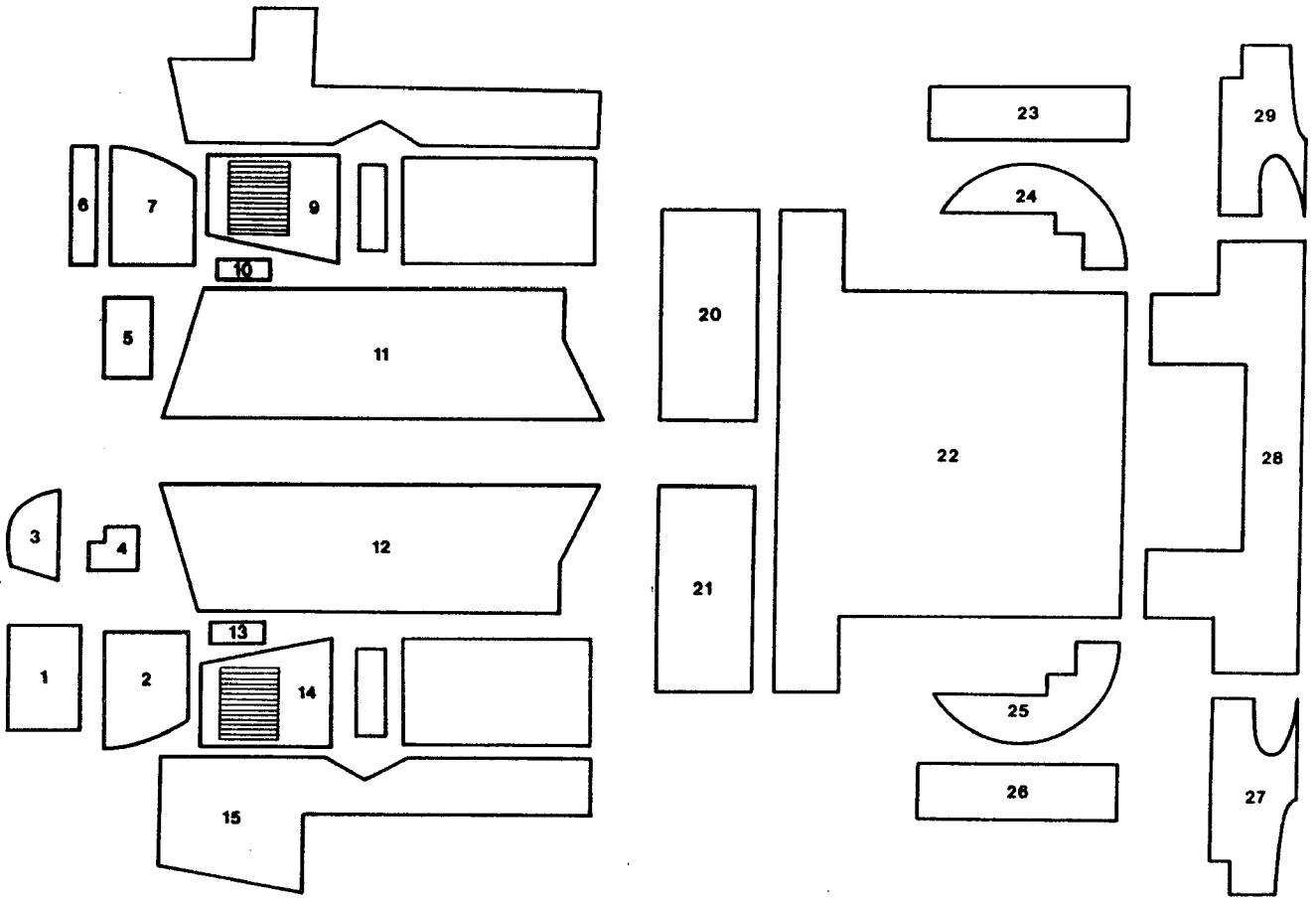
TVR ENGINEERING LIMITED PARTS CATALOGUE.			SECTION U5	
DESCRIPTION: HARD TRIM - SEATS AND RUNNERS				
COMMENTS:				
DATE OF ISSUE		DATE REVISED		DRAWING REFERENCE
ITEM	PART NO.	DESCRIPTION		QUANTITY REMARKS

V

Soft Trim



Parts Catalogue



DESCRIPTION: SOFT TRIM - CARPET - FIXEDHEAD SERIES 11 TYPE

COMMENTS:

DATE OF ISSUE

DATE REVISED

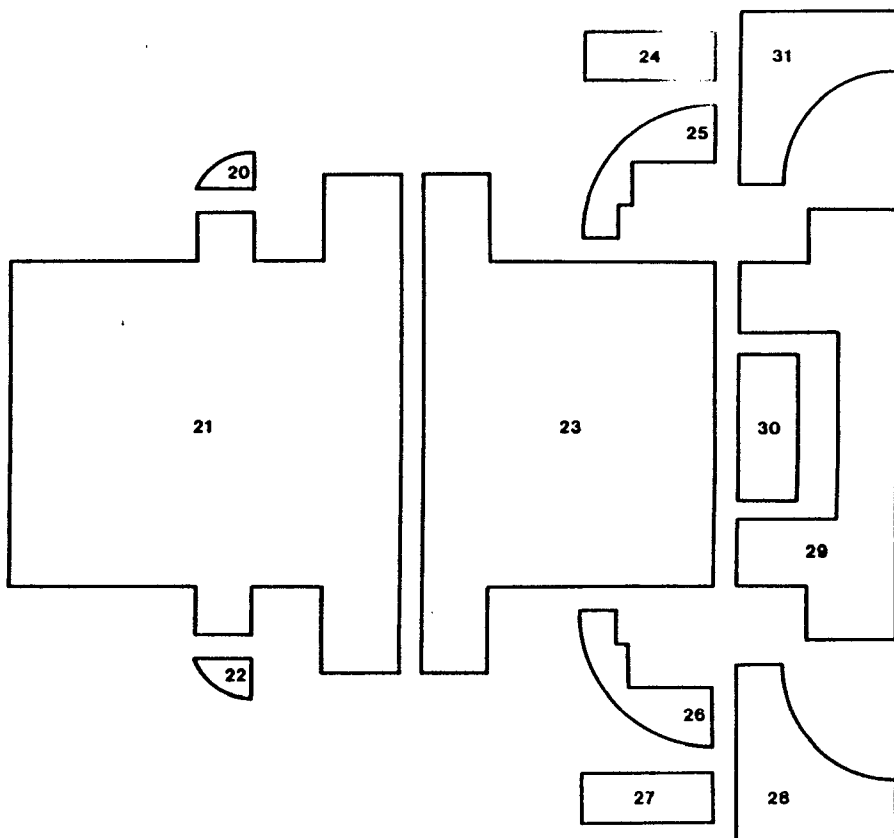
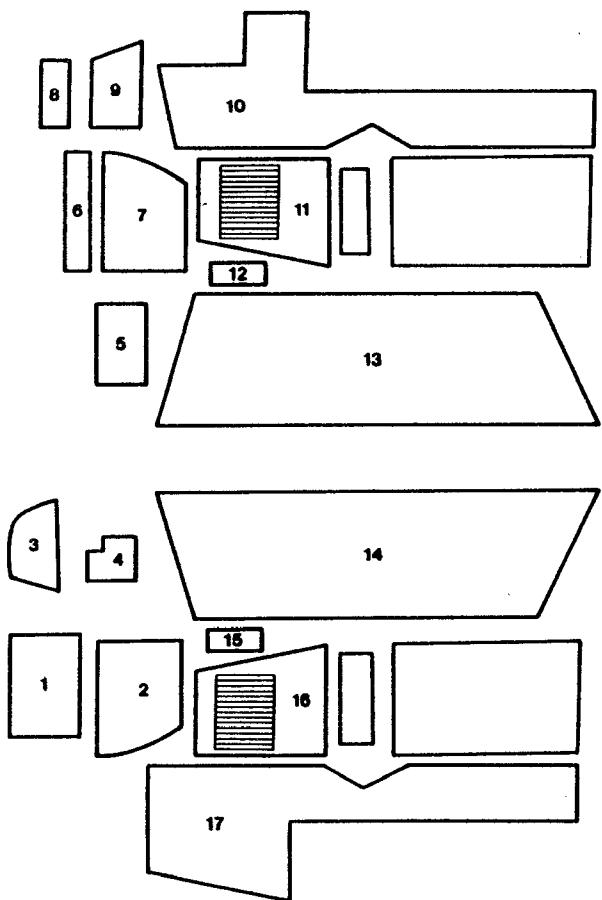
DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS



DESCRIPTION: SOFT TRIM - CARPET - CONVERTIBLE MODELS

COMMENTS:

DATE OF ISSUE

DATE REVISED

DRAWING REFERENCE

ITEM

PART NO.

DESCRIPTION

QUANTITY REMARKS